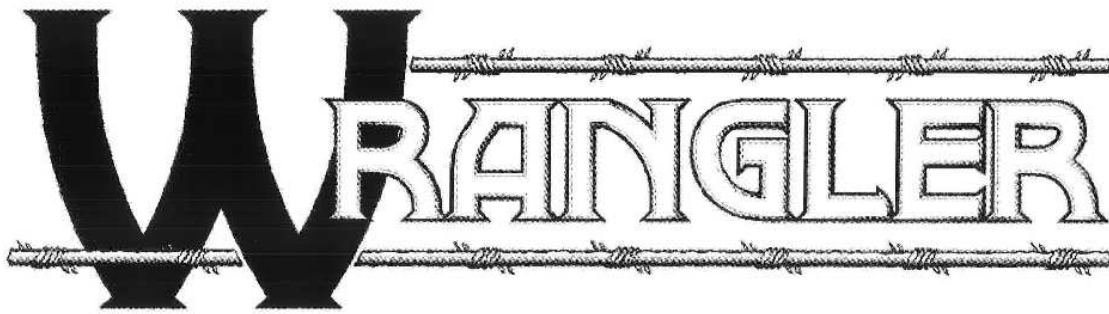




Repair Parts Manual For:



**SR-125**

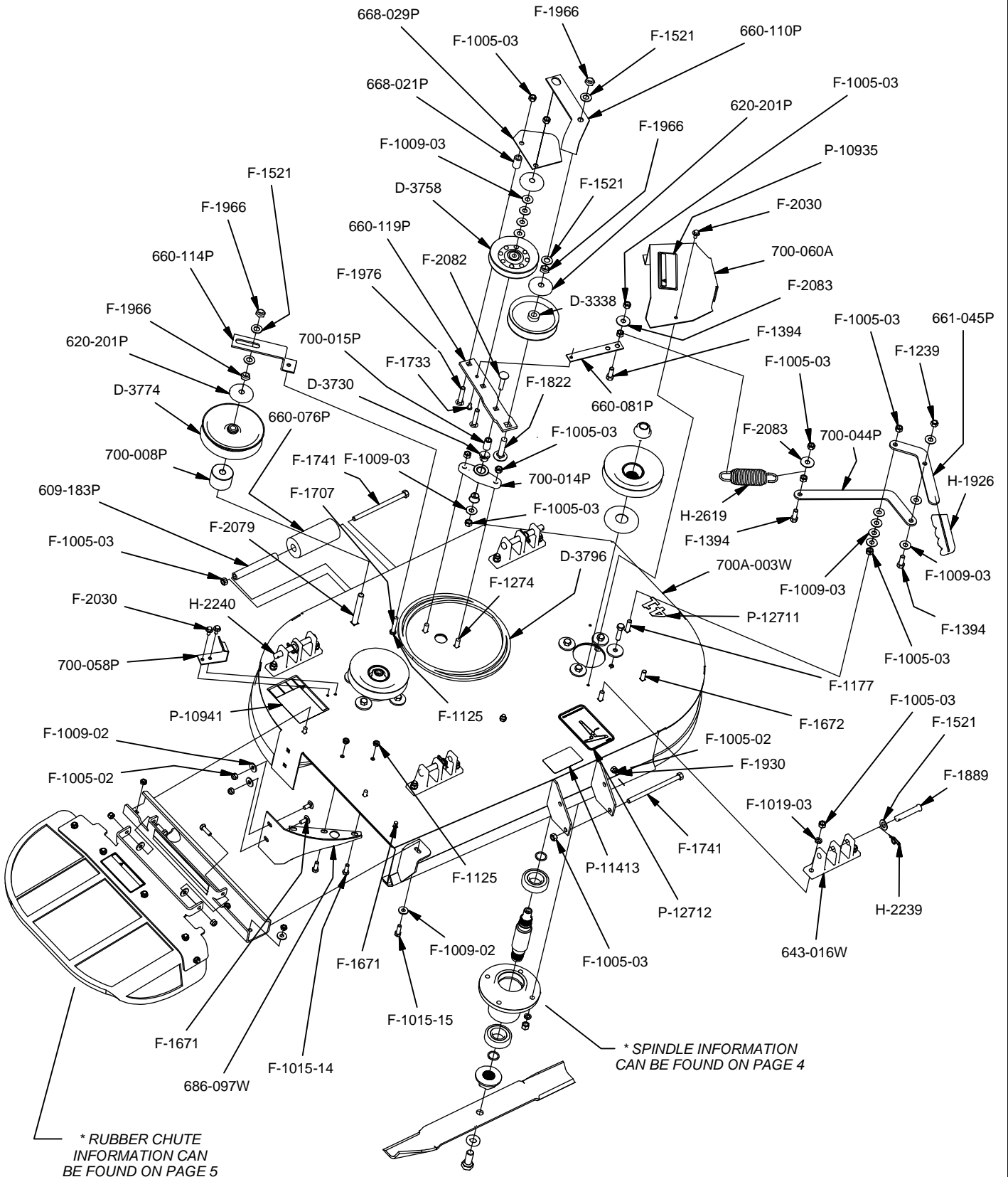
*Zero Turn Radius Mower*

COUNTRY CLIPPER  
**WRANGLER - SR125**  
ZERO TURN RADIUS MOWER

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# MOWER DECK

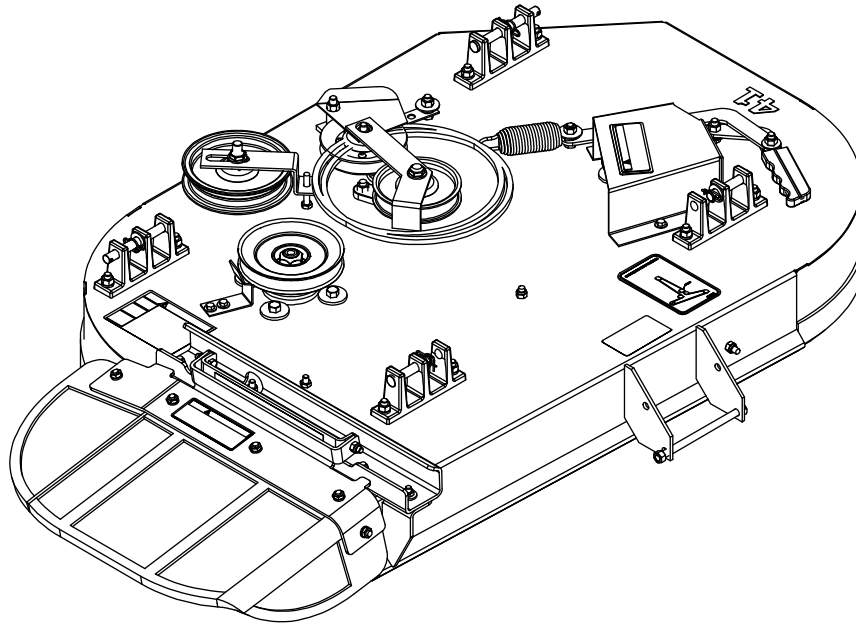


\* RUBBER CHUTE INFORMATION CAN BE FOUND ON PAGE 5

\* SPINDLE INFORMATION CAN BE FOUND ON PAGE 4

\* PART DESCRIPTIONS ARE ON THE NEXT PAGE.

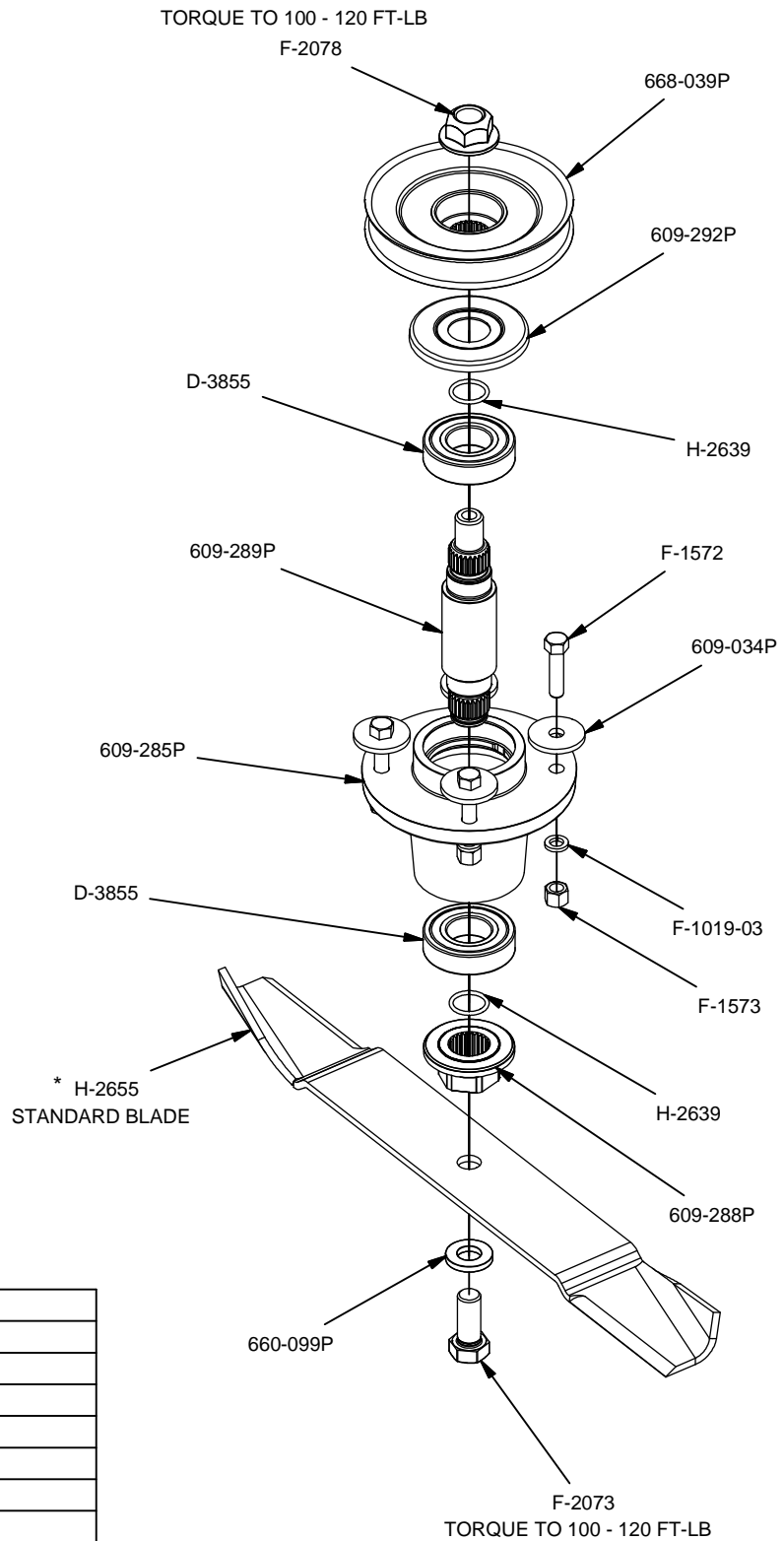
# MOWER DECK



## COMPLETE DECK ASSEMBLY **700A-002A**

Parts List		Parts List	
PART NUMBER	DESCRIPTION	PART NUMBER	DESCRIPTION
609-183P	BUSHING	F-1125	5/16-18 Lock Nut
620-201P	WASHER, BEARING CAP	F-1177	3/8-16 x 1-1/2" Carriage Bolt
643-016W	Hanger Weldment	F-1239	3/8 LOCKNUT
660-076P	ROLLER	F-1274	3/8-16 X 1" CARRIAGE BOLT
660-081P	EXTENSION FOR SPRING	F-1394	3/8-16 x 1" Capscrew
660-110P	BELT KEEPER, B BELT	F-1521	1/2" WASHER, CUSTOM
660-114P	BELT KEEPER, SINGLE END	F-1671	5/16-18 x 3/4" CARRIAGE BOLT
660-119P	IDLER ARM 1/2" OFFSET	F-1672	3/8-16 x 1-1/4" Carriage Bolt
661-045P	ARM, BELT TENSION	F-1707	5/16-18 x 2 1/4" CARRIAGE BOLT,
668-021P	SPACER, BELT GUARD	F-1733	1/4" x 1/2" DRIVE SCREW
668-029P	BELT GUARD	F-1741	3/8-16 x 6" Capscrew
686-097W	BAFFLE, DISCHARGE WLDT	F-1822	1/2-13 X 2-1/4" CARRIAGE BOLT
700-008P	SPACER 2.000OD X .531ID X 1.428HT	F-1889	1/2 x 2-5/8" Clevis Pin
700-014P	DOUBLE IDLER MOUNT .956 HGT	F-1930	Carriage Bolt: Short NK: 5/16-18 X 3/4" L GR5
700-015P	MOUNTING PIN	F-1966	1/2-13 THIN NYLOC NUT
700-044P	ARM, SPRING TENSION	F-1976	3/8-16 x 2" Carriage Bolt
700-058P	GUIDE, BELT 41"	F-2030	1/4 x 5/8 Self Tapping Capscrew
700-060A	PULLEY COVER ASSEMBLY	F-2079	CARRIAGE BOLT 1/2-13 X 4"
700A-003W	41" DECK WELDMENT	F-2082	3/8-16 X 1 3/4" CARRIAGE BOLT
D-3338	Pulley flat idler 1/2" Bore 4"	F-2083	WASHER, 3/8 FENDER
D-3730	Flanged Bushing 5/8" Bore	H-1926	1/4"x1" Handle Grip
D-3758	PULLEY V-IDLER 4.48 O.D. 3/8 HOLE	H-2239	1/2" Rue Ring
D-3774	IDLER PULLEY 5"	H-2240	1/2" x 4-1/2" Clevis Pin
D-3796	"V"-BELT B-124	H-2619	SPRING, 5 X 1-1/2, TAPERED ENDS
F-1005-02	5/16-18 Nyloc Nut	P-10935	Decal, WARNING
F-1005-03	3/8-16 Lock Nut	P-10941	DECAL "DANGER ROTATING BLADES"
F-1009-02	5/16" Flat Washer	P-11413	DECAL, HOIST POINT
F-1009-03	3/8" Flat Washer	P-12711	DECAL, DECK SIZE, 41
F-1015-14	5/16-18 x 7/8" Capscrew	P-12712	DECAL WRANGLER BELT ROUTING
F-1019-03	3/8" LOCKWASHER		

# SPINDLE ASSEMBLY



COMPLETE SPINDLE ASSEMBLY  
WITHOUT BLADE AND PULLEY:  
**629FN-001A**

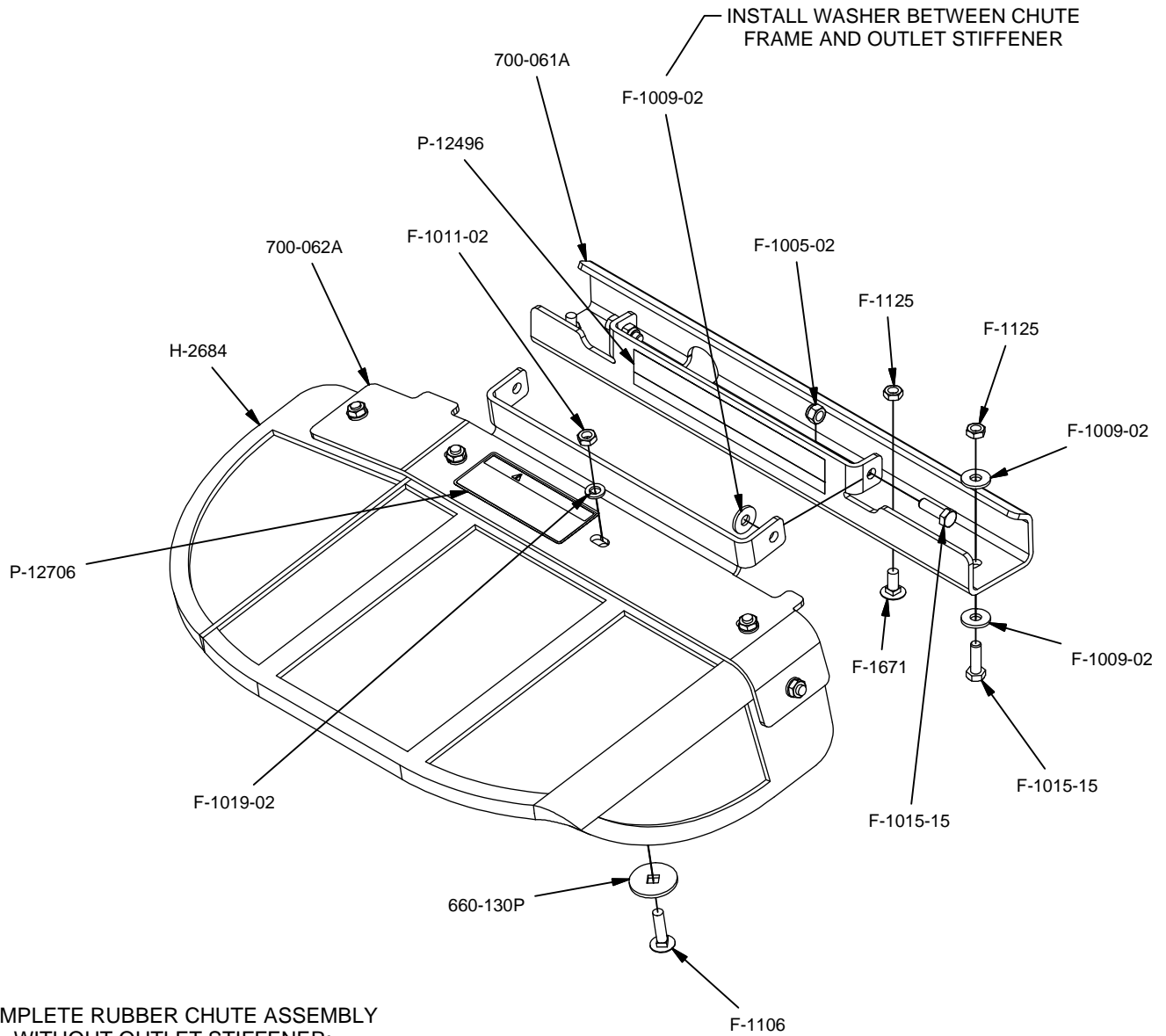
Parts List	
PART NUMBER	DESCRIPTION
609-034P	Spindle Spacer Washer
609-285P	CASTING,HSG,SPINDLE,HD
609-288P	DRIVER,BLADE,FRICITION,SPL
609-289P	SHAFT,SPINDLE,HD
609-292P	CAP,BEARING
660-099P	WASHER,BLADE,5/8
668-039P	PULLEY,OFFSET,A-B,SPLINED
D-3855	BRG,BALL,6206,DOUBLE LIP SEALS
F-1019-03	3/8" LOCKWASHER
F-1572	3/8-24 x 1.5" Capscrew
F-1573	3/8-24 LOCKNUT
F-2073	HHCS,5/8-11X1.50,GR8,YZ
F-2078	NUT,3/4-16,TOP LOCK,GR-GT,YZ
H-2639	O'RING,-117,70 DURO
H-2655	BLADE, 20.953 X .63, HIGH LIFT
H-2707	GREASE, RYKOTAC 1/2 OZ. PACKET

**\* OPTIONAL BLADE INFORMATION:**

H-2649 - FUSION HIGH LIFT  
H-2661 - LOW LIFT  
H-2667 - GATOR BLADE

- APPLIED TO THE TOP OF THE TOP BEARING.

# RUBBER CHUTE ASSEMBLY

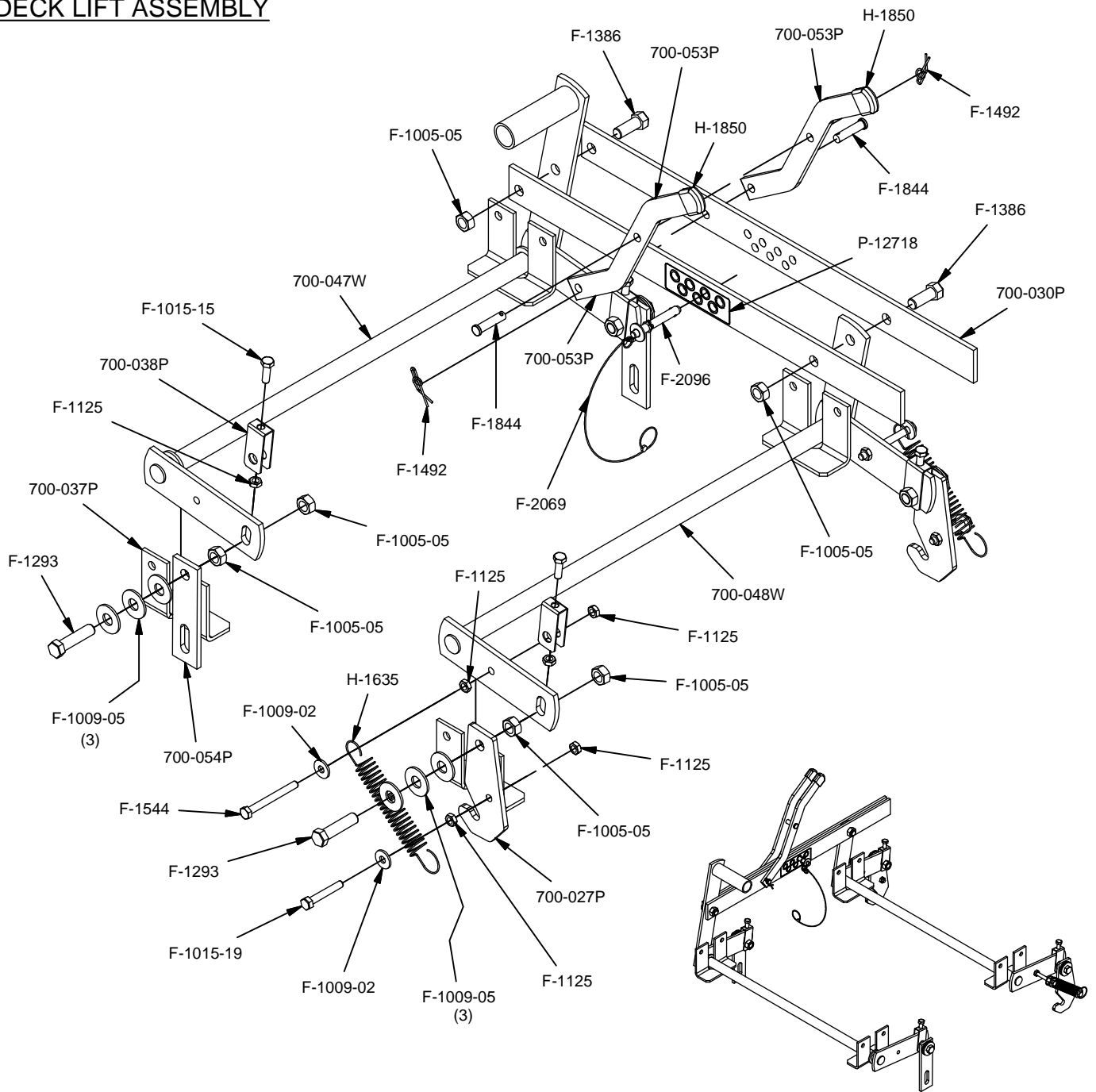


COMPLETE RUBBER CHUTE ASSEMBLY  
WITHOUT OUTLET STIFFENER:

## **660-122A**

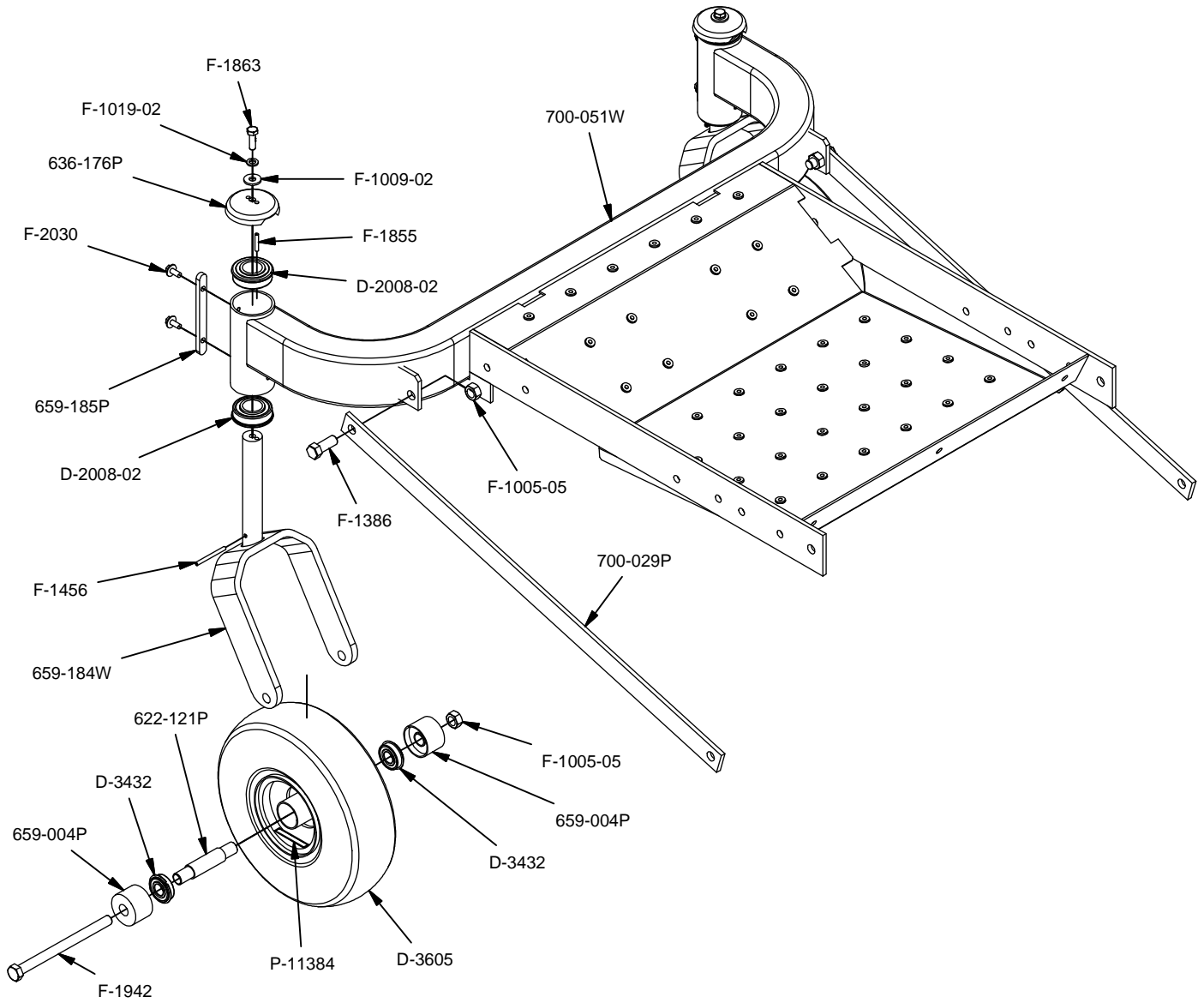
Parts List	
PART NUMBER	DESCRIPTION
660-130P	RUBBER CHUTE WASHER
700-061A	OUTLET STIFFENER ASSEMBLY
700-062A	CHUTE FRAME ASSEMBLY, SMALL
F-1005-02	5/16-18 Nyloc Nut
F-1009-02	5/16" Flat Washer
F-1011-02	5/16-18 Nut
F-1015-15	5/16-18 x 1" Capscrew
F-1019-02	5/16" LockWasher
F-1106	5/16-18 x 1-1/4" CARRIAGE BOLT
F-1125	5/16-18 Lock Nut
F-1671	5/16-18 x 3/4" CARRIAGE BOLT
H-2684	RUBBER CHUTE, 24" MOLDED
P-12496	DECAL, MISSING CHUTE
P-12706	WARNING DECAL, DISCHARGE CHUTE

# DECK LIFT ASSEMBLY



Parts List		Parts List	
PART NUMBER	DESCRIPTION	PART NUMBER	DESCRIPTION
700-027P	HANGER, REAR	F-1015-19	5/16-18 x 2" Capscrew
700-030P	LIFT BAR LINK	F-1125	5/16-18 Lock Nut
700-037P	HANGER BRACKET, FLANGED	F-1293	1/2-13 x 2" Capscrew
700-038P	ADJUSTMENT SHACKLE	F-1386	1/2-13 x 1-1/4" Capscrew
700-047W	DECK LIFT WLDMT, FRONT	F-1492	5/16-3/8 Rue Ring
700-048W	DECK LIFT WLDMT, REAR	F-1544	5/16-18 x 3" Capscrew
700-053P	HEIGHT ADJUSTMENT HANDLE	F-1844	3/8 X 1-1/2 CLEVIS PIN
700-054P	HANGER PLATE	F-2069	PLASTIC LANYARD
F-1005-05	1/2-13 Lock Nut	F-2096	LOCK PIN, POSITIVE 3/8 X 1-1/2
F-1009-02	5/16" Flat Washer	H-1635	3/4x4" Extension Spring
F-1009-05	1/2" FLAT WASHER	H-1850	GRIP, VINYL
F-1015-15	5/16-18 x 1" Capscrew	P-12718	CUT HEIGHT DECAL, WRANGLER

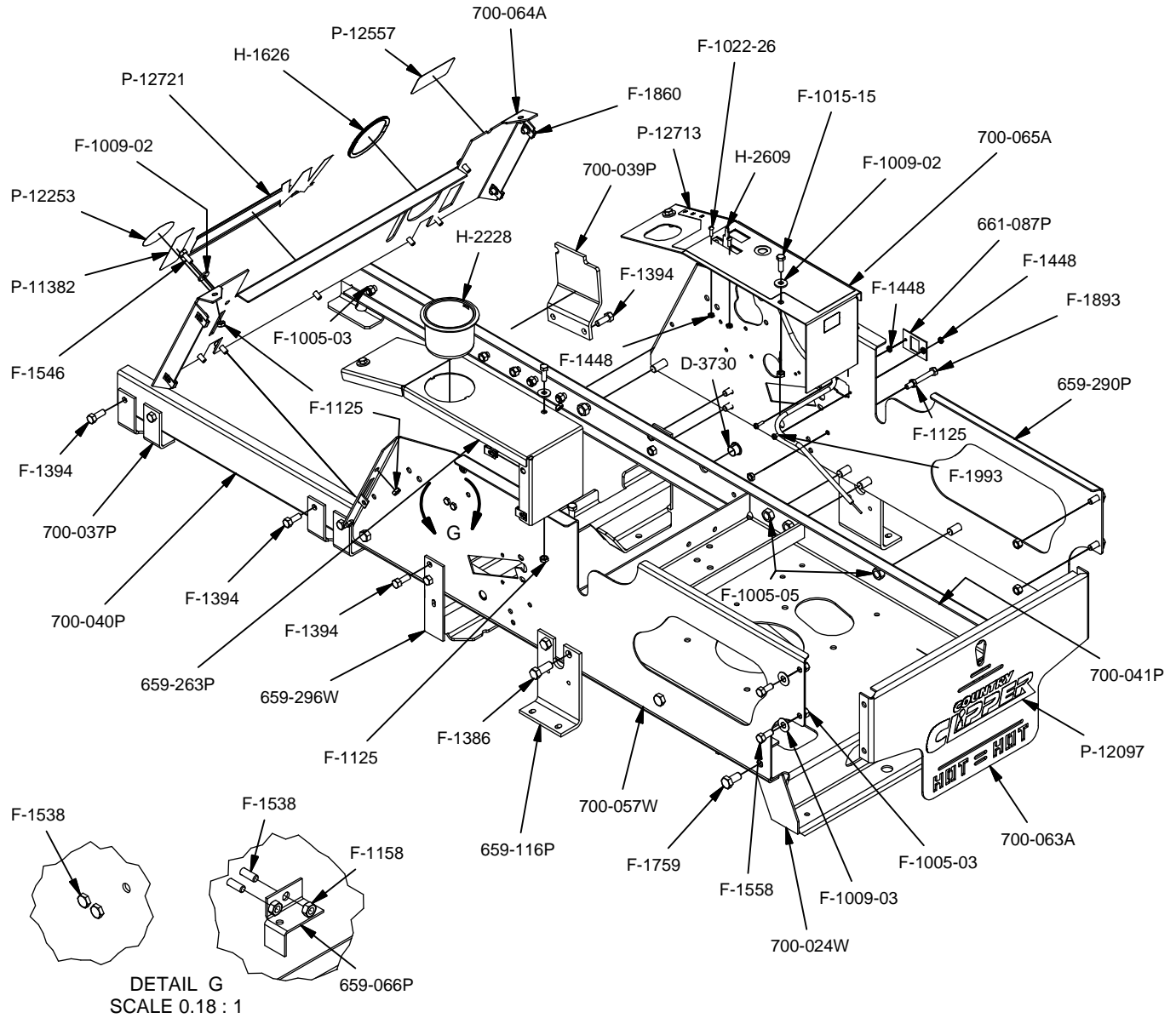
# FRONT END ASSEMBLY



Parts List		Parts List	
PART NUMBER	DESCRIPTION	PART NUMBER	DESCRIPTION
622-121P	Bearing Spacer	F-1005-05	1/2-13 Lock Nut
636-176P	Caster Cap	F-1009-02	5/16" Flat Washer
659-004P	Bearing Shield	F-1019-02	5/16" LockWasher
659-184W	Caster Mount Weldment	F-1386	1/2-13 x1-1/4" Capscrew
659-185P	Stop Tab	F-1456	3/16 x 2" Spiral Pin
700-029P	DRAG BAR	F-1855	3/16 x 1" Roll Pin (Heavy Duty)
700-051W	FRONT AXLE WELDMENT	F-1863	5/16-18 x 1" Capscrew W/PATCH
D-2008-02	Bearing SF-16-32	F-1942	1/2-13 x 6-1/2" Capscrew
D-3432	Bearing 5/8" I.D. 1-3/8" O.D.	F-2030	1/4 x 5/8 Self Tapping Capscrew
D-3605	Caster tire	P-11384	Tire Pressure decal



# FRAME AND SIDE ASSEMBLY

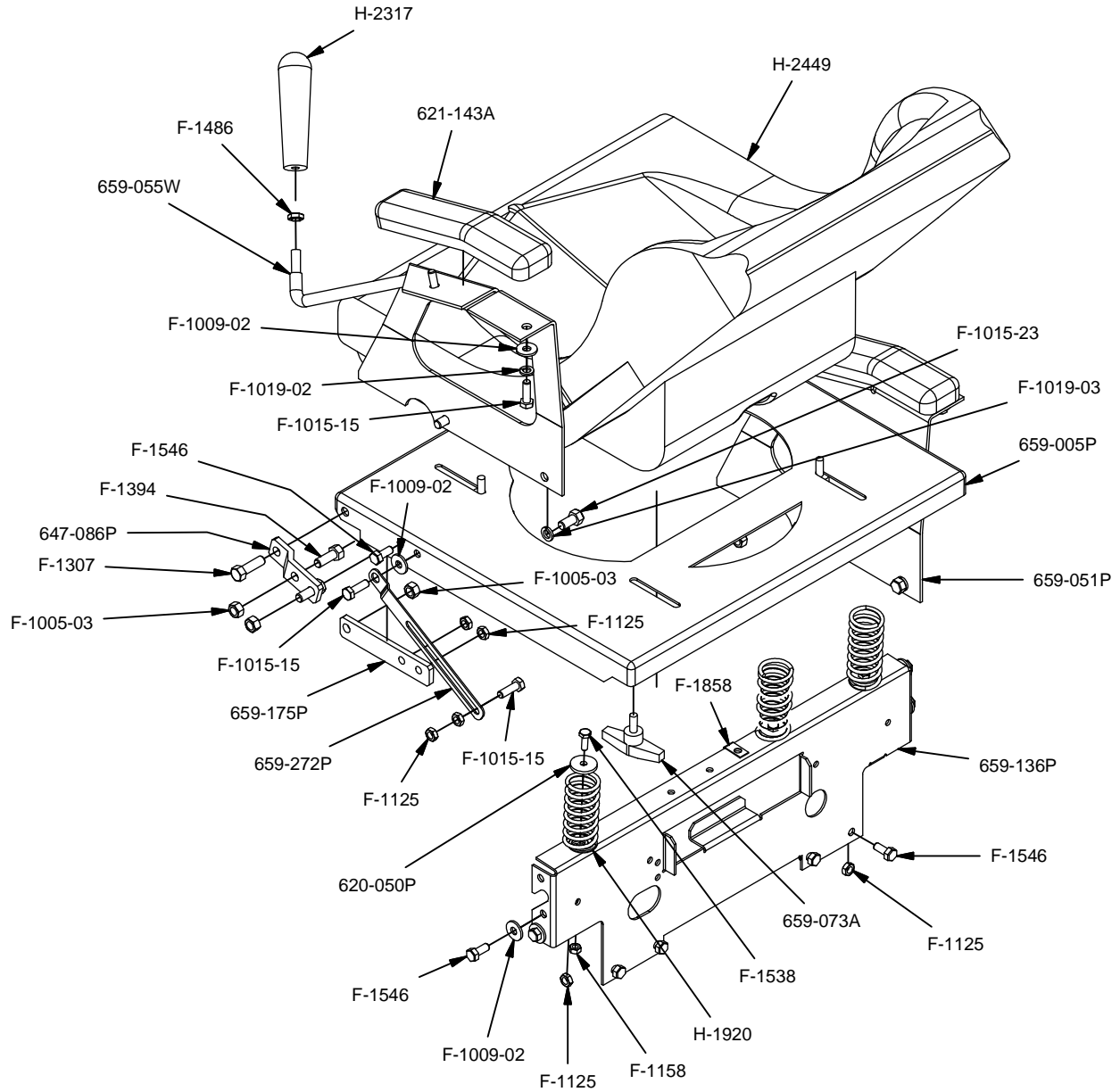


OUTSIDE SIDE PANEL

INSIDE SIDE PANEL

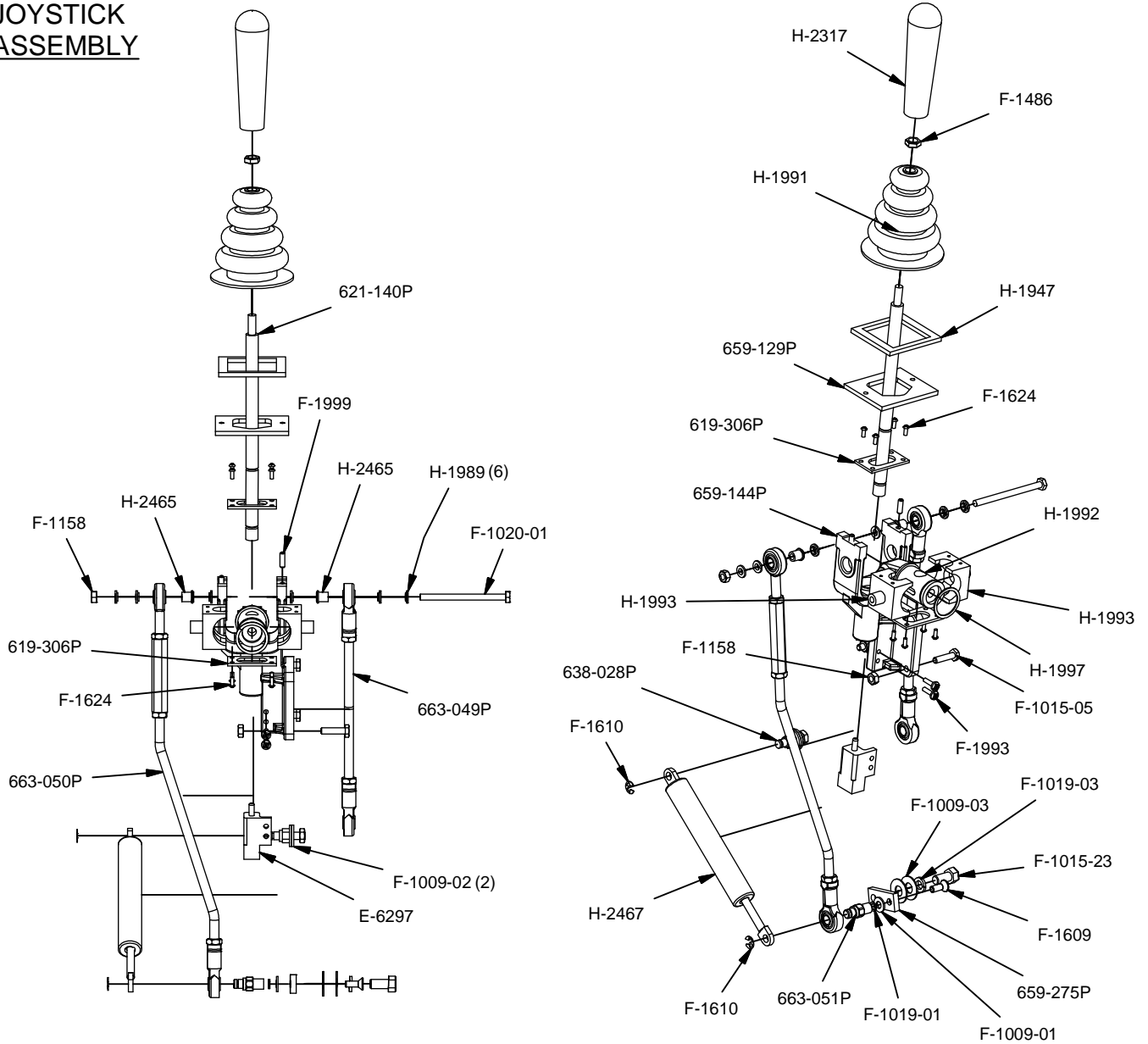
Parts List		Parts List		Parts List	
PART NUMBER	DESCRIPTION	PART NUMBER	DESCRIPTION	PART NUMBER	DESCRIPTION
659-066P	Tank Mount Clamp	700-065A	FENDER CAP ASSEMBLY, RH	F-1860	5/16-18 UNut
659-116P	Hydro Mount Bracket	F-1005-03	3/8-16 Lock Nut	F-1893	5/16-8 x 2-1/2 Capscrew
659-263P	Joystick LH Fender Cap	F-1009-02	5/16" Flat Washer	F-1993	#10-32 x 5/8 Phillips P.H.C.S.
659-290P	PANEL,SIDE,R	F-1009-03	3/8" Flat Washer	H-2228	Cup Holder
659-296W	WLDT,Transmission Brace	F-1015-15	5/16-18 x 1" Capscrew	H-2609	Throttle cable
661-087P	Fuse Mount Plate	F-1022-26	10-32 x 5/8" MachineScrew	P-10777	Patent Number decal
700-024W	Motor Mount Wldmt	F-1125	5/16-18 Lock Nut	P-11382	Brake On-Off Decal
700-037P	Hanger Bracket, Flanged	F-1158	1/4-20 Lock Nut	P-12097	Country Clipper decal
700-039P	LATCH STOP PLATE	F-1386	1/2-13 x1-1/4" Capscrew	P-12253	Made In The U.S.A. Decal
700-040P	FRAME RAIL (L)	F-1394	3/8-16 x 1" Capscrew	P-12557	Caution Fuel Decal
700-041P	FRAME RAIL (R)	F-1448	10-32 Nyloc Locknut	P-12713	Control Panel Decal
700-057W	SIDE PANEL WLDMT, LH	F-1546	5/16-18 x 3/4" Capscrew	P-12721	DECAL, WRANGLER
700-063A	Rear Engine Guard Assembly	F-1558	3/8-16 x 7/8" Capscrew		
700-064A	FRONT PANEL ASSEMBLY	F-1759	1/2-13 x 1" Capscrew		

# SEAT AND RELATED PARTS



Parts List		Parts List	
PART NUMBER	DESCRIPTION	PART NUMBER	DESCRIPTION
620-050P	Washer	F-1019-02	5/16" LockWasher
621-143A	Arm Rest Pad	F-1019-03	3/8" LOCKWASHER
647-086P	FLIP SEAT MTG. TAB	F-1125	5/16-18 Lock Nut
659-005P	Seat Mounting Base	F-1158	1/4-20 Lock Nut
659-051P	ARM REST MOUNT RH	F-1307	3/8-16 x 1-1/4" Capscrew
659-055W	ARM REST MOUNT LH	F-1394	3/8-16 x 1" Capscrew
659-073A	T HANDLE ASSEMBLY	F-1486	3/8-16 Jam Nut
659-136P	Seat Spring Support	F-1538	1/4-20 x 3/4" Capscrew
659-175P	Seat Hinge Tab	F-1546	5/16-18 x 3/4" Capscrew
659-272P	BAR,SEAT STOP	F-1858	1/4-20 "U"-Nut
F-1005-03	3/8-16 Lock Nut	H-1920	Seat Spring
F-1009-02	5/16" Flat Washer	H-2317	Handle Grip, Tapered
F-1015-15	5/16-18 x 1" Capscrew	H-2449	Millsco Seat
F-1015-23	3/8-16 x 3/4" Capscrew		

# JOYSTICK ASSEMBLY

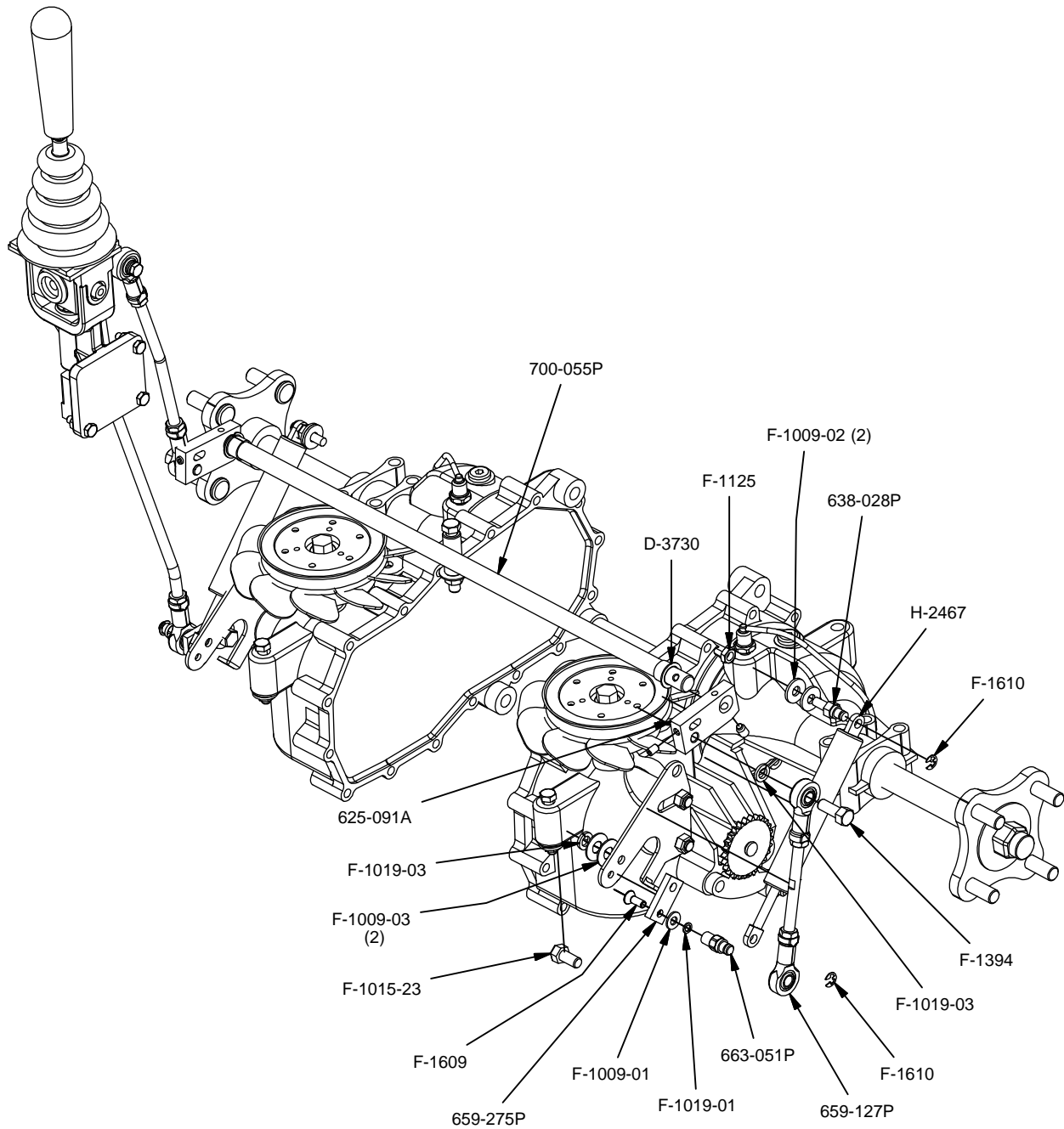


Parts List		Parts List	
PART NUMBER	DESCRIPTION	PART NUMBER	DESCRIPTION
619-306P	Pivot Block Plate	F-1020-01	1/4-20 x 3-1/2" Capscrew
621-140P	Joystick Shaft Assembly	F-1158	1/4-20 Lock Nut
638-028P	Damper Bolt, 5/16-18 X 3/4"	F-1486	3/8-16 Jam Nut
659-129P	Joystick Top Plate	F-1609	1/4-20 x 3/4" F.H.C.S.
659-144P	JOYSTICK LEVER CONTROL YOKE	F-1610	E-Ring for 1/4" Shaft
659-275P	Tracking Adjustment Cam	F-1624	#6 X 3/8" Screw
663-049P	Steering Link, Short	F-1993	#10-32 x 5/8 Phillips P.H.C.S.
663-050P	Steering Link, Long	F-1999	Roll Pin, 3/16 X 5/8
663-051P	Damper Stud (Female)	H-1947	Gasket, Foam
E-6297	Brake Switch	H-1989	Ball Joint Bushing
F-1009-01	1/4" Flat Washer	H-1991	JoyStick Boot
F-1009-02	5/16" Flat Washer	H-1992	Pivot Shaft
F-1009-03	3/8" Flat Washer	H-1993	Pivot Block
F-1015-05	1/4-20 x 1" Capscrew	H-1997	Snap Ring
F-1015-23	3/8-16 x 3/4" Capscrew	H-2317	Grip Handle, Tapered
F-1019-01	1/4" LockWasher	H-2465	1/4" x 1/2" Shoulder Washer
F-1019-03	3/8" LOCKWASHER	H-2467	Dual Action Damper

JOYSTICK ASSEMBLY:  
**647-122A**

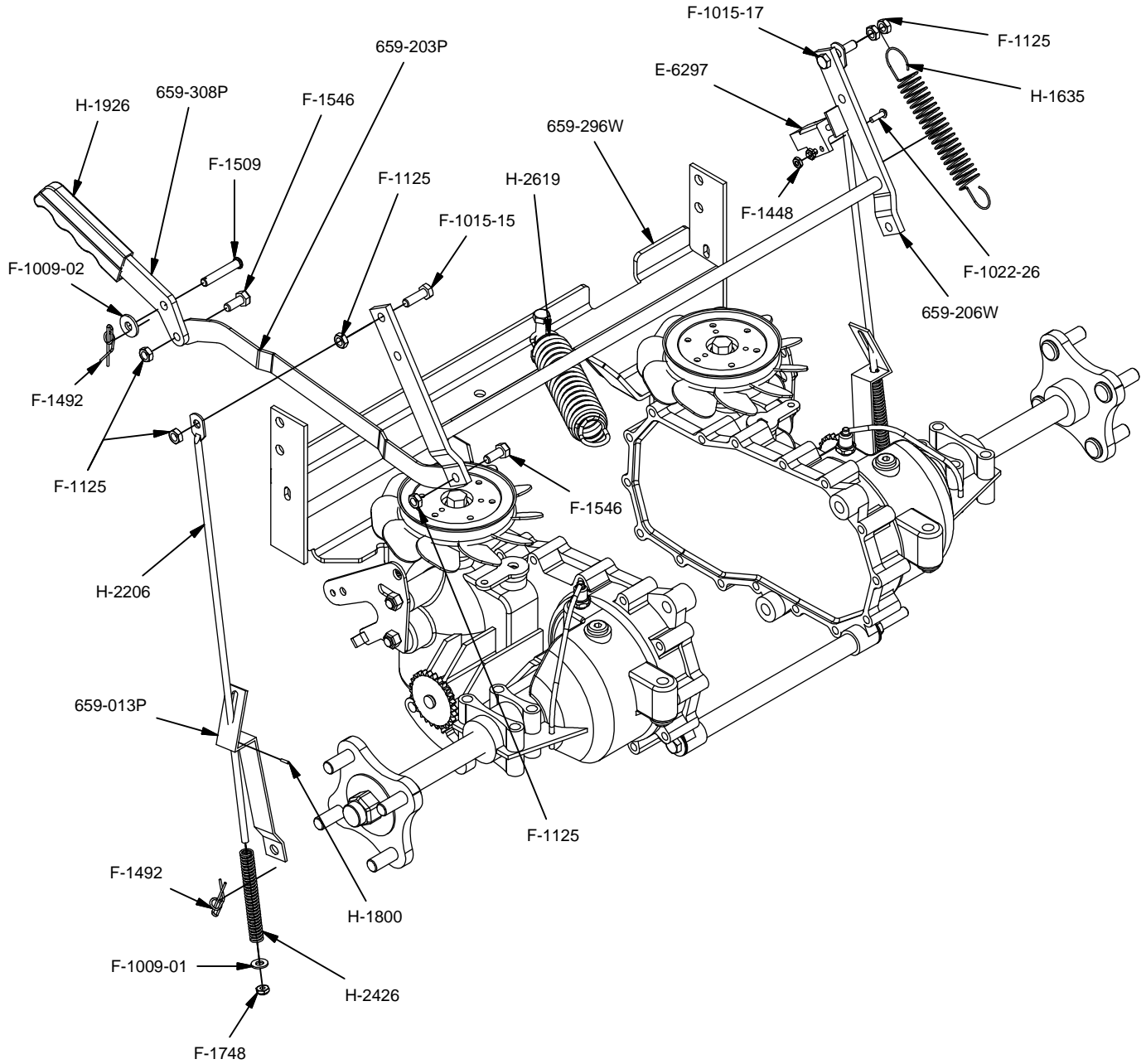
JOYSTICK REPAIR KIT:  
**612-332A**

# JOYSTICK STEERING ASSEMBLY



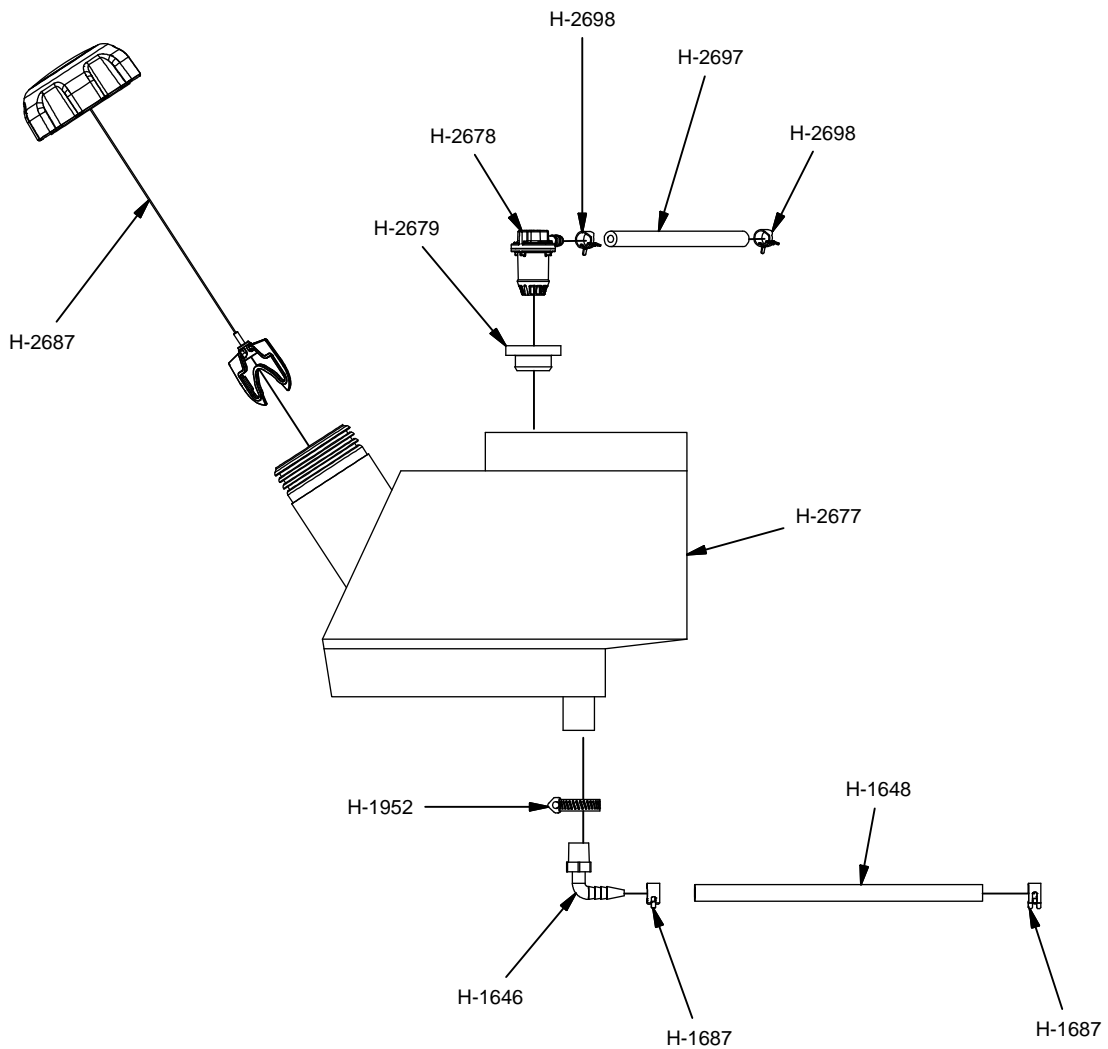
Parts List		Parts List	
PART NUMBER	DESCRIPTION	PART NUMBER	DESCRIPTION
625-091A	ARM, SWIVEL, S/A	F-1009-03	3/8" Flat Washer
638-028P	Damper Bolt, 5/16-18 X 3/4"	F-1015-23	3/8-16 x 3/4" Capscrew
659-127P	Linkage Rod (Short)	F-1019-01	1/4" LockWasher
659-275P	Tracking Adjustment Cam	F-1019-03	3/8" LOCKWASHER
663-051P	Damper Stud (Female)	F-1125	5/16-18 Lock Nut
700-055P	ROD, SHIFT CROSS	F-1394	3/8-16 x 1" Capscrew
D-3730	Flanged Bushing 5/8" Bore	F-1609	1/4-20 x 3/4" F.H.C.S.
F-1009-01	1/4" Flat Washer	F-1610	E-Ring for 1/4" Shaft
F-1009-02	5/16" Flat Washer	H-2467	Dual Action Damper

# BRAKE ASSEMBLY



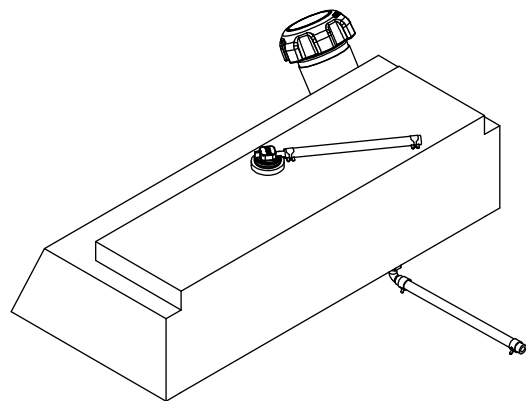
Parts List		Parts List	
PART NUMBER	DESCRIPTION	PART NUMBER	DESCRIPTION
659-013P	Lower Brake Link	F-1448	10-32 Nyloc Locknut
659-203P	BRAKE LINK	F-1492	5/16-3/8 Rue RIng
659-206W	BRAKE ROD WLDT	F-1509	5/16 x 1 3/4" Clevis Pin
659-296W	WLDT,TRANSMISSION BRACE	F-1546	5/16-18 x 3/4" Capscrew
659-308P	BRAKE HANDLE, FLAT	F-1748	1/4-20 thin nyloc nut
E-6297	Brake Switch	H-1635	3/4x4" Extention Spring
F-1009-01	1/4" Flat Washer	H-1800	3/32 x 3/8" Roll Pin
F-1009-02	5/16" Flat Washer	H-1926	1/4"x1" Handle Grip
F-1015-15	5/16-18 x 1" Capscrew	H-2206	Brake Link Rod
F-1015-17	5/16-18 x 1-1/2" Capscrew	H-2426	.372 x 3.69 Spring
F-1022-26	10-32 x 5/8" MachineScrew	H-2619	SPRING,5 X 1-1/2,TAPERED ENDS
F-1125	5/16-18 Lock Nut		

# FUEL TANK ASSEMBLY

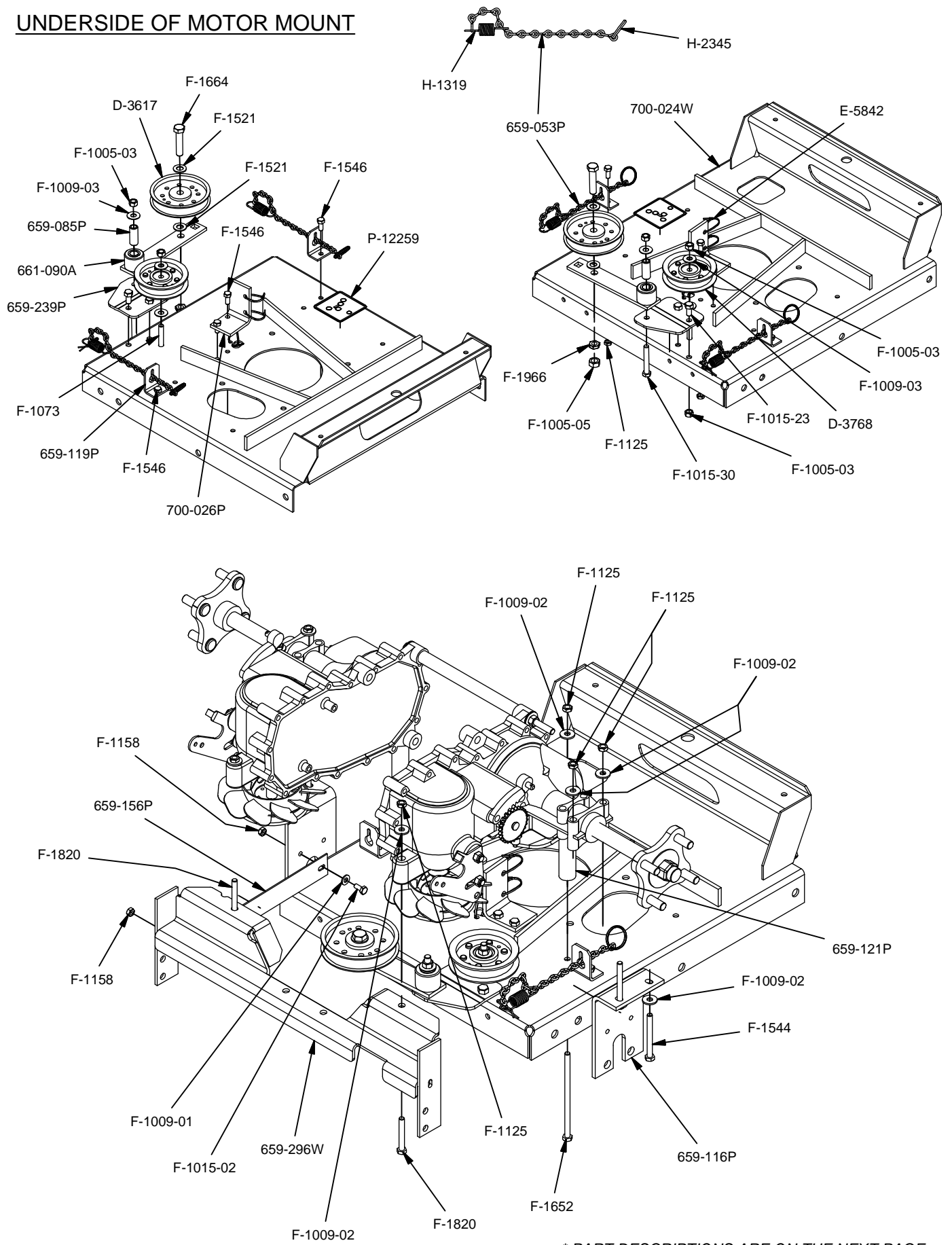


FUEL TANK ASSEMBLY:  
**659-306A**

Parts List	
PART NUMBER	DESCRIPTION
H-1646	1/4 x 1/4" 90 Degree Nylon Elbow
H-1648	Fuel Line
H-1687	1/2 O.D. Hose Spring Clamp
H-1952	1.87" Hose Clamp
H-2677	Gas Tank, 4 1/2 Gallon Vented
H-2678	Remote Vent
H-2679	KELCH REMOTE VENT GROMMET
H-2687	Ratchet Cap w/ 8" Tether
H-2697	HOSE, FUEL LINE .188 ID X .406 OD
H-2698	CLAMP, .406 OD FUEL LINE

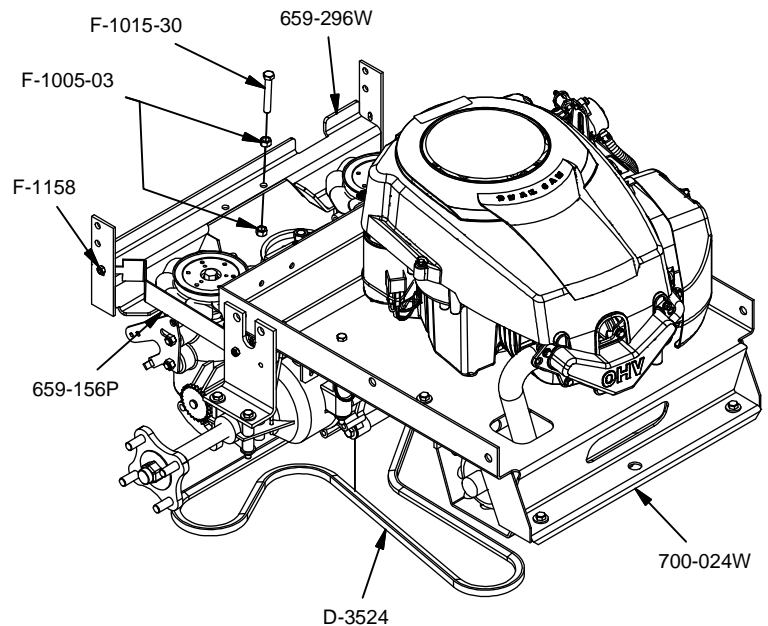
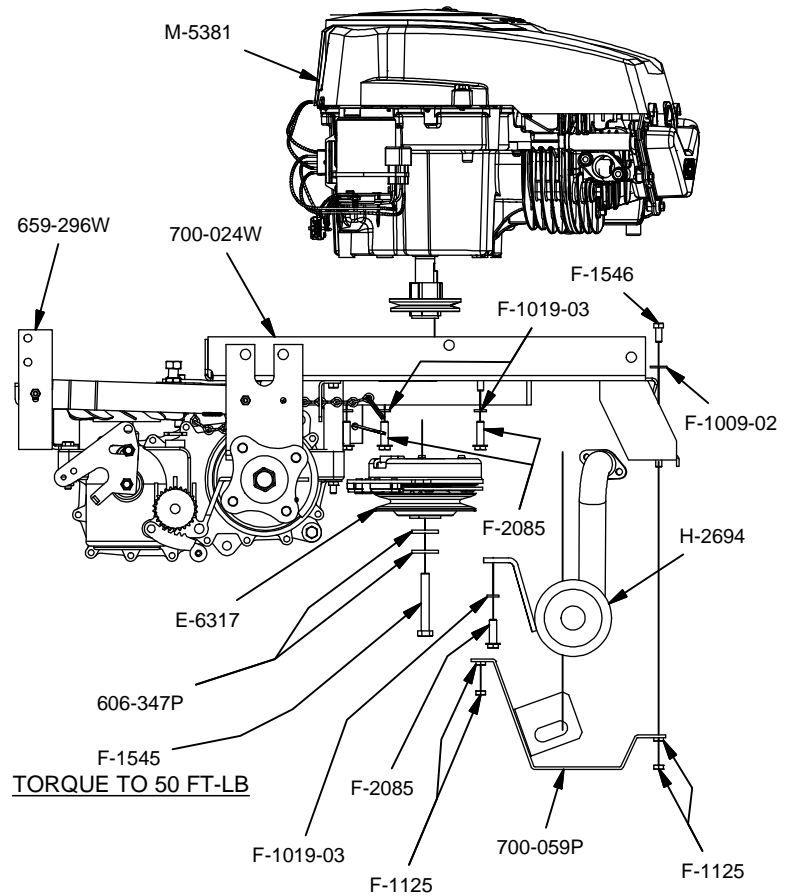


# UNDERSIDE OF MOTOR MOUNT



\* PART DESCRIPTIONS ARE ON THE NEXT PAGE.

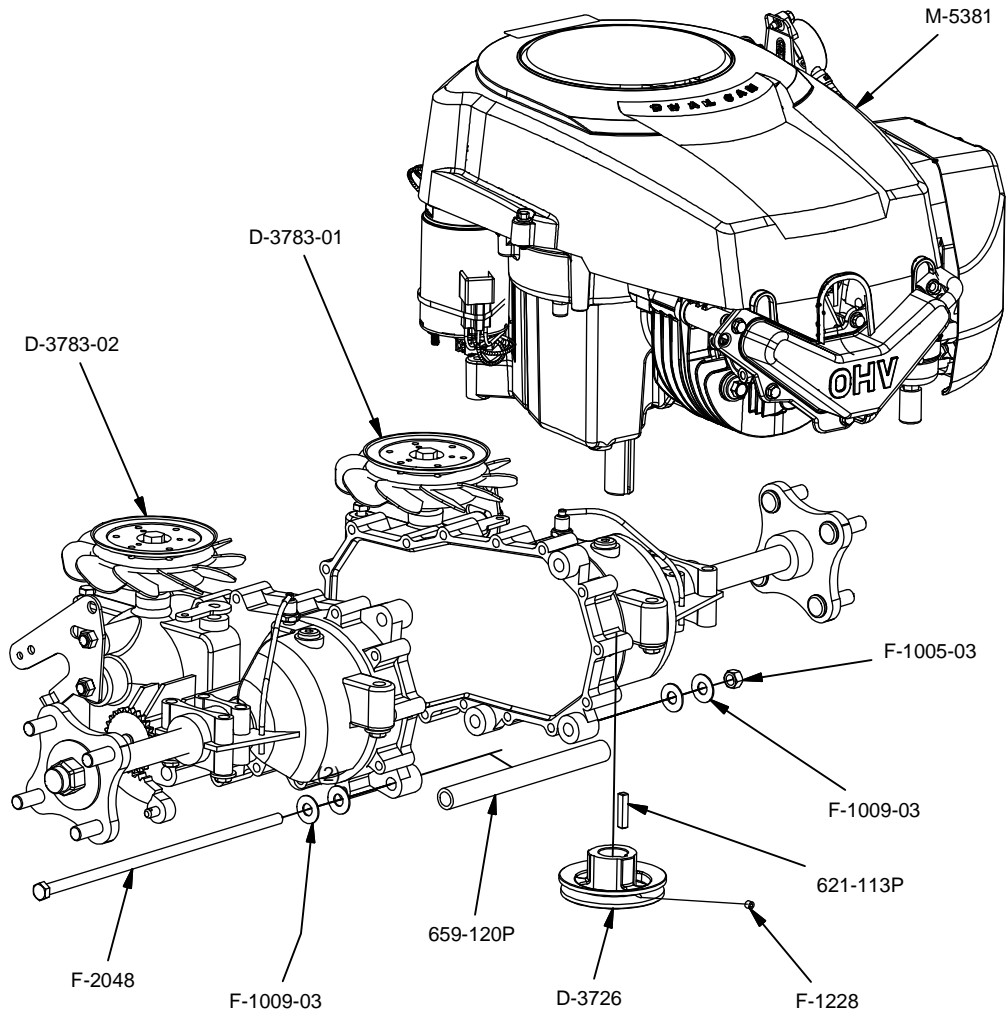
# MOTOR AND MOUNT ASSEMBLY



Parts List	
PART NUMBER	DESCRIPTION
606-347P	15/32" ID WASHER
659-085P	Mounting Pin
659-116P	Hydro Mount Bracket
659-119P	Free Wheel Anchor
659-121P	Rear Hydro Brace
659-156P	Fan Shroud
659-239P	Bolt On Idler Mount Tab
659-296W	WLDT, TRANSMISSION BRACE
661-066P	Free Wheel Chain
661-090A	Idler Arm Assembly
700-024W	Motor Mount Wldmt 18.5 & 20HP
700-026P	CLUTCH STOP
700-059P	MUFFLER GUARD
D-3524	Kevlar "V"-Belt #A-71
D-3617	4" Idler Pulley 1/2" Bore
D-3768	Pulley 3.5 X 1" wide
E-5842	Wire Tie
E-6317	Clutch/Brake 1" Bore
F-1005-03	3/8-16 Lock Nut
F-1005-05	1/2-13 Lock Nut
F-1009-01	1/4" Flat Washer
F-1009-02	5/16" Flat Washer
F-1009-03	3/8" Flat Washer
F-1015-02	1/4-20 x 5/8" Capscrew
F-1015-23	3/8-16 x 3/4" Capscrew
F-1015-30	3/8-16 x 2-1/2" Capscrew
F-1019-03	3/8" LOCKWASHER
F-1125	5/16-18 Lock Nut
F-1158	1/4-20 Lock Nut
F-1492	5/16-3/8 Rue RIng
F-1521	1/2" WASHER, CUSTOM
F-1544	5/16-18 x 3" Capscrew
F-1545	7/16-20 x 3" Capscrew
F-1546	5/16-18 x 3/4" Capscrew
F-1652	5/16-18 x 6" Capscrew
F-1664	1/2-13 x 2-1/4" Capscrew
F-1820	5/16-18 x 2-1/4" Capscrew
F-1966	1/2-13 THIN NYLOC NUT
F-2085	3/8-16 x 1-1/4" Bolt, Self-Tapping
H-1319	Spring
H-2345	Split Ring
H-2694	Muffler for 18.5HP & 20HP Kohler
M-5381	KOHLER 18 HP Single Cylinder
P-12259	Belt Routing Decal

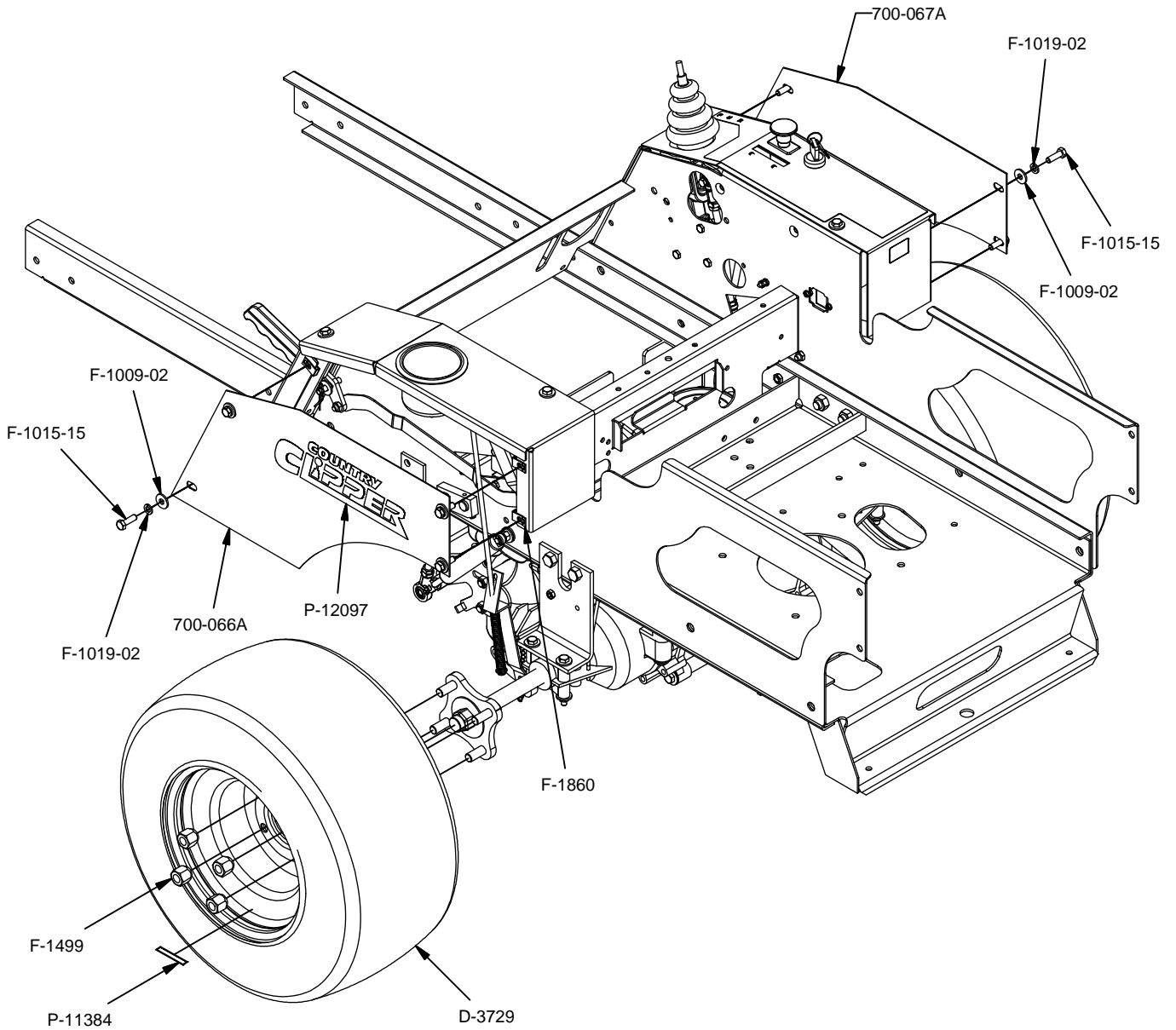


# MOTOR AND TRANSAXLE



Parts List	
PART NUMBER	DESCRIPTION
621-113P	1/4"sq x 1-1/4" Key
659-120P	Hydro Brace
D-3726	Engine Pulley 3.75"
D-3783-01	Transaxle 7" Fan LH
D-3783-02	Transaxle 7" Fan RH
F-1005-03	3/8-16 Lock Nut
F-1009-03	3/8" Flat Washer
F-1228	1/4-20 x 1/4" Set Screw W/Nylon Patch
F-2048	3/8-16 x 12" Hex Bolt
M-5381	KOHLER 18 HP Single Cylinder

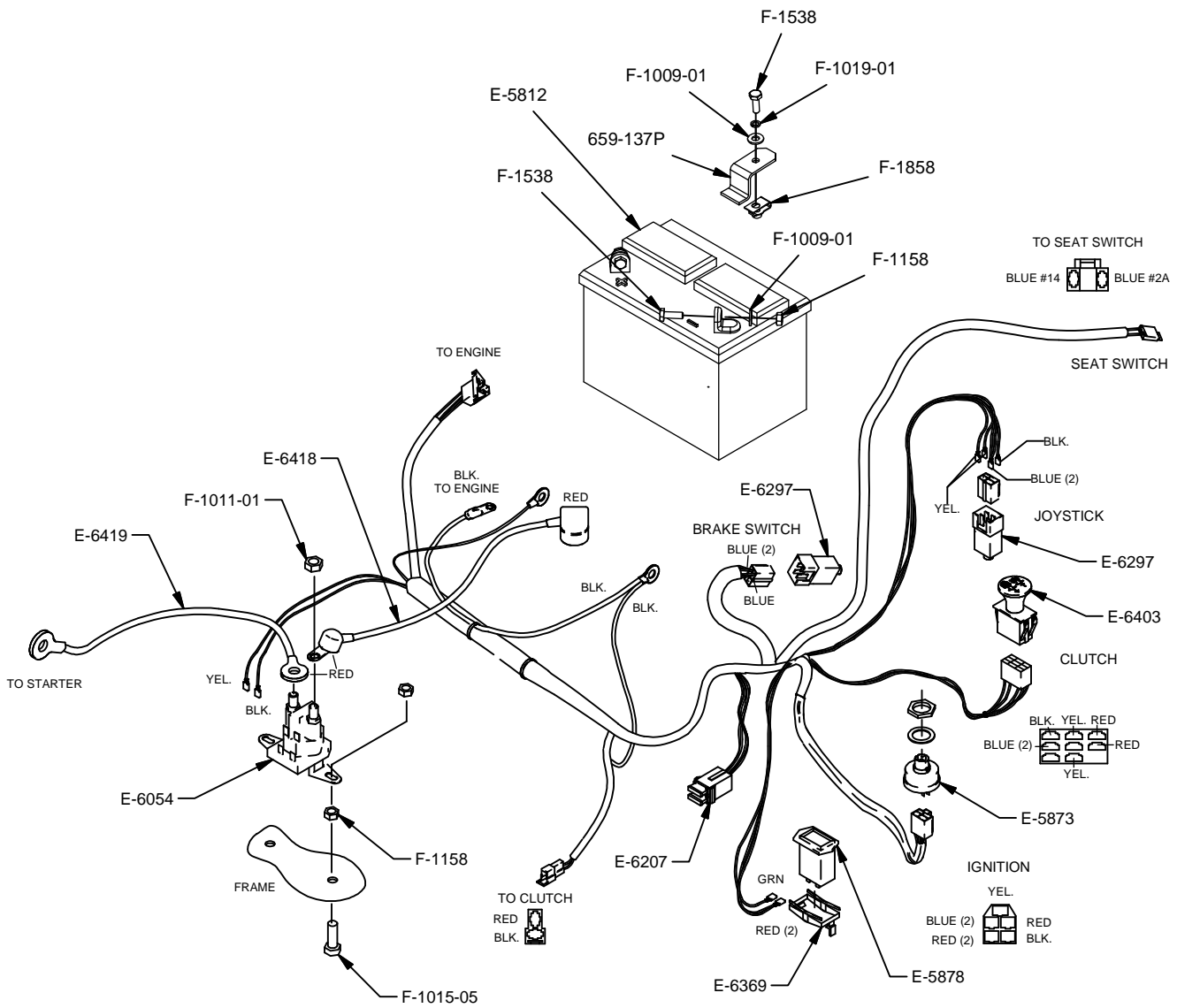
# REAR WHEEL AND SIDE PANEL



Parts List

PART NUMBER	DESCRIPTION
700-066A	Fender Skirt Assembly, LH
700-067A	Fender Skirt Assembly, RH
D-3729	18"x8.8-8" Tire and Rim
F-1009-02	5/16" Flat Washer
F-1015-15	5/16-18 x 1" Capscrew
F-1019-02	5/16" LockWasher
F-1499	1/2-20 Lug Nut
F-1860	5/16-18 UNut
P-11384	Tire Pressure decal
P-12097	Country Clipper decal

# WIRE HARNESS & BATTERY



## WIRE HARNESS ASSEMBLY **E-6405**

Parts List		Parts List	
PART NUMBER	DESCRIPTION	PART NUMBER	DESCRIPTION
659-137P	Battery Hold Down	E-6418	CABLE, BATTERY TO SOLENOID
E-5812	12 Volt Battery YSP 30	E-6419	CABLE, SOLENOID TO ENGINE
E-5873	START SWITCH	F-1009-01	1/4" Flat Washer
E-5878	HOUR METER	F-1011-01	1/4-20 NUT
E-6054	SOLENOID	F-1015-05	1/4-20 X 1 HHCS
E-6207	FUSE, #ATC-30	F-1019-01	1/4" LockWasher
E-6281	COVER, KEY SWITCH	F-1158	1/4-20 Stover Nut
E-6297	BRAKE SWITCH	F-1538	1/4-20 x 3/4" Capscrew
E-6369	RETAINER CLIP	F-1858	1/4-20 "U"-Nut
E-6403	CLUTCH SWITCH		

