

REPAIR PARTS MANUAL

FOR

COUNTRY
CLIPPER[®]

THE BOSS[™]

SR1220
SR1220L

COUNTRY CLIPPER "THE BOSS" SR1220

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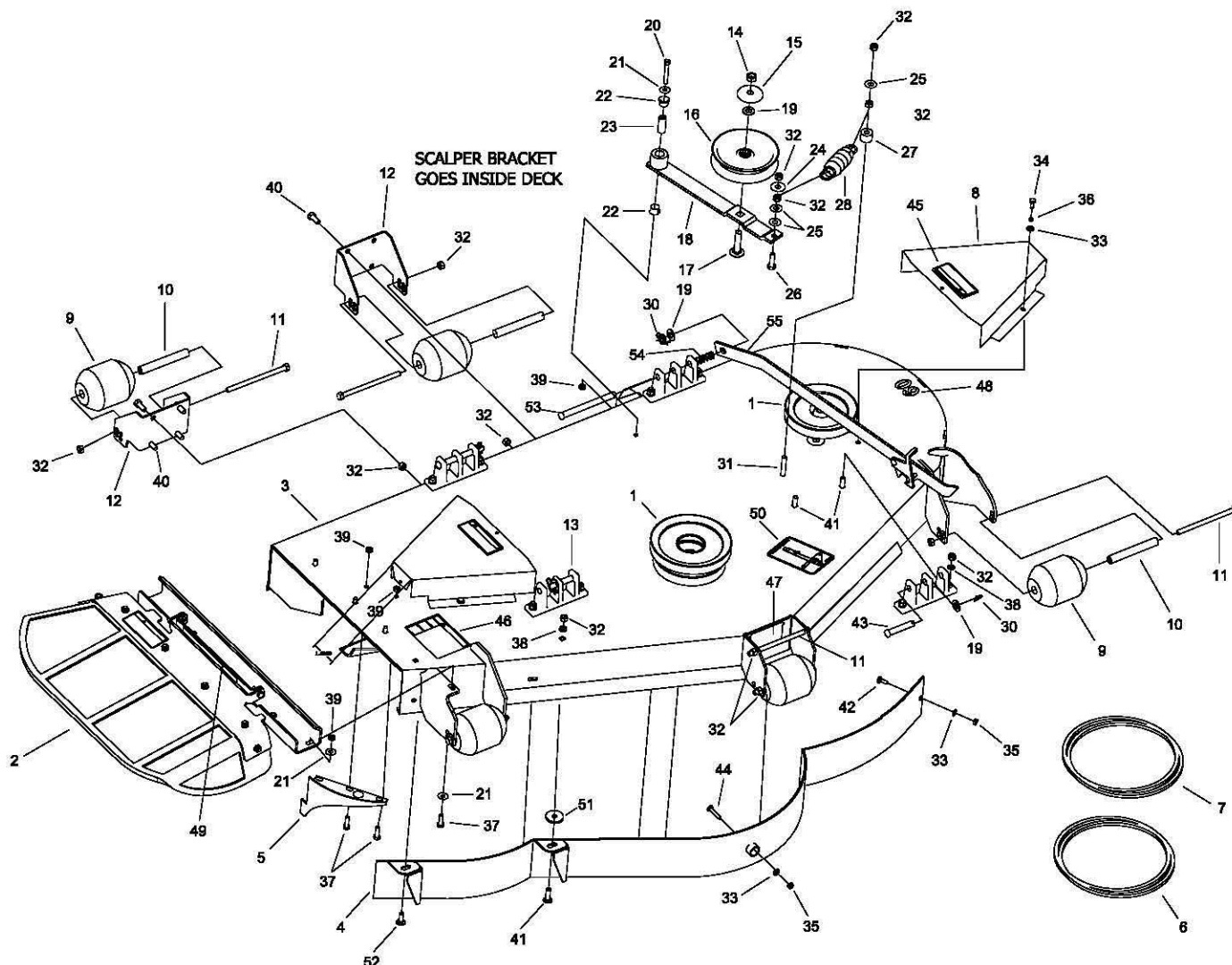
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60" DECK ASSEMBLY

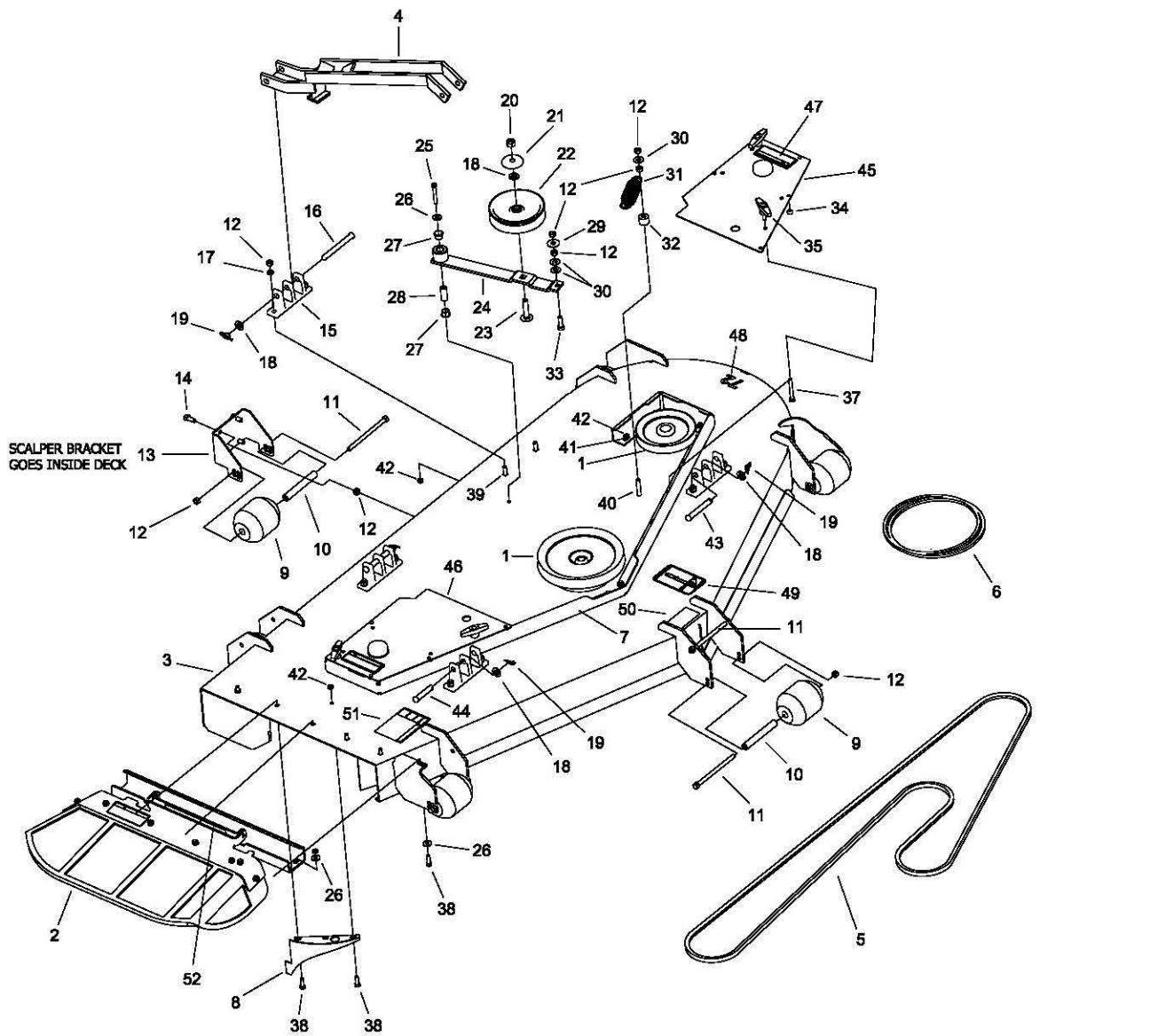
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ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	XXX-XXXX	3	SPINDLE ASSEMBLY - SEE PAGE 3	30	H-2239	4	1/2 RUE RING
2	660-125A	1	RUBBER CHUTE ASSEMBLY - SEE PAGE 4	31	F-1268	1	3/8-16 X 2-1/4 CAPSCREW
3	643-105A	1	60" DECK w/DECALS	32	F-1005-03	32	3/8-16 LOCKNUT
4	643-104W	1	60" DUST BAFFLE	33	F-1009-01	7	1/4 FLAT WASHER
5	686-006W	1	SPLITTER BAFFLE	34	F-1538	5	1/4-20 X 3/4 CAPSCREW
6	D-3796	1	60" DECK BELT - B124	35	F-1158	2	1/4-20 LOCKNUT
7	D-3809	1	60" ENGINE TO DECK BELT - B120	36	F-1019-01	5	1/4 LOCKWASHER
8	668-061A	2	PULLEY COVER w/DECALS	37	F-1015-15	3	5/16-18 X 1 CAPSCREW
9	H-1948	6	ROLLER, 3-3/4 DIA. X 4-13/16 L.	38	F-1019-03	8	3/8 LOCKWASHER
10	609-183P	6	BUSHING	39	F-1125	4	5/16-18 LOCKNUT
11	F-1741	7	3/8-16 X 6 CAPSCREW	40	F-1558	12	3/8-16 X 7/8 CAPSCREW
12	637-006P	3	SCALPER BRACKET	41	F-1672	9	3/8-16 X 1-1/4" CARRIAGE BOLT
13	643-016W	4	HANGER WELDMENT	42	F-1823	1	1/4 X 3/4" CARRIAGE BOLT
14	F-1378	1	1/2-13 NYLOC NUT	43	F-1889	2	1/2 X 2-5/8 CLEVIS PIN
15	620-201P	1	WASHER, BEARING CAP	44	F-1935	1	1/4 X 1-1/2 CARRIAGE BOLT
16	D-3774	1	IDLER PULLEY, 5"	45	P-10935	2	DECAL, WARNING
17	F-1822	1	1/2-13 X 2-1/4 CARRIAGE BOLT	46	P-10941	1	DECAL, "DANGER ROTATING BLADES"
18	643-078W	1	SINGLE IDLER WELDMENT	47	P-11413	1	DECAL, HOIST POINT
19	F-1521	5	1/2 WASHER, CUSTOM	48	P-11952	1	DECAL, DECK SIZE 60
20	F-1800	1	5/16-18 SHSC 2-1/4	49	P-12496	1	DECAL, MISSING CHUTE
21	F-1009-02	3	5/16 FLAT WASHER	50	P-11935	1	DECAL, BELT ROUTING
22	D-3730	2	BUSHING, TEFLON COATED	51	609-034P	1	SPINDLE SPACER WASHER
23	621-103P	1	PIN	52	F-1269	1	5/16-18x1" CARRIAGE BOLT
24	F-2083	1	WASHER, 3/8 FENDER	53	H-2718	1	1/2"x5-1/2" CLEVIS PIN
25	F-1009-03	3	3/8 FLAT WASHER	54	F-2575	1	SPRING
26	F-1015-27	1	3/8-16 X 1-1/2 CAPSCREW	55	625-114A	1	DECK PROP ASS'Y, PIVOT FRONT END
27	668-045P	1	SPACER, SPRING MTG				
28	H-2619	1	SPRING, 5 X 1-1/2, TAPERED ENDS				
29	H-2240	1	1/2 X 4-1/2 CLEVIS PIN				

72" DECK ASSEMBLY

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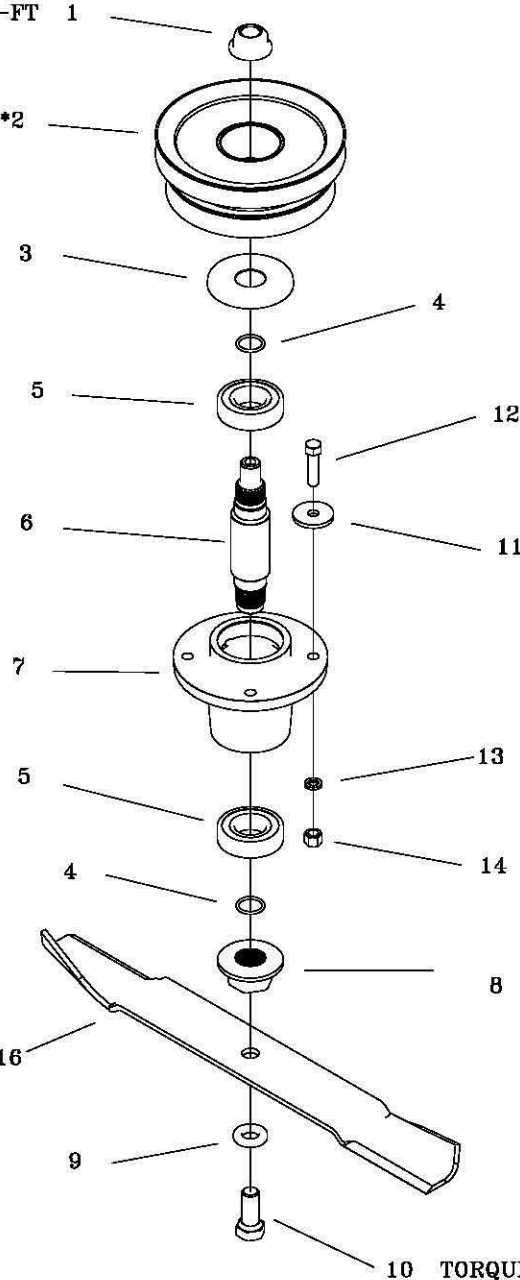


ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	XXX-XXXX	3	SPINDLE ASSEMBLY - SEE PAGE 3	27	D-3730	2	BUSHING, TEFLON COATED
2	660-125A	1	RUBBER CHUTE ASSEMBLY - SEE PAGE 4	28	621-103P	1	PIN
3	643-106A	1	72" DECK w/DECALS	29	F-2083	1	3/8 FENDER WASHER
4	629-545W	1	LOWER JACK MNT WELDMENT	30	F-1009-03	3	3/8 FLAT WASHER
5	D-3797	1	72" DECK BELT - B142	31	H-2619	1	SPRING, 5 X 1-1/2 TAPERED ENDS
6	D-3796	1	72" ENGINE TO DECK BELT - B124	32	668-045P	1	SPACER, SPRING MTG
7	643-068P	1	72" DECK TOP STIFFENER	33	F-1307	1	3/8-16 X 1-1/4 CAPSCREW
8	686-006W	1	SPLITTER BAFFLE	34	H-2461	8	RUBBER BUMPER
9	H-1948	6	ROLLER, 3-3/4 DIA X 4-13/16 L	35	F-1921	4	T HANDLE KNOB
10	609-183P	6	BUSHING	36	-	-	-
11	F-1741	7	3/8-16 X 6 CAPSCREW	37	F-1518	4	5/16-18 X 2-1/2 CAPSCREW
12	F-1005-03	23	3/8-16 LOCK NUT	38	F-1015-15	3	5/16-18 X 1 CAPSCREW
13	637-006P	1	SCALPER BRACKET	39	F-1672	8	3/8-16 X 1-1/4 CARRIAGE BOLT
14	F-1558	4	3/8-16 X 7/8 CAPSCREW	40	F-1268	1	3/8-16 X 2-1/4 CAPSCREW
15	643-016W	4	HANGER WELDMENT	41	F-1671	18	5/16-18 X 3/4 CARRIAGE BOLT
16	H-2240	2	1/2 X 4-1/2 CLEVIS PIN	42	F-1125	26	5/16-18 LOCK NUT
17	F-1019-03	8	3/8 LOCK WASHER	43	F-1890	1	1/2 X 3-1/2 CLEVIS PIN
18	F-1521	5	1/2 WASHER, CUSTOM	44	F-1816	1	1/2 X 2-1/2 CLEVIS PIN
19	H-2239	4	1/2 RUE RING	45	643-094A	1	72" PULLEY COVER ASSEMBLY, LEFT
20	F-1378	1	1/2 NYLOC NUT	46	643-095A	1	72" PULLEY COVER ASSEMBLY, RIGHT
21	620-201P	1	WASHER, BEARING CAP	47	P-10935	2	DECAL, WARNING
22	D-3774	1	5" IDLER PULLEY	48	P-11953	1	DECAL, DECK SIZE 72
23	F-1822	1	1/2-13 X 2-1/4 CARRIAGE BOLT	49	P-11935	1	DECAL, BELT ROUTING
24	643-078W	1	SINGLE IDLER WELDMENT	50	P-11413	1	DECAL, HOIST POINT
25	F-1800	1	5/16-18 SHSC 2-1/4	51	P-10941	1	DECAL, "DANGER ROTATING BLADES"
26	F-1009-02	3	5/16 FLAT WASHER	52	P-12496	1	DECAL, MISSING CHUTE

TORQUE TO 100 - 120 LB-FT

DECK SPINDLE ASSEMBLY 629FN-001A

PULLEY NOT INCLUDED
IN ASSEMBLY



BLADE NOT INCLUDED
IN ASSEMBLY

15 (APPLY THIN LAYER OF CHEVRON RYKOTAC GREASE TO THE TOP SURFACES OF THE BEARING AND HOUSING PRIOR TO INSTALLING ITEM #3 (BEARING CAP).

NEW MOWERS ARE SHIPPED WITH 3 to 4 oz OF CHEVRON SRI NLGI 2 GREASE INSIDE EACH SPINDLE HOUSING.

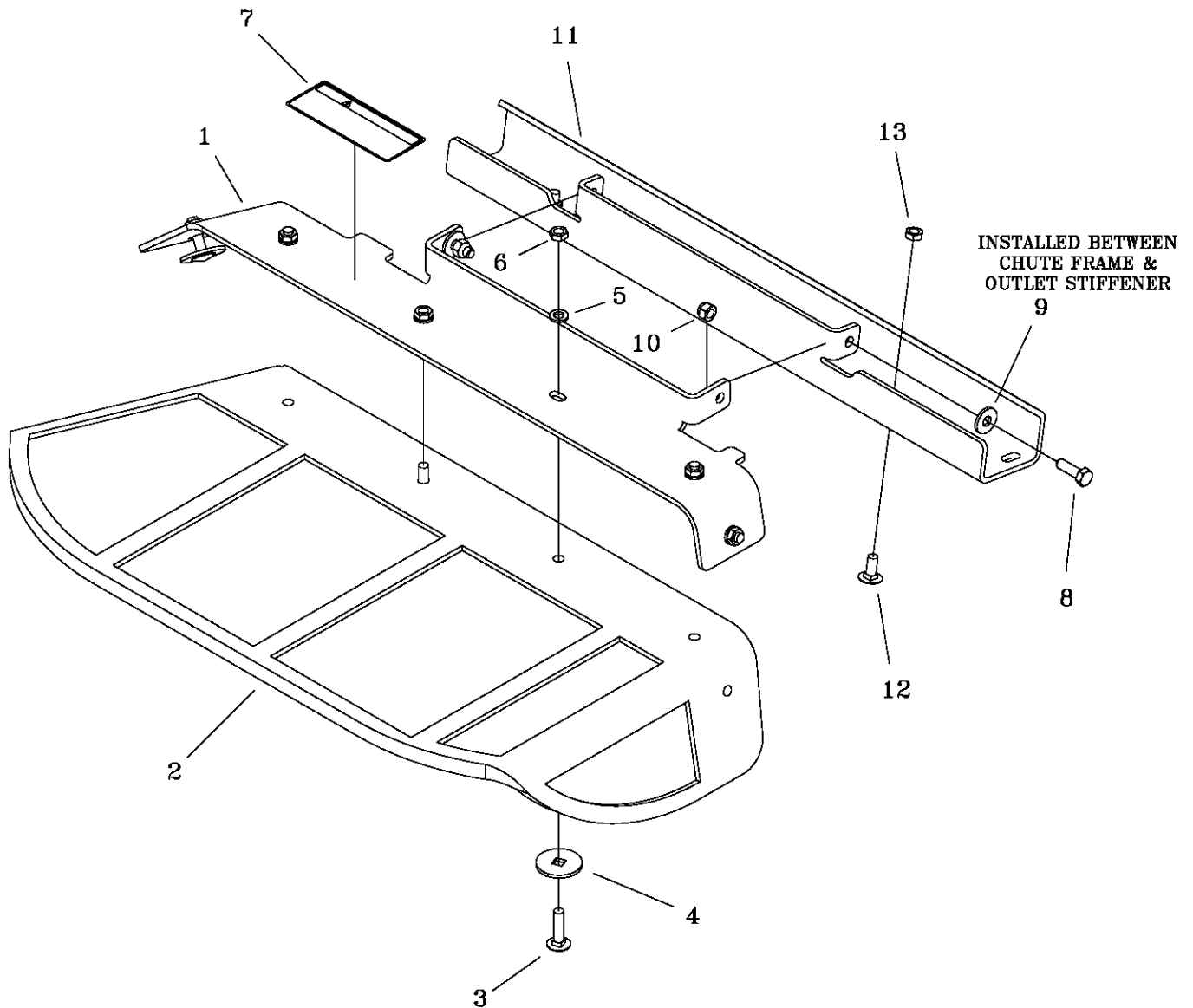
10 TORQUE TO 100 LB-FT

ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	F-2078	1	3/4-6 TOP LOCK NUT	15	H-2707	1	GREASE PACKET
2	668-043P	*	60" DECK CENTER PULLEY (SHOWN)	16	H-2649	*	FUSION, HL 60" DECK (SHOWN)
*	668-044P	*	72" DECK CENTER PULLEY	*	H-2655	*	BLADE, HL 60" DECK
*	668-042P	*	60" & 72" DECK OUTSIDE PULLEY	*	H-2661	*	BLADE, LL 60" DECK
3	609-292P	1	CAP, BEARING	*	H-2667	*	BLADE, GATOR 60" DECK
4	H-2639	2	O'RING, RUBBER	*	H-2650	*	FUSION, HL 72" DECK
5	D-3867	2	BEARING, #6206	*	H-2656	*	BLADE, HL 72" DECK
6	609-289P	1	SHAFT, SPINDLE	*	H-2662	*	BLADE, LL 72" DECK
7	609-285P	1	HOUSING, SPINDLE				
8	609-288P	1	BLADE DRIVER				
9	660-099P	1	BLADE WASHER				
10	F-2073	1	5/8-11 X 1.5 HHCS GR. 8				
11	609-034P	4	SPINDLE SPACER, WASHER				
12	F-1572	4	3/8-24 X 1.5 CAP SCREW				
13	F-1019-03	4	3/8 LOCK WASHER				
14	F-1573	4	3/8-24 LOCK NUT				

HL = HIGH LIFT
LL = LOW LIFT

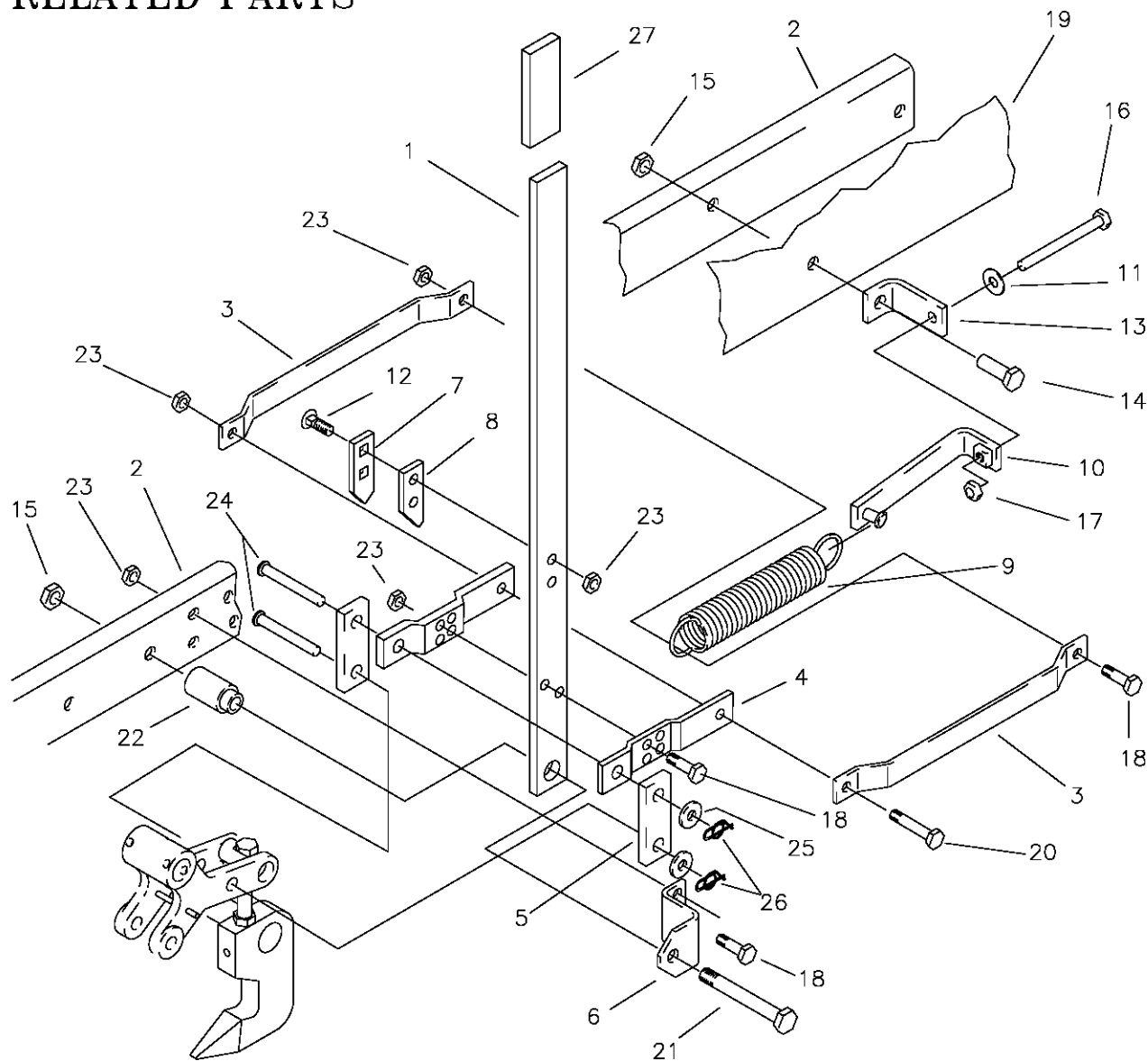
RUBBER CHUTE ASSEMBLY 660-125A

OUTLET STIFFENER 660-123P



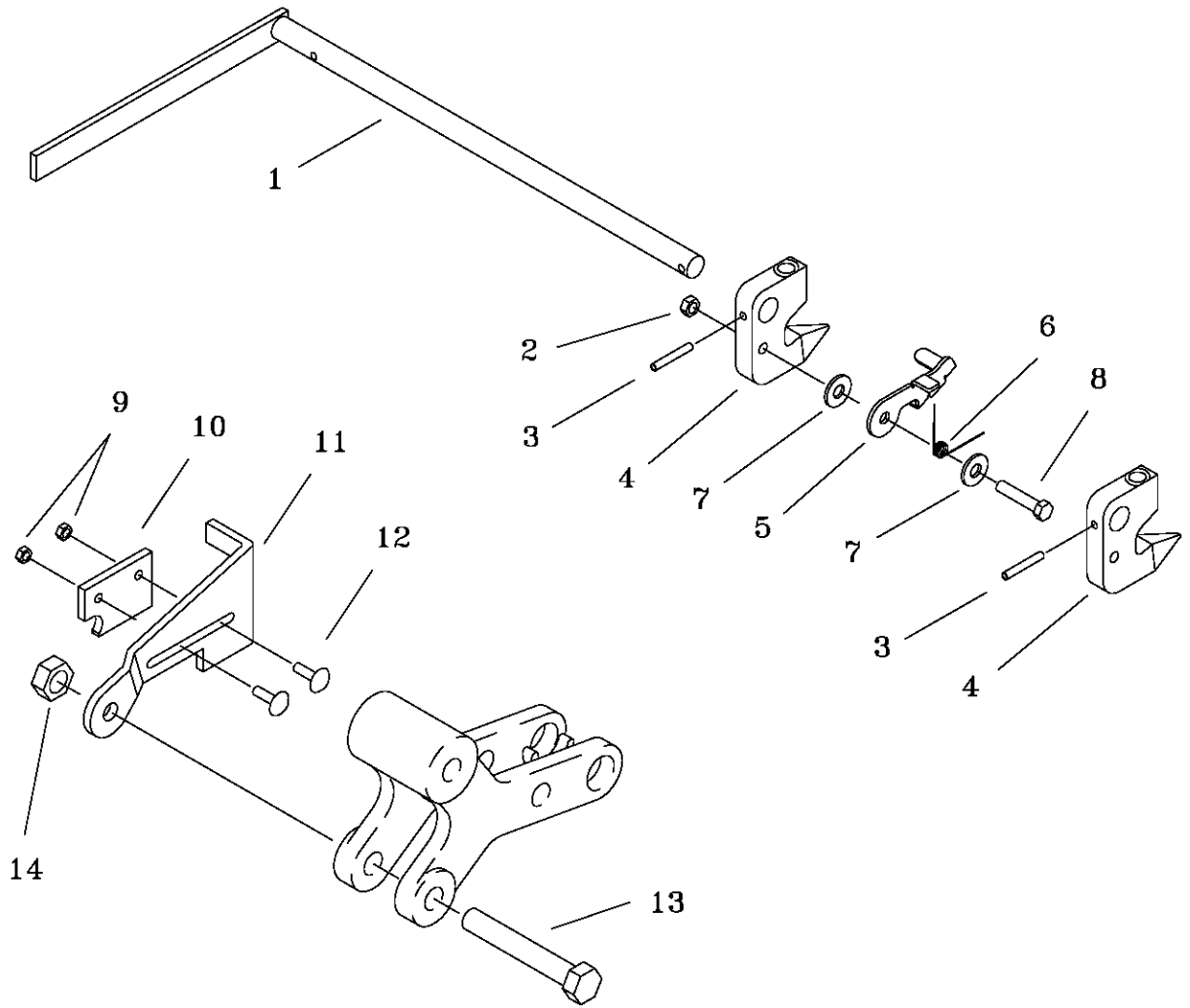
ITEM	PART #	QTY.	DESCRIPTION
1	660-124P	1	CHUTE FRAME, LG.
2	H-2683	1	RUBBER CHUTE, LG.
3	F-1106	6	5/16-18 X 1-1/4 CARRIAGE BOLT
4	660-130P	6	RUBBER CHUTE WASHER
5	F-1019-02	6	5/16 LOCK WASHER
6	F-1011-02	6	5/16-18 NUT
7	P-12706	1	WARNING DECAL, DISCHARGE CHUTE
8	F-1015-15	2	5/16-18 X 1 CAPSCREW
9	F-1009-02	2	5/16 FLAT WASHER
10	F-1005-02	2	5/16-18 NYLOC NUT
11	660-123P	1	OUTLET STIFFENER
12	F-1671	4	5/16-18 X 3/4 CARRIAGE BOLT
13	F-1125	4	5/16-18 LOCK NUT

LIFT HANDLE ASSEMBLY & RELATED PARTS



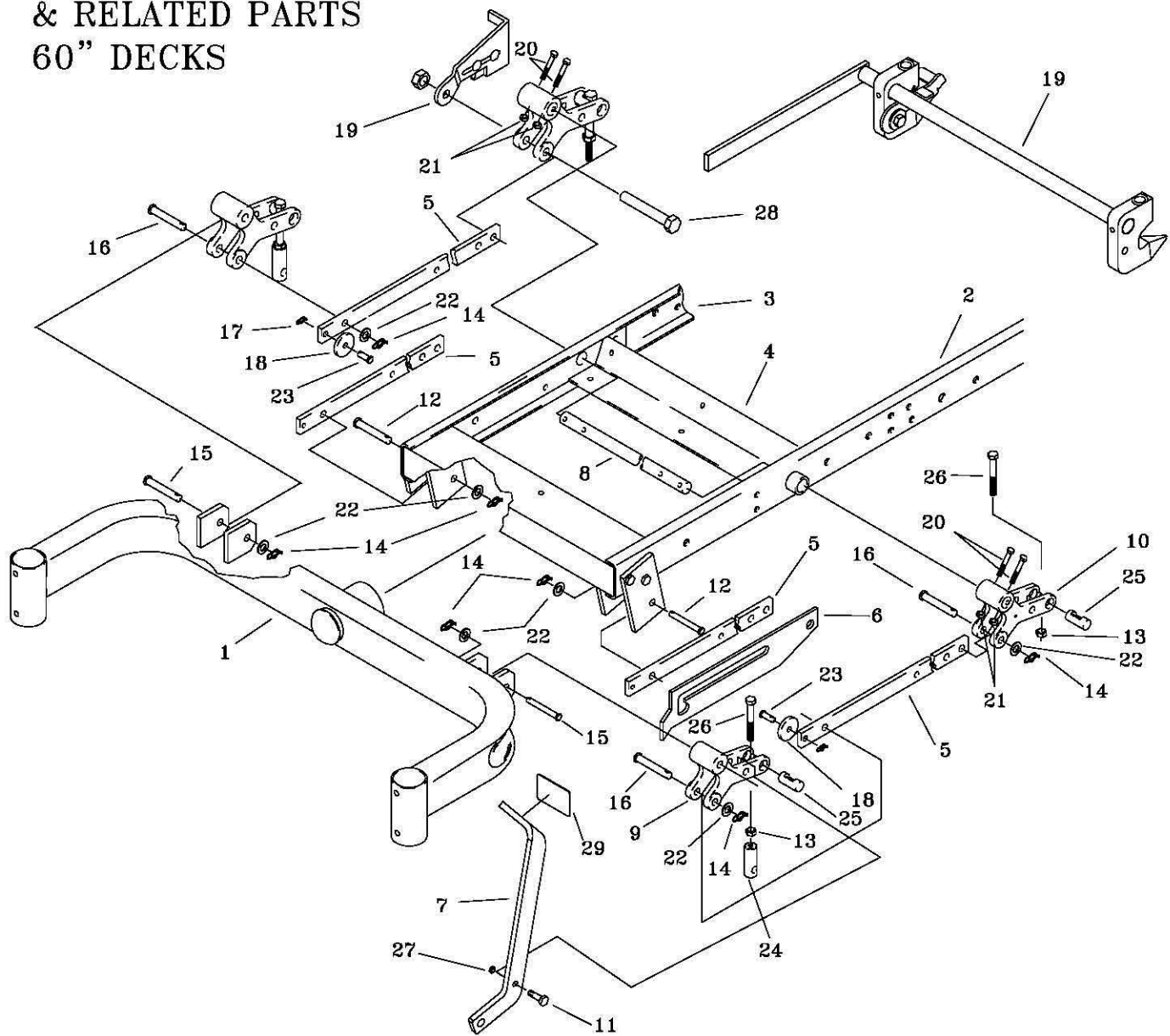
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	642-062P	1	LIFT HANDLE	14	F-1526	1	3/8-16 X 1-1/2" GR. 5
2	647-143W	1	FRAME WELDMENT, LH.	15	F-1005-05	2	NUT, 1/2-13 LOCKNUT
3	642-055P	2	SPRING EXTENSION	16	F-1646	1	3/8-16 X 5" FULL THREAD
4	642-060P	2	SPRING ANCHOR PLATE	17	F-1011-03	1	HEX NUT, 3/8-16 UNC-2B
5	642-061P	2	HANDLE LINK	18	F-1307	5	3/8-16 X 1-1/4" GR. 5
6	642-041P	1	HANDLE PIVOT BRACKET	19	647-137P	1	SIDE PANEL, LH
7	642-127P	1	TOP PEG LATCH PLATE	20	F-1015-30	1	3/8-16 X 2 1/2" GR. 5
8	642-126P	1	TOP PEG SPACER PLATE	21	F-1828	1	1/2-13 X 3-1/2" GR. 5
9	H-1610	1	SPRING, 1-1/2" OD. X 8"	22	642-095P	1	HANDLE PIVOT PIN
	H-1868	1	SPRING, HEAVY 8" (72" DECK)	23	F-1005-03	7	NUT, 3/8-16 LOCKNUT (STOVER)
10	620-227W	1	SPRING TIGHTENER WLDT.	24	F-1889	2	CLEVIS PIN, 1/2 X 2-5/8"
11	F-1009-03	1	FLAT WASHER, 3/8"	25	F-1521	2	1/2" FLAT WASHER
12	F-1672	2	3/8-16 X 1-1/4" CARRIAGE BOLT	26	H-2239	2	RUE RING, 1/2"
13	642-053P	1	SPRING ANCHOR WELDMENT	27	H-2324	1	VINYL GRIP, 3/8 X 1-1/2"

QRS SYSTEM PARTS



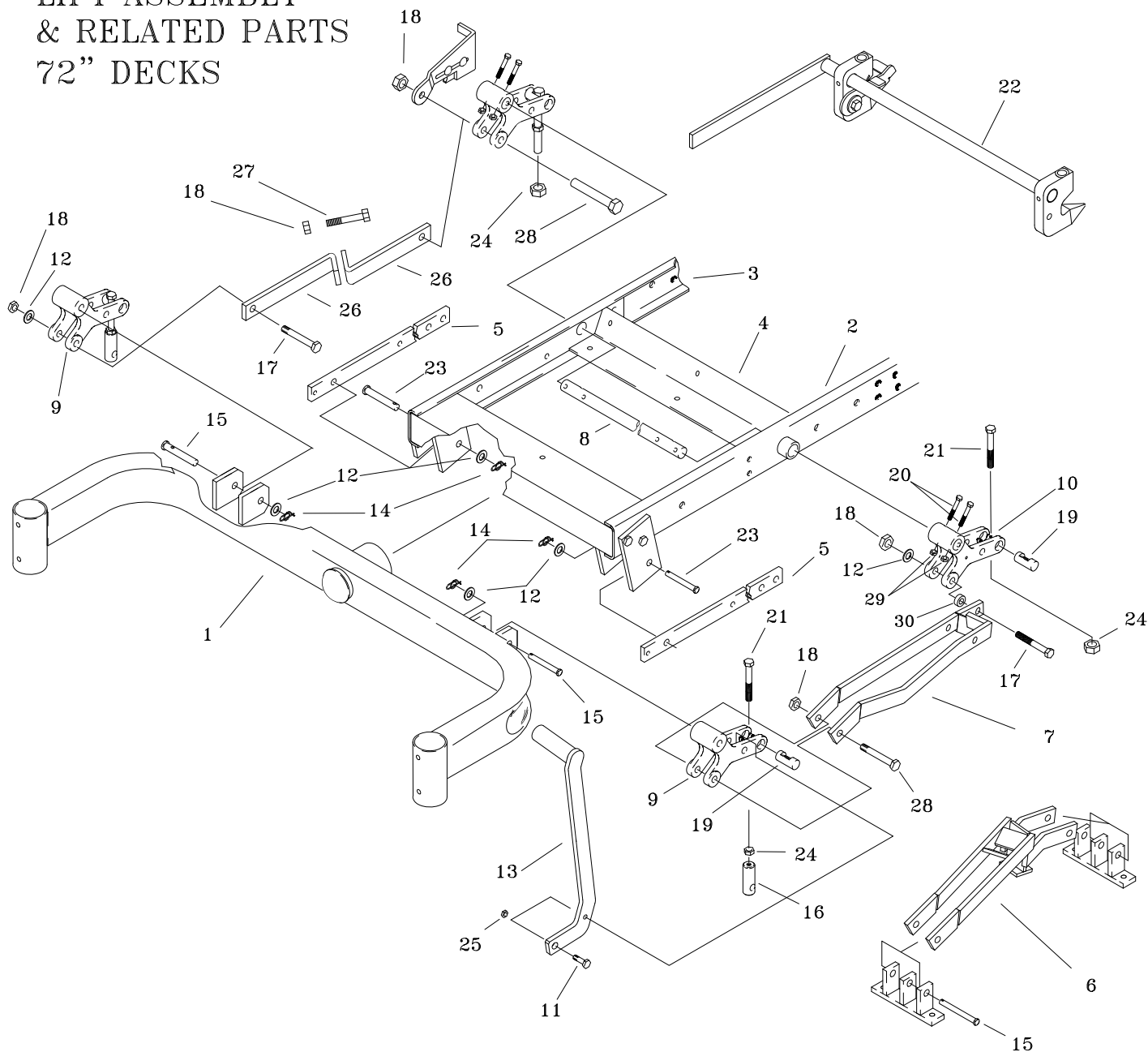
ITEM	PART #	QTY.	DESCRIPTION
1	659-148W	1	RELEASE HANDLE
-	659-163W	1	RELEASE HANDLE FOR 72" BOSS
2	F-1005-03	1	3/8-16 STOVER NUT
3	F-2009	2	ROLL PIN
4	659-140P	2	HOOK
5	659-145P	1	HOOK KEEPER
6	H-2547	1	SPRING
7	F-1009-03	2	3/8" FLAT WASHER
8	F-1073	1	3/8-16 X 2" BOLT
9	F-1158	1	1/4-20 STOVER NUT
10	659-170P	1	CATCH
11	659-146P	1	LATCH PLATE
12	F-1823	2	1/4 X 3/4" CARRIAGE BOLT
13	F-1828	1	1/2-13 X 3-1/2' BOLT
14	F-1005-05	1	1/2-13 STOVER NUT

LIFT ASSEMBLY & RELATED PARTS 60" DECKS



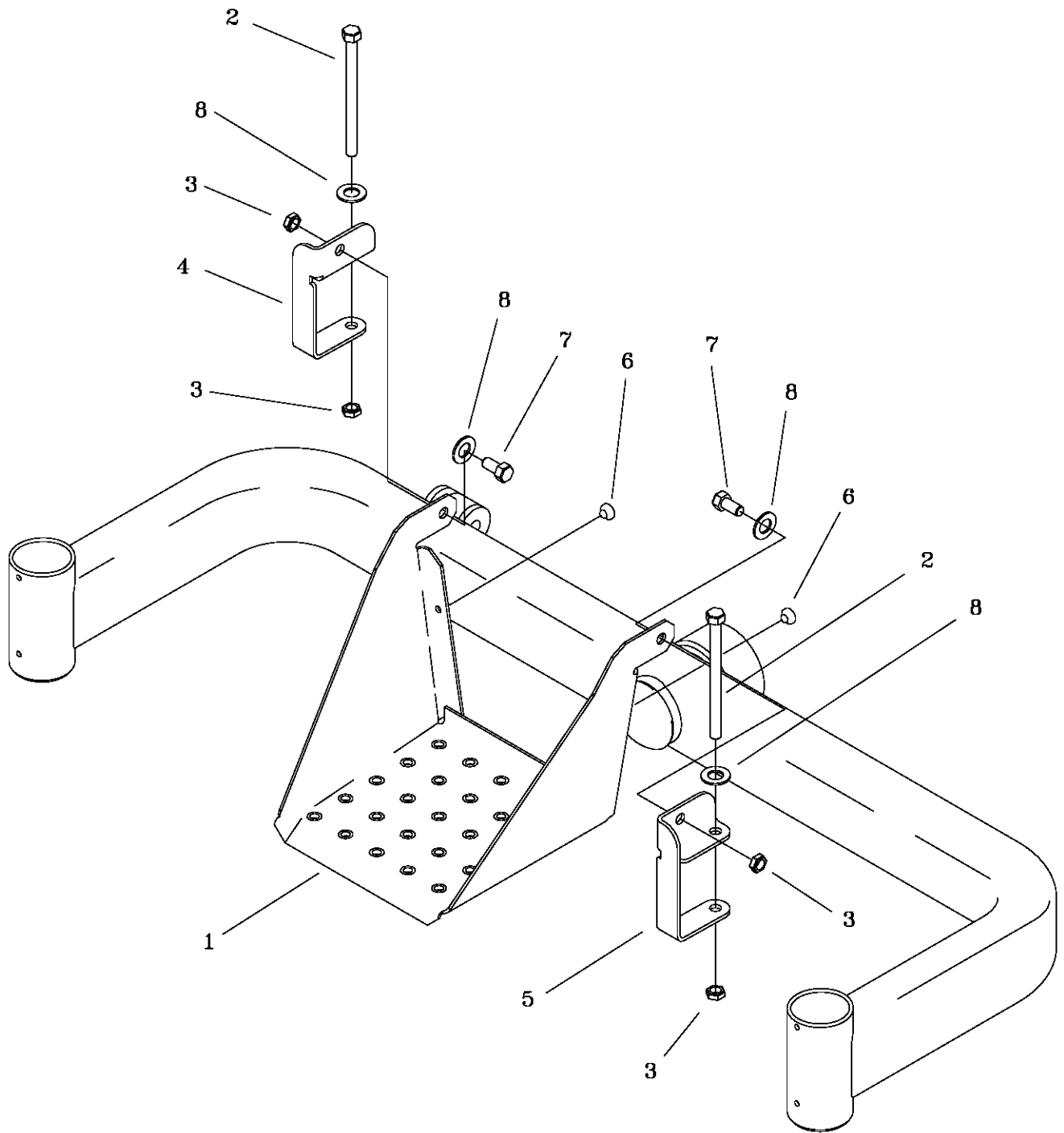
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	642-189W	1	FRONT AXLE WELDMENT	19	----	1	QRS SYSTEM, SEE PAGE #6
2	647-142W	1	FRAME WELDMENT, RH	20	F-2039	4	5/16-24 x 2" HHCS
3	647-143W	1	FRAME WELDMENT, LH	21	F-2041	4	5/16-24 LOCK NUT
4	642-191W	1	FRONT PIVOT CHANNEL	22	F-1521	7	WASHER, 1/2" NARROW
5	642-059P	4	LINK BAR	23	F-1691	2	CLEVIS PIN, 3/8 X 1"
6	642-100P	1	DECK LATCH FLIP UP	24	642-175P	2	ADJUSTABLE HANGER END
7	659-056P	1	DECK LIFT PEDAL	25	642-177P	4	HANGER PIN
8	620-051P	1	LIFT BAR	26	F-1936	4	1/2-13 X 3-1/2, 2" THREAD
9	642-081P	2	LIFT SLEEVE, FRONT	27	F-1125	1	5/16 LOCKNUT
10	642-082P	2	LIFT SLEEVE, REAR	28	F-1828	1	1/2-13 X 3-1/2" BOLT
11	F-1879	1	5/16-18 X 1 1/4", GR.5	29	H-2401	1	1-1/2"x2-1/2" SAFETY TREAD
12	F-1896	2	CLEVIS PIN, 1/2 X 1-3/4"				
13	F-1489	4	NUT, 1/2" JAM				
14	H-2239	7	RUE RING, 1/2"				
15	F-1890	2	CLEVIS PIN, 1/2 X 3-1/2"				
16	F-1898	3	CLEVIS PIN, 1/2 X 2-3/4"				
17	F-1492	2	RUE RING, 5/16-3/8 PIN				
18	642-105P	2	ROLLER				

LIFT ASSEMBLY & RELATED PARTS 72" DECKS



ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	642-190W	1	WIDE FRONT AXLE WELDMENT	18	F-1005-05	5	NUT, 1/2" STOVER
2	647-142W	1	FRAME WELDMENT, RH	19	642-177P	2	HANGER PIN
3	647-143W	1	FRAME WELDMENT, LH	20	F-2039	4	5/16-24 x 2" HHCS BOLT
4	642-191W	1	FRONT PIVOT CHANNEL	21	F-1936	4	1/2-13 X 3-1/2, 2" THREAD
5	642-059P	2	LINK BAR	22	----	1	QRS SYSTEM, SEE PAGE #6
6	629-545W	1	LOWER JACK MNT.	23	F-1896	2	CLEVIS PIN, 1/2 X 1-3/4"
7	629-735W	1	UPPER JACK MNT.	24	F-1489	4	NUT, 1/2" JAM
8	620-051P	1	LIFT BAR	25	F-1125	1	5/16" LOCKNUT
9	642-081P	2	LIFT SLEEVE, FRONT	26	647-144P	2	OFFSET LINK BAR ADJUSTABLE
10	642-082P	2	LIFT SLEEVE, REAR	27	F-1386	1	1/2-13 X 1-1/4" BOLT
11	F-1879	1	5/16-18 X 1-1/4" BOLT	28	F-1828	2	1/2-13 X 3-1/2" BOLT
12	F-1521	7	WASHER, 1/2 NARROW	29	F-2041	4	5/16-24 LOCKNUT
13	629-249W	1	OFFSET DECK LIFT PEDAL	30	660-038P	1	3/8" SPACER
14	H-2239	3	RUE RING, 1/2"				
15	F-1890	3	CLEVIS PIN, 1/2 X 3-1/2"				
16	642-175P	2	ADJUSTABLE HANGER END				
17	F-1439	3	1/2-13 X 3", GR.5				

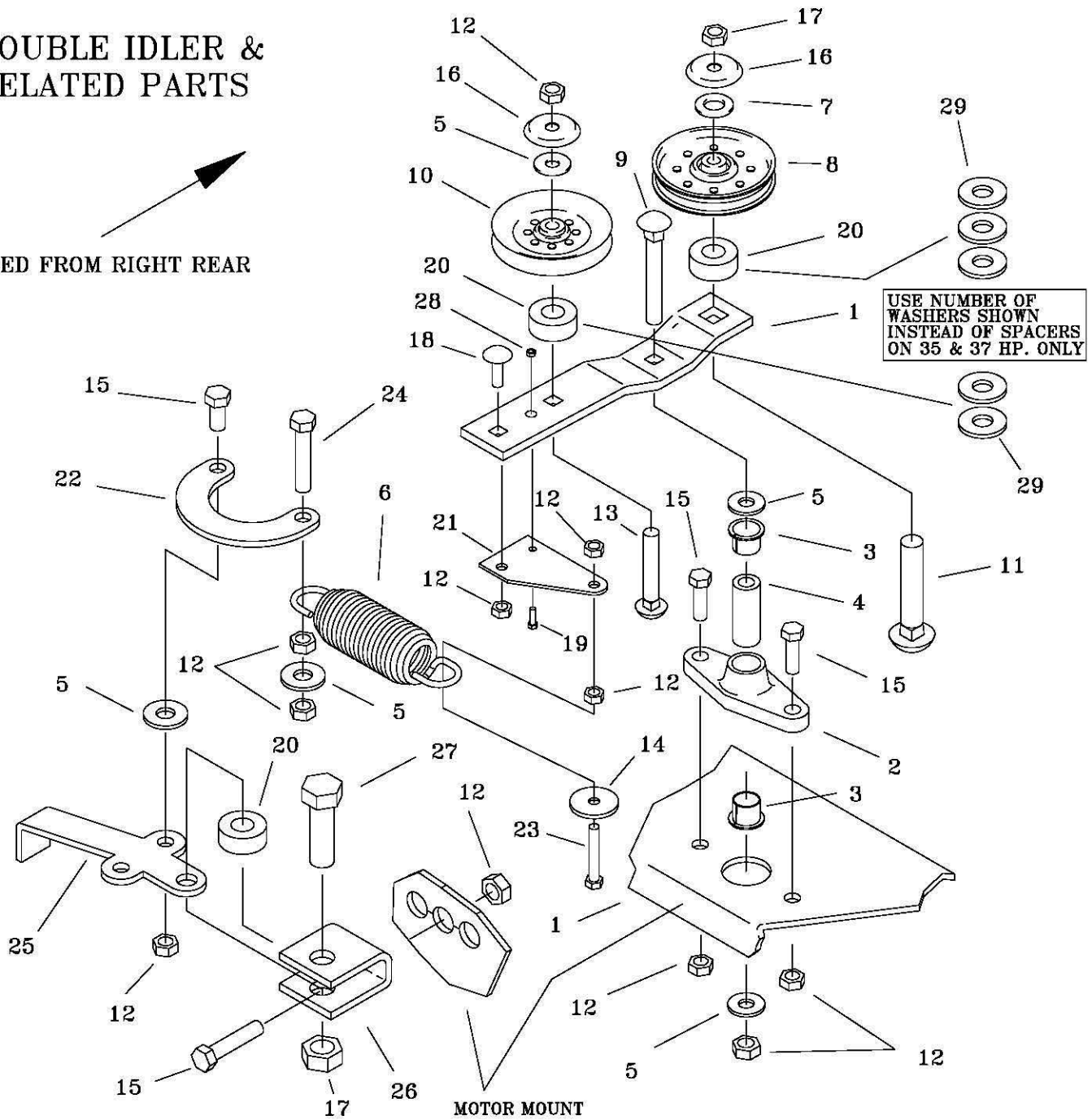
STEP & RELATED PARTS



ITEM #	PART #	QTY	DESCRIPTION
1	647-133P	1	FRONT STEP
2	F-1066	2	3/8-16 X 4" BOLT
3	F-1005-03	4	3/8-16 LOCK NUT
4	659-241P	1	STEP MOUNT BRACKET, RH
5	659-242P	1	STEP MOUNT BRACKET, LH
6	H-2461	2	RUBBER BUMPER BUTTON
7	F-1015-23	2	3/8-16 X 3/4" BOLT
8	F-1009-03	4	3/8 FLAT WASHER

DOUBLE IDLER & RELATED PARTS

VIEWED FROM RIGHT REAR

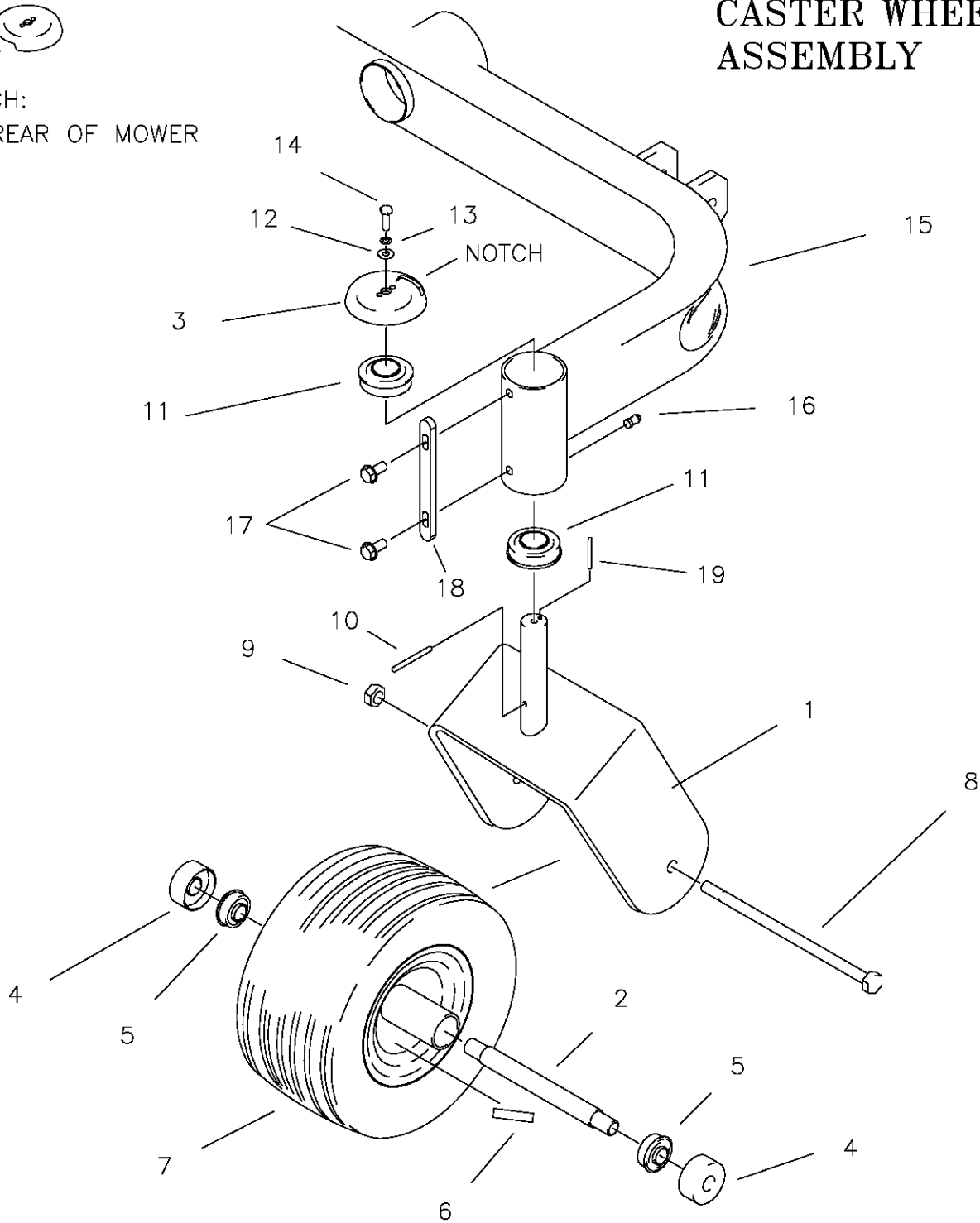


ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	660-036P	1	IDLER ARM	17	F-1005-05	2	1/2" STOVER NUT
2	660-039P	1	DOUBLE IDLER MOUNT	18	F-1008-23	1	3/8-16 X 3/4 CARRIAGE BOLT
3	D-3730	2	BUSHING	19	F-1538	1	1/4 X 3/4 BOLT
4	659-085P	1	MOUNTING PIN	20	660-038P	3	SPACER (NOT ON 37)
5	F-1009-03	5	3/8" FLAT WASHER	21	647-193P	1	IDLER EXTENSION
6	H-2619	1	SPRING, TAPERED ENDS	22	647-194P	1	BELT TIGHTENER LOOP
7	F-1521	1	1/2" FLAT WASHER, (NARROW)	23	F-1073	1	3/8-16 X 2" BOLT
8	D-3617	1	IDLER PULLEY	24	F-1307	1	3/8-16 X 1-1/4' BOLT
9	F-1865	1	3/8-16 X 2-1/2" CARRIAGE BOLT	25	660-030P	1	HANDLE
10	D-3758	1	"V" IDLER PULLEY	26	661-015P	1	SHACKLE
11	F-1822	1	1/2-13 X 2-1/4" CARRIAGE BOLT	27	F-1526	1	1/2-13 X 1-1/2" BOLT
12	F-1005-03	10	3/8-16 STOVER NUT	28	F-1158	1	1/4-20 LOCK NUT
13	F-1976	1	3/8-16 X 1-1/2" CARRIAGE BOLT	29	F-1521	5	1/2" FLAT WASHER (37 HP ONLY)
14	609-034P	1	SPINDLE SPACER WASHER				
15	F-1394	4	3/8-16 X 1" BOLT				
16	620-201P	2	BEARING CAP				

ANTI-ROTATING CASTER WHEEL ASSEMBLY

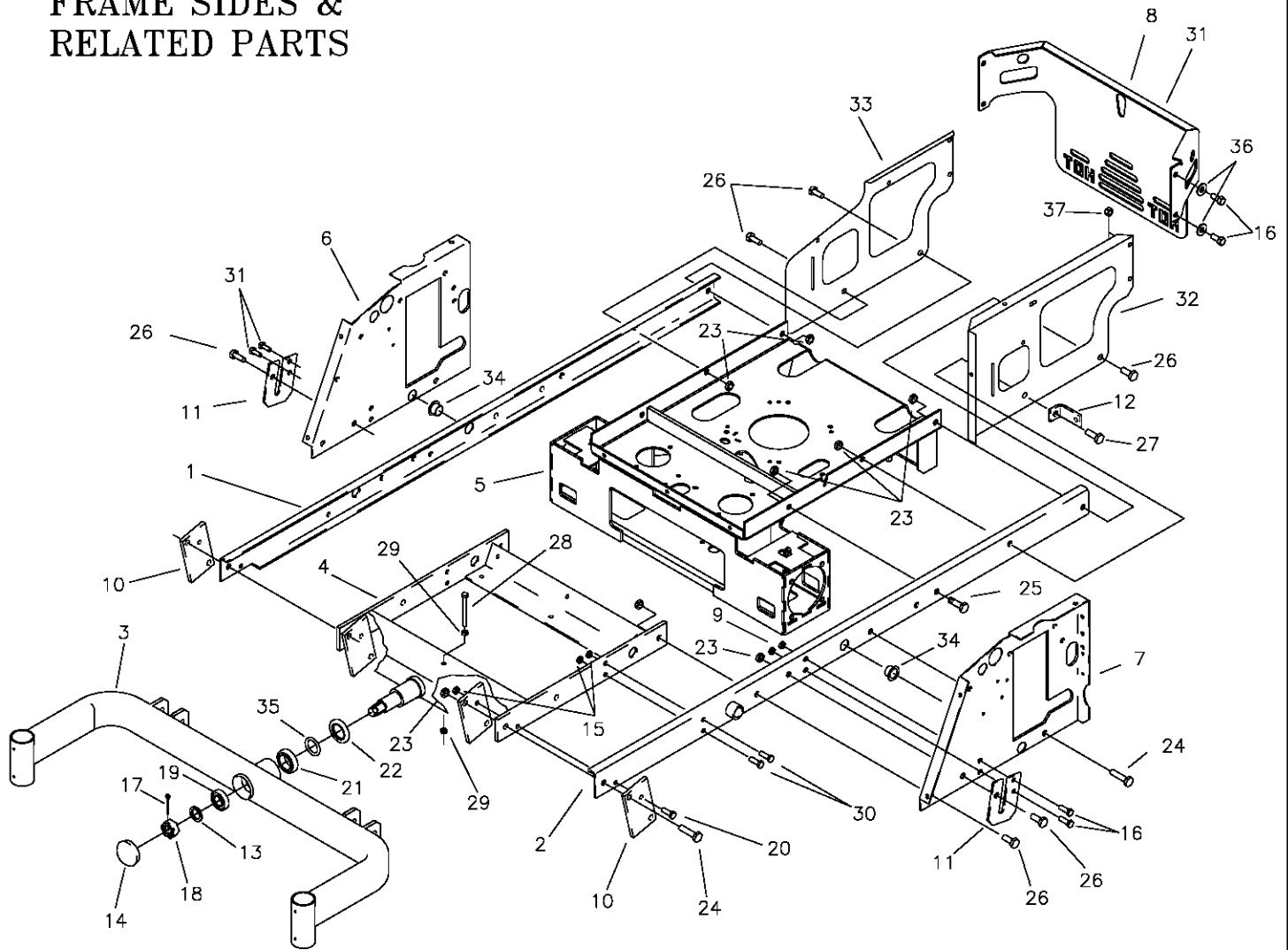


NOTE NOTCH:
TOWARDS REAR OF MOWER



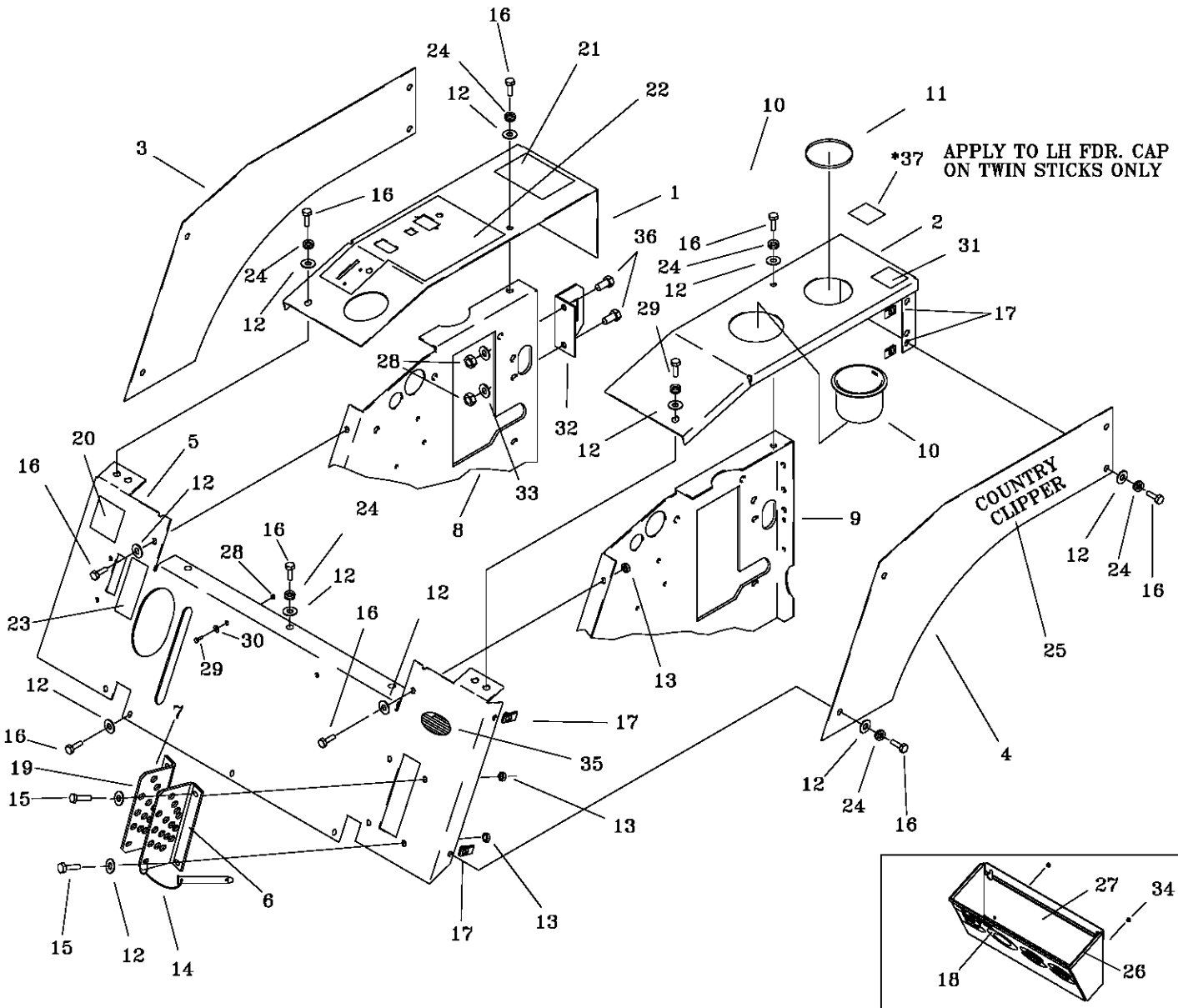
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-192W	1	CASTER YOKE	11	D-2008-02	4	BEARING, SPD SF-16-32
2	647-038P	2	BEARING SPACER	12	F-1009-02	2	5/16" FLAT WASHER
3	636-177P	2	BEARING CAP	13	F-1019-02	2	5/16" LOCK WASHER
4	611-135P	4	BEARING SHIELD	14	F-1863	2	5/16-18 X 1" CAPSCREW w/PATCH
5	D-3432	4	BEARING, 5/8 ID X 1-3/8 OD	15	-----	1	FRONT AXLE WELDMENT
6	P-11384	2	DECAL, 12, PSI	16	H-1056	2	GREASE ZERK
7	D-3670	2	TIRE, 13 X 650-6 (RIBBED)	17	F-2030	2	1/4 X 5/8 SELF TAPPING SCREW
8	F-1908	2	1/2-13 X 9" GR. 8 BOLT	18	659-187P	1	STOP TAB
9	F-1966	2	1/2-13 THIN NYLOCK NUT	19	F-1855	1	3/16 X 1 ROLL PIN
10	F-1456	2	3/16 ROLL PIN				

FRAME SIDES & RELATED PARTS



ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-143W	1	FRAME SIDE LH.	18	F-1724	1	1"-14 CASTLE NUT
2	647-142W	1	FRAME SIDE RH.	19	D-3826	1	TAPERED BEARING SET
3	642-189W	1	FRONT AXLE (60" DECK)	20	F-1015-28	2	3/8-16 x 1-3/4" CAPSCREW
-	642-190W	1	FRONT AXLE (72" DECK)	21	D-3825	1	TAPERED ROLLER BRG.
4	642-191W	1	FRONT PIVOT CHANNEL	22	H-2600	1	SEAL, #19992
5	647-227W	1	MOTOR MOUNT WLDT.	23	F-1005-05	10	1/2" LOCK NUT
6	647-195P	1	SIDE PANEL RH. (JOYSTICK)	24	F-1293	4	1/2-13 X 2" GR. 5
-	647-222P	1	SIDE PANEL RH. (TWIN STICK)	25	F-1759	2	1/2-13 X 1" GR.5
7	647-196P	1	SIDE PANEL LH. (JOYSTICK)	26	F-1386	6	1/2-13 X 1-1/4" GR. 5
-	647-223P	1	SIDE PANEL LH. (TWIN STICK)	27	F-1526	1	1/2-13 X 1-1/2" GR. 5
8	629-753A	1	ENGINE GUARD REAR W/DECAL	28	F-1073	1	3/8-16 X 2" GR. 5
9	F-1005-03	2	3/8-16 STOVER NUT	29	F-1011-03	2	3/8-16 NUT, UNC-2B
10	642-063P	4	DRAG BAR TAB	30	F-1558	10	3/8-16 X 7/8" GR. 5
11	642-042P	2	BRAKE ROD MOUNT	31	P-12097	1	COUNTRY CLIPPER, DECAL
12	642-053P	1	SPRING ANCHOR	32	647-137P	1	LEFT SIDE MOTOR GUARD
13	606-303P	1	1" WASHER	33	647-136P	1	RIGHT SIDE MOTOR GUARD
14	H-1924	1	GREASE CAP	34	D-3730	2	BUSHING, JOY STICK
15	F-1239	11	3/8-16 LOCK NUT	35	663-074P	1	RING, BACK-UP, STEEL
16	F-1558	6	3/8-16 X 7/8", GR.5	36	F-1009-03	4	3/8" FLAT WASHER
17	F-1728	1	3/16 X 2" COTTER PIN	37	F-1005-03	4	3/8-16 STOVER NUT

FENDER ASSEMBLY

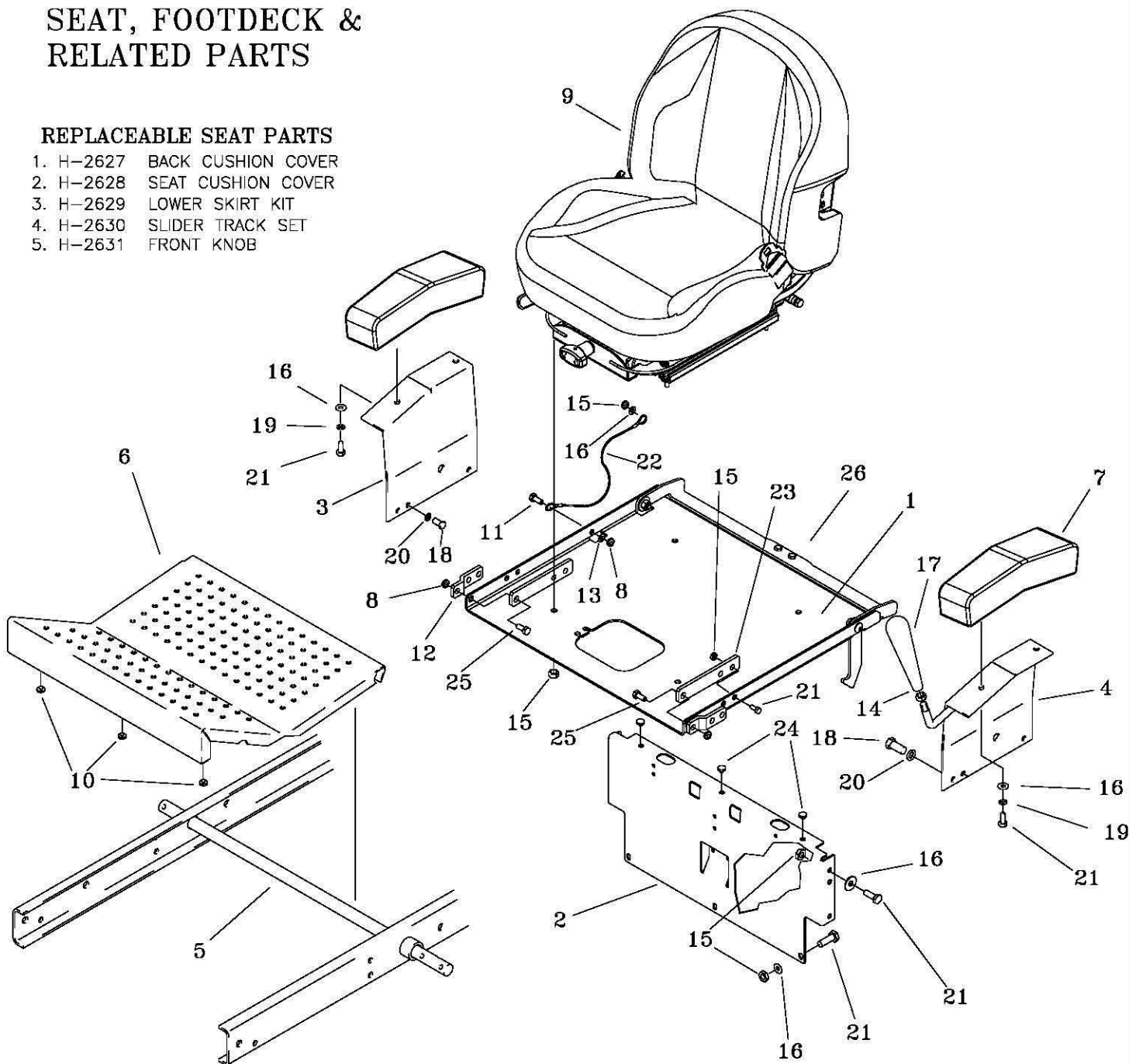


ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-244A	1	FDR. CAP W/DECAL RH JOYSTK	18	P-12016	1	DECAL, THE BOSS
-	647-246A	1	FDR. CAP W/DECAL RH TWINSTK	19	P-12034	1	DECAL, "1/4 CUT HEIGHT"
-	647-248A	1	FDR. CAP W/DECAL RH DFI JOYSTK	20	P-12557	1	DECAL, "CAUTION"
-	647-249A	1	FDR. CAP W/DECAL RH DFI TWINSTK	21	P-11370	1	DECAL, "WARNING"
2	647-245A	1	FDR. CAP W/DECAL LH JOYSTK	22	P-11369	1	DECAL, RH FDR. CAP JOYSTK
-	647-247A	1	FDR. CAP W/DECAL LH TWINSTK	-	P-12682	1	DECAL, RH FDR. CAP TWINSTK
3	642-134A	1	FENDER SKIRT RH W/DECAL	-	P-11533	1	DECAL, RH FDR. CAP DFI JOYSTK
4	642-135A	1	FENDER SKIRT LH W/DECAL	-	P-12686	1	DECAL, RH FDR. CAP DFI TWINSTK
5	647-250A	1	FRONT PANEL W/DECAL	23	P-11382	1	DECAL, PARK BRAKE
6	647-095P	1	LATCH PLATE LH.	24	F-1019-02	15	5/16 LOCK WASHER
7	647-097A	1	LATCH PLATE, RH, W/DECAL	25	P-12097	2	DECAL, "COUNTRY CLIPPER"
8	647-195P	1	SIDE PANEL RH. (JOYSTICK)	26	H-1626	1	TRIM, TOOL TRAY
-	647-222P	1	SIDE PANEL RH. (TWIN STICK)	27	647-110W	1	TOOL TRAY ASSEMBLY
9	647-196P	1	SIDE PANEL LH. (JOYSTICK)	28	F-1158	4	1/4-20 STOVER NUT
-	647-223P	1	SIDE PANEL LH. (TWIN STICK)	29	F-1015-02	4	1/4-20 X 5/8" BOLT
10	H-2228	1	CUP HOLDER	30	H-1989	2	SHOULDER WASHER
11	H-1626	1	TRIM, OIL TANK	31	P-11052	2	DECAL, OIL
12	F-1009-02	28	5/16 FLAT WASHER	32	647-146P	1	FUSE HOLDER
13	F-1125	16	5/16-18 LOCK NUT	33	F-1009-01	2	1/4" FLAT WASHER
14	F-2028	1	1/2" X 2.4 CLEVIS PIN W/SASH	34	H-2461	2	RUBBER BUMPER
15	F-1879	4	5/16-18 X 1-1/4" GR. 5	35	P-12253	1	DECAL, MADE IN USA
16	F-1015-15	21	5/16-18 X 1" GR.5	36	F-1538	2	1/4-20 x 3/4" CAPSCREW
17	F-1860	8	5/16 U-NUT	37	P-12687	1	DECAL, TRACKING LH FDR CAP TS

SEAT, FOOTDECK & RELATED PARTS

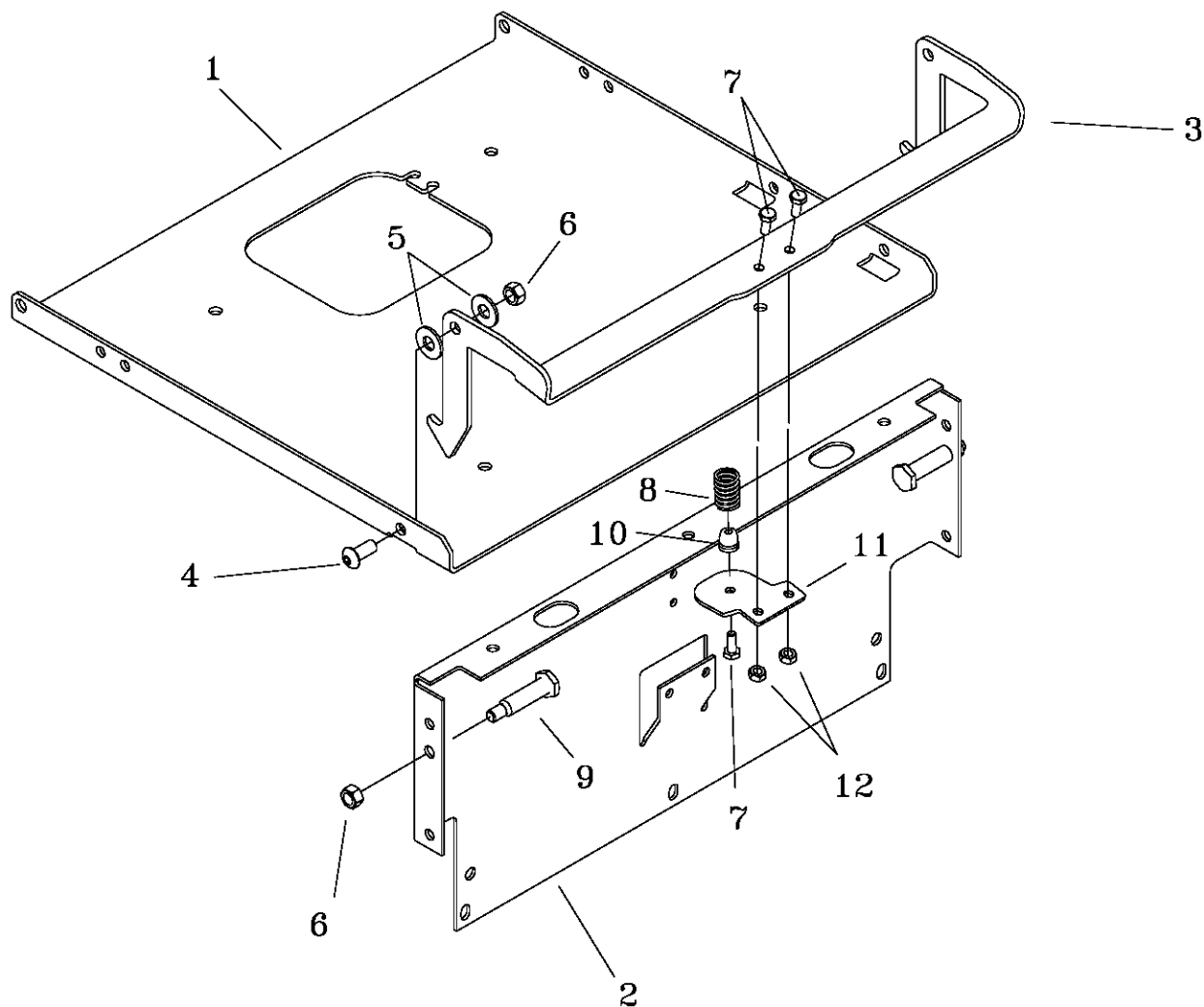
REPLACEABLE SEAT PARTS

1. H-2627 BACK CUSHION COVER
2. H-2628 SEAT CUSHION COVER
3. H-2629 LOWER SKIRT KIT
4. H-2630 SLIDER TRACK SET
5. H-2631 FRONT KNOB



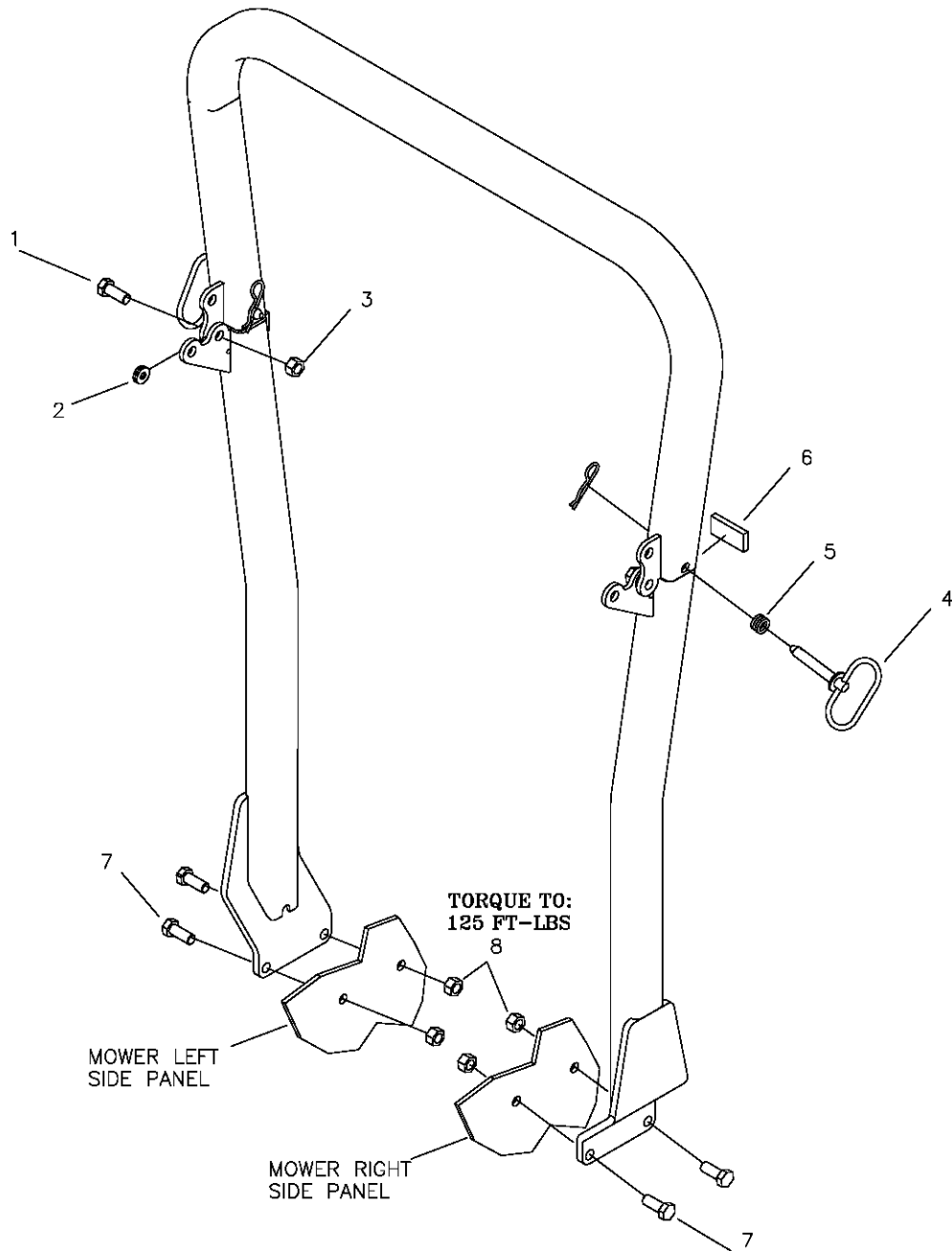
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-211P	1	SEAT BRACKET	14	F-1011-03	1	3/8-16 PLAIN NUT
2	647-088P	1	REAR BRACE	15	F-1005-02	16	5/16-18 LOCK NUT
3	647-212P	1	ARM REST RH. (JOYSTICK)	16	F-1009-02	12	5/16 FLAT WASHER
-	647-212P	1	ARM REST, (TWIN STICK)	17	H-2317	1	HANDLE GRIP, TAPERED
4	647-214W	1	ARM REST LH. (JOYSTICK)	18	F-1755	4	3/8-16 X 1/2" GR. 5
-	647-213P	1	ARM REST, (TWIN STICK)	19	F-1019-02	4	5/16 LOCK WASHER
5	620-051P	1	LIFT BAR	20	F-1019-03	4	3/8 LOCK WASHER
6	642-044P	1	FOOT DECK	21	F-1546	16	5/16-18 X 3/4" GR. 5
7	H-2615	2	ARM REST PAD	22	H-2460	1	CABLE
8	F-1005-03	4	3/8-16 STOVER NUT	23	659-175P	2	SEAT HINGE TAB
9	H-2696	1	SEAT	24	H-2512	3	RUBBER BUMPERS
10	H-2461	3	RUBBER BUMPER	25	F-1394	2	3/8-16 x 1" CAPSCREW
11	F-1015-23	1	3/8-16 X 3/4" GR. 5	26	-----	1	SEAT LATCH ASS'Y - SEE PG. 15
12	647-086P	2	SEAT MTG TAB				
13	F-1009-03	2	3/8 FLAT WASHER				

SEAT LATCH ASSEMBLY



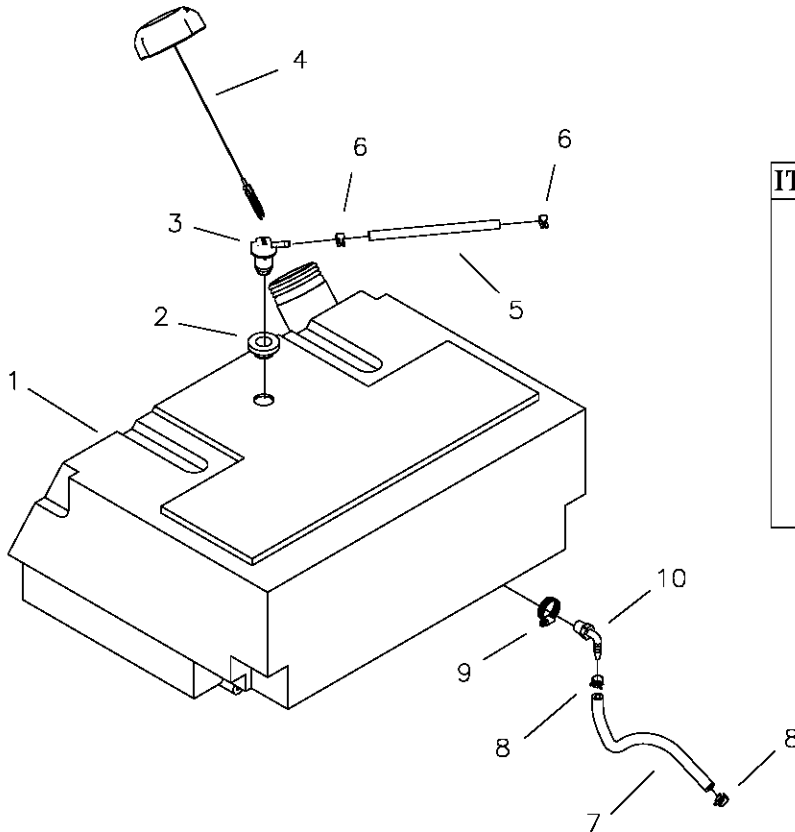
ITEM	PART #	QTY.	DESCRIPTION
1	647-211P	1	SEAT BRACKET
2	647-088P	1	REAR BRACE
3	647-217P	1	SEAT LATCH, BOSS
4	F-2086	2	3/8-16 X 7/8, BHCS
5	F-1009-03	4	3/8 FLAT WASHER
6	F-1005-03	4	3/8-16 LOCKNUT
7	F-1015-02	3	1/4-20 X 5/8 CAPSCREW
8	H-2614	1	SPRING
9	F-2061	2	1/2 DIA X 1-5/8 SHOLDER BOLT
10	647-219P	1	SPRING GUIDE
11	647-218P	1	LATCH SPRING TAB
12	F-1005-01	2	1/4-20 LOCKNUT

ROPS ASSEMBLY (H-2682) AND RELATED PARTS



ITEM	PART #	QTY.	DESCRIPTION
1	F-2088	2	HHCS 1/2-13 x 1 1/4"
2	F-2089	2	FLAT WASHER 1/2"φ
3	F-2090	2	TOP LOCK NUT 1/2"φ
4	F-2093	2	PULL PIN-1/2 W/COTTER KEY
5	H-2701	2	SPRING
6	H-2700	2	POLYURETHANE CHANNEL
7	F-2091	4	HHCS 1/2-13 x 1 1/2"
8	F-2092	4	NLN 1/2-13 GR 8

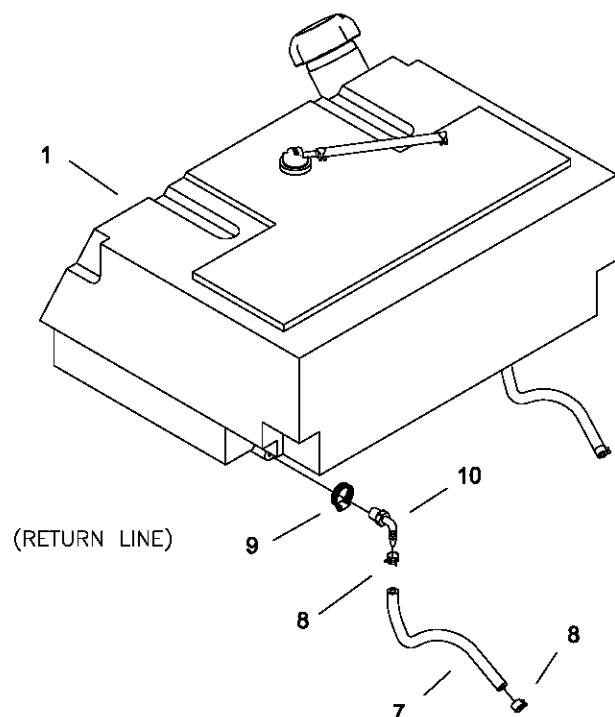
NON-DFI FUEL TANK ASSEMBLY 647-237A



ITEM	PART #	QTY.	DESCRIPTION
1	H-2681	1	FUEL TANK
2	H-2679	1	GROMMET, REMOTE VENT
3	H-2678	1	REMOTE VENT
4	H-2687	1	RATCHET CAP W/ 8" TETHER
5	H-2697	1	VAPOR LINE
6	H-2698	2	CLAMP, VAPOR LINE
7	H-1648	1	FUEL LINE
8	H-1687	2	CLAMP, FUEL LINE
9	H-1952	1	HOSE CLAMP
10	H-1646	1	90 DEGREE ELBOW, BARB

DFI FUEL TANK ASSEMBLY 647-238A

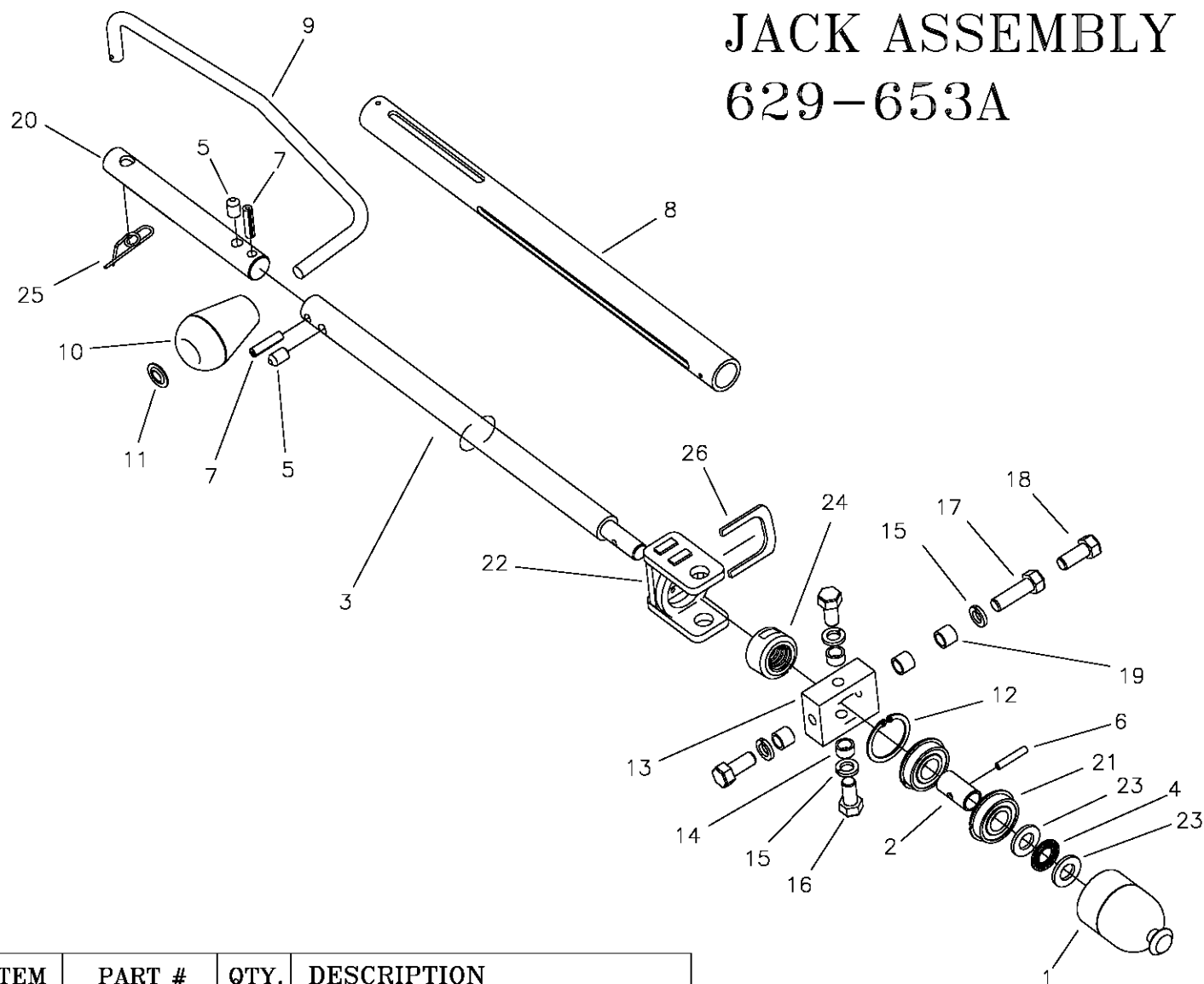
ITEM	PART #	QTY.	DESCRIPTION
1	H-2689	1	FUEL TANK, DFI
2	H-2679	1	GROMMET, REMOTE VENT
3	H-2678	1	REMOTE VENT
4	H-2687	1	RATCHET CAP W/ 8" TETHER
5	H-2697	1	VAPOR LINE
6	H-2698	2	CLAMP, VAPOR LINE
7	H-1648	2	FUEL LINE
8	H-1687	4	CLAMP, FUEL LINE
9	H-1952	2	HOSE CLAMP
10	H-1646	2	90 DEGREE ELBOW, BARB



* BOLD PRINT DEPICTS DIFFERENCE IN PART # OR QTY. FROM NON-DFI FUEL SYSTEM.

JACK ASSEMBLY

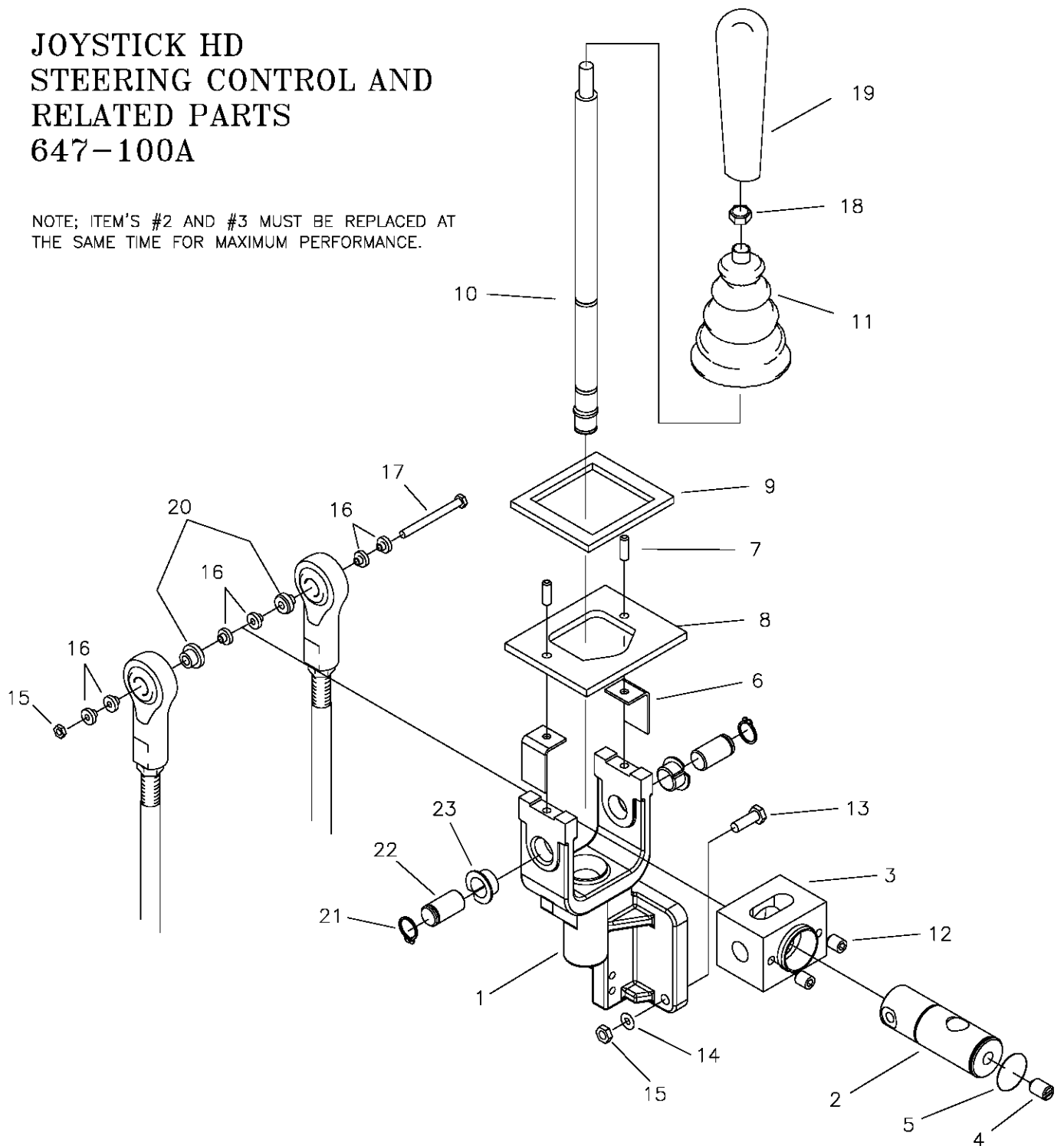
629-653A



ITEM	PART #	QTY.	DESCRIPTION
1	629-620P	1	JACK END
2	629-527P	1	THRUST TUBE
3	629-528P	1	SHAFT, JACK
4	D-3675	1	THRUST BEARING 1/2 INCH ID
5	F-1120	2	BALL PLUNGER
6	F-1855	1	ROLL PIN, 3/16 X 1
7	F-1831	2	3/16 x 1" SPIROL PIN
8	629-529P	1	EXTENSION TUBE, JACK
9	629-216P	1	CRANK HANDLE
10	H-2343	1	KNOB
11	F-1913	1	PUSH RETAINER 3/8 INCH
12	F-2015	1	SNAP RING 1 3/8 INTERNAL
13	629-531P	1	JACK BASE PLATE, TIPPED
14	629-549P	2	SPACER
15	F-1019-03	4	3/8" LOCKWASHER
16	F-1015-23	2	3/8-16 x 3/4" CAPSCREW
17	F-1307	1	3/8-16 x 1-1/4" CAPSCREW
18	F-1558	2	3/8-16 x 7/8" CAPSCREW
19	629-532P	3	SPACER
20	629-564P	1	UPPER HANDLE EXTENSION
21	D-3432	2	BEARING 5/8" I.D. 1-3/8" O.D.
22	629-621W	1	YOKE WELDMENT
23	D-3814	2	BEARING THRUST WASHER .50 ID
24	629-648P	1	3/4-6 ACME NUT (NICKEL)
25	F-1492	1	5/16-3/8 RUE RING
26	629-647	1	KEEPER

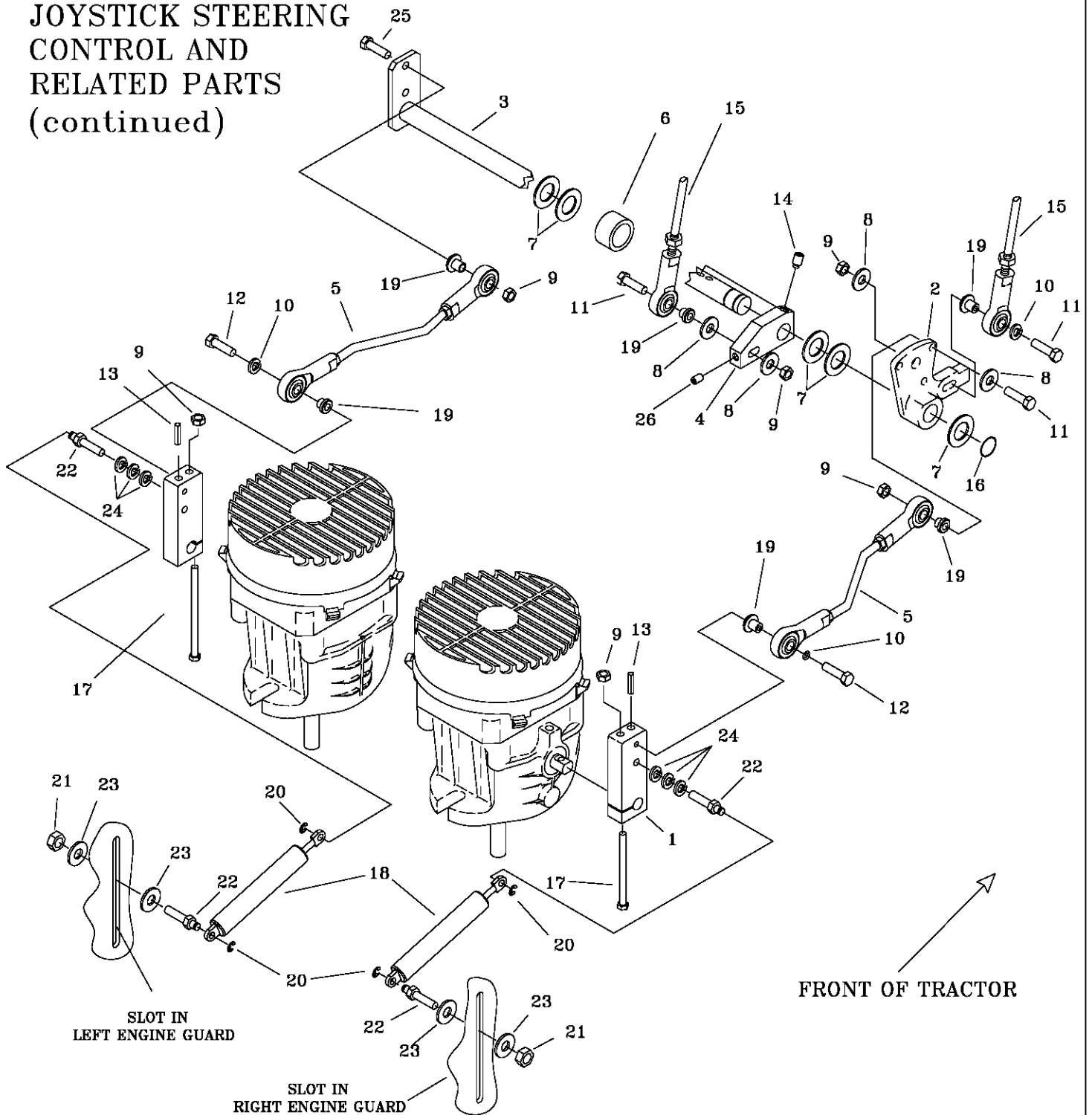
JOYSTICK HD STEERING CONTROL AND RELATED PARTS 647-100A

NOTE; ITEM'S #2 AND #3 MUST BE REPLACED AT THE SAME TIME FOR MAXIMUM PERFORMANCE.



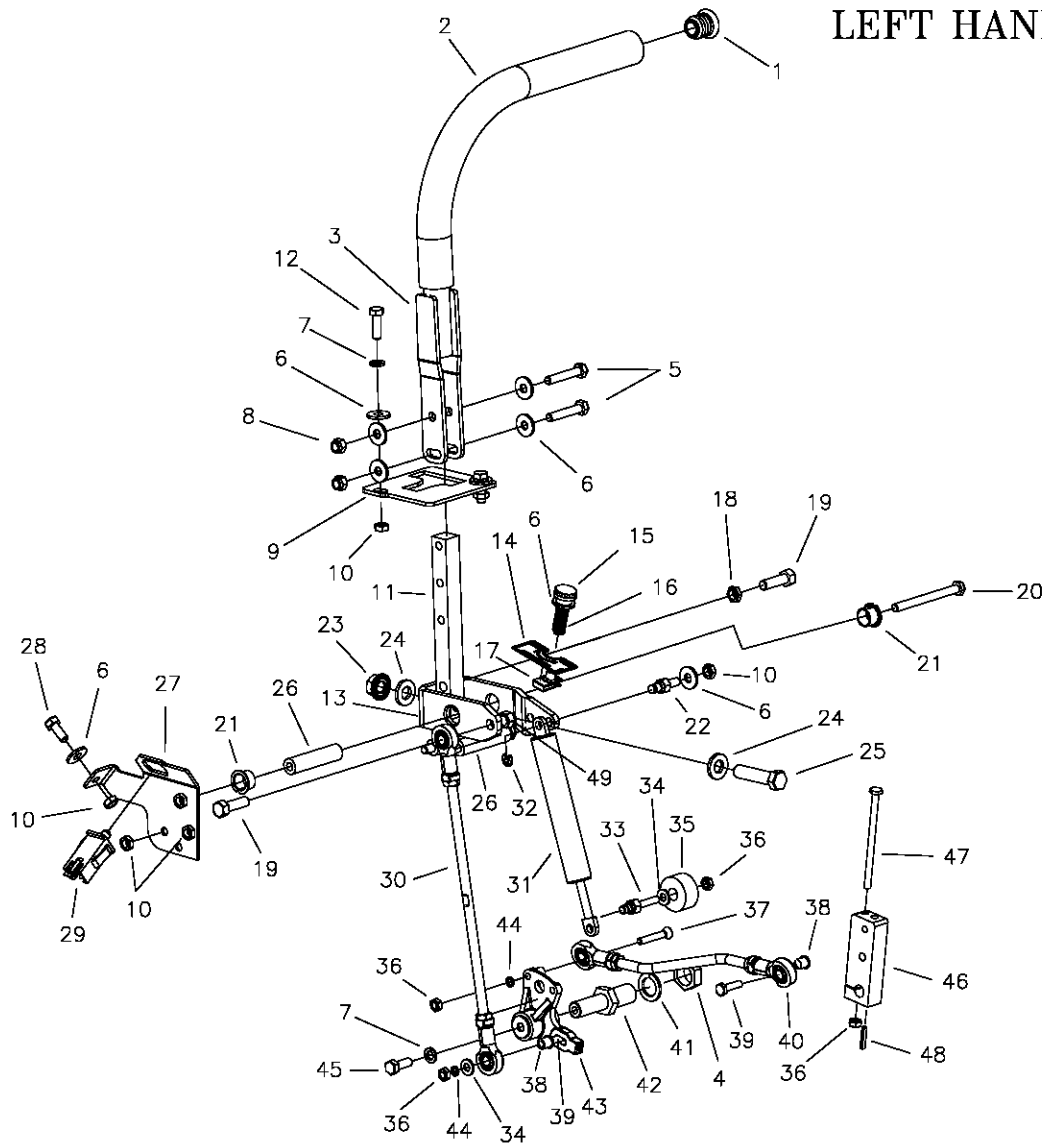
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-105P	1	JOYSTICK YOKE	13	F-1015-05	3	1/4-20 X 1" HHCS GR. 5
2	647-104P	1	PIVOT SHAFT	14	F-1019-01	3	1/4" LOCK WASHER
3	647-101P	1	PIVOT BLOCK	15	F-1158	4	1/4-20 LOCK NUT
4	F-1120	1	BALL PLUNGER	16	H-1989	6	BUSHING, BALL JOUNT
5	F-1998	1	SNAP RING, SPIRLOCK	17	F-1765	1	1/4-20 X 3" GR. 5
6	647-106P	2	RETAINING PLATE	18	F-1011-03	1	3/8-16 NUT, JAM
7	F-1999	2	ROLL PIN	19	H-2317	1	HANDLE GRIP, TAPERED
8	659-129P	1	JOYSTICK TOP PLATE	20	H-2465	2	1/4" SPACER
9	H-1947	1	GASKET, FOAM	21	F-1740	2	SNAP RING
10	621-140A	1	JOYSTICK SHAFT ASSEMBLY	22	647-103P	2	PIVOT PIN
11	H-1991	1	BOOT	23	D-3784	2	BUSHING
12	F-1228	2	1/4-28 SET SCREW				

JOYSTICK STEERING CONTROL AND RELATED PARTS (continued)



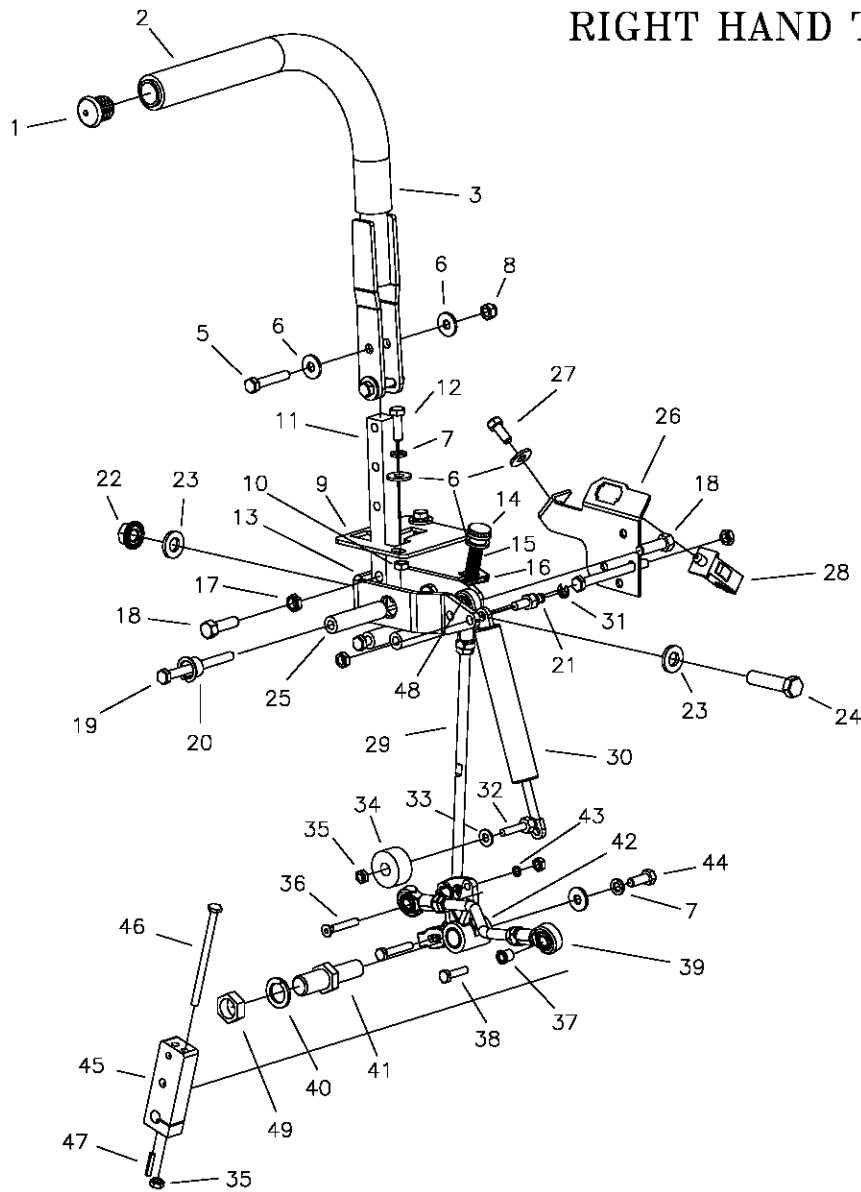
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-189P	2	SHIFT ARM	14	F-2080	2	5/16-18 X 1/2 SET SCREW
2	638-027A	2	LINKAGE DISK ASSEMBLY	15	647-082P	2	LOWER LINKAGE
3	636-078W	1	SHIFT ROD	16	F-1739	1	SPIROL RING
4	625-093A	2	SWIVEL ARM S/A	17	F-1020-07	2	1/4-20 X 4 BOLT
5	647-083P	2	UPPER LINKAGE ROD	18	H-2467	2	DUAL ACTION DAMPER, LIGHT
6	647-197P	2	SPACER	19	H-2465	6	1/4 X 5/16 SHOULDER WASHER
7	610-103P	5	THRUST WASHER	20	F-1610	4	E-RING
8	F-1009-01	4	1/4 FLAT WASHER	21	F-1125	2	5/16-18 LOCK NUT
9	F-1158	6	1/4-20 LOCK NUT	22	638-028P	4	5/16-18 DAMPER BOLT
10	F-1019-01	2	1/4-20 LOCK WASHER	23	F-1009-02	4	5/16 FLAT WASHER
11	F-1716	2	1/4-20 X 1-1/2, GR.5	24	F-1019-02	6	5/16 LOCK WASHER
12	F-1015-05	3	1/4-20 X 1 GR. 5	25	F-1539	1	1/4-20 X 1-1/4 CAPSCREW
13	F-1725	2	6MM X 16MM ROLL PIN	26	F-1695	1	1/4-20 X 3/8 SET SCREW

LEFT HAND TWIN STICK



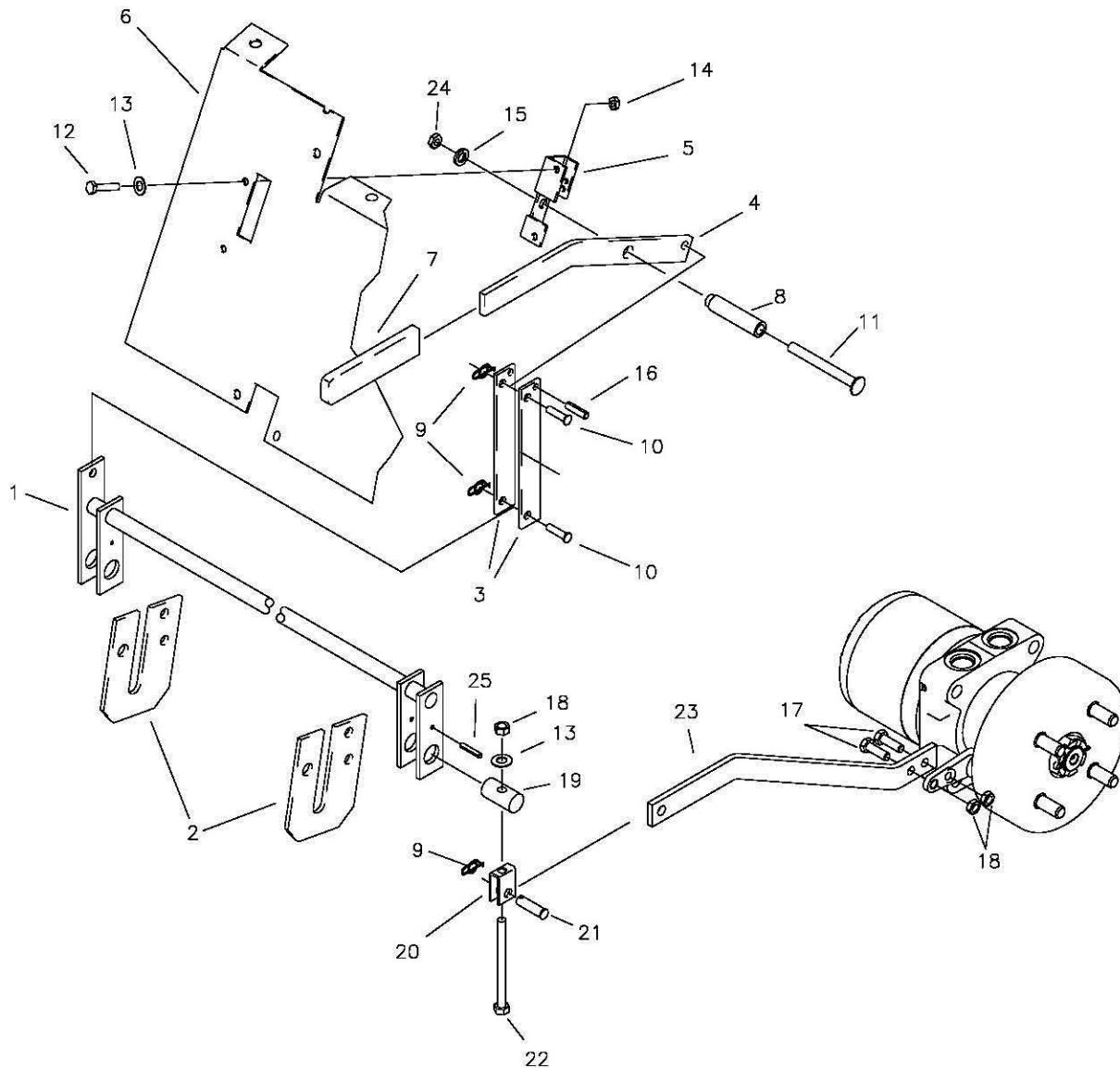
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	H-2080	1	END PLUG, 15/16" BLACK	26	659-252P	3	TUBE SPACER
2	H-2079	1	FOAM GRIP, 17"	27	647-243P	1	MOUNTING BRACKET
3	659-249W	1	ARM WELDMENT	28	F-1546	1	5/16-18 X 3/4 CAPSCREW
4	F-1011-07	1	3/4-10 NUT	29	E-6474	1	SWITCH, SNAP MOUNT
5	F-1015-18	2	5/16-18 X 1-3/4 CAPSCREW	30	647-082P	1	UPPER LINKAGE ROD
6	F-1009-02	10	5/16 FLAT WASHER	31	H-2467	1	DUAL ACTION DAMPER
7	F-1019-02	3	5/16 LOCK WASHER	32	F-1610	2	E-RING FOR 1/4 SHAFT
8	F-1005-02	2	5/16-18 NYLOC NUT	33	638-029P	1	1/4-20 DAMPER BOLT
9	659-262P	1	NEUTRAL PLATE	34	F-1009-01	3	1/4" FLAT WASHER
10	F-1125	7	5/16-18 LOCK NUT	35	F-2045	1	SPACER, .47ID X 1.38OD X .69
11	659-247P	1	LOWER SHIFT BLOCK	36	F-1158	4	1/4-20 LOCK NUT
12	F-1015-15	2	5/16-18 X 1 CAPSCREW	37	F-1974	1	1/4-20 X 1-1/4 SOCKET HEAD CS
13	659-243P	1	SHIFTING YOKE	38	H-2465	3	1/4 X 1/2 SHOULDER WASHER
14	P-12687	1	DECAL, TRACKING LH	39	F-1015-05	2	1/4-20 X 1 CAPSCREW
15	F-2081	1	KNOB, TRACKING	40	647-083P	1	LOWER LINKAGE ROD
16	H-1776	1	SPRING	41	F-1463	1	3/4 LOCK WASHER
17	F-1860	1	5/16-18 UNUT	42	623-048P	1	LINKAGE PINTLE
18	F-1486	1	3/8-16 JAM NUT	43	638-027A	1	LINKAGE DISK ASSEMBLY
19	F-1307	2	3/8-16 X 1-1/4 CAPSCREW	44	F-1019-01	3	1/4 LOCK WASHER
20	F-2058	3	5/16-18 X 3-1/2 CAPSCREW	45	F-1015-14	1	5/16-18 X 7/8 CAPSCREW
21	D-3730	2	FLANGED BUSHING 5/8 BORE	46	647-189P	1	SHIFT ARM
22	638-028P	1	5/16-18 X 3/4 DAMPER BOLT	47	F-1020-07	1	1/4-20 X 4" BOLT
23	F-2060	1	1/2-13 FLANGE TOP LOCK NUT	48	F-1725	1	6MM x 16MM ROLL PIN
24	606-151P	2	1/2 ID X 1/8 NYLON WASHER				
25	F-1293	1	1/2-13 X 2 CAPSCREW				

RIGHT HAND TWIN STICK



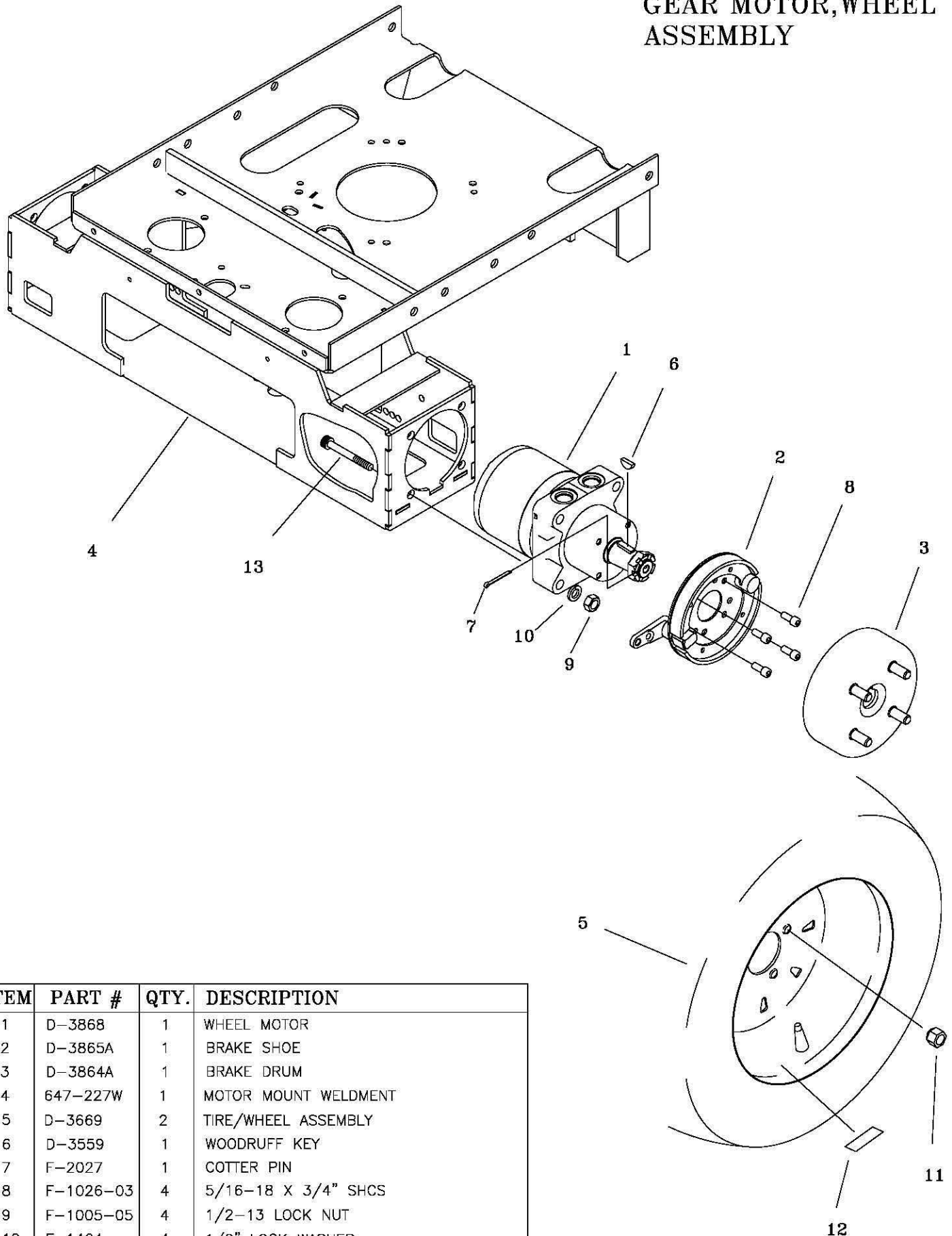
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	H-2080	1	END PLUG, 15/16" BLACK	26	647-242P	1	MOUNTING BRACKET, RH
2	H-2079	1	FOAM GRIP, 17"	27	F-1546	1	5/16-18 X 3/4 CAPSCREW
3	659-249W	1	ARM WELDMENT	28	E-6474	1	SWITCH, SNAP MOUNT
4	F-1011-07	1	3/4-10 NUT	29	647-082P	1	UPPER LINKAGE ROD
5	F-1015-18	2	5/16-18 X 1-3/4 CAPSCREW	30	H-2467	1	DUAL ACTION DAMPER
6	F-1009-02	10	5/16 FLAT WASHER	31	F-1610	2	E-RING FOR 1/4 SHAFT
7	F-1019-02	3	5/16 LOCK WASHER	32	638-029P	1	1/4-20 DAMPER BOLT
8	F-1005-02	2	5/16-18 NYLOC NUT	33	F-1009-01	3	1/4" FLAT WASHER
9	659-262P	1	NEUTRAL PLATE	34	F-2045	1	SPACER, .47ID X 1.38OD X .69
10	F-1125	7	5/16-18 LOCK NUT	35	F-1158	4	1/4-20 LOCK NUT
11	659-247P	1	LOWER SHIFT BLOCK	36	F-1974	1	1/4-20 X 1-1/4 SOCKET HEAD CS
12	F-1015-15	2	5/16-18 X 1 CAPSCREW	37	H-2465	3	1/4 X 1/2 SHOULDER WASHER
13	659-243P	1	SHIFTING YOKE	38	F-1015-05	2	1/4-20 X 1 CAPSCREW
14	F-2081	1	KNOB, TRACKING	39	647-083P	1	LOWER LINKAGE ROD
15	H-1776	1	SPRING	40	F-1463	1	3/4 LOCK WASHER
16	F-1860	1	5/16-18 UNUT	41	623-048P	1	LINKAGE PINTLE
17	F-1486	1	3/8-16 JAM NUT	42	638-027A	1	LINKAGE DISK ASSEMBLY
18	F-1307	2	3/8-16 X 1-1/4 CAPSCREW	43	F-1019-01	3	1/4 LOCK WASHER
19	F-2058	3	5/16-18 X 3-1/2 CAPSCREW	44	F-1015-14	1	5/16-18 X 7/8 CAPSCREW
20	D-3730	2	FLANGED BUSHING 5/8 BORE	45	647-189P	1	SHIFT ARM
21	638-028P	1	5/16-18 X 3/4 DAMPER BOLT	46	F-1020-07	1	1/4-20 X 4" BOLT
22	F-2060	1	1/2-13 FLANGE TOP LOCK NUT	47	F-1725	1	6MM x 16MM ROLL PIN
23	606-151P	2	1/2 ID X 1/8 NYLON WASHER	48	F-1005-03	1	3/8-16 LOCK NUT
24	F-1293	1	1/2-13 X 2 CAPSCREW				
25	659-252P	3	TUBE SPACER				

PARKING BRAKE ASSEMBLY & RELATED PARTS



ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-014W	1	BRAKE ROD WELDMENT	17	F-1015-15	4	5/16-18 X 1" BOLT
2	642-042P	2	BRAKE ROD MOUNT	18	F-1125	6	5/16-18 LOCK NUT
3	642-058P	2	BRAKE LINK	19	642-067P	2	TOP HANGER PIN
4	642-056P	1	BRAKE HANDLE	20	647-030P	2	BRAKE YOKE LINKAGE
5	642-054P	1	BRAKE SWITCH BRACKET	21	F-1444	2	CLEVIS PIN 3/8 X 1-5/16"
6	647-250A	1	FRONT PANEL w/DECALS	22	F-1153	2	5/16-18 X 4.5" GR. 5
7	H-1926	1	HANDLE GRIP	23	647-251P	2	BRAKE ARM
8	642-027P	1	BRAKE PIVOT TUBE	24	F-1005-03	1	3/8-16 LOCK NUT
9	F-1492	3	RUE RING	25	F-1604	2	ROLL PIN
10	F-1443	2	5/16" PIN				
11	F-1982	1	3/8-16 X 3-1/2" CARRIAGE				
12	F-1538	2	1/4-20 X 3/4" GR. 5				
13	F-1009-01	4	1/4" FLAT WASHER				
14	F-1005-01	2	1/4-20 LOCK NUT				
15	F-1019-03	1	3/8" LOCK WASHER				
16	F-1831	2	1/4 X 1" ROLL PIN				

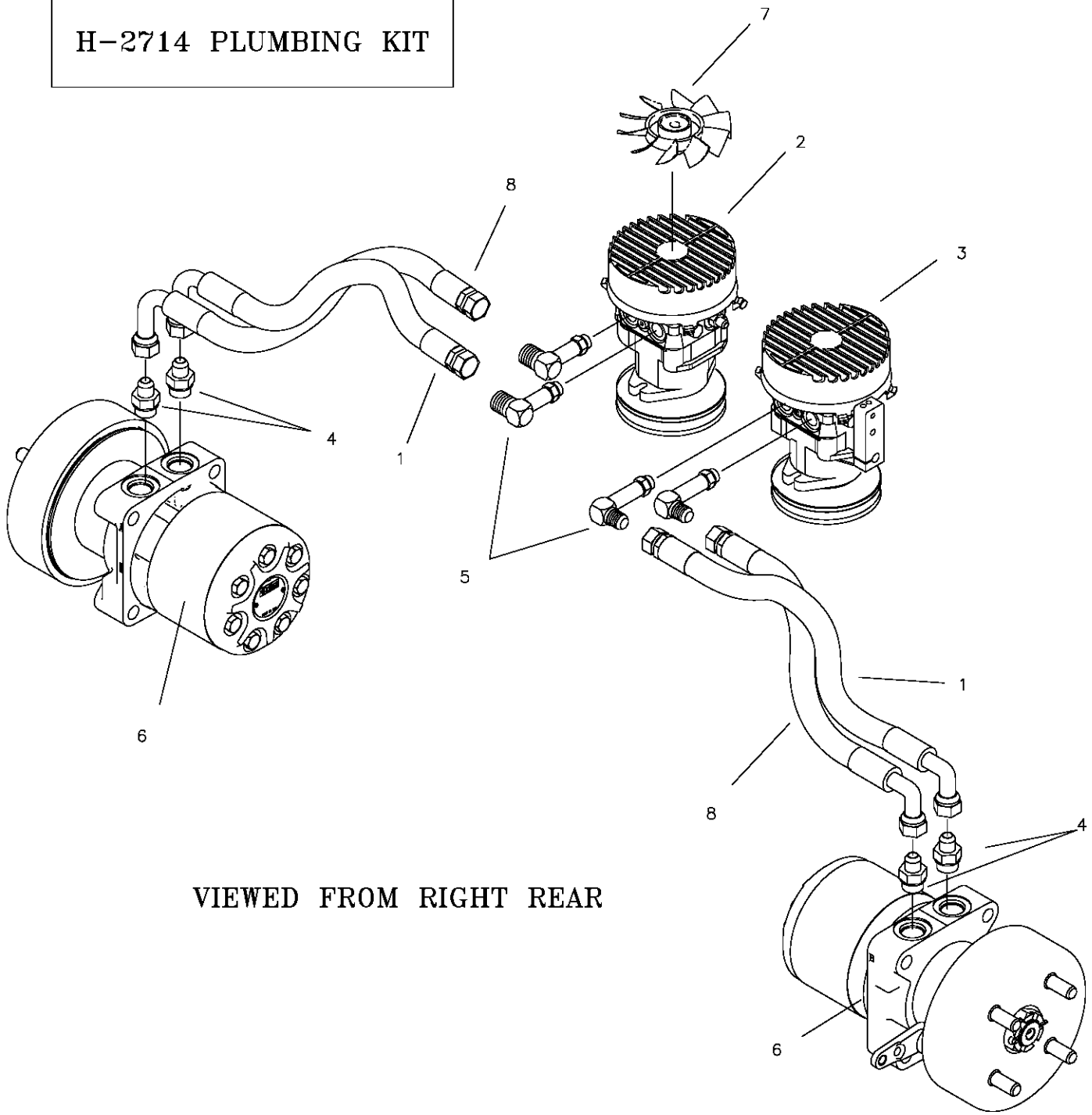
GEAR MOTOR, WHEEL ASSEMBLY



ITEM	PART #	QTY.	DESCRIPTION
1	D-3868	1	WHEEL MOTOR
2	D-3865A	1	BRAKE SHOE
3	D-3864A	1	BRAKE DRUM
4	647-227W	1	MOTOR MOUNT WELDMENT
5	D-3669	2	TIRE/WHEEL ASSEMBLY
6	D-3559	1	WOODRUFF KEY
7	F-2027	1	COTTER PIN
8	F-1026-03	4	5/16-18 X 3/4" SHCS
9	F-1005-05	4	1/2-13 LOCK NUT
10	F-1464	4	1/2" LOCK WASHER
11	F-1499	8	LUG NUT, 1/2-20 X 60 DEG.
12	P-11384	2	DECAL, TIRE PRESSURE
13	F-2010	8	1/2-13 X 2-1/2" SHCS (ALLEN HEAD)

HIGH PRESSURE LINES & FITTINGS

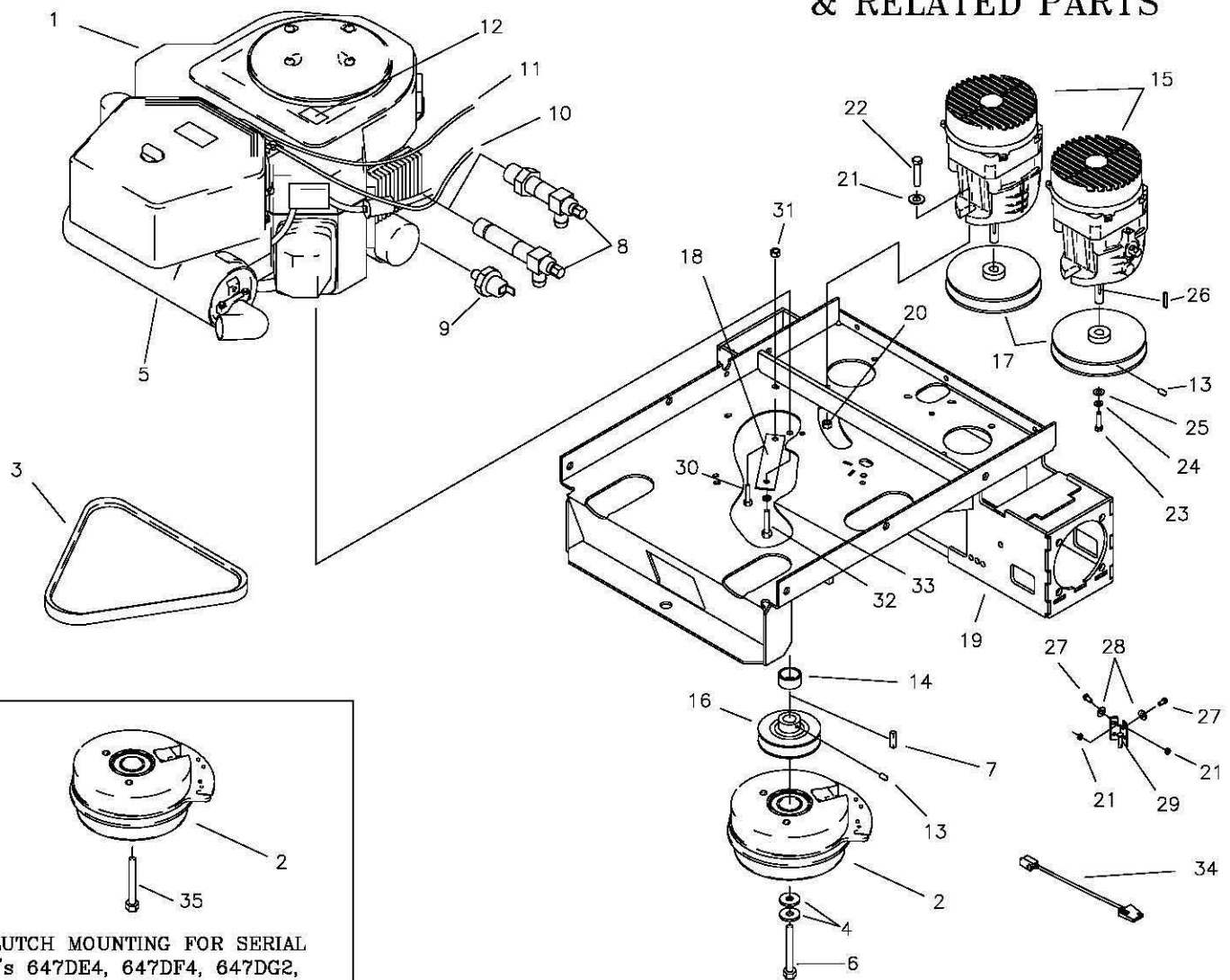
H-2714 PLUMBING KIT



VIEWED FROM RIGHT REAR

ITEM	PART #	QTY.	DESCRIPTION
1	H-2492	2	HOSE ASS'Y. 16-1/2"
2	D-3780-01	1	HYDRO PUMP, 12CC LH
3	D-3780-02	1	HYDRO PUMP, 12CC RH
4	H-2319	4	FITTING, STRAIGHT
5	H-2496	4	FITTING, 90°
6	-	2	SEE PAGE 24
7	D-3804	2	REPLACEMENT FAN BLADE
8	H-2576	2	HOSE ASS'Y. 11"

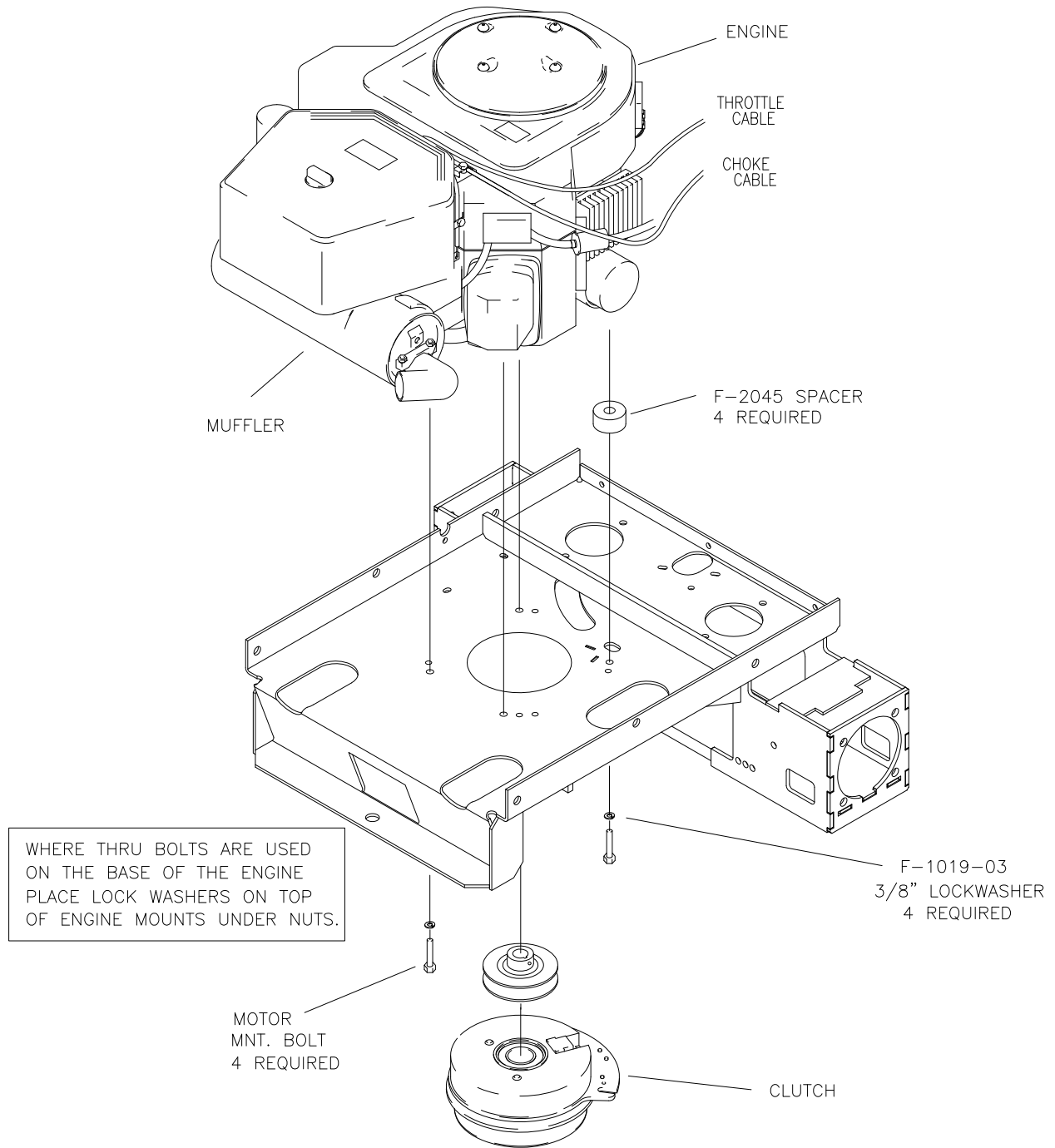
MOTOR ASSEMBLY & RELATED PARTS



CLUTCH MOUNTING FOR SERIAL #s 647DE4, 647DF4, 647DG2, 647DH20, 647DI15, 647DJ24, 647DK4, 647DL16, 647DM1, 647DN1, 647DO3, 647DP4, 647DQ3, 647DR10, & 647DS4 AND HIGHER.

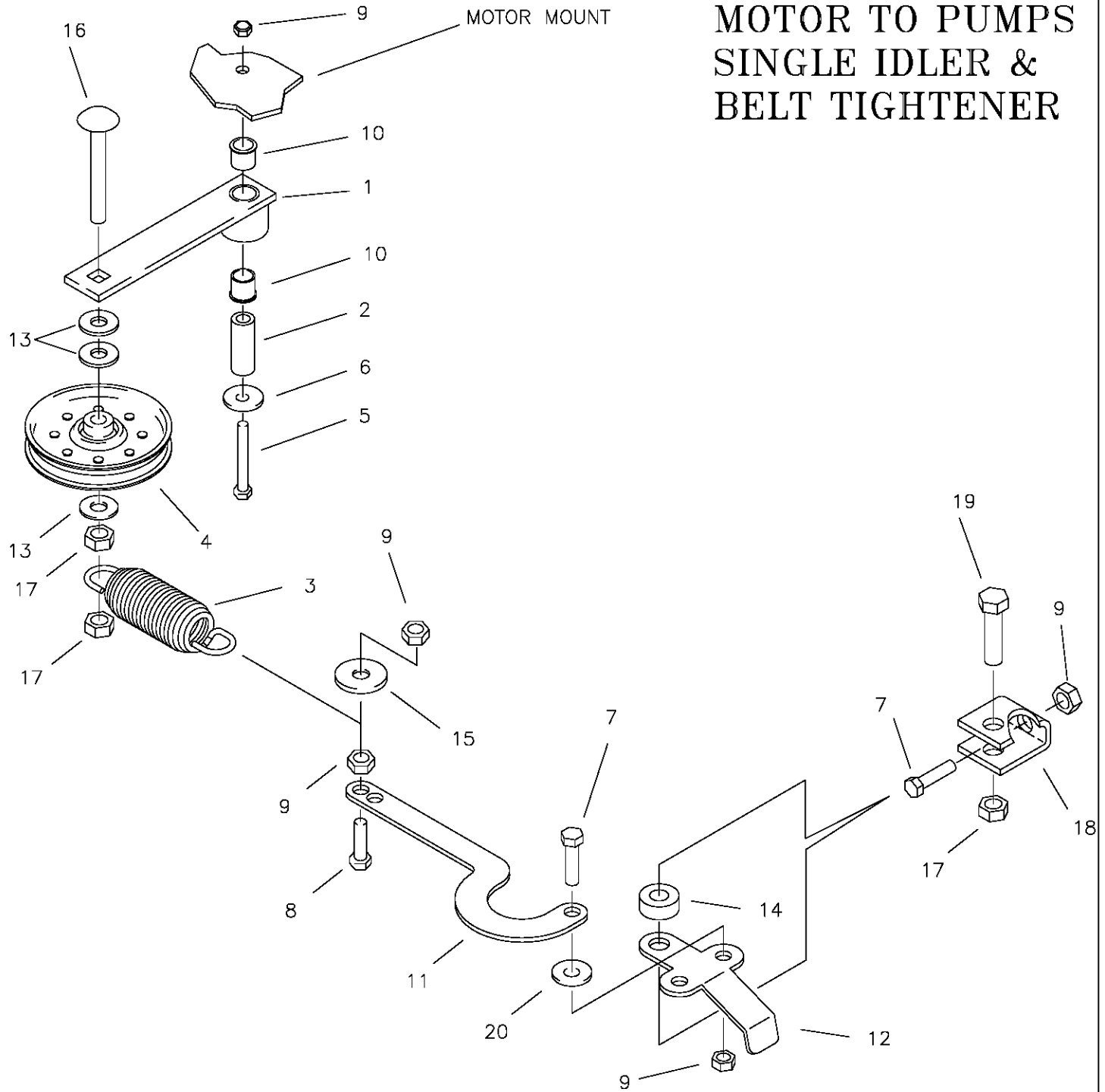
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	ENGINE	1	SEE PAGE 27	23	F-1737	2	6MM X 16MM GR. 5
2	CLUTCH	1	SEE PAGE 27	24	F-1738	2	6MM WASHER
3	D-3799	1	HYDRO PUMP BELT	25	F-1736	2	LOCK WASHER
4	606-347P	2	WASHER	26	D-3541	2	KEY, 5MM.
5	MUFFLER	1	SEE PAGE 27	27	F-1015-02	2	1/4-20 X 5/8" BOLT GR. 5
6	BOLT	1	SEE PAGE 27	28	F-1009-01	2	1/4" FLAT WASHER
7	621-113P	1	KEY, 1/4 SQ. X 1-1/4"	29	659-015W	1	CLUTCH STOP WELDMENT
8	H-2589	1	OIL DRAIN (KOHLER)	30	F-1015-15	1	5/16-18 X 1" BOLT
-	H-2590	1	OIL DRAIN (KAWASAKI)	31	F-1125	-	5/16-18 STOVER NUT
9	E-6307	1	OIL PRESSURE SWITCH (KAWASAKI ONLY)	32	BOLT	-	SEE PAGE 26
10	SEE PG. 27	1	CHOKE CABLE	33	F-1019-03	-	3/8 LOCK WASHER
11	SEE PG. 27	1	THROTTLE CABLE	34	E-6459	1	CLUTCH WIRE
12	P-10077	1	DECAL, "CLEAN"	35	F-2113	1	7/16-20x2-1/2" CAPSCREW, GR8
13	F-1228	3	SETScrew, 1/4" X 1/4"				
14	F-2043	1	SPACER (25.5HP KAWASAKI ONLY)				
15	HYD PUMP	2	SEE PAGE 24				
16	647-148P	1	MOTOR PULLEY				
17	647-147P	2	HYDRO PUMP PULLEY				
18	647-085P	1	GROUND STRAP				
19	647-227W	1	MOTOR MOUNT				
20	F-1158	8	1/4-20 STOVER NUT				
21	F-1009-03	8	3/8 FLAT WASHER				
22	F-1307	4	3/8-16 X 1-1/4" GR. 5				

ENGINE & CLUTCH MOUNTING HARDWARE



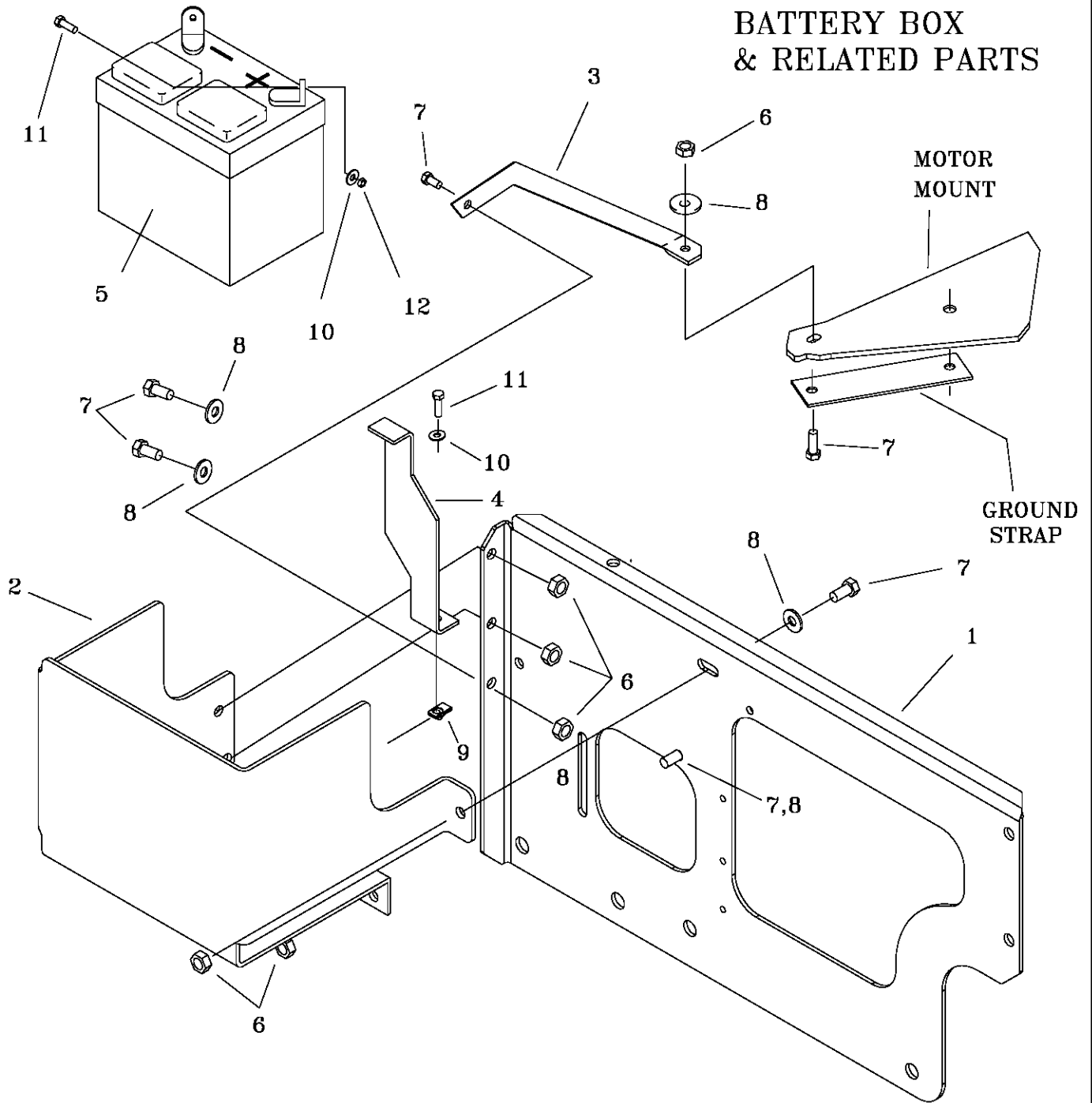
PART NO.	ENGINE	CLUTCH	MUFFLER	MOTOR MOUNT BOLTS	CLUTCH BOLT	THROTTLE CABLE	CHOKE CABLE
M-5384	25.5 HP KAWASAKI	E-6444	H-2578	F-1015-28 3/8-16 x 1-3/4" CAPSCREW	F-1766	H-2612	H-2287
M-5335	27 HP KOHLER	E-6444	-	F-1015-17 5/16 X 1-1/2" G5 BOLT	F-1545	H-2612	H-2404
M-5360	35 HP KAWASAKI	E-6425	H-2544	F-1307 3/8-16 X 1-1/4" G5 BOLTS	F-1545	H-2611	H-2404
M-5372	37 HP KAW D.F.I.	E-6425	H-2544	F-1307 3/8-16 X 1-1/4" G5 BOLTS	F-1545	H-2612	H-2404

MOTOR TO PUMPS SINGLE IDLER & BELT TIGHTENER



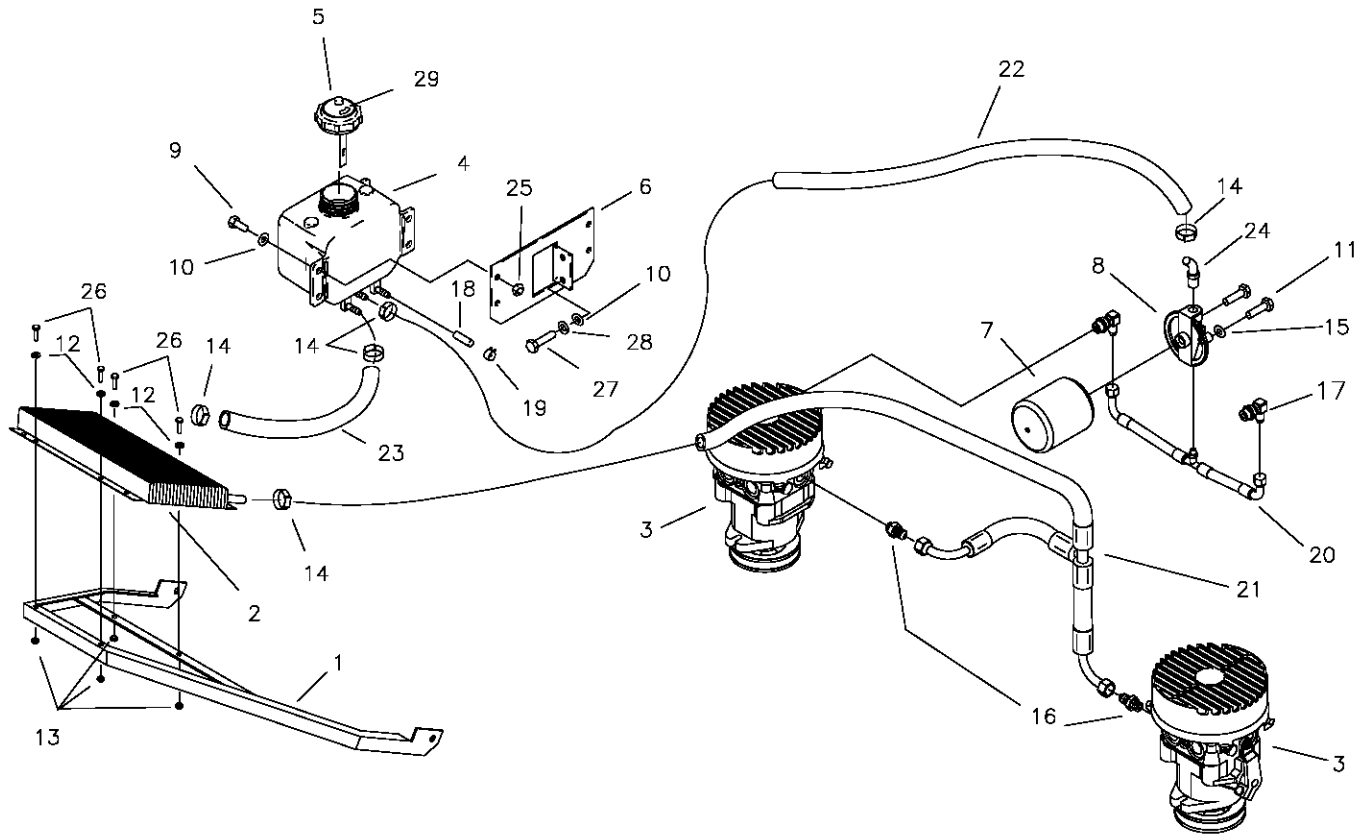
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	661-090A	1	SINGLE IDLER ASSEMBLY	15	609-034P	1	HEAVY WASHER
2	621-103P	1	MOUNTING PIN	16	F-1927	1	1/2-13 X 2-3/4" CARRIAGE BOLT
3	H-2619	1	SPRING, TAPERED ENDS	17	F-1005-05	3	1/2" LOCK NUT
4	D-3774	1	FLAT IDLER PULLEY	18	661-015P	1	SHACKLE
5	F-1820	1	5/16-18 X 2-1/4" HHCS GR. 5	19	F-1526	1	1/2-13 X 1-1/2" BOLT
6	F-1009-02	1	5/16" FLAT WASHER	20	F-1009-03	1	3/8" FLAT WASHER
7	F-1694	2	3/8-16 X 1" HHCS GR. 5				
8	F-1307	1	3/8-16 X 1-1/4" HHCS GR. 5				
9	F-1005-03	5	3/8-16 LOCK NUT				
10	D-3730	2	5/8 BORE BUSHING				
11	660-031P	1	ARM, BELT TIGHTENER				
12	660-030P	1	HANDLE, BELT TIGHTENER				
13	F-1521	3	1/2" FLAT WASHER				
14	660-038P	1	3/8" THICK SPACER				

BATTERY BOX & RELATED PARTS



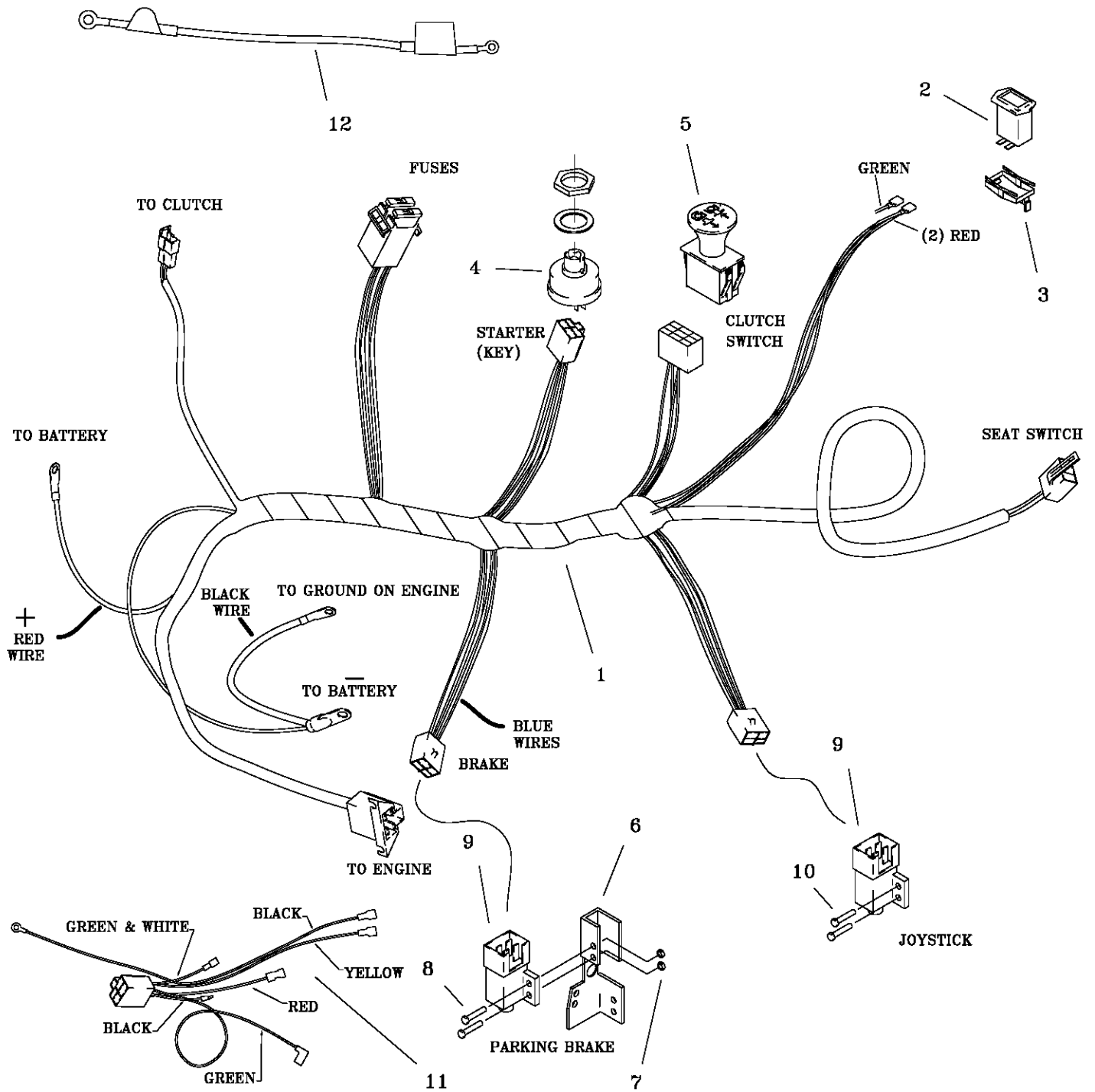
ITEM	PART #	QTY.	DESCRIPTION
1	647-137P	1	LH ENGINE GUARD
2	647-235P	1	BATTERY BOX
3	647-138P	1	BRACE
4	647-236P	1	BATTERY HOLD DOWN
5	E-6271	1	BATTERY
6	F-1125	6	5/16 LOCK NUT
7	F-1015-15	6	5/16-18 X 1" BOLT
8	F-1009-02	5	5/16 FLAT WASHER
9	F-1858	1	1/4" U-NUT
10	F-1009-01	3	1/4" FLAT WASHER
11	F-1538	3	1/4-20 X 3/4" BOLT
12	F-1158	2	1/4" LOCK NUT

OIL RETURN LINES & COOLER ASSEMBLY



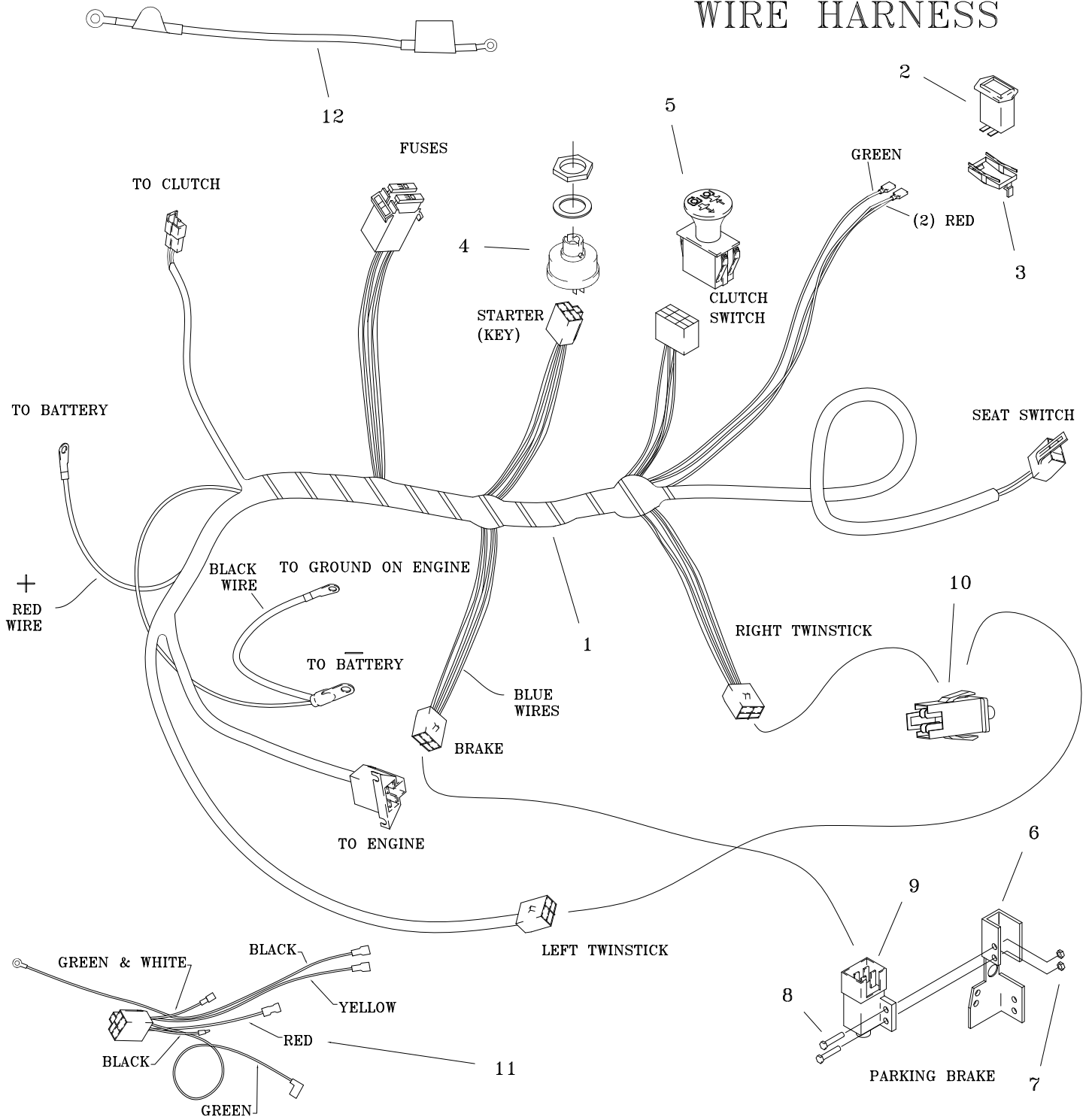
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-046W	1	BRACKET, OIL COOLER	18	H-2327	1	CAPLUG, 3/8 X 1"
2	H-2325	1	OIL COOLER	19	H-1687	1	HOSE CLAMP
3	-	-	SEE PAGE 24	20	H-2479	1	HOSE, SUCTION
4	H-2230	1	TANK, 2 QUART	21	H-2480	1	HOSE, RETURN
5	644-035A	1	HYDRO CAP ASSEMBLY	22	H-2438	1	HOSE, 24" HI-TEMP
6	642-052P	1	TANK MOUNT BRACKET	23	H-2478	1	HOSE, 18" HI-TEMP
7	H-2026	1	FILTER, HYDRO	24	H-1859	1	1/4 PIPE & HOSE BARB 90'
8	H-2061	1	FILTER BASE	25	F-1125	4	5/16-18 STOVER NUT
9	F-1546	4	5/16 X 3/4 GR. 5	26	F-1538	4	1/4-20 X 3/4" GR. 5
10	F-1009-02	6	5/16 FLAT WASHER	27	F-1394	2	3/8-16 X 1" CAPSCREW
11	F-1015-05	2	1/4-20 X 1" GR. 5	28	F-1019-03	2	3/8 LOCKWASHER
12	F-1009-01	4	1/4" FLAT WASHER	29	P-11383	1	DECAL, HYDRO OIL
13	F-1158	4	1/4" LOCK NUT				
14	H-2282	5	HOSE CLAMP				
15	F-1019-01	2	LOCK WASHER				
16	H-2330	3	ADAPTER				
17	H-2331	2	ELBOW				

NON-DFI JOY STICK WIRE HARNESS



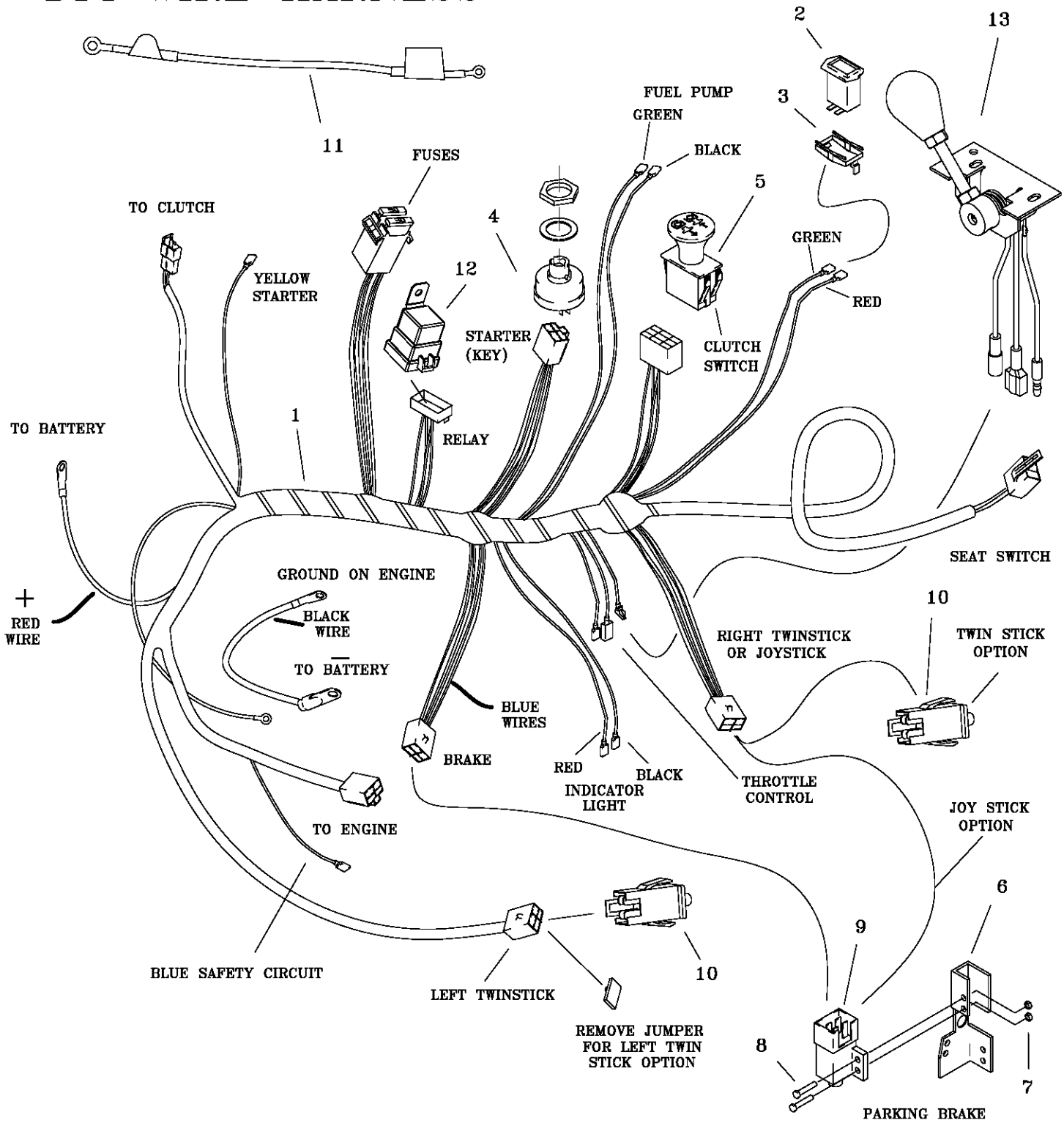
ITEM	PART #	QTY.	DESCRIPTION
1	E-6437	1	WIRE HARNESS, JOYSTICK
2	E-5878	1	HOUR METER
3	E-6369	1	RETAINER CLIP
4	E-5873	1	START SWITCH
5	E-6403	1	CLUTCH SWITCH
6	642-054P	1	BRAKE SWITCH BRACKET
7	F-1448	2	8-32 LOCK NUT
8	F-1022-26	2	8-32 X 5/8 SCREW
9	E-6297	2	PLUNGER SWITCH, JOYSTICK
10	F-1993	2	10-32 X 5/8" THD FORM SCREW
11	E-6417	1	KAWASAKI ADAPTER
12	E-6418	1	WIRE, BATTERY TO STARTER

NON-DFI TWINSTICK WIRE HARNESS



ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	E-6438	1	WIRE HARNESS	11	E-6417	1	KAWASAKI ADAPTER
2	E-5878	1	HOUR METER	12	E-6418	1	WIRE, BATTERY TO STARTER
3	E-6369	1	RETAINER CLIP				
4	E-5873	1	START SWITCH				
5	E-6403	1	CLUTCH SWITCH				
6	642-054P	1	BRAKE SWITCH BRACKET				
7	F-1448	2	8-32 LOCK NUT				
8	F-1022-26	2	8-32 X 5/8 SCREW				
9	E-6297	1	PLUNGER SWITCH,				
10	E-6474	2	SWITCH, SNAP MOUNT				

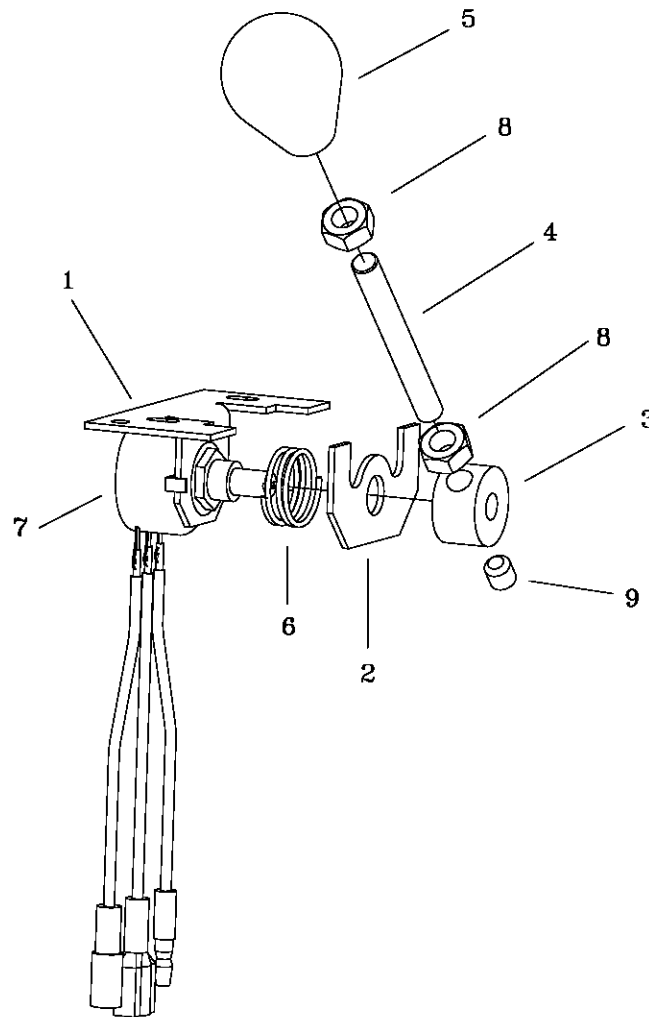
DFI WIRE HARNESS



ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	E-6472	1	WIRE HARNESS	11	E-6418	1	WIRE, BATTERY TO STARTER
2	E-5878	1	HOUR METER	12	E-6277	1	RELAY
3	E-6369	1	RETAINER CLIP	13	629-688A	1	THROTTLE CONTROL SEE PG. 34
4	E-5873	1	START SWITCH				
5	E-6403	1	CLUTCH SWITCH				
6	642-054P	1	BRAKE SWITCH BRACKET				
7	F-1448	4	8-32 LOCK NUT				
8	F-1022-26	4	8-32 X 5/8 SCREW				
9	E-6297	1	PLUNGER SWITCH (BRAKE)				
10	E-6474	2	SWITCH, SNAP MOUNT (TWINSTICK)				
-	E-6297	1	PLUNGER SWITCH (JOY STICK)				

THROTTLE CONTROL ASSEMBLY (DFI)

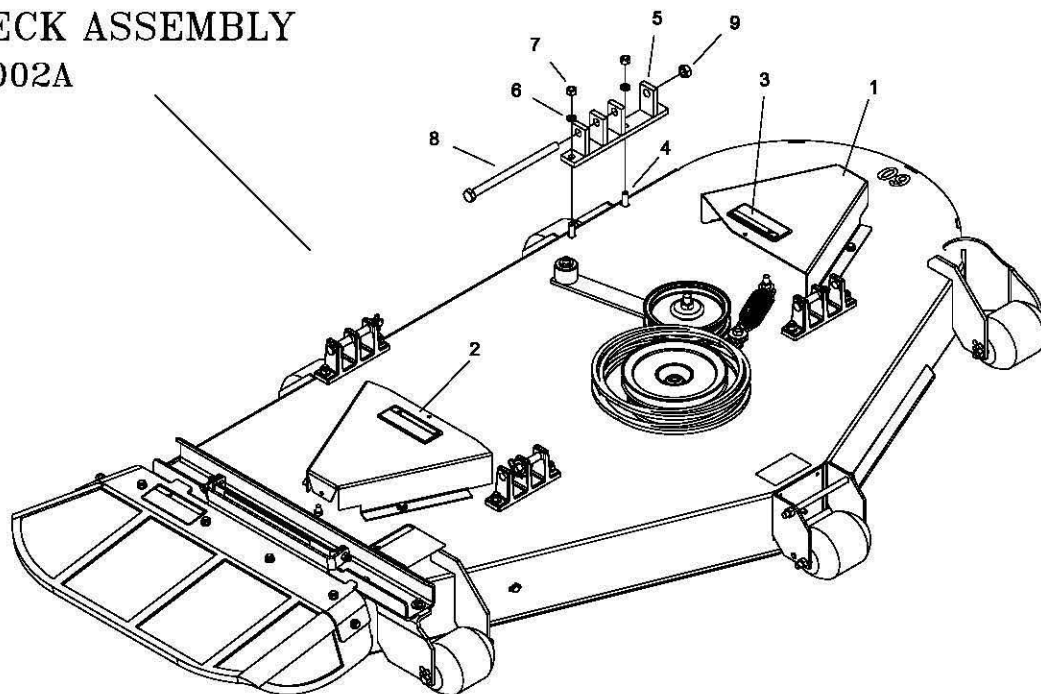
(629-688A)



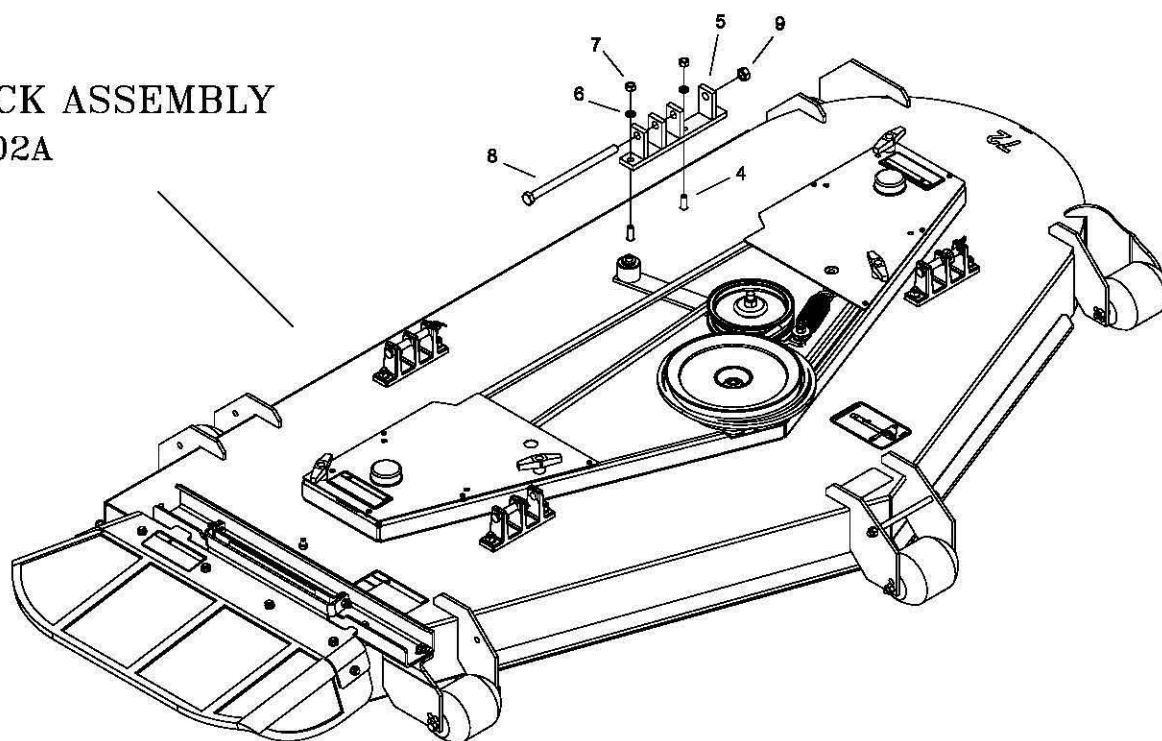
ITEM	PART #	QTY.	DESCRIPTION
1	629-683P	1	THROTTLE MNT BRACKET
2	629-684P	1	PRESSURE PLATE
3	629-685P	1	THROTTLE CONTROL HUB
4	629-686P	1	THROTTLE CONTROL SHAFT
5	H-2595	1	HANDLE BALL, 1/4-20
6	H-2596	1	SPRING
7	629-687A	1	SENSOR ASSEMBLY
8	F-1011-01	2	1/4-20 PLAIN NUT
9	F-1228	1	1/4-20 X 1/4 SET SCREW

60" DECK ASSEMBLY

643W-002A

**72" DECK ASSEMBLY**

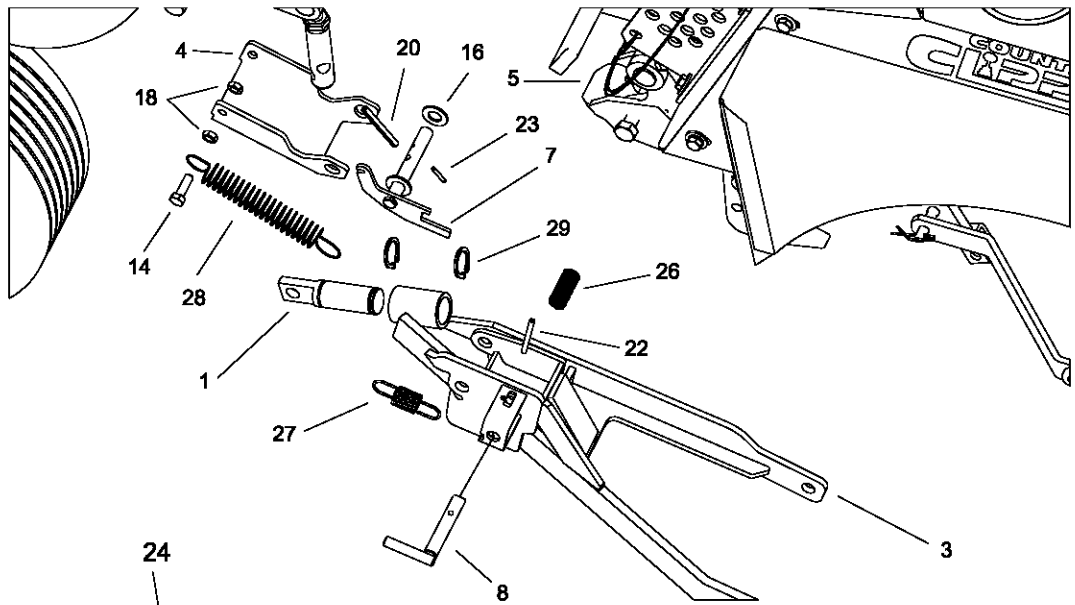
643U-002A

**POWER LIFT DECKS ONLY**

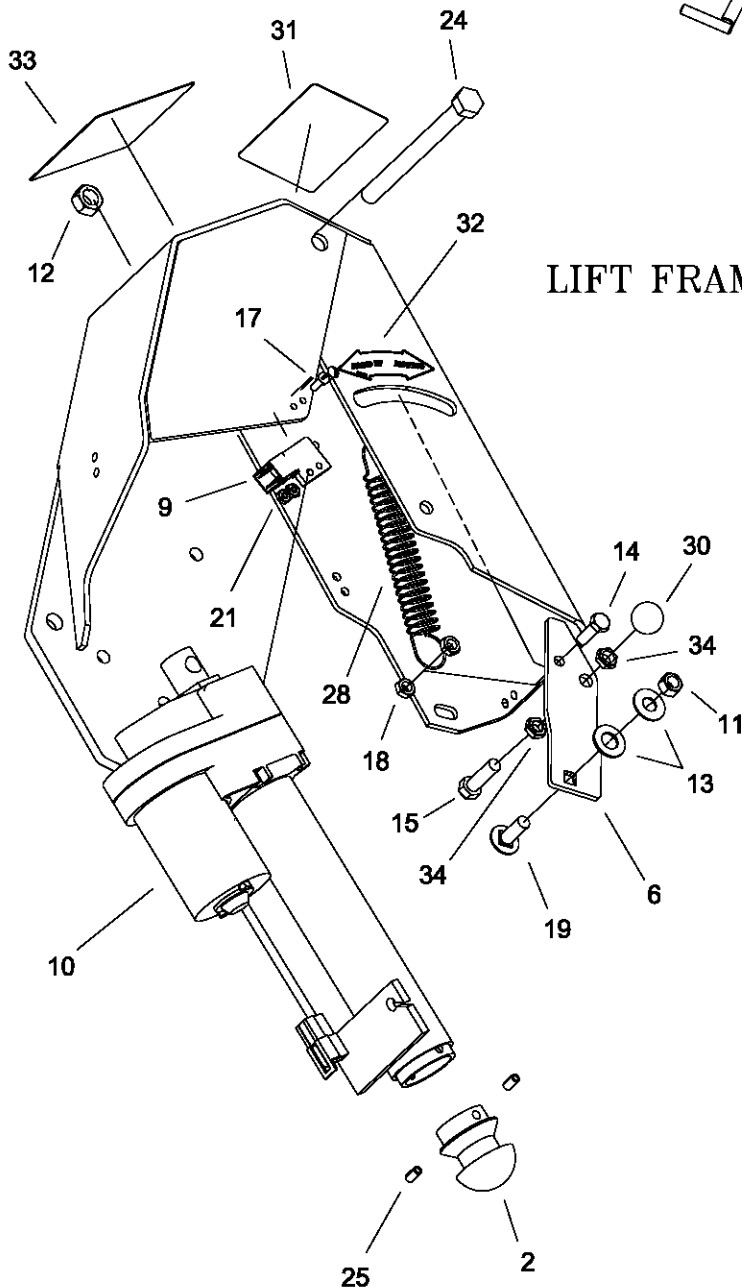
*NOTE: DECKS ARE NOT DETAILED. REFER TO PG. 1 & 2 FOR STD DECK PARTS.

ITEM	PART #	QTY.	DESCRIPTION
1	643-096A	1	PULLEY COVER w/DECALS
2	668-061A	1	PULLEY COVER w/DECALS
3	P-10935	2	DECAL, WARNING
4	F-1672	-	3/8-16 X 1-1/4 CARRIAGE BOLT
5	629-642W	1	HANGER WELDMENT, WIDE
6	F-1019-03	-	3/8 LOCK WASHER
7	F-1005-03	-	3/8-16 LOCK NUT
8	F-1129	1	1/2-13 X 8 CAPSCREW
9	F-1005-05	1	1/2-13 LOCK NUT

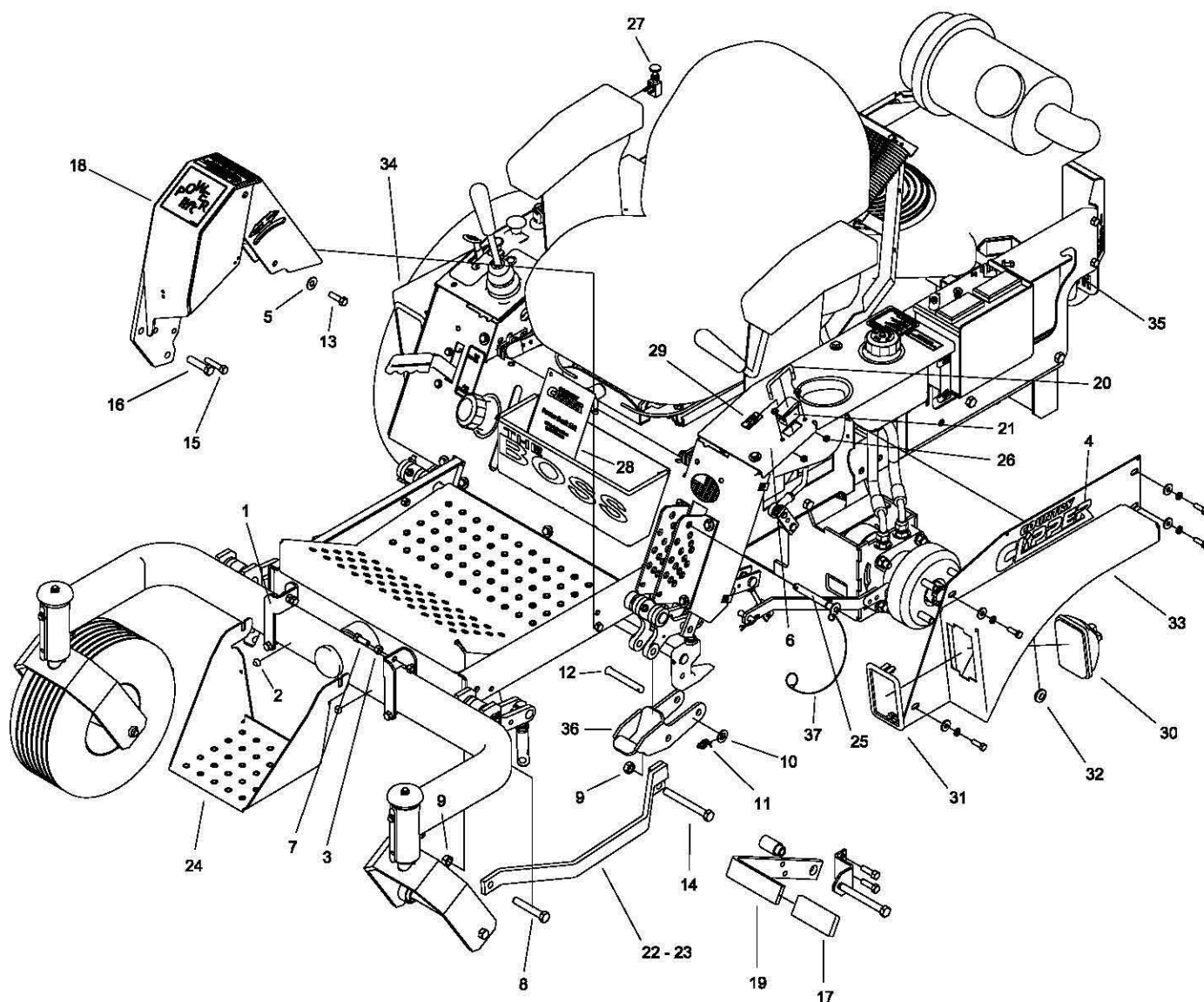
DRAG LINK COMPONENTS



LIFT FRAME & CYLINDER COMPONENTS



ITEM	PART #	QTY.	DESCRIPTION
1	629-580P	1	DRAG BAR PIVOT SHAFT
2	629-695P	1	BULL NOSE
3	629-696W	1	DRAG LINK WELDMENT
4	629-699P	1	CYLINDER LOCK
5	629-702W	1	LIFT LINK WELDMENT
6	629-707P	1	SELECTOR ARM
7	629-726W	1	PIN WELDMENT
8	629-727W	1	LOCK PIN WELDMENT
9	E-6297	-	BRAKE SWITCH
10	E-6486	1	ELECTRIC ACTUATOR
11	F-1005-03	-	3/8-16 LOCK NUT
12	F-1966	-	1/2-13 THINNUT W/ NYL INSRT
13	F-1009-03	-	3/8 FLAT WASHER
14	F-1015-15	-	5/16-18 X 1 CAPSCREW
15	F-1307	1	3/8-16 X 1-1/4 CAPSCREW
16	F-1521	-	WASHER, 1/2 CUSTOM
17	F-1022-26	-	110-32 X 5/8 MACHINE SCREW
18	F-1125	-	5/16-18 LOCK NUT
19	F-1274	1	3/8-16 X 1 CARRIAGE BOLT
20	F-1368	1	1/4 X 2 ROLL PIN
21	F-1448	-	10-32 NYLOC NUT
22	F-1456	3	3/16 X 2 SPIRAL PIN
23	F-1458	2	1/8 X 3/4 ROLL PIN
24	F-1659	1	1/2-13 X 5-1/2 CAPSCREW
25	F-2064	2	1/4 X 1/2 ROLL PIN
26	F-2575	1	SPRING, .656 X .052 X1.97
27	H-1319	1	FREE WHEEL SPRING
28	H-1635	2	3/4 X 4 EXTENTION SPRING
29	H-1651	2	SNAP RING 1 IN EXT
30	H-2405	1	BALL, 1-1/4
31	P-12436	1	DECAL, CAUTION CYL. LOCK
32	P-12437	1	DECAL, OP INSTRUCTIONS
33	P-12494	1	DECAL, DECK LIFT
34	F-1486	-	3/8-16 JAM NUT



E-6420 - ELECTRIC LIFT HARNESS
 E-6398 - HEADLIGHT HARNESS
 647-221A - ELECTRIC LIFT HARNESS (DFI)

ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-134P	2	STEP YOKE	19	629-630P	1	LIFT HANDLE
2	H-2461	2	RUBBER BUMPER	20	629-625P	1	U-BOLT .25 X 2.25 SQ
3	F-1005-03	-	3/8-16 LOCK NUT	21	E-6440	1	LIFT SWITCH 3 WAY
4	P-12097	2	DECAL, COUNTRY CLIPPER	22	629-633W	1	LIFT LINK 60 DECK
5	F-1009-03	-	3/8 FLAT WASHER	23	629-591	1	LIFT LINK 72 DECK
6	643-098A	1	FENDER CAP W/ DECALS - JOYSTICK	24	629-637P	1	STEP
-	643-099A	1	FENDER CAP W/ DECALS - TWIN STICK	25	F-2028	1	LOCK PIN, 1/2 X 3
7	F-1394	-	3/8-16 X 1 CAPSCREW	26	F-1011-01	4	1/4-20 PLAIN NUT
8	F-1439	2	1/2-13 X 3 CAPSCREW	27	E-5874	1	SWITCH, PUSH PULL
9	F-1005-05	-	1/2-13 LOCK NUT	28	P-12442	1	BOOKLET, OP. INST.
10	F-1521	-	WASHER, 1/2 CUSTOM	29	P-12470	1	DECAL, DECK LIFT
11	H-2239	-	1/2 RUE RING	30	E-6223	2	HEAD LAMP
12	F-1890	4	1/2 X 3-1/2 CLEVIS PIN	31	E-6246	2	SNAP BEZEL
13	F-1307	-	3/8-16 X 1-1/4 CAPSCREW	32	H-1390	2	GROMMET
14	F-1828	2	1/2-13 X 3-1/2 CAPSCREW	33	629-776A	1	FENDER SKIRT, RH' w/DECAL
15	F-1015-28	-	3/8-16 X 1-3/4 CAPSCREW	34	629-777A	1	FENDER SKIRT, LH w/DECAL
16	F-1293	2	1/2-13 X 2 CAPSCREW	35	629-631P	1	SIDE PANEL-LEFT
17	H-2324	1	GRIP	36	629-702W	1	LIFT LINK WELDMENT
18	629-671A	1	CYLINDER MOUNT W/ DECALS	37	F-2069	1	PLASTIC LANYARD