

REPAIR PARTS MANUAL
FOR

COUNTRY
CLIPPER[®]

THE BOSS[™]

SR1215
SR1215L

COUNTRY CLIPPER "THE BOSS" SR1215

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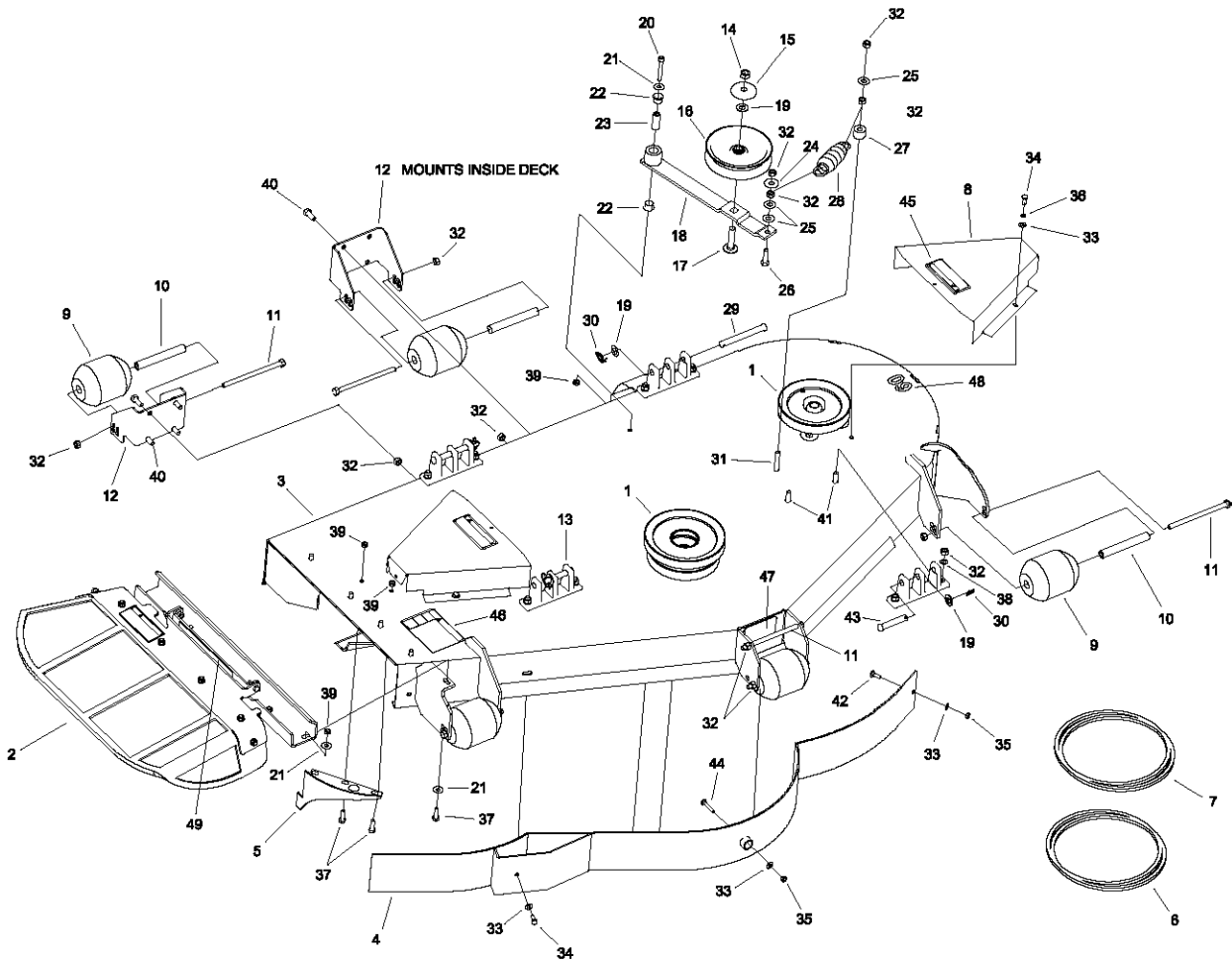
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60" DECK ASSEMBLY

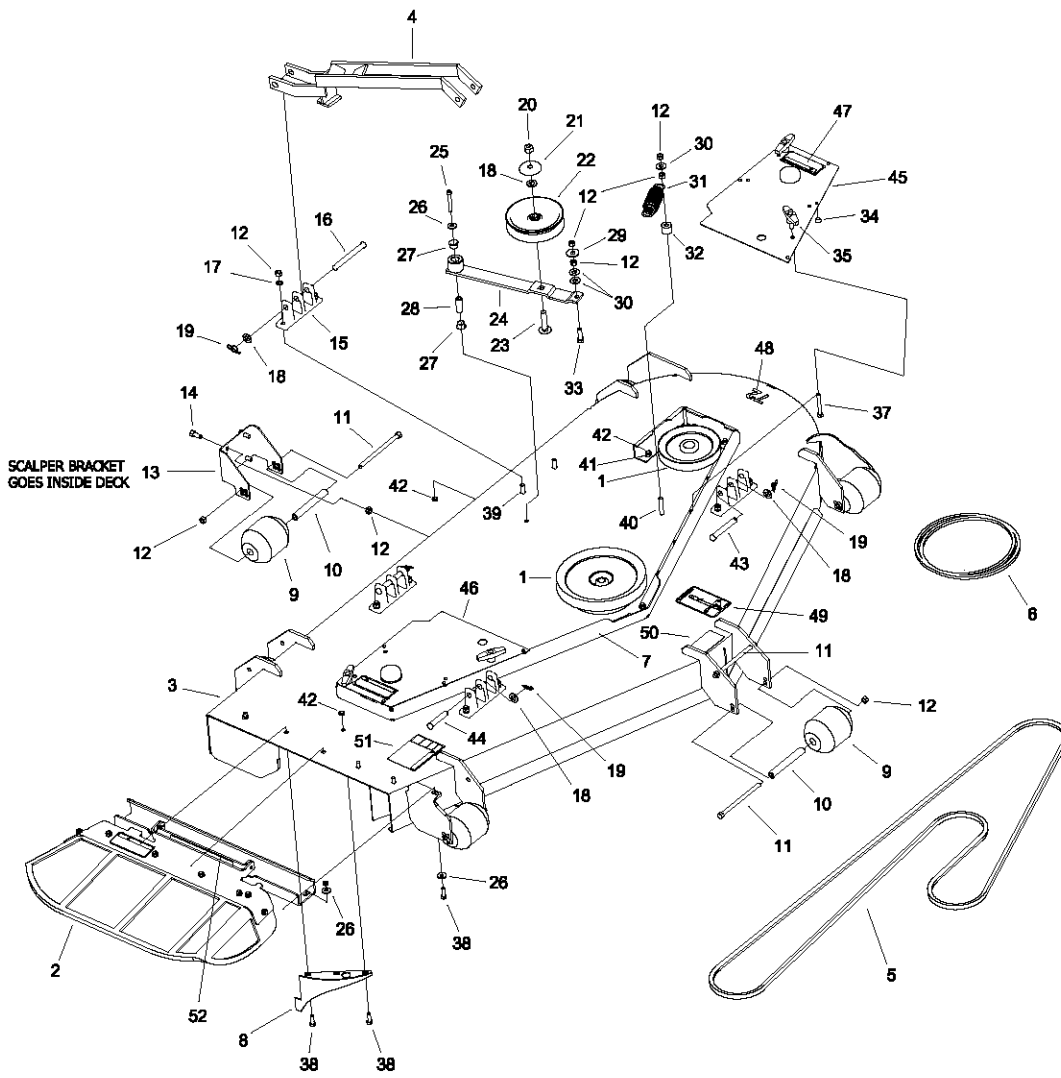
643R-002A



ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	XXX-XXXX	3	SPINDLE ASSEMBLY - SEE PAGE 3	27	668-045P	1	SPACER, SPRING MTG
2	660-125A	1	RUBBER CHUTE ASSEMBLY - SEE PAGE 4	28	H-2619	1	SPRING, 5 X 1-1/2, TAPERED ENDS
3	643R-003W	1	60" BOSS DECK WELDMENT - 2011	29	H-2240	2	1/2 X 4-1/2 CLEVIS PIN
4	643-047W	1	DUST BAFFLE	30	H-2239	4	1/2 RUE RING
5	686-006W	1	SPLITTER BAFFLE	31	F-1268	1	3/8-16 X 2-1/4 CAPSCREW
6	D-3796	1	60" DECK BELT - B124	32	F-1005-03	31	3/8-16 LOCKNUT
7	D-3809	1	60" ENGINE TO DECK BELT - B120	33	F-1009-01	7	1/4 FLAT WASHER
8	643-092P	2	60" PULLEY COVER	34	F-1538	5	1/4-20 X 3/4 CAPSCREW
9	H-1948	6	ROLLER, 3-3/4 DIA. X 4-13/16 L	35	F-1158	2	1/4-20 LOCKNUT
10	609-183P	6	BUSHING	36	F-1019-01	4	1/4 LOCKWASHER
11	F-1741	7	3/8-16 X 6 CAPSCREW	37	F-1015-15	3	5/16-18 X 1 CAPSCREW
12	637-006P	3	SCALPER BRACKET	38	F-1019-03	8	3/8 LOCKWASHER
13	643-016W	4	HANGER WELDMENT	39	F-1125	4	5/16-18 LOCKNUT
14	F-1005-05	1	1/2-13 LOCK NUT	40	F-1558	12	3/8-16 X 7/8 CAPSCREW
15	620-201P	1	WASHER, BEARING CAP	41	F-1671	8	3/8-16 X 1-1/4" CARRIAGE BOLT
16	D-3774	1	IDLER PULLEY, 5"	42	F-1823	1	1/4 X 3/4" CARRIAGE BOLT
17	F-1822	1	1/2-13 X 2-1/4 CARRIAGE BOLT	43	F-1889	2	1/2 X 2-5/8 CLEVIS PIN
18	643-078W	1	SINGLE IDLER WELDMENT	44	F-1935	1	1/4 X 1-1/2 CARRIAGE BOLT
19	F-1521	5	1/2 WASHER, CUSTOM	45	P-10935	2	DECAL, WARNING
20	F-1800	1	5/16-18 SHSC 2-1/4	46	P-10941	1	DECAL, "DANGER ROTATING BLADES"
21	F-1009-02	3	5/16 FLAT WASHER	47	P-11413	1	DECAL, HOIST POINT
22	D-3730	2	BUSHING, TEFLON COATED	48	P-11952	1	DECAL, DECK SIZE 60
23	621-103P	1	PIN	49	P-12496	1	DECAL, MISSING CHUTE
24	F-2083	1	WASHER, 3/8 FENDER				
25	F-1009-03	3	3/8 FLAT WASHER				
26	F-1307	1	3/8-16 X 1-1/4 CAPSCREW				

72" DECK ASSEMBLY

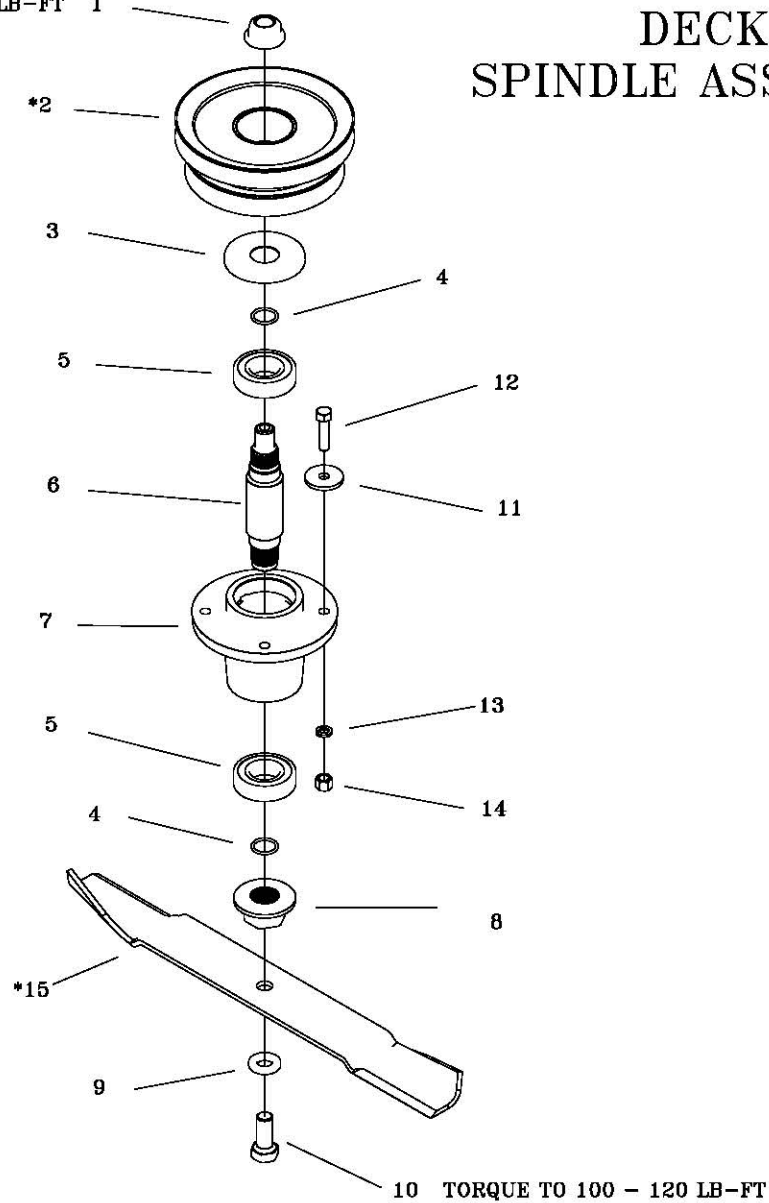
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ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	XXX-XXXX	3	SPINDLE ASSEMBLY - SEE PAGE 3	27	D-3730	2	BUSHING, TEFLON COATED
2	660-125A	1	RUBBER CHUTE ASSEMBLY - SEE PAGE 4	28	621-103P	1	PIN
3	643S-003W	1	72" DECK WELDMENT 2011	29	F-2083	1	3/8 FENDER WASHER
4	629-545W	1	LOWER JACK MNT WELDMENT	30	F-1009-03	3	3/8 FLAT WASHER
5	D-3797	1	72" DECK BELT - B142	31	H-2619	1	SPRING, 5 X 1-1/2 TAPERED ENDS
6	D-3796	1	72" ENGINE TO DECK BELT - B124	32	668-045P	1	SPACER, SPRING MTG
7	643-068P	1	72" DECK TOP STIFFENER	33	F-1307	1	3/8-16 X 1-1/4 CAPSCREW
8	686-006W	1	SPLITTER BAFFLE	34	H-2461	8	RUBBER BUMPER
9	H-1948	6	ROLLER, 3-3/4 DIA X 4-13/16 L	35	F-1921	4	T HANDLE KNOB
10	609-183P	6	BUSHING	36	-	-	-
11	F-1741	7	3/8-16 X 6 CAPSCREW	37	F-1518	4	5/16-18 X 2-1/2 CAPSCREW
12	F-1005-03	23	3/8-16 LOCK NUT	38	F-1015-15	3	5/16-18 X 1 CAPSCREW
13	637-006P	1	SCALPER BRACKET	39	F-1672	8	3/8-16 X 1-1/4 CARRIAGE BOLT
14	F-1558	4	3/8-16 X 7/8 CAPSCREW	40	F-1268	1	3/8-16 X 2-1/4 CAPSCREW
15	643-016W	4	HANGER WELDMENT	41	F-1671	18	5/16-18 X 3/4 CARRIAGE BOLT
16	H-2240	2	1/2 X 4-1/2 CLEVIS PIN	42	F-1125	26	5/16-18 LOCK NUT
17	F-1019-03	8	3/8 LOCK WASHER	43	F-1890	1	1/2 X 3-1/2 CLEVIS PIN
18	F-1521	5	1/2 WASHER, CUSTOM	44	F-1816	1	1/2 X 2-1/2 CLEVIS PIN
19	H-2239	4	1/2 RUE RING	45	643-094A	1	72" PULLEY COVER ASSEMBLY, LEFT
20	F-1376	1	1/2 NYLOC NUT	46	643-095A	1	72" PULLEY COVER ASSEMBLY, RIGHT
21	620-201P	1	WASHER, BEARING CAP	47	P-10935	2	DECAL, WARNING
22	D-3774	1	5" IDLER PULLEY	48	P-11953	1	DECAL, DECK SIZE 72
23	F-1822	1	1/2-13 X 2-1/4 CARRIAGE BOLT	49	P-11935	1	DECAL, BELT ROUTING
24	643-078W	1	SINGLE IDLER WELDMENT	50	P-11413	1	DECAL, HOIST POINT
25	F-1800	1	5/16-18 SHSC 2-1/4	51	P-10941	1	DECAL, "DANGER ROTATING BLADES"
26	F-1009-02	3	5/16 FLAT WASHER	52	P-12496	1	DECAL, MISSING CHUTE

DECK SPINDLE ASSEMBLY

TORQUE TO 100 - 120 LB-FT 1

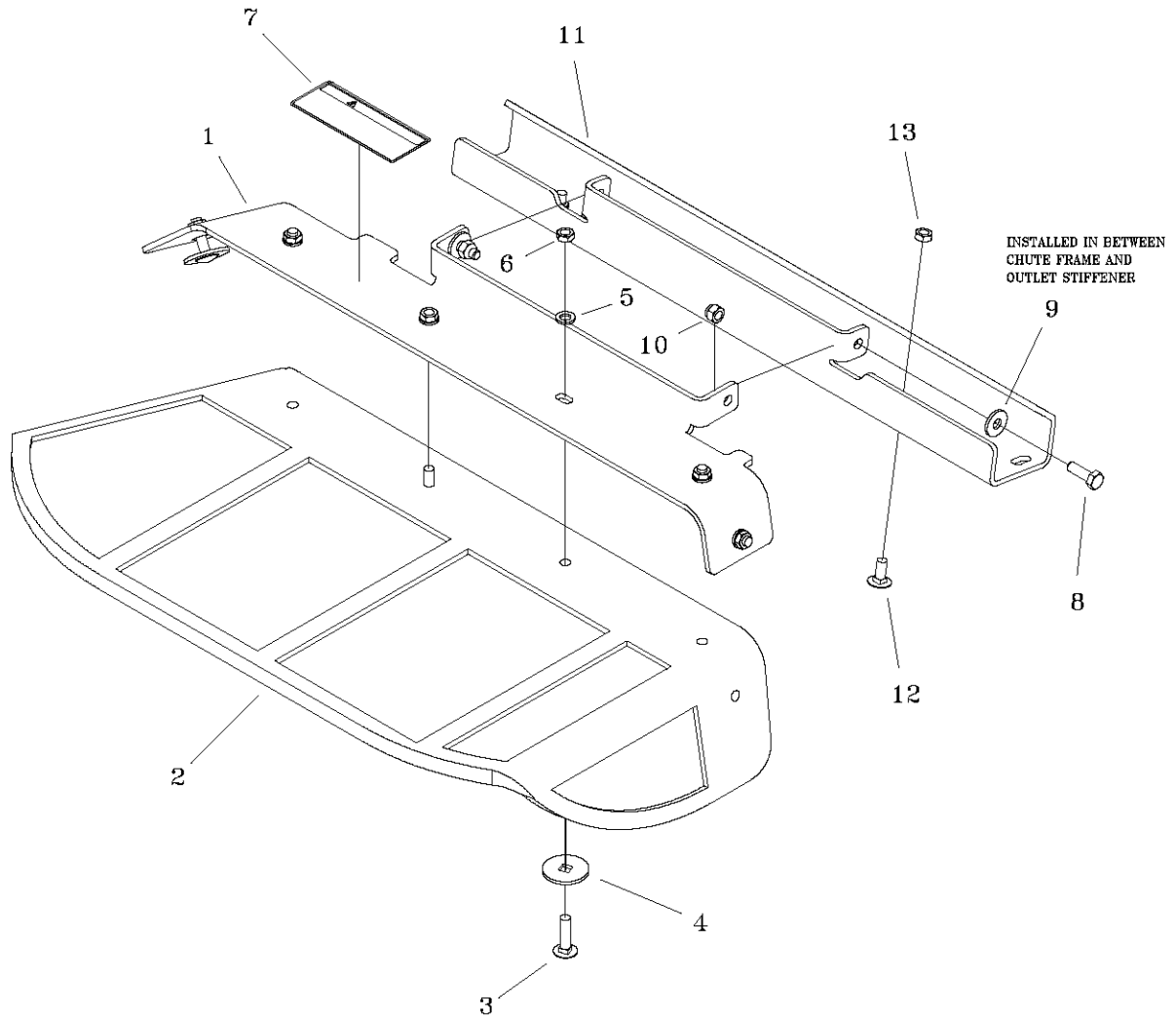


ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	F-2078	1	3/4-6 TOP LOCK NUT	15	H-2649	*	FUSION, HL 60" DECK (SHOWN)
2	668-043P	*	60" DECK CENTER PULLEY (SHOWN)	*	H-2655	*	BLADE, HL 60" DECK
*	668-044P	*	72" DECK CENTER PULLEY	*	H-2661	*	BLADE, LL 60" DECK
*	668-042P	*	60" & 72" DECK OUTSIDE PULLEY	*	H-2667	*	BLADE, GATOR 60" DECK
3	609-292P	1	CAP, BEARING	*	H-2650	*	FUSION, HL 72" DECK
4	H-2639	2	O'RING, RUBBER	*	H-2656	*	BLADE, HL 72" DECK
5	D-3855	2	BEARING, #6206	*	H-2662	*	BLADE, LL 72" DECK
6	609-289P	1	SHAFT, SPINDLE				
7	609-285P	1	HOUSING, SPINDLE				
8	609-288P	1	BLADE DRIVER				
9	660-099P	1	BLADE WASHER				
10	F-2073	1	5/8-11 X 1.5 HHCS GR. 8				
11	609-034P	4	SPINDLE SPACER, WASHER				
12	F-1572	4	3/8-24 X 1.5 CAP SCREW				
13	F-1019-03	4	3/8 LOCK WASHER				
14	F-1573	4	3/8-24 LOCK NUT				

HL = HIGH LIFT
LL = LOW LIFT

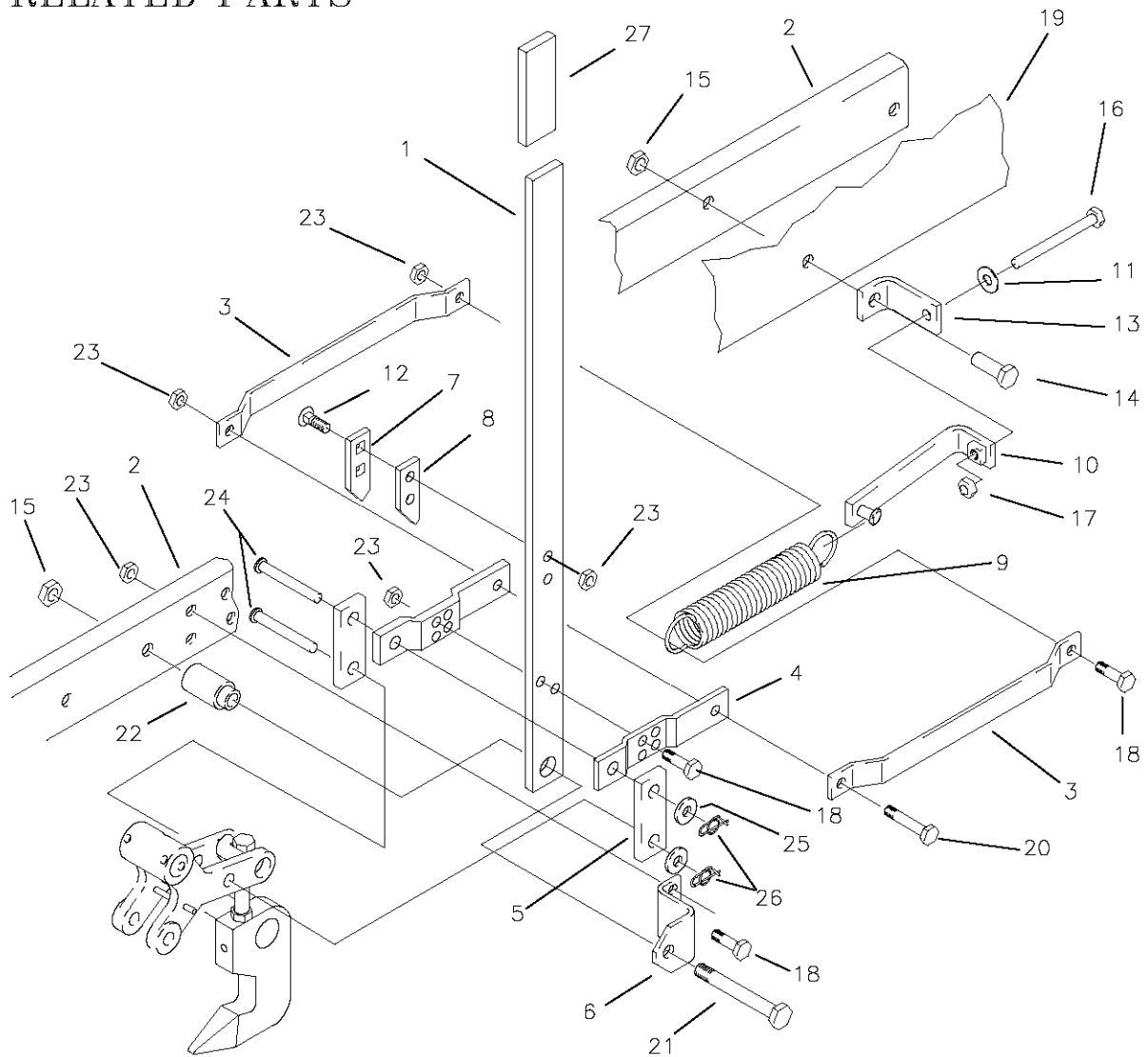
RUBBER CHUTE ASSEMBLY 660-125A

OUTLET STIFFENER 660-123P



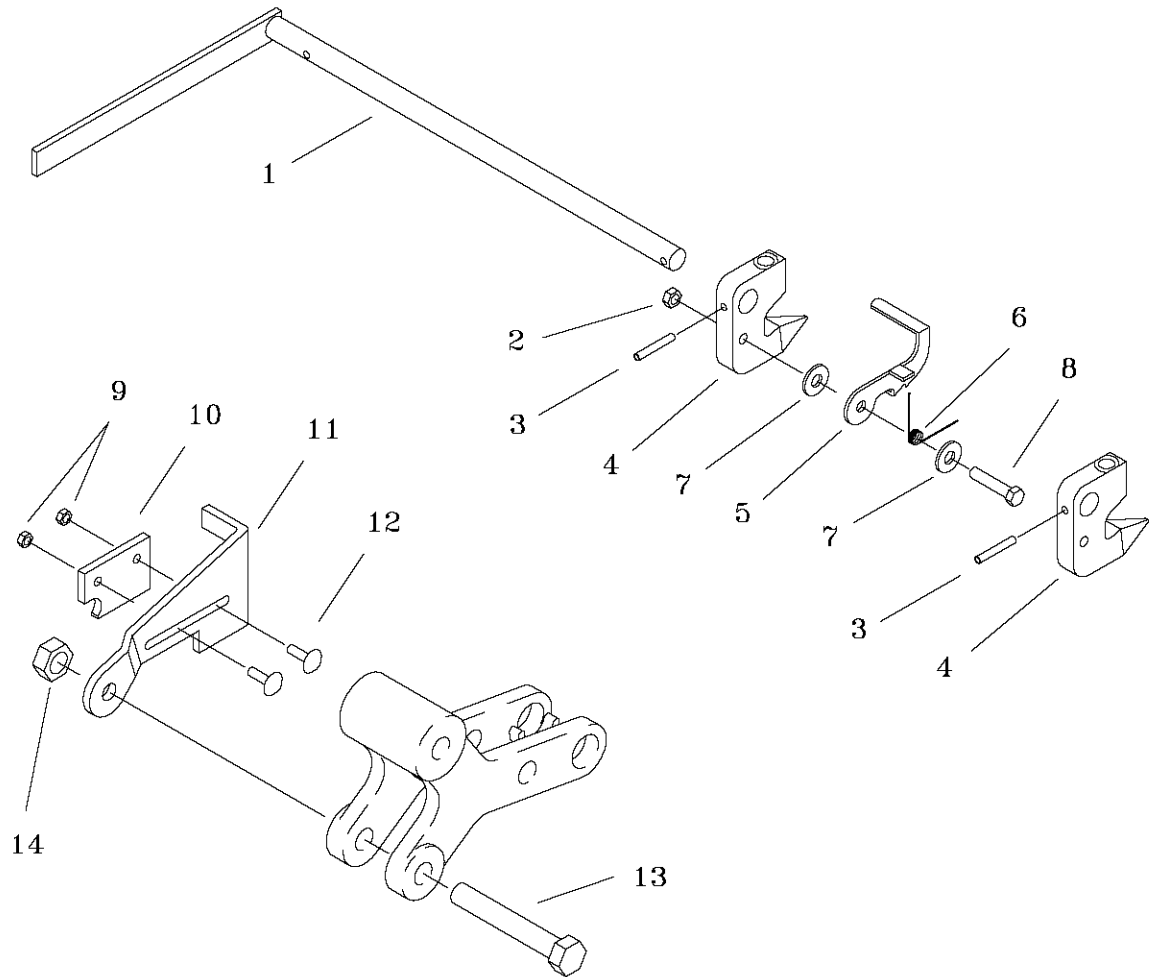
ITEM	PART #	QTY.	DESCRIPTION
1	660-124P	1	CHUTE FRAME, LG.
2	H-2683	1	RUBBER CHUTE, LG.
3	F-1106	6	5/16-18 X 1-1/4 CARRIAGE BOLT
4	660-130P	6	RUBBER CHUTE WASHER
5	F-1019-02	6	5/16 LOCK WASHER
6	F-1011-02	6	5/16-18 NUT
7	P-12706	1	WARNING DECAL, DISCHARGE CHUTE
8	F-1015-15	2	5/16-18 X 1 CAPSCREW
9	F-1009-02	2	5/16 FLAT WASHER
10	F-1005-02	2	5/16-18 NYLOC NUT
11	660-123P	1	OUTLET STIFFENER
12	F-1671	4	5/16-18 X 3/4 CARRIAGE BOLT
13	F-1125	4	5/16-18 LOCK NUT

LIFT HANDLE ASSEMBLY & RELATED PARTS



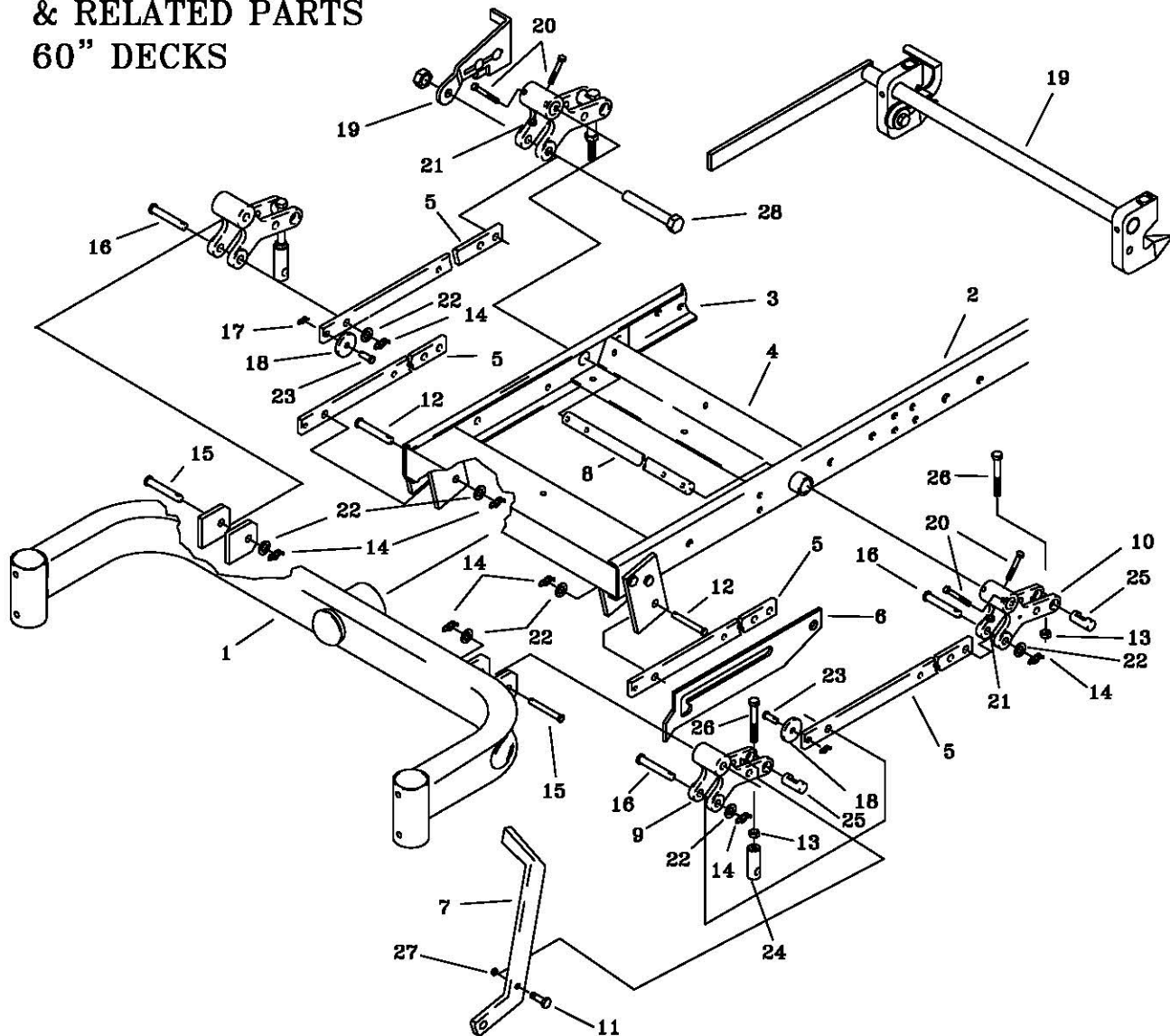
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	642-062P	1	LIFT HANDLE	14	F-1526	1	3/8-16 X 1-1/2" GR. 5
2	647-143W	1	FRAME WELDMENT, LH.	15	F-1005-05	2	NUT, 1/2-13 LOCKNUT
3	642-055P	2	SPRING EXTENSION	16	F-1646	1	3/8-16 X 5" FULL THREAD
4	642-060P	2	SPRING ANCHOR PLATE	17	F-1011-03	1	HEX NUT, 3/8-16 UNC-2B
5	642-061P	2	HANDLE LINK	18	F-1307	5	3/8-16 X 1-1/4" GR. 5
6	642-041P	1	HANDLE PIVOT BRACKET	19	647-137P	1	SIDE PANEL, LH
7	642-127P	1	TOP PEG LATCH PLATE	20	F-1015-30	1	3/8-16 X 2 1/2" GR. 5
8	642-126P	1	TOP PEG SPACER PLATE	21	F-1828	1	1/2-13 X 3-1/2" GR. 5
9	H-1610	1	SPRING, 1-1/2" OD. X 8"	22	642-095P	1	HANDLE PIVOT PIN
	H-1868	1	SPRING, HEAVY 8" (72" DECK)	23	F-1005-03	7	NUT, 3/8-16 LOCKNUT (STOVER)
10	620-227W	1	SPRING TIGHTENER WLDT.	24	F-1889	2	CLEVIS PIN, 1/2 X 2-5/8"
11	F-1009-03	1	FLAT WASHER, 3/8"	25	F-1521	2	1/2" FLAT WASHER
12	F-1672	2	3/8-16 X 1-1/4" CARRIAGE BOLT	26	H-2239	2	RUE RING, 1/2"
13	642-053P	1	SPRING ANCHOR WELDMENT	27	H-2324	1	VINYL GRIP, 3/8 X 1-1/2"

QRS SYSTEM PARTS



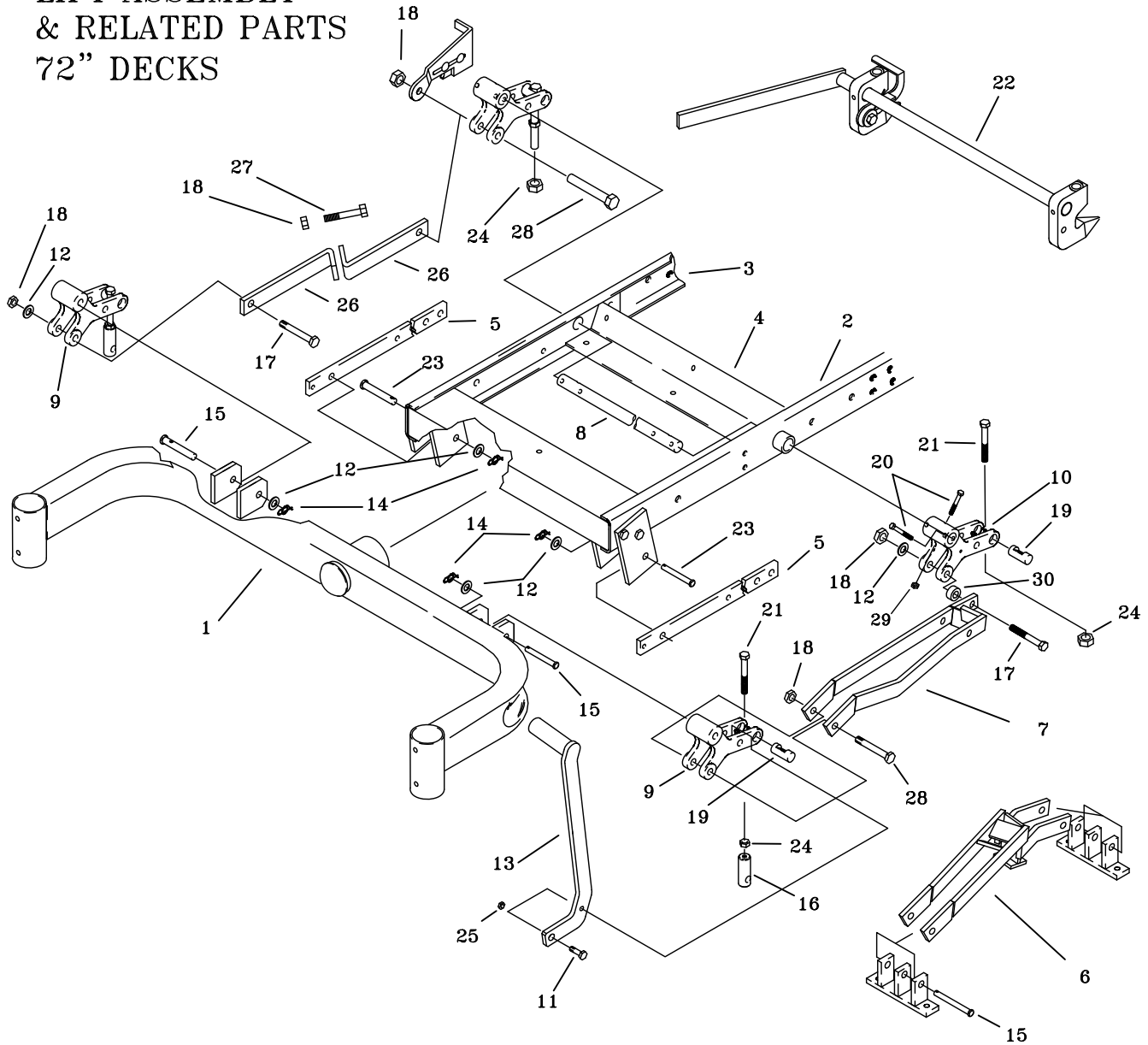
ITEM	PART #	QTY.	DESCRIPTION
1	659-148W	1	RELEASE HANDLE
-	659-163W	1	RELEASE HANDLE FOR 72" BOSS
2	F-1005-03	1	3/8-16 STOVER NUT
3	F-2009	2	ROLL PIN
4	659-140P	2	HOOK
5	659-145P	1	HOOK KEEPER
6	H-2547	1	SPRING
7	F-1009-03	2	3/8" FLAT WASHER
8	F-1073	1	3/8-16 X 2" BOLT
9	F-1158	1	1/4-20 STOVER NUT
10	659-170P	1	CATCH
11	659-146P	1	LATCH PLATE
12	F-1823	2	1/4 X 3/4" CARRIAGE BOLT
13	F-1828	1	1/2-13 X 3-1/2" BOLT
14	F-1005-05	1	1/2-13 STOVER NUT

**LIFT ASSEMBLY
& RELATED PARTS
60" DECKS**



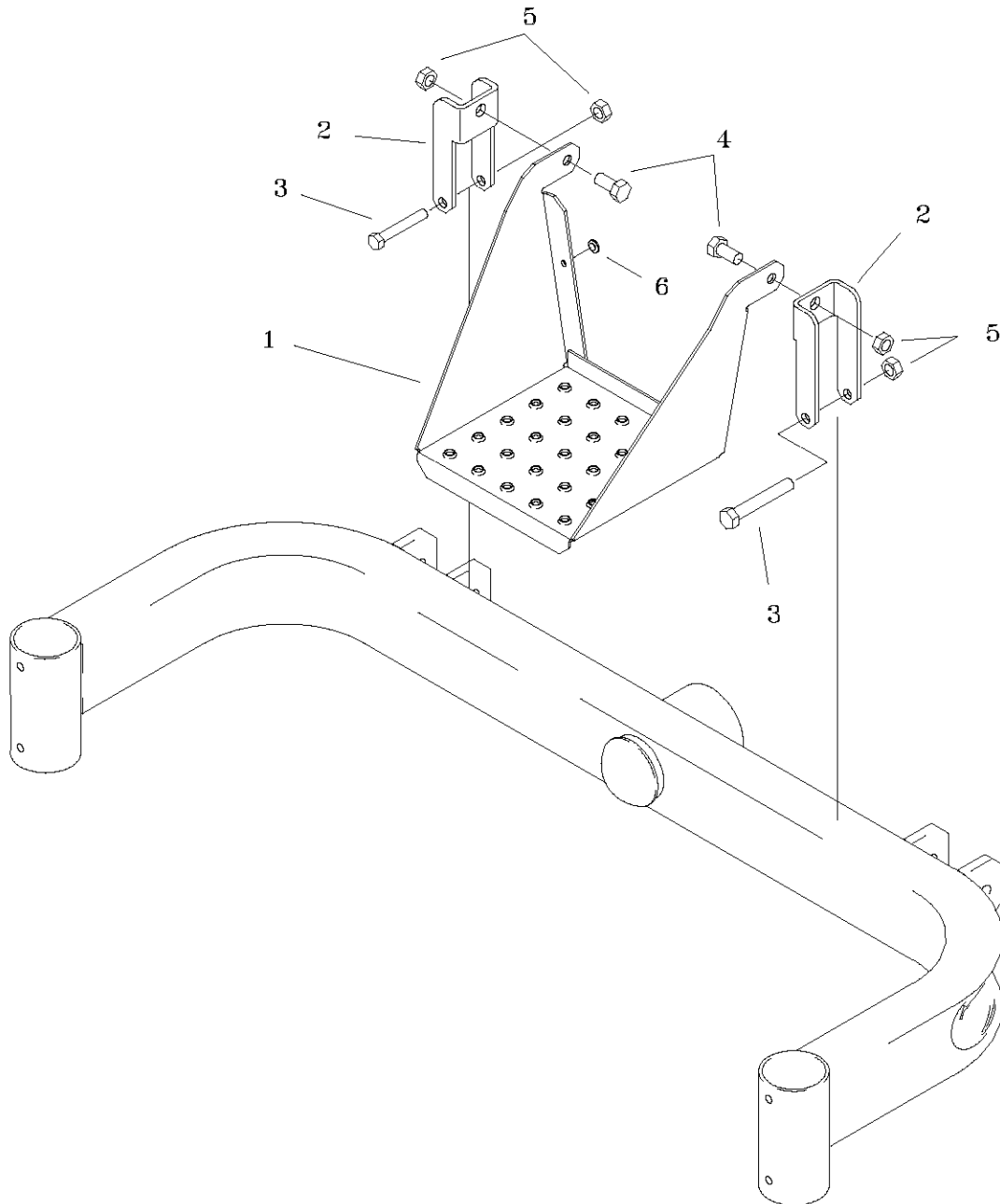
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	642-189W	1	FRONT AXLE WELDMENT	19	-----	1	QRS SYSTEM, SEE PAGE 6
2	647-142W	1	FRAME WELDMENT, RH	20	F-2039	4	5/16-24 x 2" HHCS
3	647-143W	1	FRAME WELDMENT, LH	21	F-2041	4	5/16-24 LOCK NUT
4	642-019W	1	FRONT PIVOT CHANNEL	22	F-1521	7	WASHER, 1/2 NARROW
5	642-059P	4	LINK BAR	23	F-1691	2	CLEVIS PIN, 3/8 X 1"
6	642-100P	1	DECK LATCH FLIP UP	24	642-175P	2	ADJUSTABLE HANGER END
7	659-056P	1	DECK LIFT PEDAL	25	642-177P	4	HANGER PIN
8	620-051P	1	LIFT BAR	26	F-1936	4	1/2-13 X 3-1/2, 2" THREAD
9	642-081P	2	LIFT SLEEVE, FRONT	27	F-1125	1	5/16 LOCKNUT
10	642-082P	2	LIFT SLEEVE, REAR	28	F-1828	1	1/2-13 X 3-1/2" BOLT
11	F-1879	1	5/16-18 X 1 1/4", GR.5				
12	F-1896	2	CLEVIS PIN, 1/2 X 1-3/4"				
13	F-1489	4	NUT, 1/2" JAM				
14	H-2239	7	RUE RING, 1/2"				
15	F-1890	2	CLEVIS PIN, 1/2 X 3-1/2"				
16	F-1898	3	CLEVIS PIN, 1/2 X 2-3/4"				
17	F-1492	2	RUE RING, 5/16-3/8 PIN				
18	642-105P	2	ROLLER				

LIFT ASSEMBLY
& RELATED PARTS
72" DECKS



ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	642-190W	1	WIDE FRONT AXLE WELDMENT	18	F-1005-05	5	NUT, 1/2" STOVER
2	647-142W	1	FRAME WELDMENT, RH	19	642-177P	2	HANGER PIN
3	647-143W	1	FRAME WELDMENT, LH	20	F-2039	4	5/16-24 x 2" HHCS BOLT
4	642-019W	1	FRONT PIVOT CHANNEL	21	F-1936	4	1/2-13 X 3-1/2, 2" THREAD
5	642-059P	2	LINK BAR	22	----	1	QRS SYSTEM, SEE PAGE 6
6	629-545W	1	LOWER JACK MNT.	23	F-1896	2	CLEVIS PIN, 1/2 X 1-3/4"
7	629-735W	1	UPPER JACK MNT.	24	F-1489	4	NUT, 1/2" JAM
8	620-051P	1	LIFT BAR	25	F-1125	1	5/16" LOCKNUT
9	642-081P	2	LIFT SLEEVE, FRONT	26	647-144P	2	OFFSET LINK BAR ADJUSTABLE
10	642-082P	2	LIFT SLEEVE, REAR	27	F-1386	1	1/2-13 X 1-1/4" BOLT
11	F-1879	1	5/16-18 X 1-1/4" BOLT	28	F-1828	2	1/2-13 X 3-1/2" BOLT
12	F-1521	7	WASHER, 1/2 NARROW	29	F-2041	4	5/16-24 LOCKNUT
13	629-249W	1	OFFSET DECK LIFT PEDAL	30	660-038P	1	3/8" SPACER
14	H-2239	3	RUE RING, 1/2"				
15	F-1890	3	CLEVIS PIN, 1/2 X 3-1/2"				
16	642-175P	2	ADJUSTABLE HANGER END				
17	F-1439	3	1/2-13 X 3", GR.5				

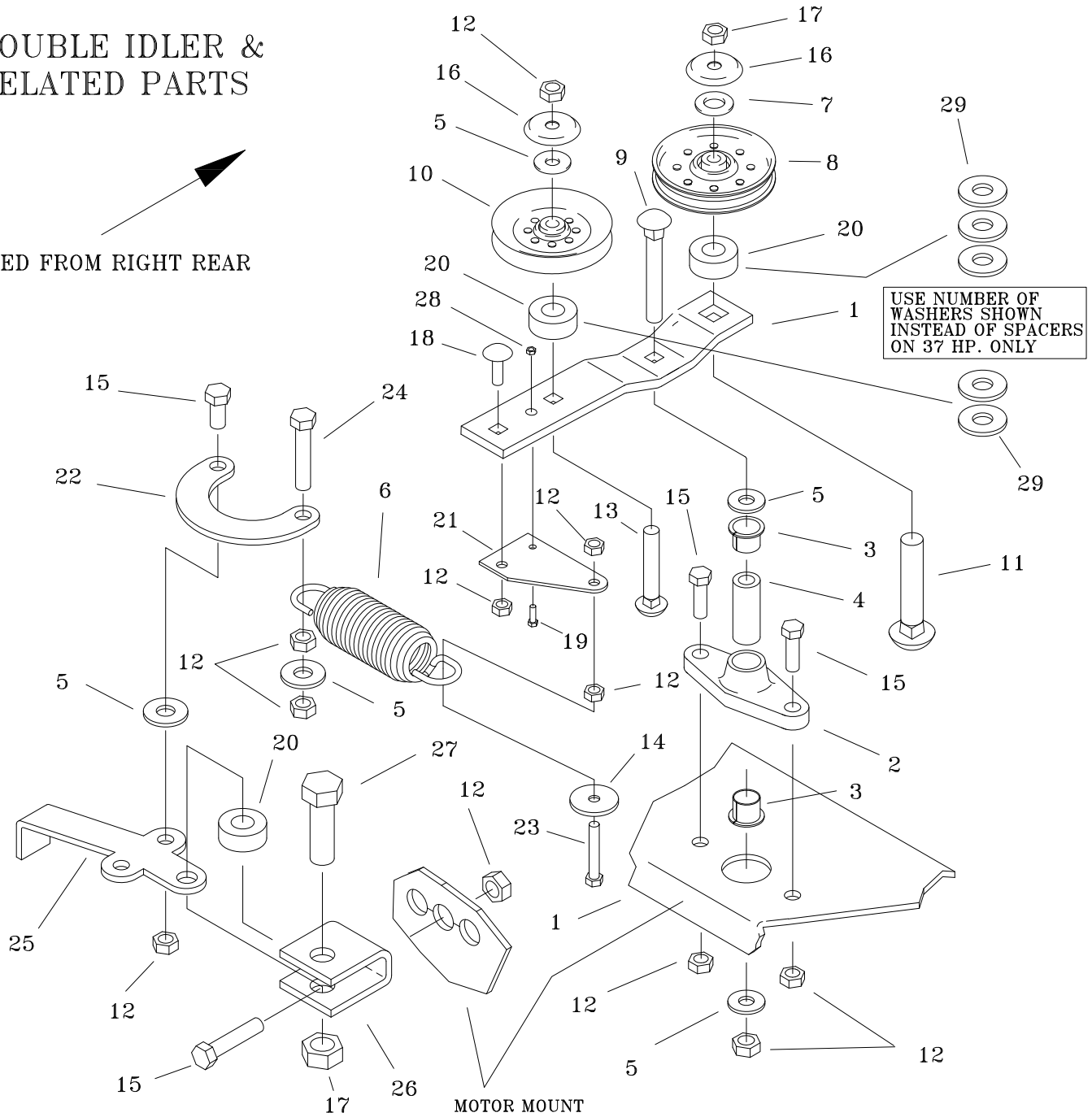
STEP & RELATED PARTS



ITEM	PART #	QTY.	DESCRIPTION
1	647-133P	1	STEP
2	647-134P	2	YOKE
3	F-1537	2	3/8-16 X 3" BOLT
4	F-1015-23	2	3/8-16 X 3/4" BOLT
5	F-1005-03	4	3/8-16 STOVER NUT
6	H-2461	2	BUMPER, RUBBER

DOUBLE IDLER & RELATED PARTS

VIEWED FROM RIGHT REAR

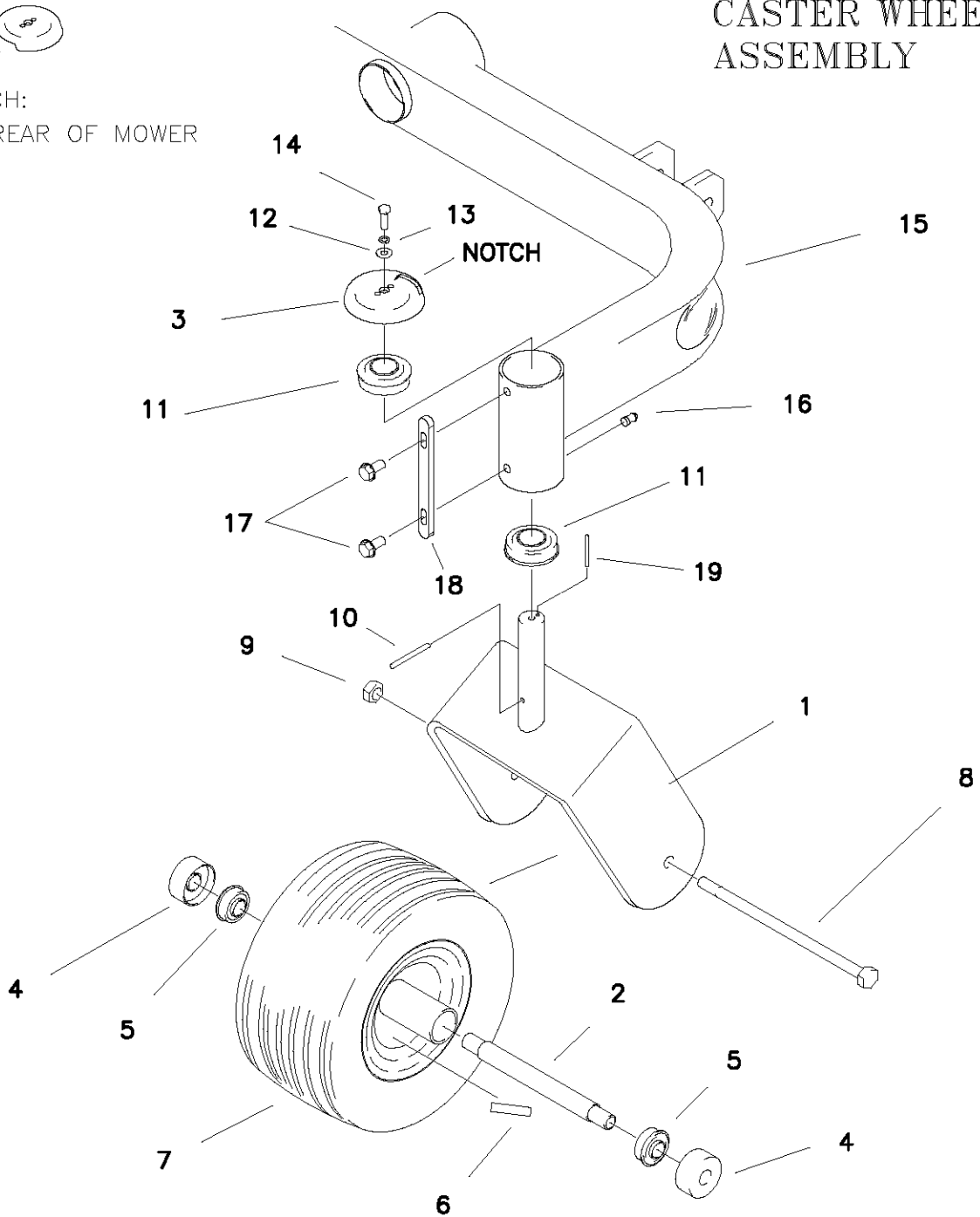


ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	660-036P	1	IDLER ARM	17	F-1005-05	2	1/2" STOVER NUT
2	660-039P	1	DOUBLE IDLER MOUNT	18	F-1008-23	1	3/8-16 X 3/4 CARRIAGE BOLT
3	D-3730	2	BUSHING	19	F-1538	1	1/4 X 3/4 BOLT
4	659-085P	1	MOUNTING PIN	20	660-038P	3	SPACER (NOT ON 37)
5	F-1009-03	5	3/8" FLAT WASHER	21	647-193P	1	IDLER EXTENSION
6	H-2619	1	SPRING, TAPERED ENDS	22	647-194P	1	BELT TIGHTENER LOOP
7	F-1521	1	1/2" FLAT WASHER, (NARROW)	23	F-1073	1	3/8-16 X 2" BOLT
8	D-3617	1	IDLER PULLEY	24	F-1307	1	3/8-16 X 1-1/4' BOLT
9	F-1865	1	3/8-16 X 2-1/2" CARRIAGE BOLT	25	660-030P	1	HANDLE
10	D-3758	1	"V" IDLER PULLEY	26	661-015P	1	SHACKLE
11	F-1822	1	1/2-13 X 2-1/4" CARRIAGE BOLT	27	F-1526	1	1/2-13 X 1-1/2" BOLT
12	F-1005-03	10	3/8-16 STOVER NUT	28	F-1158	1	1/4-20 LOCK NUT
13	F-1976	1	3/8-16 X 1-1/2" CARRIAGE BOLT	29	F-1521	5	1/2" FLAT WASHER (37 HP ONLY)
14	609-034P	1	SPINDLE SPACER WASHER				
15	F-1394	4	3/8-16 X 1" BOLT				
16	620-201P	2	BEARING CAP				

ANTI-ROTATING CASTER WHEEL ASSEMBLY

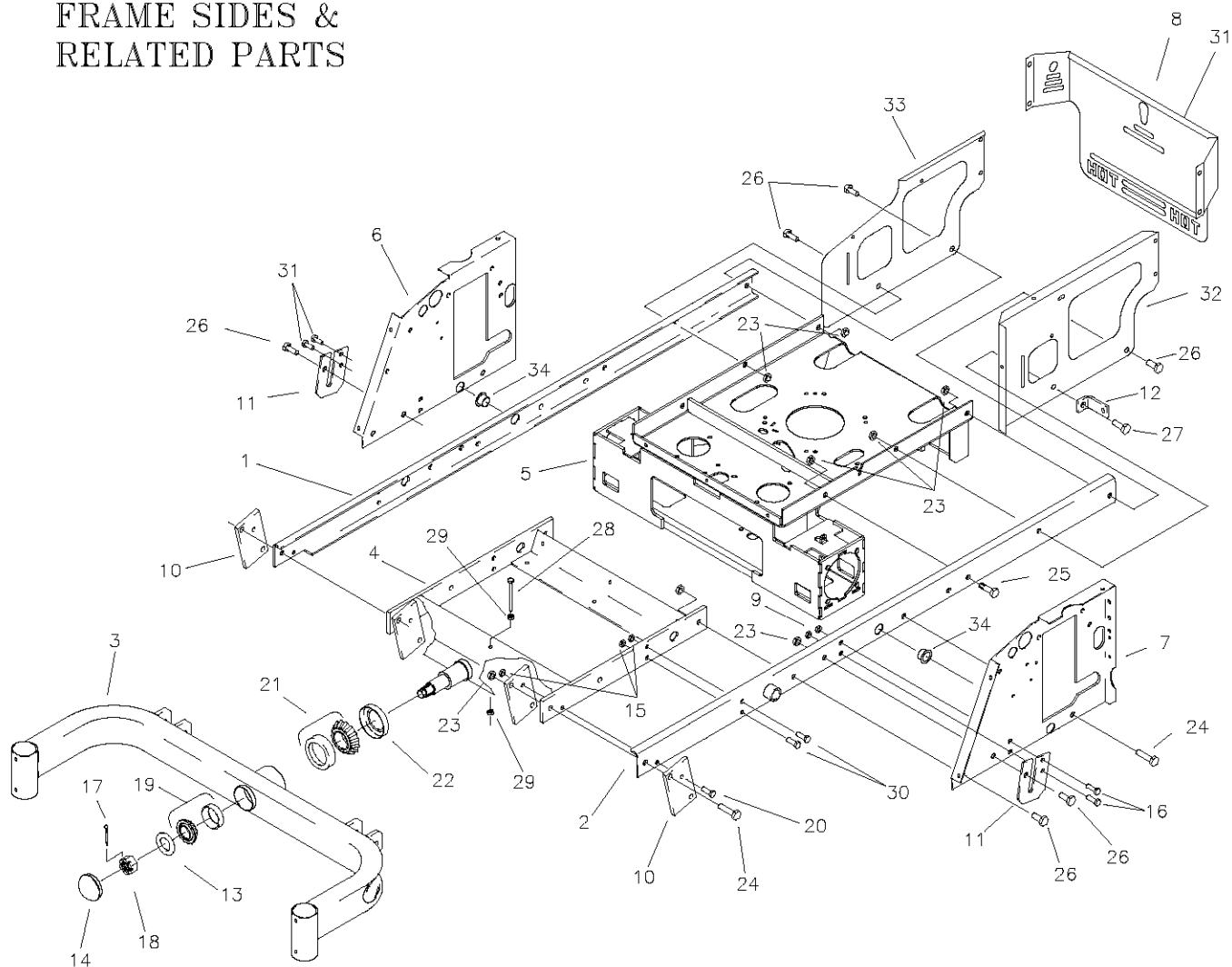


NOTE NOTCH:
TOWARDS REAR OF MOWER



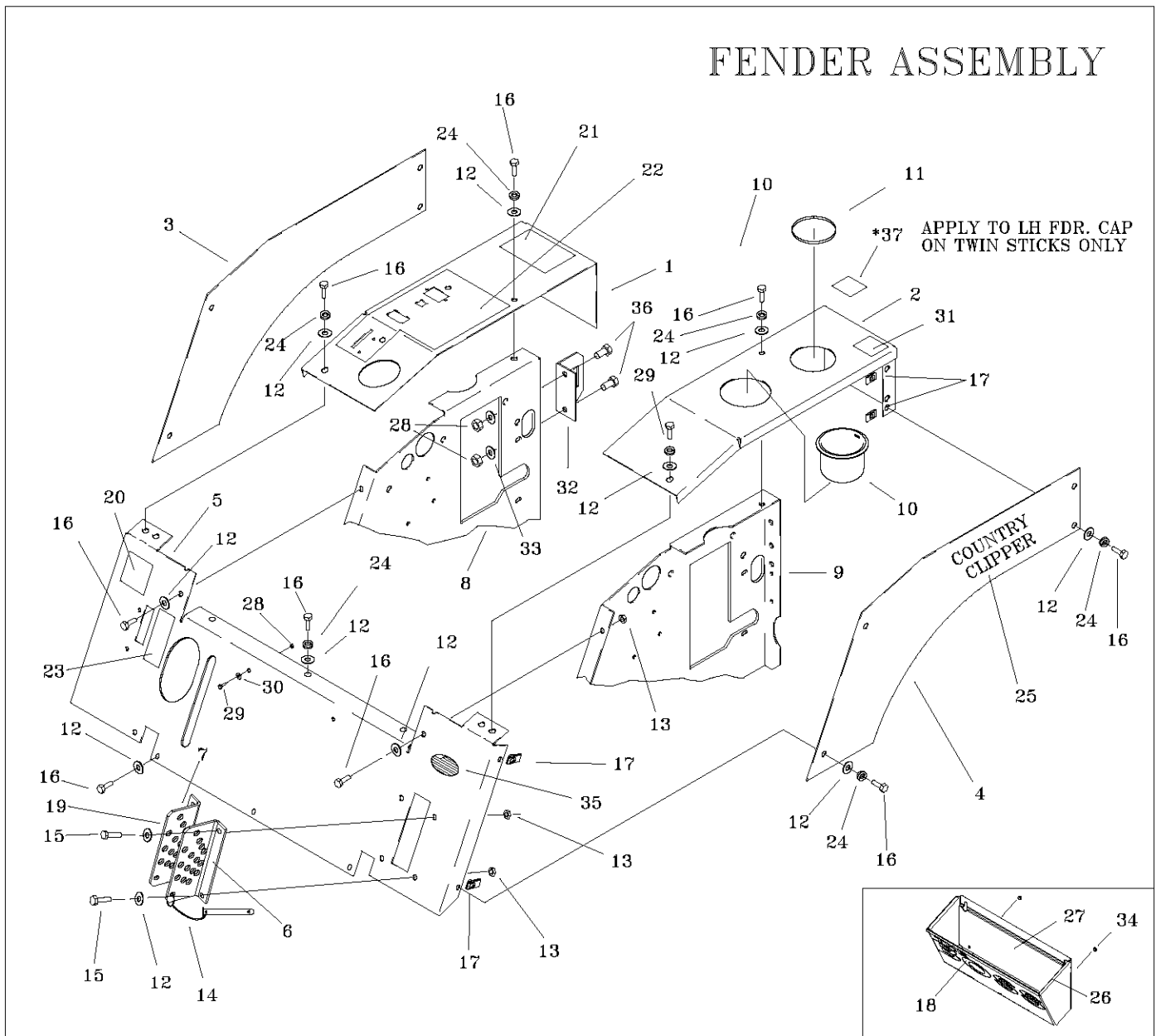
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-192W	1	CASTER YOKE	11	D-2008-02	4	BEARING, SPD SF-16-32
2	647-038P	2	BEARING SPACER	12	F-1009-01	2	1/4" FLAT WASHER
3	636-177P	2	BEARING CAP	13	F-1019-01	2	1/4" LOCK WASHER
4	611-135P	4	BEARING SHIELD	14	F-1810	2	1/4-20 X 3/4 W/NYLON PATCH
5	D-3432	4	BEARING, 5/8 ID X 1-3/8 OD	15	-----	1	FRONT AXLE WELDMENT
6	P-11384	2	DECAL, 12, PSI	16	H-1056	2	GREASE ZERK
7	D-3670	2	TIRE, 13 X 650-6 (RIBBED)	17	F-2030	2	1/4 X 5/8 SELF TAPPING SCREW
8	F-1908	2	1/2-13 X 9" GR. 8 BOLT	18	659-187P	1	STOP TAB
9	F-1966	2	1/2-13 THIN NYLOCK NUT	19	F-1855	1	3/16 X 1 ROLL PIN
10	F-1456	2	3/16 ROLL PIN				

FRAME SIDES & RELATED PARTS



ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-143W	1	FRAME SIDE LH.	17	F-1728	1	3/16 X 2" COTTER PIN
2	647-142W	1	FRAME SIDE RH.	18	F-1724	1	1"-14 CASTLE NUT
3	642-189W	1	FRONT AXLE (60" DECK)	19	D-3826	1	TAPERED BEARING SET
-	642-190W	1	FRONT AXLE (72" DECK)	20	F-1015-28	2	3/8-16 x 1-3/4" CAPSCREW
4	642-191W	1	FRONT PIVOT CHANNEL	21	D-3825	1	TAPERED ROLLER BRG.
5	647-227W	1	MOTOR MOUNT WLDT.	22	H-2600	1	SEAL, #19992
6	647-195P	1	SIDE PANEL RH. (JOYSTICK)	23	F-1005-05	10	1/2" LOCK NUT
-	647-222P	1	SIDE PANEL RH. (TWIN STICK)	24	F-1293	4	1/2-13 X 2" GR. 5
7	647-196P	1	SIDE PANEL LH. (JOYSTICK)	25	F-1759	2	1/2-13 X 1" GR.5
-	647-223P	1	SIDE PANEL LH. (TWIN STICK)	26	F-1386	6	1/2-13 X 1-1/4" GR. 5
8	647-123A	1	ENGINE GUARD REAR W/DECAL	27	F-1526	1	1/2-13 X 1-1/2" GR. 5
9	F-1005-03	2	3/8-16 STOVER NUT	28	F-1073	1	3/8-16 X 2" GR. 5
10	642-063P	4	DRAG BAR TAB	29	F-1011-03	2	3/8-16 NUT, UNC-2B
11	642-042P	2	BRAKE ROD MOUNT	30	F-1558	10	3/8-16 X 7/8" GR. 5
12	642-053P	1	SPRING ANCHOR	31	P-12097	1	COUNTRY CLIPPER, DECAL
13	606-303P	1	1" WASHER	32	647-137P	1	LEFT SIDE MOTOR GUARD
14	H-1924	1	GREASE CAP	33	647-136P	1	RIGHT SIDE MOTOR GUARD
15	F-1239	11	3/8-16 LOCK NUT	34	D-3730	2	BUSHING, JOY STICK
16	F-1558	2	3/8-16 X 7/8", GR.5				

FENDER ASSEMBLY

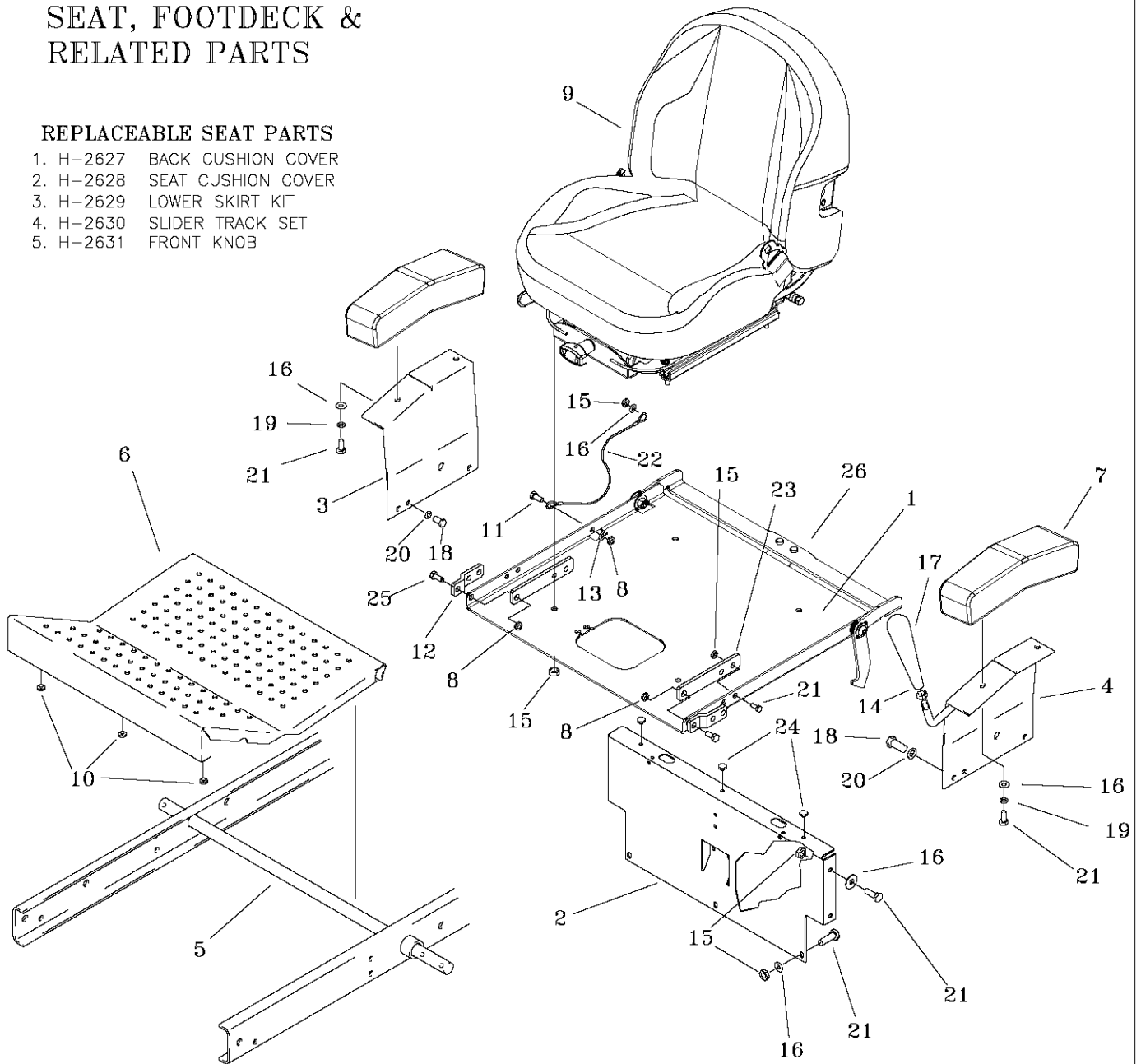


ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-244A	1	FDR. CAP W/DECAL RH JOYSTK	18	P-12016	1	DECAL, THE BOSS
-	647-246A	1	FDR. CAP W/DECAL RH TWINSTK	19	P-12034	1	DECAL, "1/4 CUT HEIGHT"
-	647-248A	1	FDR. CAP W/DECAL RH DFI JOYSTK	20	P-12557	1	DECAL, "CAUTION"
-	647-249A	1	FDR. CAP W/DECAL RH DFI TWINSTK	21	P-11370	1	DECAL, "WARNING"
2	647-245A	1	FDR. CAP W/DECAL LH JOYSTK	22	P-11369	1	DECAL, RH FDR. CAP JOYSTK
-	647-247A	1	FDR. CAP W/DECAL LH TWINSTK	-	P-12682	1	DECAL, RH FDR. CAP TWINSTK
3	642-134A	1	FENDER SKIRT RH W/DECAL	-	P-11533	1	DECAL, RH FDR. CAP DFI JOYSTK
4	642-135A	1	FENDER SKIRT LH W/DECAL	-	P-12686	1	DECAL, RH FDR. CAP DFI TWINSTK
5	647-250A	1	FRONT PANEL W/DECAL	23	P-11382	1	DECAL, PARK BRAKE
6	647-095P	1	LATCH PLATE LH.	24	F-1019-02	15	5/16 LOCK WASHER
7	647-097A	1	LATCH PLATE, RH, W/DECAL	25	P-12097	2	DECAL, "COUNTRY CLIPPER"
8	647-195P	1	SIDE PANEL RH. (JOYSTICK)	26	H-1626	1	TRIM, TOOL TRAY
-	647-222P	1	SIDE PANEL RH. (TWIN STICK)	27	647-110W	1	TOOL TRAY ASSEMBLY
9	647-196P	1	SIDE PANEL LH. (JOYSTICK)	28	F-1158	4	1/4-20 STOVER NUT
-	647-223P	1	SIDE PANEL LH. (TWIN STICK)	29	F-1015-02	4	1/4-20 X 5/8" BOLT
10	H-2228	1	CUP HOLDER	30	H-1989	2	SHOULDER WASHER
11	H-1626	1	TRIM, OIL TANK	31	P-11052	2	DECAL, OIL
12	F-1009-02	28	5/16 FLAT WASHER	32	647-146P	1	FUSE HOLDER
13	F-1125	16	5/16-18 LOCK NUT	33	F-1009-01	2	1/4" FLAT WASHER
14	F-2028	1	1/2" X 2.4 CLEVIS PIN W/SASH	34	H-2461	2	RUBBER BUMPER
15	F-1879	4	5/16-18 X 1-1/4" GR. 5	35	P-12253	1	DECAL, MADE IN USA
16	F-1015-15	21	5/16-18 X 1" GR.5	36	F-1538	2	1/4-20 X 3/4" CAPSCREW
17	F-1860	8	5/16 U-NUT	37	P-12687	1	DECAL, TRACKING LH FDR CAP TS

SEAT, FOOTDECK & RELATED PARTS

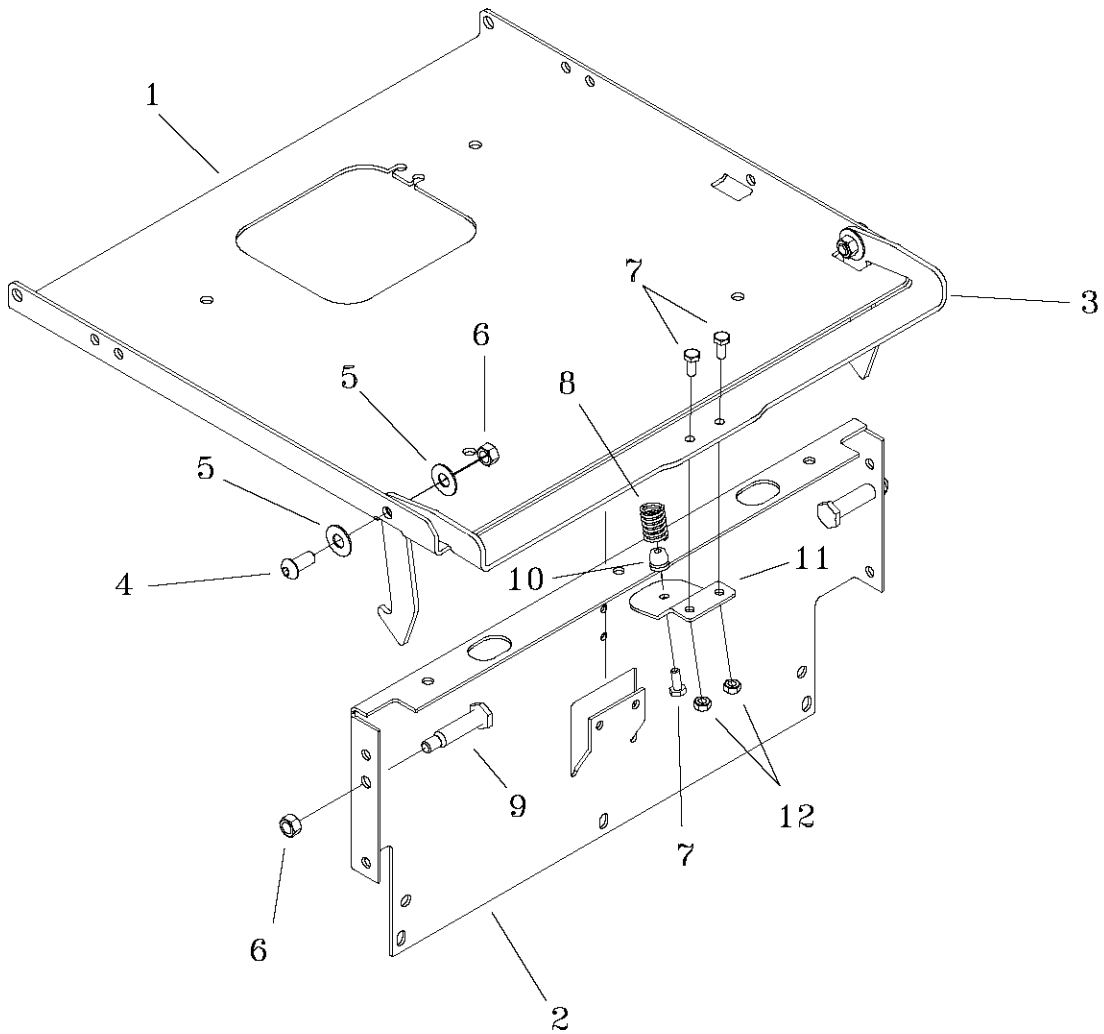
REPLACEABLE SEAT PARTS

- 1. H-2627 BACK CUSHION COVER
- 2. H-2628 SEAT CUSHION COVER
- 3. H-2629 LOWER SKIRT KIT
- 4. H-2630 SLIDER TRACK SET
- 5. H-2631 FRONT KNOB



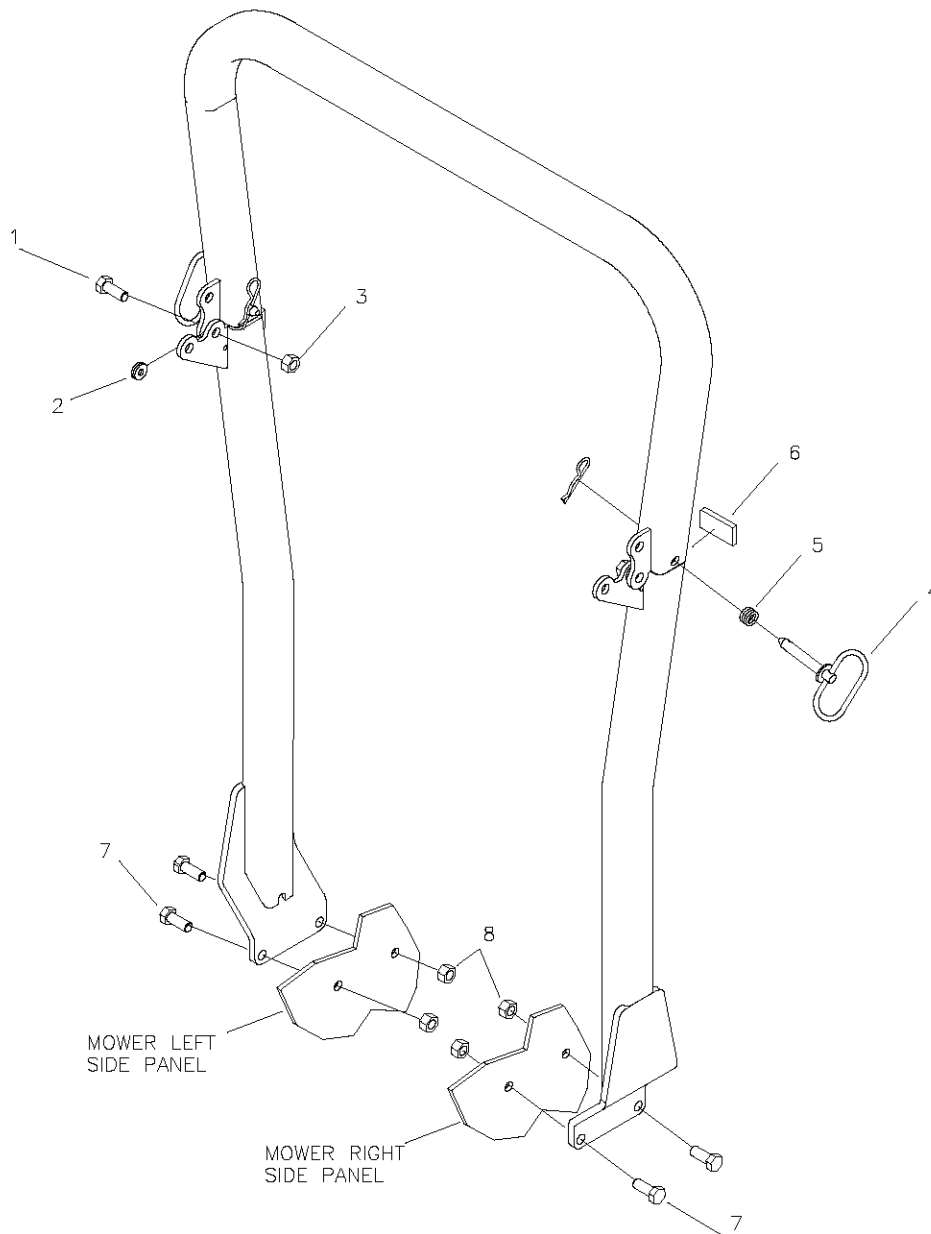
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-211P	1	SEAT BRACKET	14	F-1011-03	1	3/8-16 PLAIN NUT
2	647-088P	1	REAR BRACE	15	F-1005-02	16	5/16-18 LOCK NUT
3	647-212P	1	ARM REST RH. (JOYSTICK)	16	F-1009-02	12	5/16 FLAT WASHER
-	647-212P	1	ARM REST, (TWIN STICK)	17	H-2317	1	HANDLE GRIP, TAPERED
4	647-214W	1	ARM REST LH. (JOYSTICK)	18	F-1755	4	3/8-16 X 1/2" GR. 5
-	647-213P	1	ARM REST, (TWIN STICK)	19	F-1019-02	4	5/16 LOCK WASHER
5	620-051P	1	LIFT BAR	20	F-1019-03	4	3/8 LOCK WASHER
6	642-044P	1	FOOT DECK	21	F-1546	16	5/16-18 X 3/4" GR. 5
7	H-2615	2	ARM REST PAD	22	H-2460	1	CABLE
8	F-1005-03	4	3/8-16 STOVER NUT	23	659-175P	2	SEAT HINGE TAB
9	H-2696	1	SEAT	24	H-2512	3	RUBBER BUMPERS
10	H-2461	3	RUBBER BUMPER	25	F-1307	2	3/8-16 x 1-1/4" CAPSCREW
11	F-1015-23	1	3/8-16 X 3/4" GR. 5	26	-----	1	SEAT LATCH ASS'Y - SEE PG. 15
12	647-086P	2	SEAT MTG TAB				
13	F-1009-03	2	3/8 FLAT WASHER				

SEAT LATCH ASSEMBLY



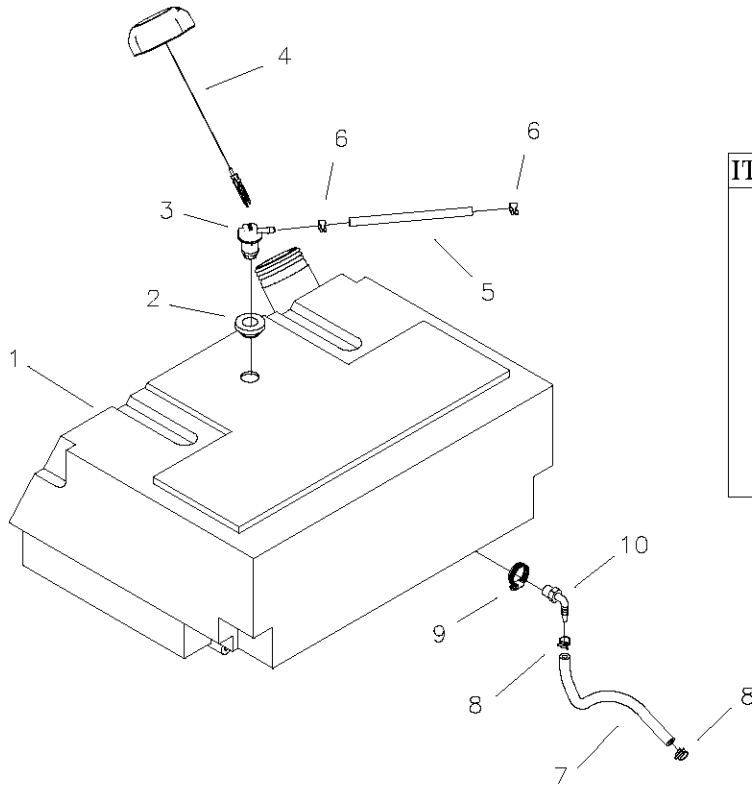
ITEM	PART #	QTY.	DESCRIPTION
1	647-211P	1	SEAT BRACKET
2	647-088P	1	REAR BRACE
3	647-217P	1	SEAT LATCH, BOSS
4	F-2086	2	3/8-16 X 7/8, BHCS
5	F-1009-03	4	3/8 FLAT WASHER
6	F-1005-03	4	3/8-16 LOCKNUT
7	F-1015-02	3	1/4-20 X 5/8 CAPSCREW
8	H-2614	1	SPRING
9	F-2061	2	1/2 DIA X 1-5/8 SHOLDER BOLT
10	647-219P	1	SPRING GUIDE
11	647-218P	1	LATCH SPRING TAB
12	F-1005-01	2	1/4-20 LOCKNUT

ROPS ASSEMBLY (H-2682) AND RELATED PARTS



ITEM	PART #	QTY.	DESCRIPTION
1	F-2088	2	HHCS 1/2-13 x 1 1/4"
2	F-2089	2	FLAT WASHER 1/2"Ø
3	F-2090	2	TOP LOCK NUT 1/2"Ø
4	F-2093	2	PULL PIN-1/2 W/COTTER KEY
5	H-2701	2	SPRING
6	H-2700	2	POLYURETHANE CHANNEL
7	F-2091	4	HHCS 1/2-13 x 1 1/2"
8	F-2092	4	NLN 1/2-13 GR 8

NON-DFI FUEL TANK ASSEMBLY 647-237A

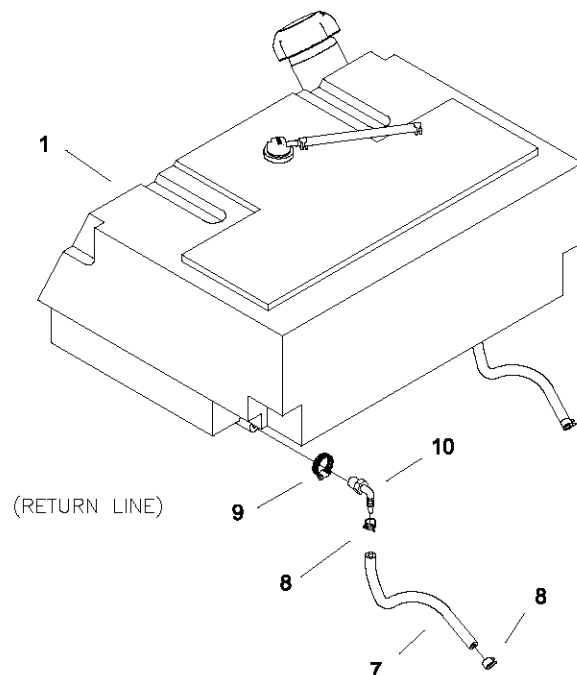


ITEM	PART #	QTY.	DESCRIPTION
1	H-2681	1	FUEL TANK
2	H-2679	1	GROMMET, REMOTE VENT
3	H-2678	1	REMOTE VENT
4	H-2687	1	RATCHET CAP W/ 8" TETHER
5	H-2697	1	VAPOR LINE
6	H-2698	2	CLAMP, VAPOR LINE
7	H-1648	1	FUEL LINE
8	H-1687	2	CLAMP, FUEL LINE
9	H-1952	1	HOSE CLAMP
10	H-1646	1	90 DEGREE ELBOW, BARB

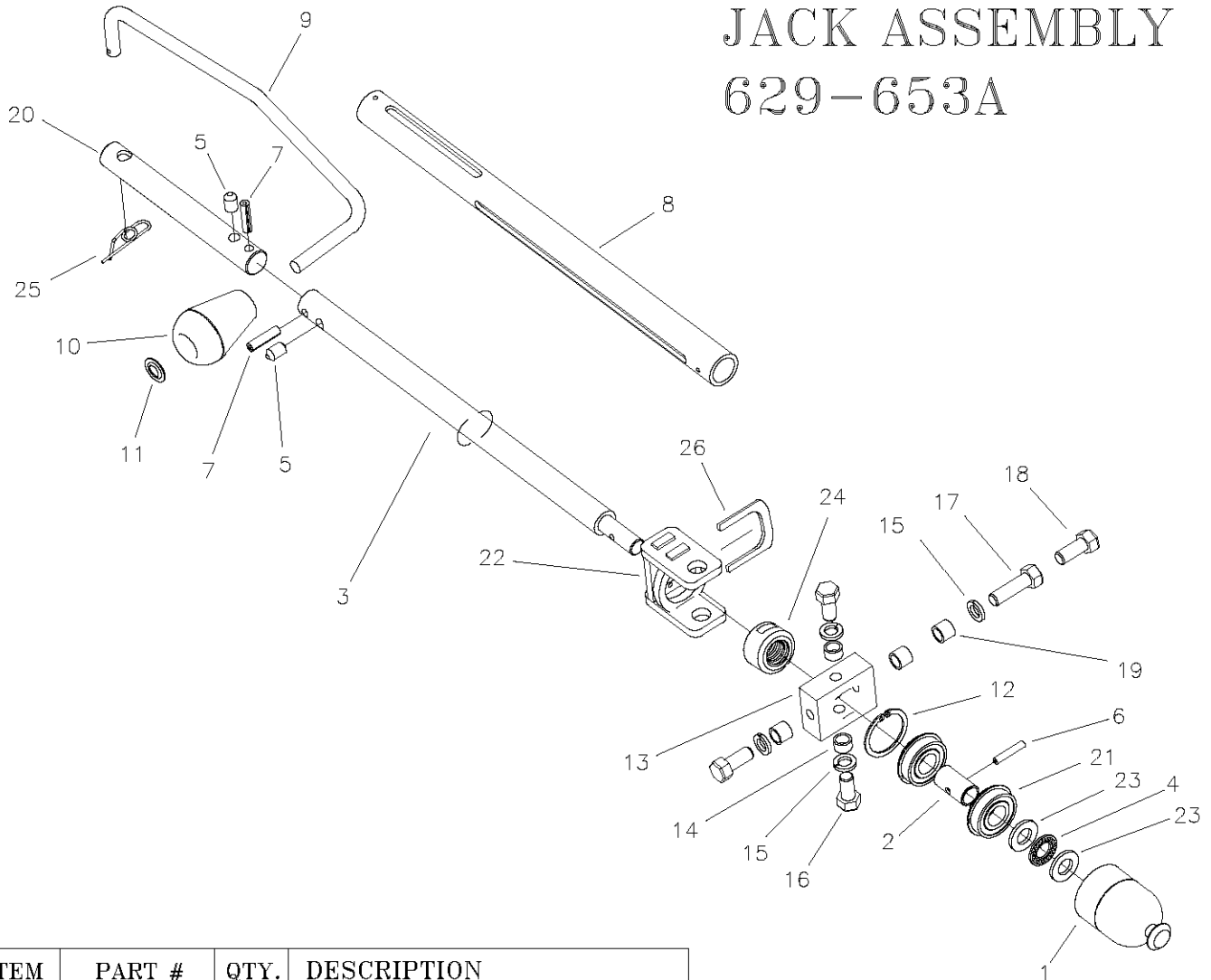
DFI FUEL TANK ASSEMBLY 647-238A

ITEM	PART #	QTY.	DESCRIPTION
1	H-2689	1	FUEL TANK, DFI
2	H-2679	1	GROMMET, REMOTE VENT
3	H-2678	1	REMOTE VENT
4	H-2687	1	RATCHET CAP W/ 8" TETHER
5	H-2697	1	VAPOR LINE
6	H-2698	2	CLAMP, VAPOR LINE
7	H-1648	2	FUEL LINE
8	H-1687	4	CLAMP, FUEL LINE
9	H-1952	2	HOSE CLAMP
10	H-1646	2	90 DEGREE ELBOW, BARB

* BOLD PRINT DEPICTS DIFFERENCE IN PART # OR QTY. FROM NON-DFI FUEL SYSTEM.



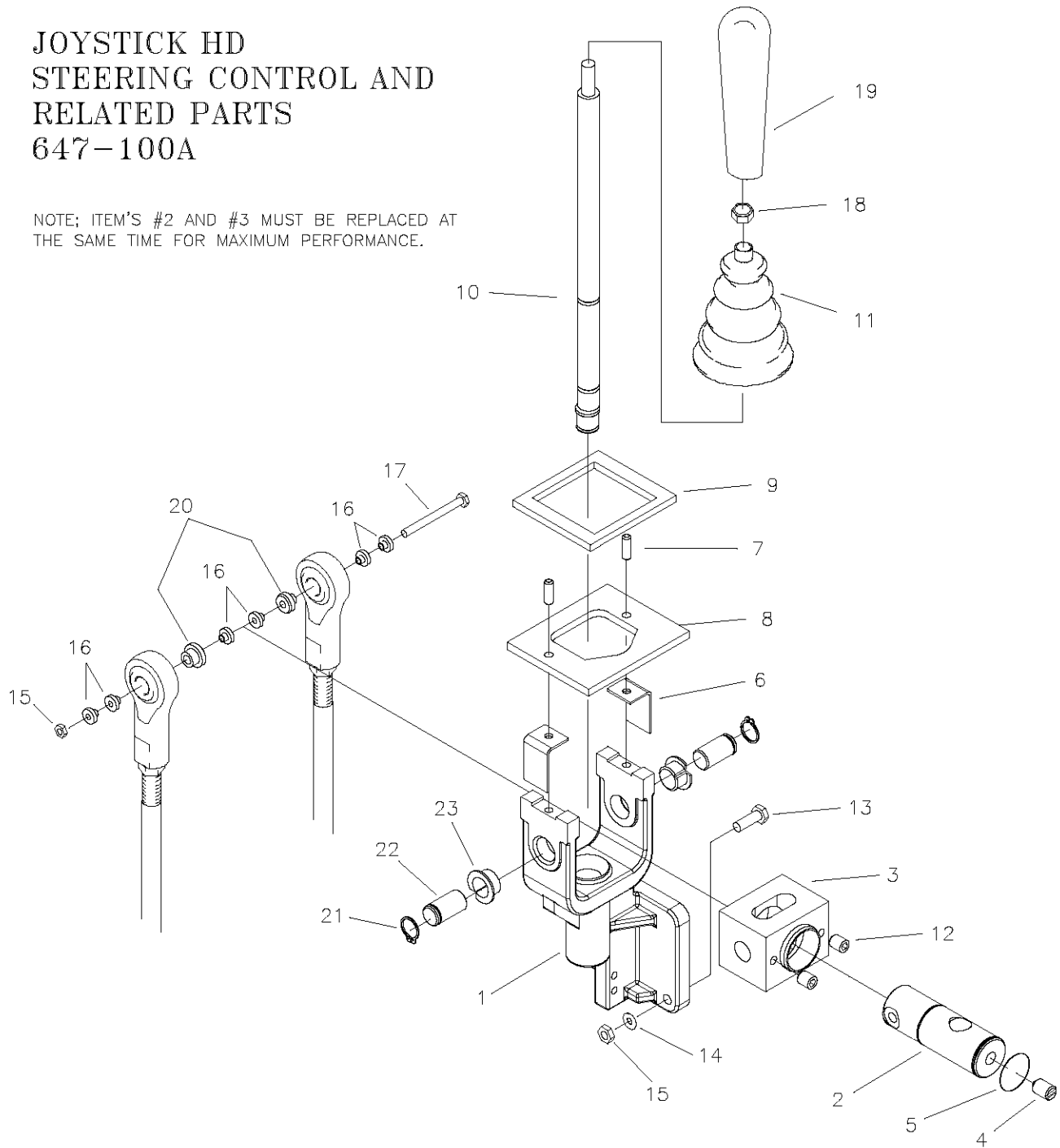
JACK ASSEMBLY 629-653A



ITEM	PART #	QTY.	DESCRIPTION
1	629-620P	1	JACK END
2	629-527P	1	THRUST TUBE
3	629-528P	1	SHAFT, JACK
4	D-3675	1	THRUST BEARING 1/2 INCH ID
5	F-1120	2	BALL PLUNGER
6	F-1855	1	ROLL PIN, 3/16 X 1
7	F-1831	2	3/16 x 1" SPIROL PIN
8	629-529P	1	EXTENSION TUBE, JACK
9	629-216P	1	CRANK HANDLE
10	H-2343	1	KNOB
11	F-1913	1	PUSH RETAINER 3/8 INCH
12	F-2015	1	SNAP RING 1 3/8 INTERNAL
13	629-531P	1	JACK BASE PLATE, TIPPED
14	629-549P	2	SPACER
15	F-1019-03	4	3/8" LOCKWASHER
16	F-1015-23	2	3/8-16 x 3/4" CAPSCREW
17	F-1307	1	3/8-16 x 1-1/4" CAPSCREW
18	F-1558	2	3/8-16 x 7/8" CAPSCREW
19	629-532P	3	SPACER
20	629-564P	1	UPPER HANDLE EXTENSION
21	D-3432	2	BEARING 5/8" I.D. 1-3/8" O.D.
22	629-621W	1	YOKE WELDMENT
23	D-3814	2	BEARING THRUST WASHER .50 ID
24	629-648P	1	3/4-6 ACME NUT (NICKEL)
25	F-1492	1	5/16-3/8 RUE RING
26	629-647	1	KEEPER

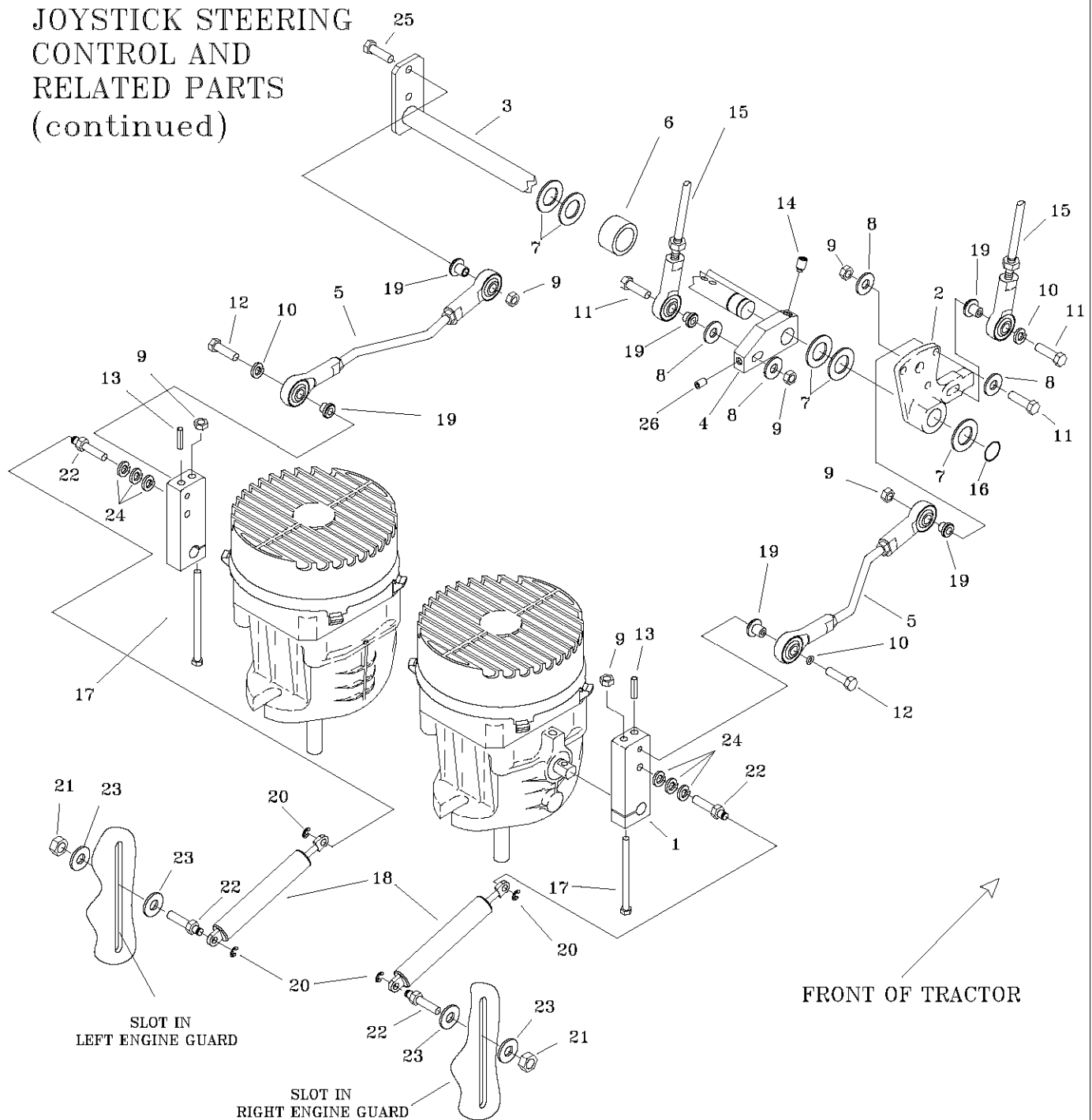
JOYSTICK HD STEERING CONTROL AND RELATED PARTS 647-100A

NOTE; ITEM'S #2 AND #3 MUST BE REPLACED AT THE SAME TIME FOR MAXIMUM PERFORMANCE.



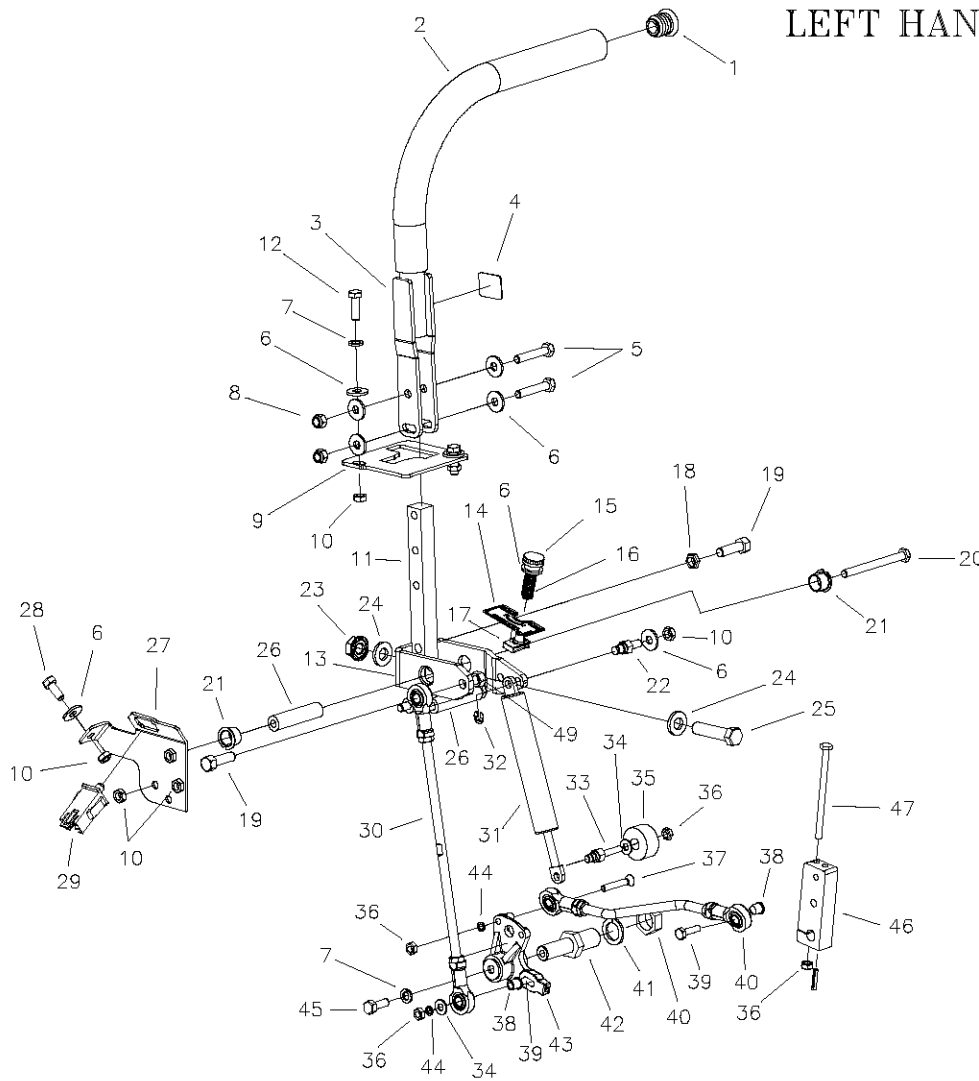
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-105P	1	JOYSTICK YOKE	13	F-1015-05	3	1/4-20 X 1" HHCS GR. 5
2	647-104P	1	PIVOT SHAFT	14	F-1019-01	3	1/4" LOCK WASHER
3	647-101P	1	PIVOT BLOCK	15	F-1158	4	1/4-20 LOCK NUT
4	F-1120	1	BALL PLUNGER	16	H-1989	6	BUSHING, BALL JOUNT
5	F-1998	1	SNAP RING, SPIRLOCK	17	F-1765	1	1/4-20 X 3" GR. 5
6	647-106P	2	RETAINING PLATE	18	F-1011-03	1	3/8-16 NUT, JAM
7	F-1999	2	ROLL PIN	19	H-2317	1	HANDLE GRIP, TAPERED
8	659-129P	1	JOYSTICK TOP PLATE	20	H-2465	2	1/4" SPACER
9	H-1947	1	GASKET, FOAM	21	F-1740	2	SNAP RING
10	621-140A	1	JOYSTICK SHAFT ASSEMBLY	22	647-103P	2	PIVOT PIN
11	H-1991	1	BOOT	23	D-3784	2	BUSHING
12	F-1228	2	1/4-28 SET SCREW				

JOYSTICK STEERING
CONTROL AND
RELATED PARTS
(continued)



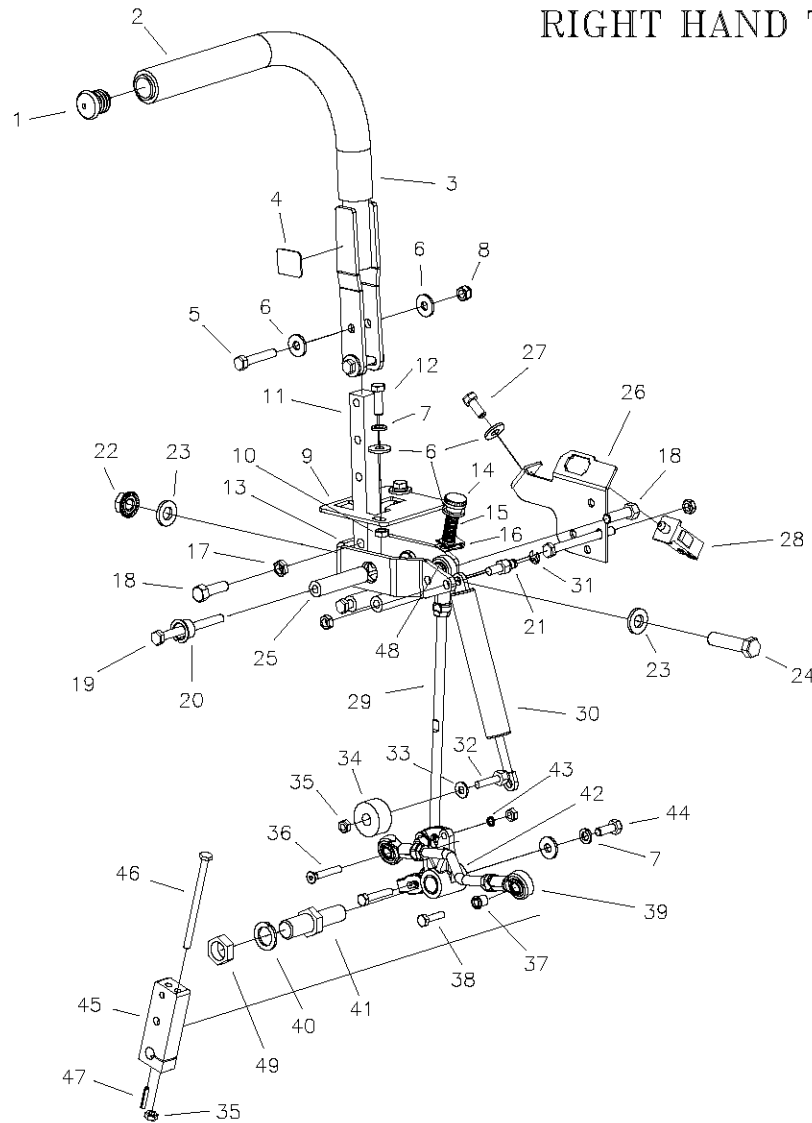
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-189P	2	SHIFT ARM	14	F-2080	2	5/16-18 X 1/2 SET SCREW
2	638-027A	2	LINKAGE DISK ASSEMBLY	15	647-082P	2	LOWER LINKAGE
3	636-078W	1	SHIFT ROD	16	F-1739	1	SPIROL RING
4	625-092P	2	SWIVEL ARM	17	F-1020-07	2	1/4-20 X 4 BOLT
5	647-083P	2	UPPER LINKAGE ROD	18	H-2467	2	DUAL ACTION DAMPER, LIGHT
6	647-197P	2	SPACER	19	H-2465	6	1/4 X 5/16 SHOULDER WASHER
7	610-103P	5	THRUST WASHER	20	F-1610	4	E-RING
8	F-1009-01	4	1/4 FLAT WASHER	21	F-1125	2	5/16-18 LOCK NUT
9	F-1158	6	1/4-20 LOCK NUT	22	638-028P	4	5/16-18 DAMPER BOLT
10	F-1019-01	2	1/4-20 LOCK WASHER	23	F-1009-02	4	5/16 FLAT WASHER
11	F-1716	2	1/4-20 X 1-1/2, GR.5	24	F-1019-02	6	5/16 LOCK WASHER
12	F-1015-05	3	1/4-20 X 1 GR. 5	25	F-1539	1	1/4-20 X 1-1/4 CAPSCREW
13	F-1553	2	3/16 X 7/8 SPIRAL PIN	26	F-1695	1	1/4-20 X 3/8 SET SCREW

LEFT HAND TWIN STICK



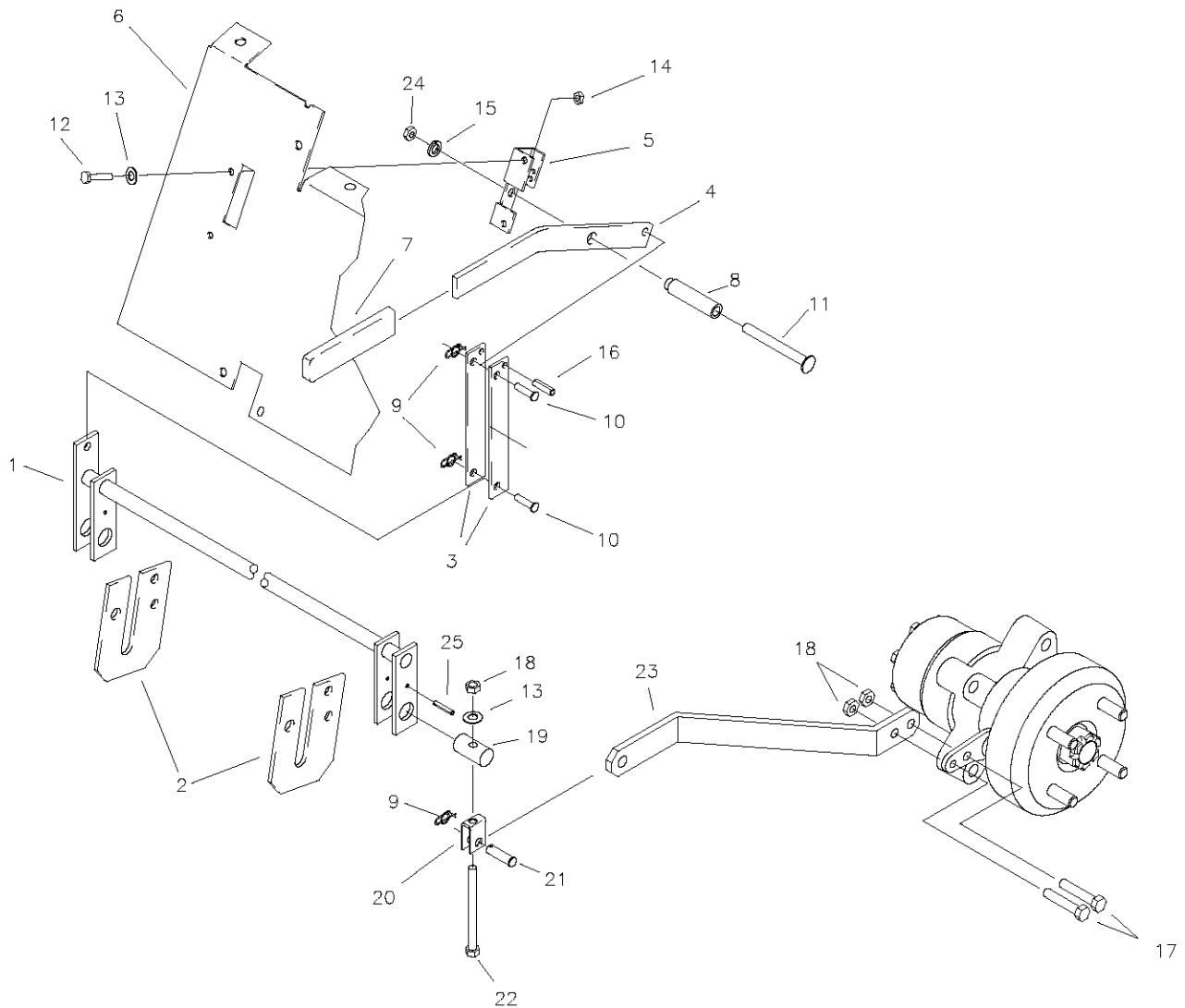
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	H-2080	1	END PLUG, 15/16" BLACK	26	659-252P	3	TUBE SPACER
2	H-2079	1	FOAM GRIP, 17"	27	647-243P	1	MOUNTING BRACKET
3	659-249W	1	ARM WELDMENT	28	F-1546	1	5/16-18 X 3/4 CAPSCREW
4	P-11284	1	DECAL, TWIN STICK, LH & RH	29	E-6474	1	SWITCH, SNAP MOUNT
5	F-1015-18	2	5/16-18 X 1-3/4 CAPSCREW	30	647-082P	1	UPPER LINKAGE ROD
6	F-1009-02	10	5/16 FLAT WASHER	31	H-2467	1	DUAL ACTION DAMPER
7	F-1019-02	3	5/16 LOCK WASHER	32	F-1610	2	E-RING FOR 1/4 SHAFT
8	F-1005-02	2	5/16-18 NYLOC NUT	33	638-029P	1	1/4-20 DAMPER BOLT
9	659-262P	1	NEUTRAL PLATE	34	F-1009-01	3	1/4" FLAT WASHER
10	F-1125	7	5/16-18 LOCK NUT	35	F-2045	1	SPACER, .47ID X 1.38OD X .69
11	659-247P	1	LOWER SHIFT BLOCK	36	F-1158	4	1/4-20 LOCK NUT
12	F-1015-15	2	5/16-18 X 1 CAPSCREW	37	F-1974	1	1/4-20 X 1-1/4 SOCKET HEAD CS
13	659-243P	1	SHIFTING YOKE	38	H-2465	3	1/4 X 1/2 SHOULDER WASHER
14	P-12687	1	DECAL, TRACKING LH	39	F-1015-05	2	1/4-20 X 1 CAPSCREW
15	F-2081	1	KNOB, TRACKING	40	647-083P	1	LOWER LINKAGE ROD
16	H-1776	1	SPRING	41	F-1463	1	3/4 LOCK WASHER
17	F-1860	1	5/16-18 UNUT	42	623-048P	1	LINKAGE PINTLE
18	F-1486	1	3/8-16 JAM NUT	43	638-027A	1	LINKAGE DISK ASSEMBLY
19	F-1307	2	3/8-16 X 1-1/4 CAPSCREW	44	F-1019-01	3	1/4 LOCK WASHER
20	F-2058	3	5/16-18 X 3-1/2 CAPSCREW	45	F-1015-14	1	5/16-18 X 7/8 CAPSCREW
21	D-3730	2	FLANGED BUSHING 5/8 BORE	46	647-189P	1	SHIFT ARM
22	638-028P	1	5/16-18 X 3/4 DAMPER BOLT	47	F-1020-07	1	1/4-20 X 4" BOLT
23	F-2060	1	1/2-13 FLANGE TOP LOCK NUT	48	F-1553	1	3/16 X 7/8 SPIRAL PIN
24	606-151P	2	1/2 ID X 1/8 NYLON WASHER	49	F-1005-03	1	3/8-16 LOCK NUT
25	F-1293	1	1/2-13 X 2 CAPSCREW	50	F-1011-07	1	3/4-10 NUT

RIGHT HAND TWIN STICK



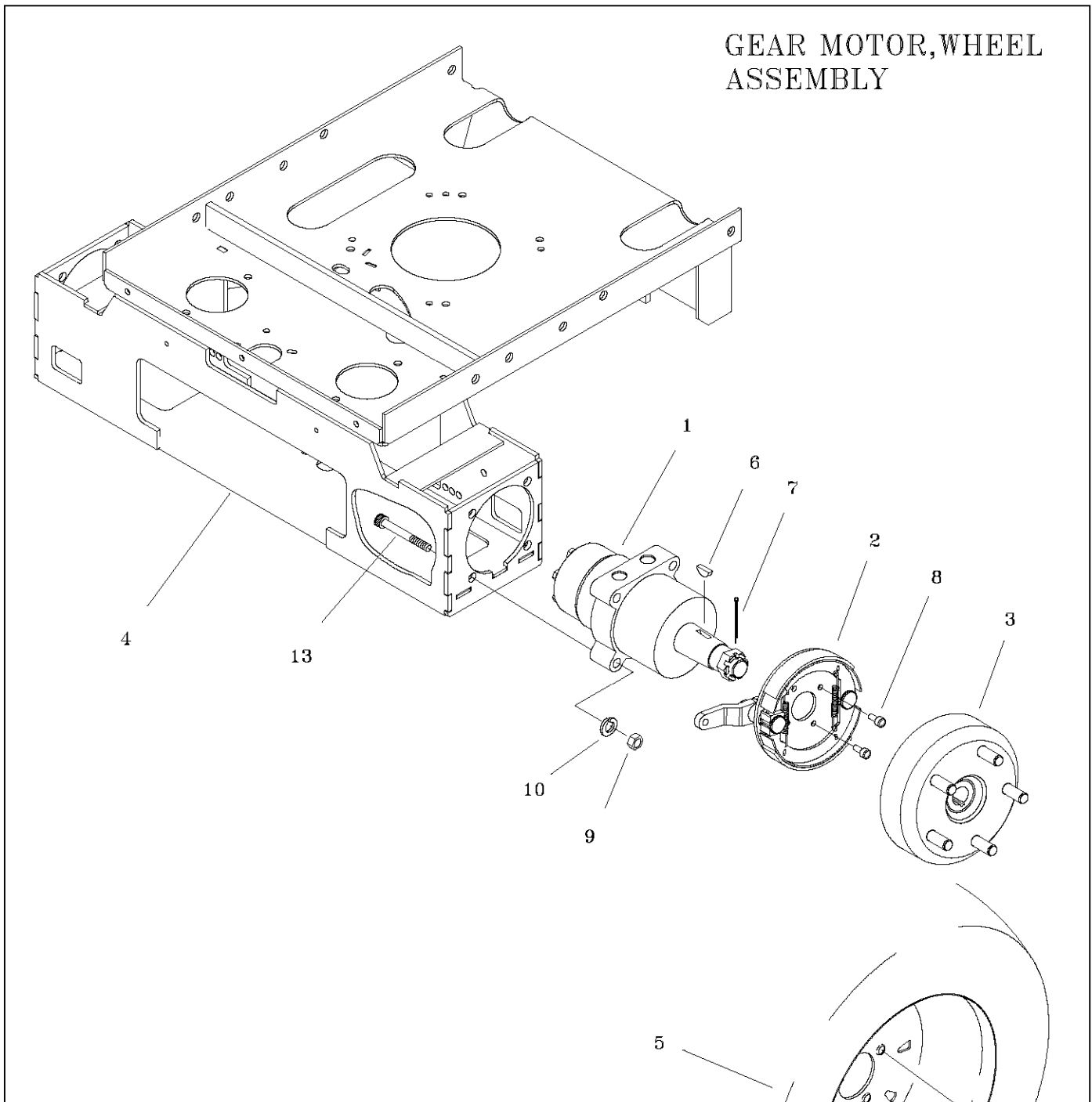
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	H-2080	1	END PLUG, 15/16" BLACK	26	647-242P	1	MOUNTING BRACKET, RH
2	H-2079	1	FOAM GRIP, 17"	27	F-1546	1	5/16-18 X 3/4 CAPSCREW
3	659-249W	1	ARM WELDMENT	28	E-6474	1	SWITCH, SNAP MOUNT
4	P-11284	1	DECAL, TWIN STICK, LH & RH	29	647-082P	1	UPPER LINKAGE ROD
5	F-1015-18	2	5/16-18 X 1-3/4 CAPSCREW	30	H-2467	1	DUAL ACTION DAMPER
6	F-1009-02	10	5/16 FLAT WASHER	31	F-1610	2	E-RING FOR 1/4 SHAFT
7	F-1019-02	3	5/16 LOCK WASHER	32	638-029P	1	1/4-20 DAMPER BOLT
8	F-1005-02	2	5/16-18 NYLOC NUT	33	F-1009-01	3	1/4" FLAT WASHER
9	659-262P	1	NEUTRAL PLATE	34	F-2045	1	SPACER, .47ID X 1.38OD X .69
10	F-1125	7	5/16-18 LOCK NUT	35	F-1158	4	1/4-20 LOCK NUT
11	659-247P	1	LOWER SHIFT BLOCK	36	F-1974	1	1/4-20 X 1-1/4 SOCKET HEAD CS
12	F-1015-15	2	5/16-18 X 1 CAPSCREW	37	H-2465	3	1/4 X 1/2 SHOULDER WASHER
13	659-243P	1	SHIFTING YOKE	38	F-1015-05	2	1/4-20 X 1 CAPSCREW
14	F-2081	1	KNOB, TRACKING	39	647-083P	1	LOWER LINKAGE ROD
15	H-1776	1	SPRING	40	F-1463	1	3/4 LOCK WASHER
16	F-1860	1	5/16-18 UNUT	41	623-048P	1	LINKAGE PINTLE
17	F-1486	1	3/8-16 JAM NUT	42	638-027A	1	LINKAGE DISK ASSEMBLY
18	F-1307	2	3/8-16 X 1-1/4 CAPSCREW	43	F-1019-01	3	1/4 LOCK WASHER
19	F-2058	3	5/16-18 X 3-1/2 CAPSCREW	44	F-1015-14	1	5/16-18 X 7/8 CAPSCREW
20	D-3730	2	FLANGED BUSHING 5/8 BORE	45	647-189P	1	SHIFT ARM
21	638-028P	1	5/16-18 X 3/4 DAMPER BOLT	46	F-1020-07	1	1/4-20 X 4" BOLT
22	F-2060	1	1/2-13 FLANGE TOP LOCK NUT	47	F-1553	1	3/16 X 7/8 SPIRAL PIN
23	606-151P	2	1/2 ID X 1/8 NYLON WASHER	48	F-1005-03	1	3/8-16 LOCK NUT
24	F-1293	1	1/2-13 X 2 CAPSCREW	49	F-1011-07	1	3/4-10 NUT
25	659-252P	3	TUBE SPACER				

PARKING BRAKE ASSEMBLY & RELATED PARTS



ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-014W	1	BRAKE ROD WELDMENT	17	F-1015-15	4	5/16-18 X 1" BOLT
2	642-042P	2	BRAKE ROD MOUNT	18	F-1125	6	5/16-18 LOCK NUT
3	642-058P	2	BRAKE LINK	19	642-067P	2	TOP HANGER PIN
4	642-056P	1	BRAKE HANDLE	20	647-030P	2	BRAKE YOKE LINKAGE
5	642-054P	1	BRAKE SWITCH BRACKET	21	F-1444	2	CLEVIS PIN 3/8 X 1-5/16"
6	642-057P	1	FRONT PANEL	22	F-1153	2	5/16-18 X 4.5" GR. 5
7	H-1926	1	HANDLE GRIP	23	647-145P	2	BRAKE ARM
8	642-027P	1	BRAKE PIVOT TUBE	24	F-1005-03	1	3/8-16 LOCK NUT
9	F-1492	3	RUE RING	25	F-1604	2	ROLL PIN
10	F-1443	2	5/16" PIN				
11	F-1982	1	3/8-16 X 3-1/2" CARRIAGE				
12	F-1538	2	1/4-20 X 3/4" GR. 5				
13	F-1009-01	4	1/4" FLAT WASHER				
14	F-1005-01	2	1/4-20 LOCK NUT				
15	F-1019-03	1	3/8" LOCK WASHER				
16	F-1831	2	1/4 X 1" ROLL PIN				

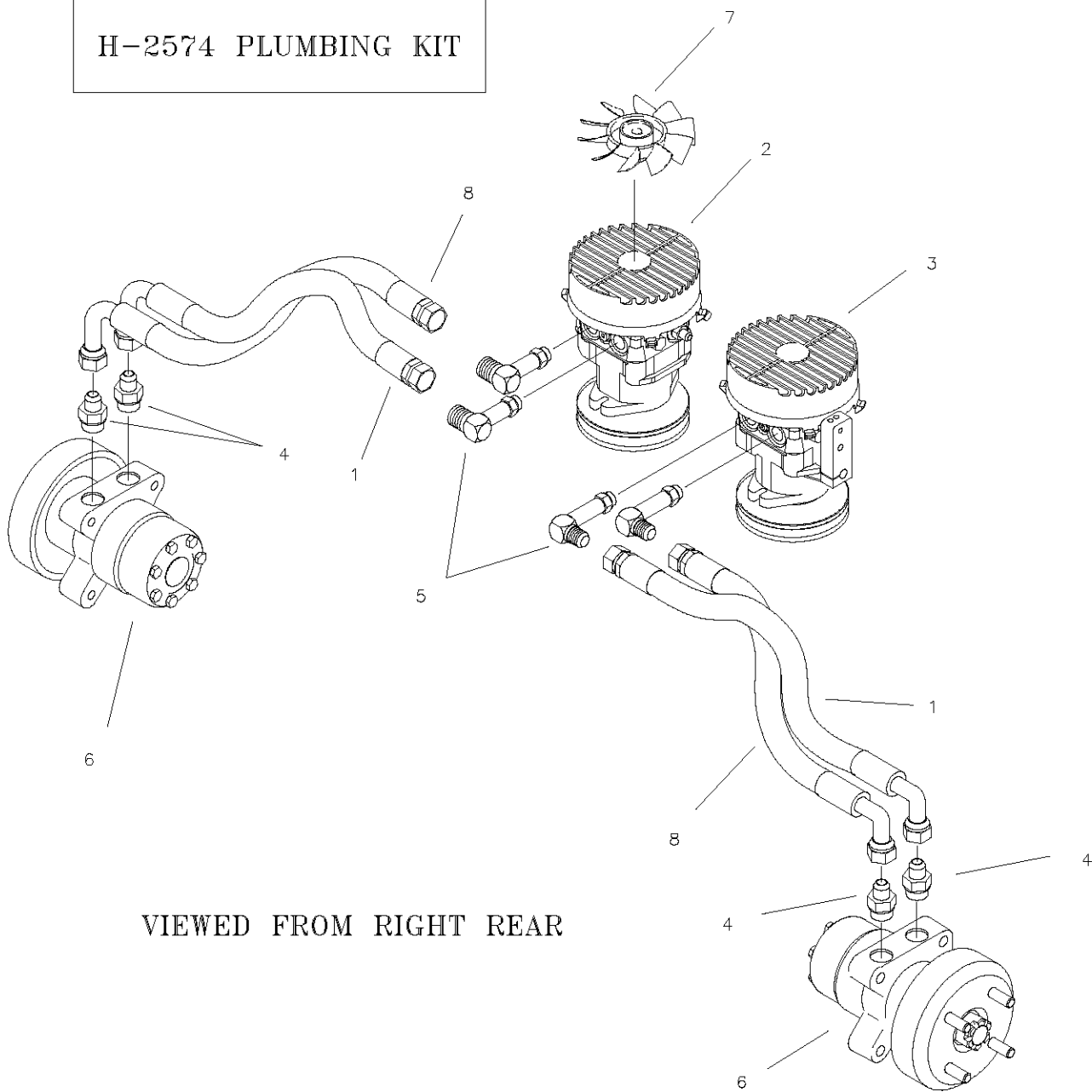
GEAR MOTOR, WHEEL ASSEMBLY



ITEM	PART #	QTY.	DESCRIPTION
1	D-3810	1	WHEEL MOTOR
2	D-3811	1	BRAKE SHOE
3	D-3812	1	BRAKE DRUM
4	647-227W	1	MOTOR MOUNT WELDMENT
5	D-3669	2	TIRE/WHEEL ASSEMBLY
6	D-3559	1	WOODRUFF KEY
7	F-2027	1	COTTER PIN
8	F-1026-03	4	5/16-18 X 3/4" SHCS
9	F-1005-05	4	1/2-13 LOCK NUT
10	F-1464	4	1/2" LOCK WASHER
11	F-1499	8	LUG NUT, 1/2-20 X 60 DEG.
12	P-11384	2	DECAL, TIRE PRESSURE
13	F-2010	8	1/2-13 X 2-1/2" SHCS (ALLEN HEAD)

HIGH PRESSURE LINES & FITTINGS

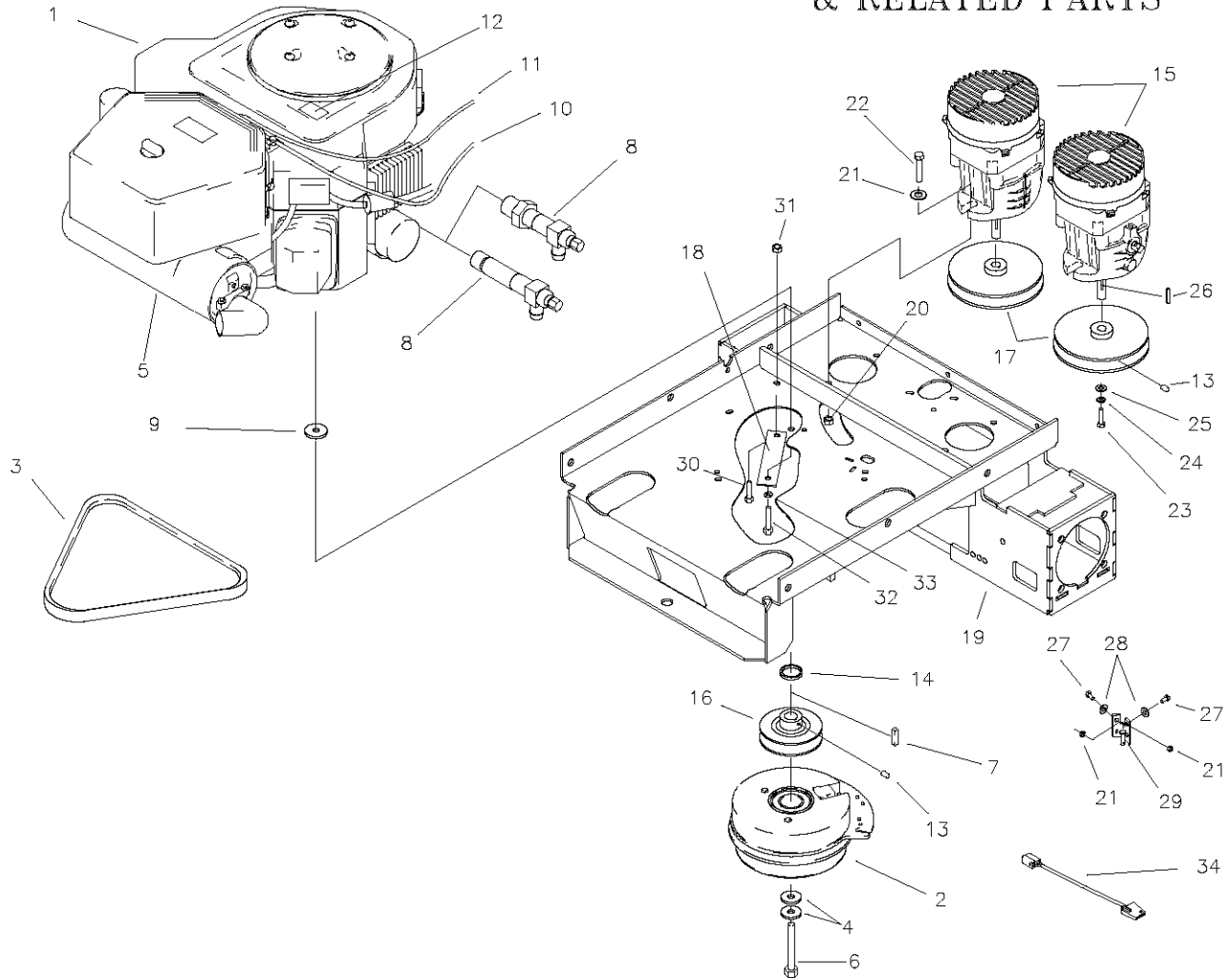
H-2574 PLUMBING KIT



VIEWED FROM RIGHT REAR

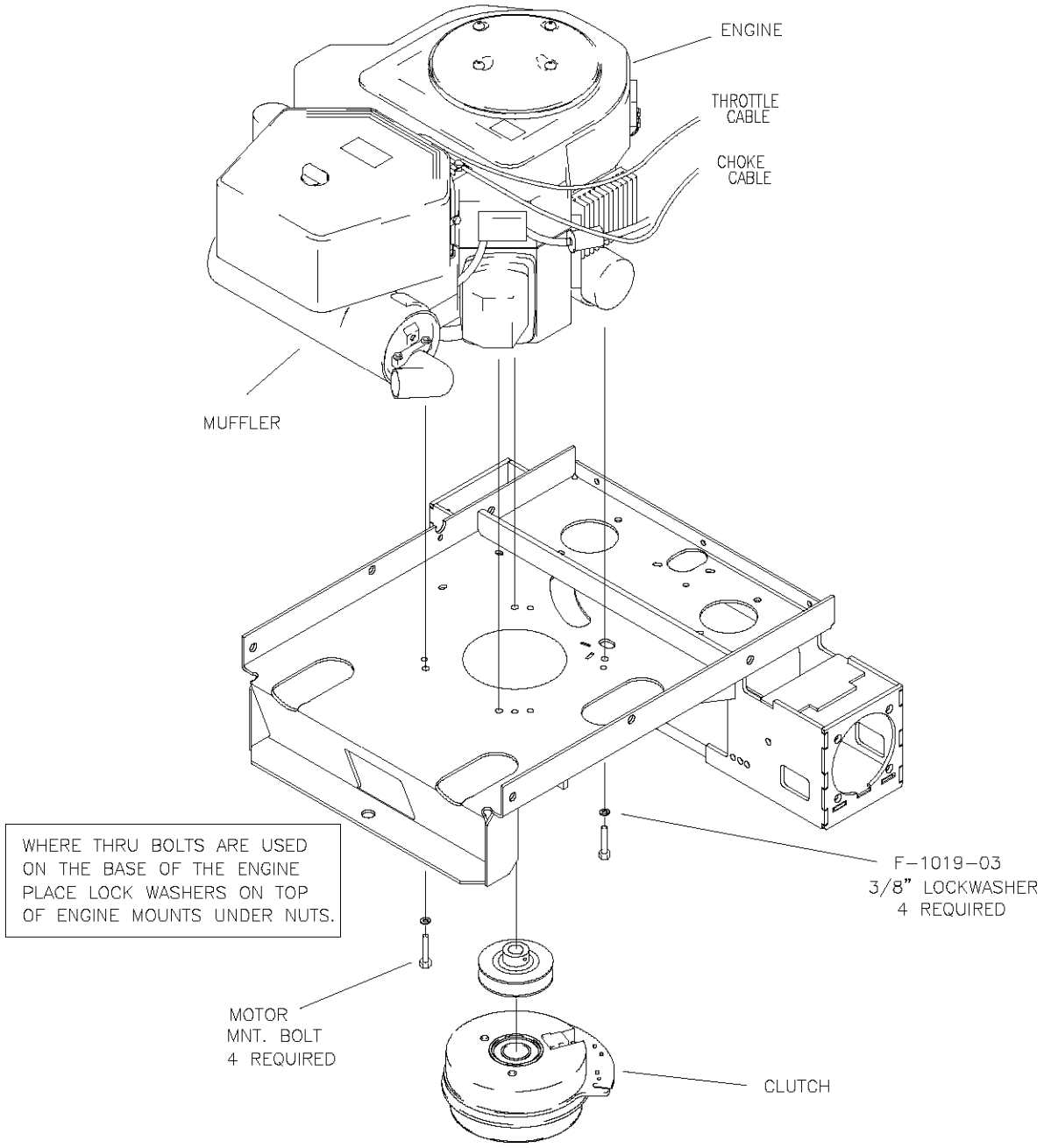
ITEM	PART #	QTY.	DESCRIPTION
1	H-2492	2	HOSE ASS'Y. 16-1/2"
2	D-3780-01	1	HYDRO PUMP, 12CC LH
3	D-3780-02	1	HYDRO PUMP, 12CC RH
4	H-2436	4	FITTING, STRAIGHT
5	H-2496	4	FITTING, 90°
6	-	2	SEE PAGE 24
7	D-3804	2	REPLACEMENT FAN BLADE
8	H-2576	2	HOSE ASS'Y. 11"

MOTOR ASSEMBLY & RELATED PARTS



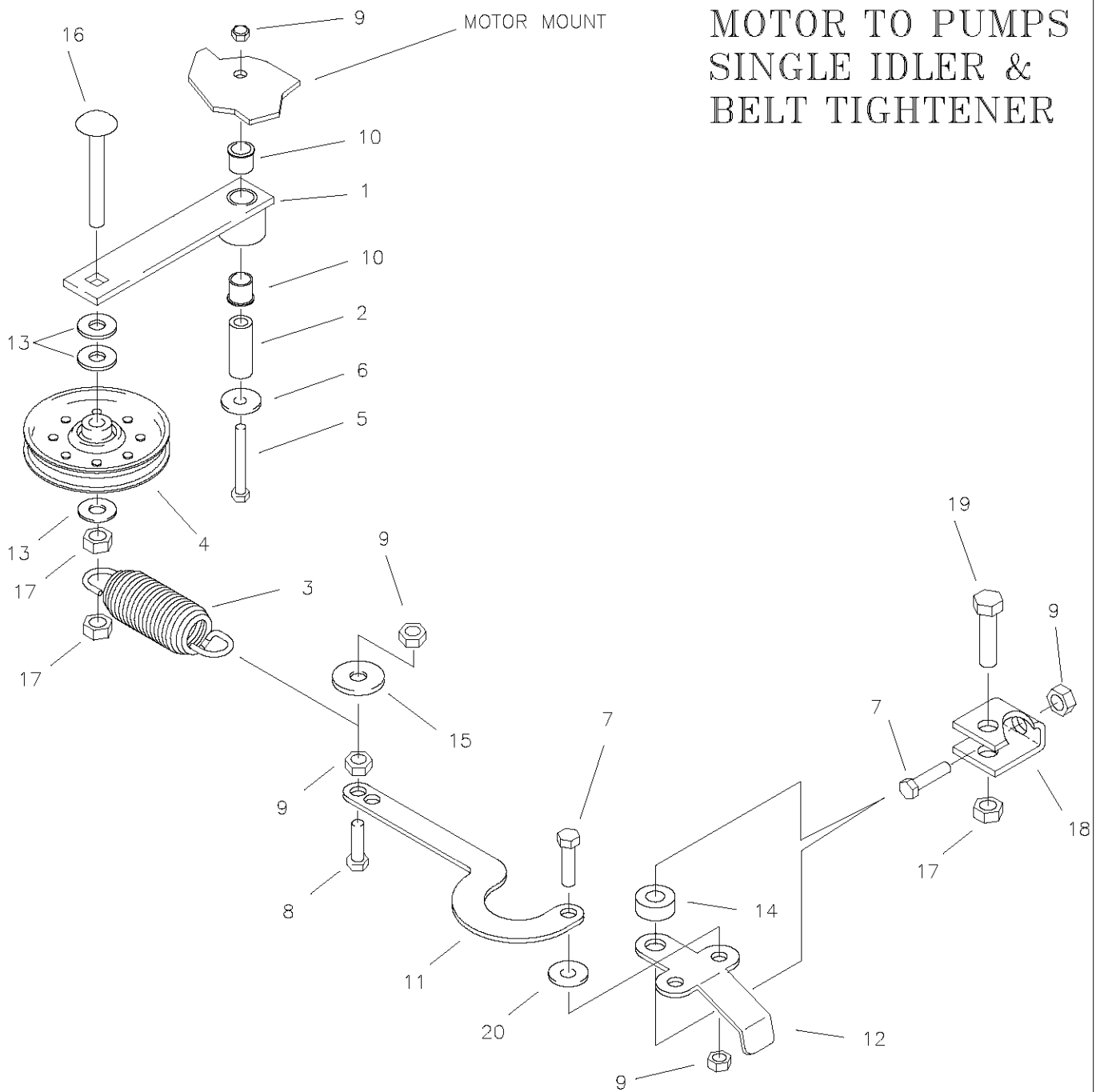
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	ENGINE	1	SEE PAGE 27	23	F-1737	2	6MM X 16MM GR. 5
2	CLUTCH	1	SEE PAGE 27	24	F-1738	2	6MM WASHER
3	D-3799	1	HYDRO PUMP BELT	25	F-1736	2	LOCK WASHER
4	606-347P	2	WASHER	26	D-3541	2	KEY, 5MM.
5	MUFFLER	1	SEE PAGE 27	27	F-1015-02	2	1/4-20 X 5/8" BOLT GR. 5
6	BOLT	1	SEE PAGE 27	28	F-1009-01	2	1/4" FLAT WASHER
7	621-113P	1	KEY, 1/4 SQ. X 1-1/4"	29	659-015W	1	CLUTCH STOP WELDMENT
8	H-2589	1	OIL DRAIN (KOHLER)	30	F-1015-15	1	5/16-18 X 1" BOLT
-	H-2590	1	OIL DRAIN (KAWASAKI)	31	F-1125	-	5/16-18 STOVER NUT
9	609-034P	-	ENGINE SPACER	32	BOLT	-	SEE PAGE 26
10	SEE PG. 27	1	CHOKE CABLE	33	F-1019-03	-	3/8 LOCK WASHER
11	SEE PG. 27	1	THROTTLE CABLE	34	E-6459	1	CLUTCH WIRE
12	P-10077	1	DECAL, "CLEAN"				
13	F-1228	3	SETScrew, 1/4" X 1/4"				
14	611-143P	-	PULLEY SPACER				
15	HYD PUMP	2	SEE PAGE 24				
16	647-148P	1	MOTOR PULLEY				
17	647-147P	2	HYDRO PUMP PULLEY				
18	647-085P	1	GROUND STRAP				
19	647-227W	1	MOTOR MOUNT				
20	F-1158	8	1/4-20 STOVER NUT				
21	F-1009-03	8	3/8 FLAT WASHER				
22	F-1307	4	3/8-16 X 1-1/4" GR. 5				

ENGINE & CLUTCH MOUNTING HARDWARE



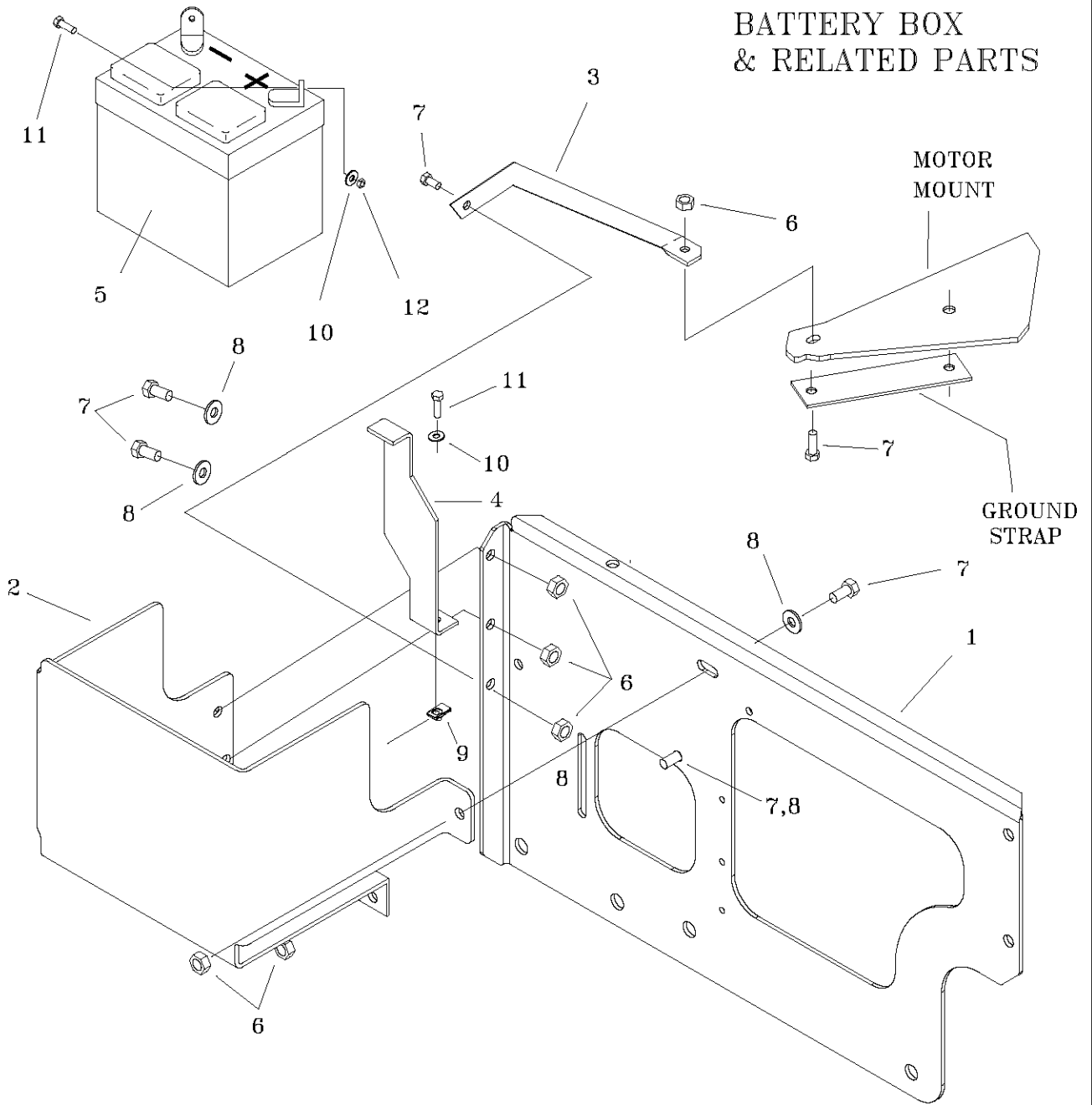
PART NO.	ENGINE	CLUTCH	MUFFLER	MOTOR MOUNT BOLTS	CLUTCH BOLT	THROTTLE CABLE	CHOKE CABLE
M-5348	26 HP KAW. LQ.	E-6444	H-2474	F-1979 8MM X 1-1/4" BOLTS	F-1981	H-2612	H-2287
M-5335	27 HP KOHLER	E-6444	-	F-1015-17 5/16 X 1-1/2" G5 BOLT	F-1545	H-2612	H-2404
M-5360	37 HP KAWASAKI	E-6425	H-2544	F-1307 3/8-16 X 1-1/4" G5 BOLTS	F-1904	H-2611	H-2404

MOTOR TO PUMPS SINGLE IDLER & BELT TIGHTENER



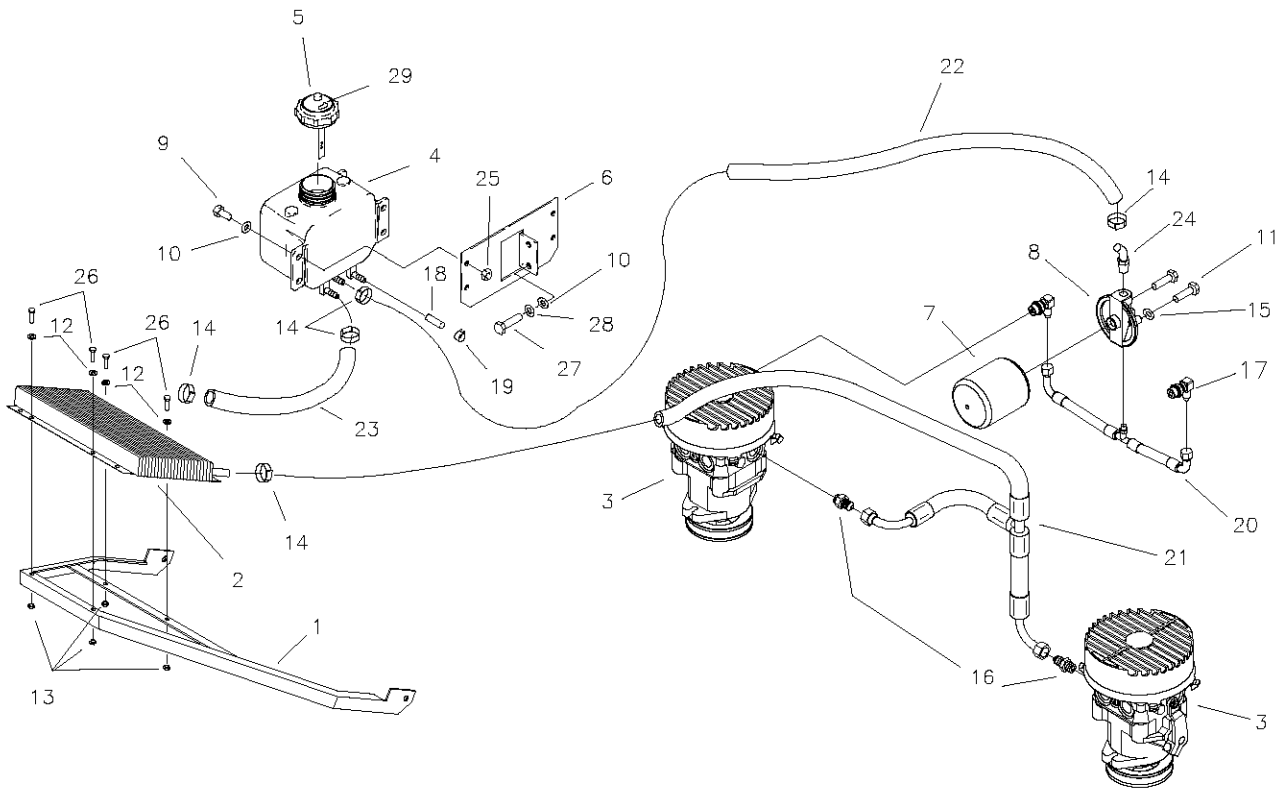
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	661-090A	1	SINGLE IDLER ASSEMBLY	15	609-034P	1	HEAVY WASHER
2	621-103P	1	MOUNTING PIN	16	F-1927	1	1/2-13 X 2-3/4" CARRIAGE BOLT
3	H-2619	1	SPRING, TAPERED ENDS	17	F-1005-05	3	1/2" LOCK NUT
4	D-3774	1	FLAT IDLER PULLEY	18	661-015P	1	SHACKLE
5	F-1820	1	5/16-18 X 2-1/4" HHCS GR. 5	19	F-1526	1	1/2-13 X 1-1/2" BOLT
6	F-1009-02	1	5/16" FLAT WASHER	20	F-1009-03	1	3/8" FLAT WASHER
7	F-1694	2	3/8-16 X 1" HHCS GR. 5				
8	F-1307	1	3/8-16 X 1-1/4" HHCS GR. 5				
9	F-1005-03	5	3/8-16 LOCK NUT				
10	D-3730	2	5/8 BORE BUSHING				
11	660-031P	1	ARM, BELT TIGHTENER				
12	660-030P	1	HANDLE, BELT TIGHTENER				
13	F-1521	3	1/2" FLAT WASHER				
14	660-038P	1	3/8" THICK SPACER				

BATTERY BOX & RELATED PARTS



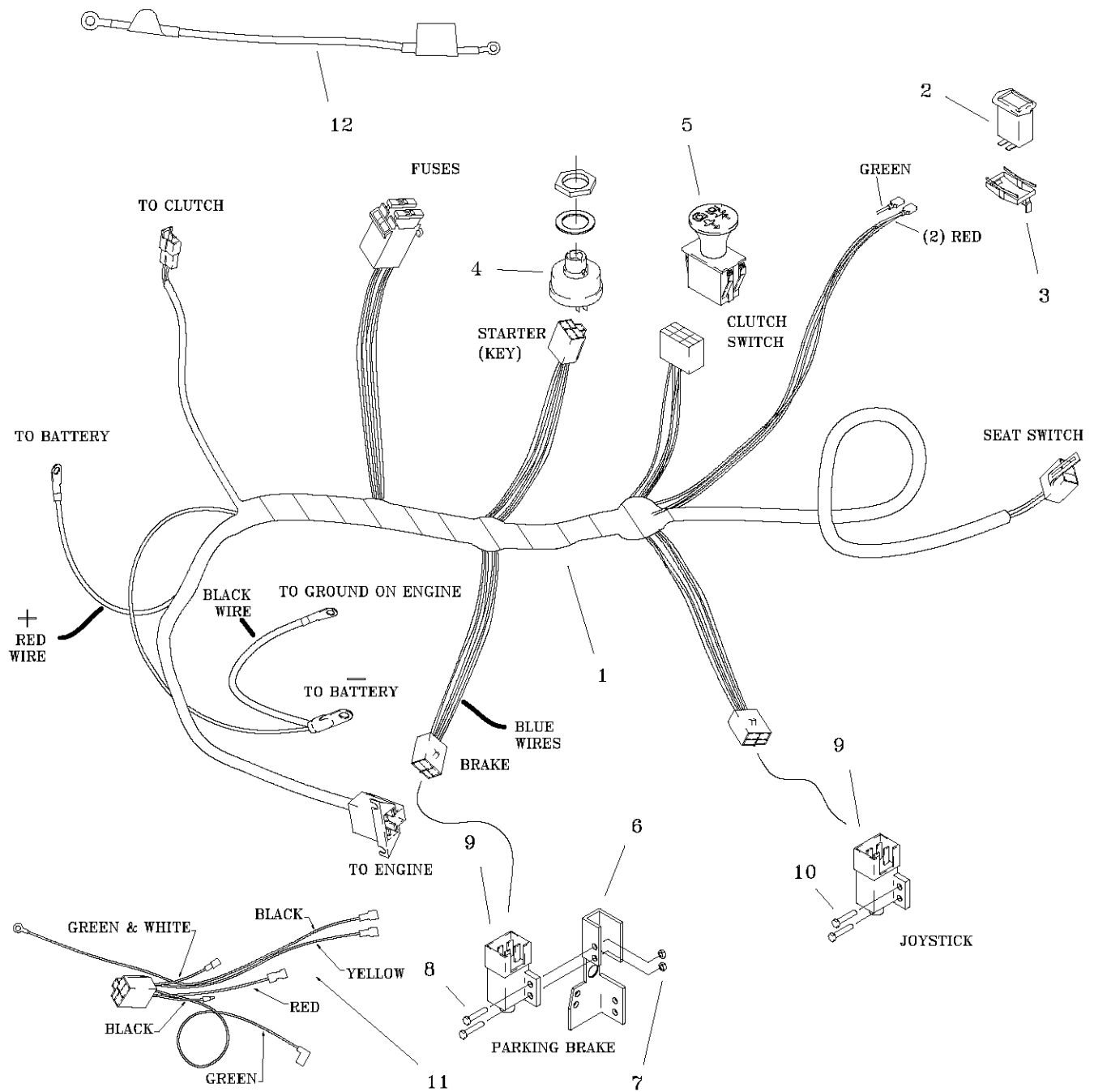
ITEM	PART #	QTY.	DESCRIPTION
1	647-137P	1	LH ENGINE GUARD
2	647-235P	1	BATTERY BOX
3	647-138P	1	BRACE
4	647-236P	1	BATTERY HOLD DOWN
5	E-6271	1	BATTERY
6	F-1125	6	5/16 LOCK NUT
7	F-1015-15	6	5/16-18 X 1" BOLT
8	F-1009-02	4	5/16 FLAT WASHER
9	F-1858	1	1/4" U-NUT
10	F-1009-01	3	1/4" FLAT WASHER
11	F-1538	3	1/4-20 X 3/4" BOLT
12	F-1158	2	1/4" LOCK NUT

OIL RETURN LINES & COOLER ASSEMBLY



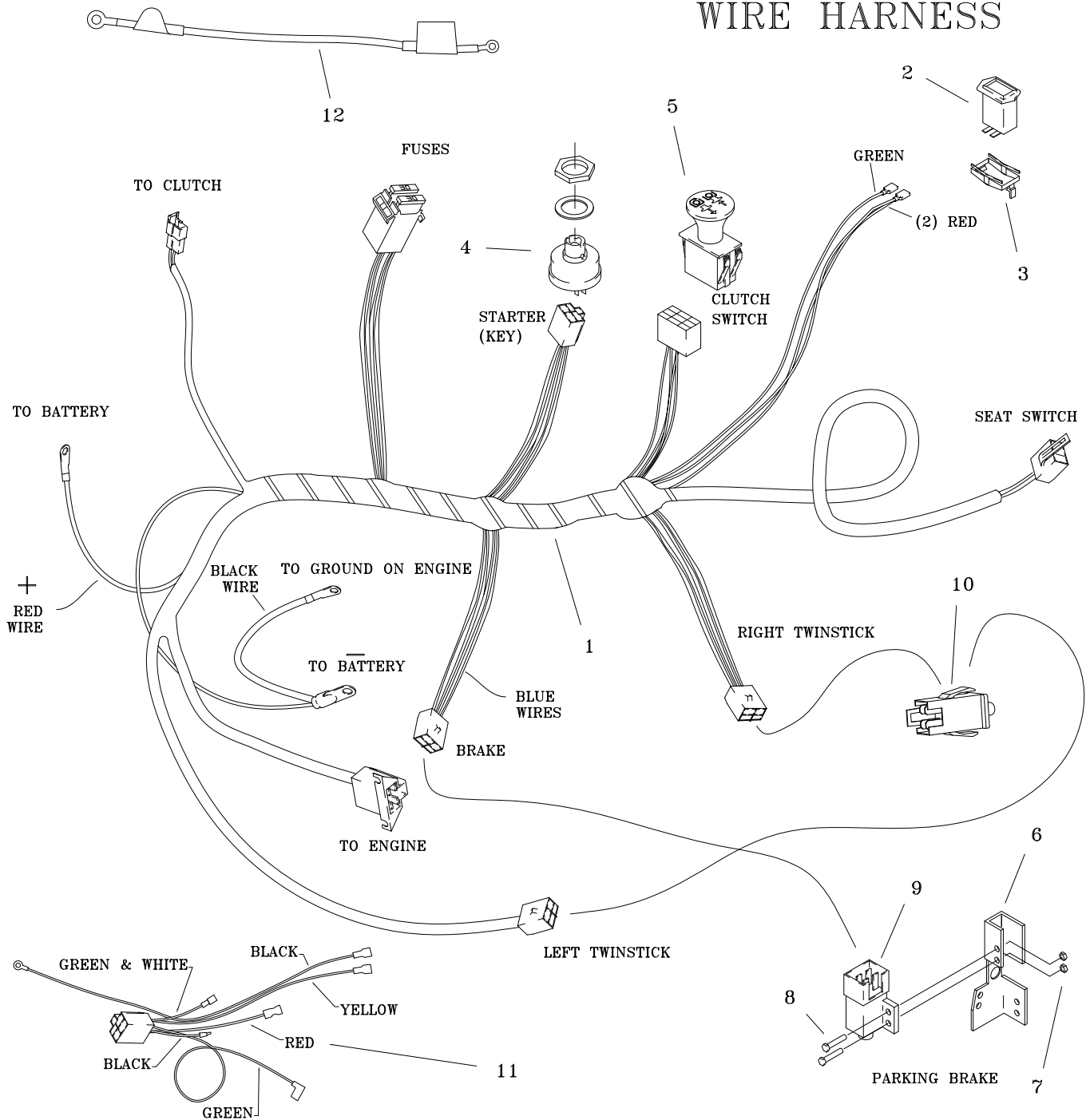
ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-046W	1	BRACKET, OIL COOLER	18	H-2327	1	CAPLUG, 3/8 X 1"
2	H-2325	1	OIL COOLER	19	H-1687	1	HOSE CLAMP
3	-	-	SEE PAGE 24	20	H-2479	1	HOSE, SUCTION
4	H-2230	1	TANK, 2 QUART	21	H-2480	1	HOSE, RETURN
5	644-035A	1	HYDRO CAP ASSEMBLY	22	H-2438	1	HOSE, 24" HI-TEMP
6	642-052P	1	TANK MOUNT BRACKET	23	H-2478	1	HOSE, 18" HI-TEMP
7	H-2026	1	FILTER, HYDRO	24	H-1859	1	1/4 PIPE & HOSE BARB 90°
8	H-2061	1	FILTER BASE	25	F-1125	4	5/16-18 STOVER NUT
9	F-1546	4	5/16 X 3/4 GR. 5	26	F-1538	4	1/4-20 X 3/4" GR. 5
10	F-1009-02	6	5/16 FLAT WASHER	27	F-1394	2	3/8-16 X 1" CAPSCREW
11	F-1015-05	2	1/4-20 X 1" GR. 5	28	F-1019-03	2	3/8 LOCKWASHER
12	F-1009-01	4	1/4" FLAT WASHER	29	P-11383	1	DECAL, HYDRO OIL
13	F-1158	4	1/4" LOCK NUT				
14	H-2282	5	HOSE CLAMP				
15	F-1019-01	2	LOCK WASHER				
16	H-2330	3	ADAPTER				
17	H-2331	2	ELBOW				

NON-DFI JOY STICK WIRE HARNESS



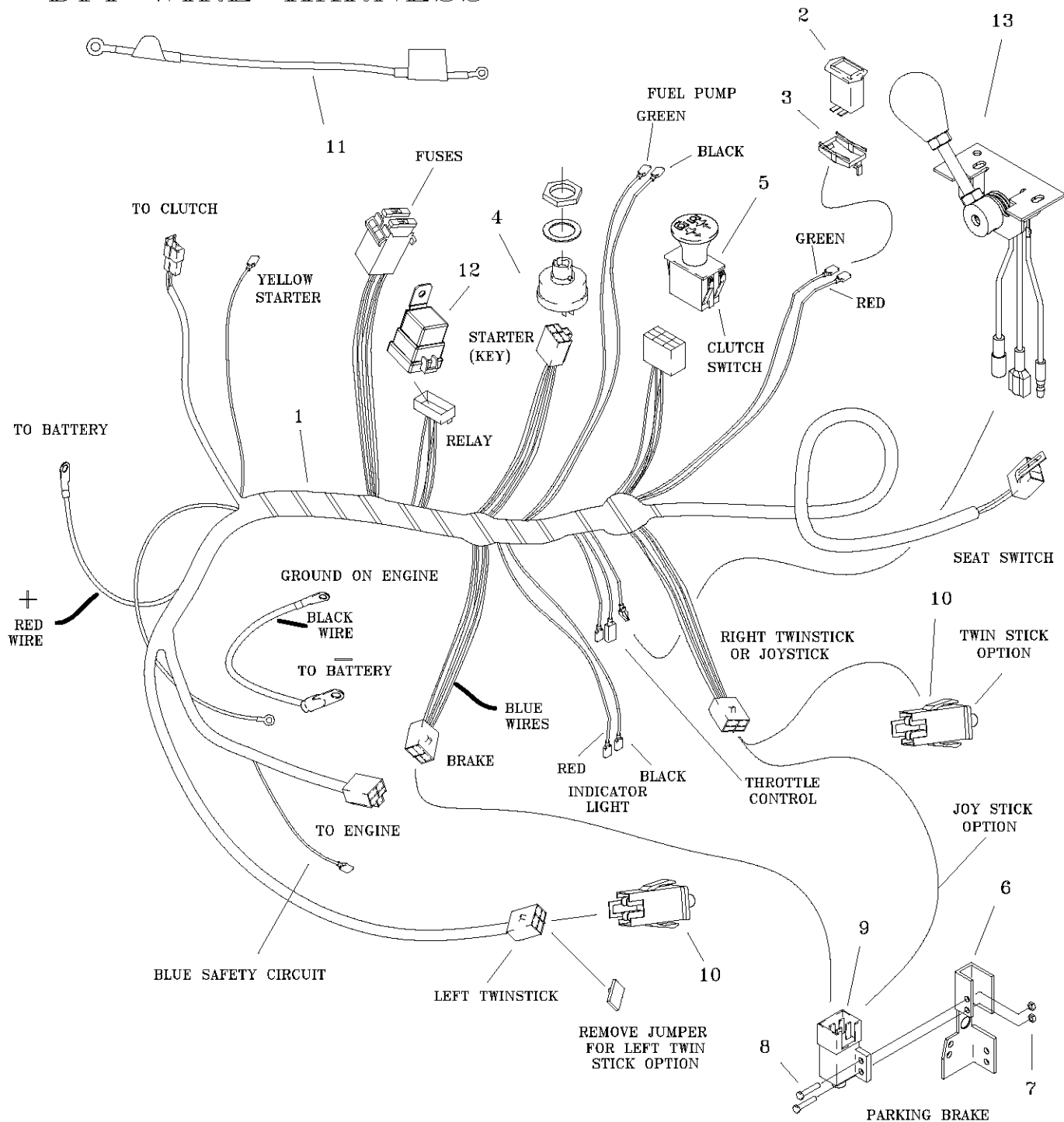
ITEM	PART #	QTY.	DESCRIPTION
1	E-6437	1	WIRE HARNESS, JOYSTICK
2	E-5878	1	HOUR METER
3	E-6369	1	RETAINER CLIP
4	E-5873	1	START SWITCH
5	E-6403	1	CLUTCH SWITCH
6	642-054P	1	BRAKE SWITCH BRACKET
7	F-1448	2	8-32 LOCK NUT
8	F-1022-26	2	8-32 X 5/8 SCREW
9	E-6297	2	PLUNGER SWITCH, JOYSTICK
10	F-1993	2	10-32 X 5/8" THD FORM SCREW
11	E-6417	1	KAWASAKI ADAPTER
12	E-6418	1	WIRE, BATTERY TO STARTER

NON-DFI TWINSTICK WIRE HARNESS



ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	E-6438	1	WIRE HARNESS	11	E-6417	1	KAWASAKI ADAPTER
2	E-5878	1	HOUR METER	12	E-6418	1	WIRE, BATTERY TO STARTER
3	E-6369	1	RETAINER CLIP				
4	E-5873	1	START SWITCH				
5	E-6403	1	CLUTCH SWITCH				
6	642-054P	1	BRAKE SWITCH BRACKET				
7	F-1448	2	8-32 LOCK NUT				
8	F-1022-26	2	8-32 X 5/8 SCREW				
9	E-6297	1	PLUNGER SWITCH,				
10	E-6474	2	SWITCH, SNAP MOUNT				

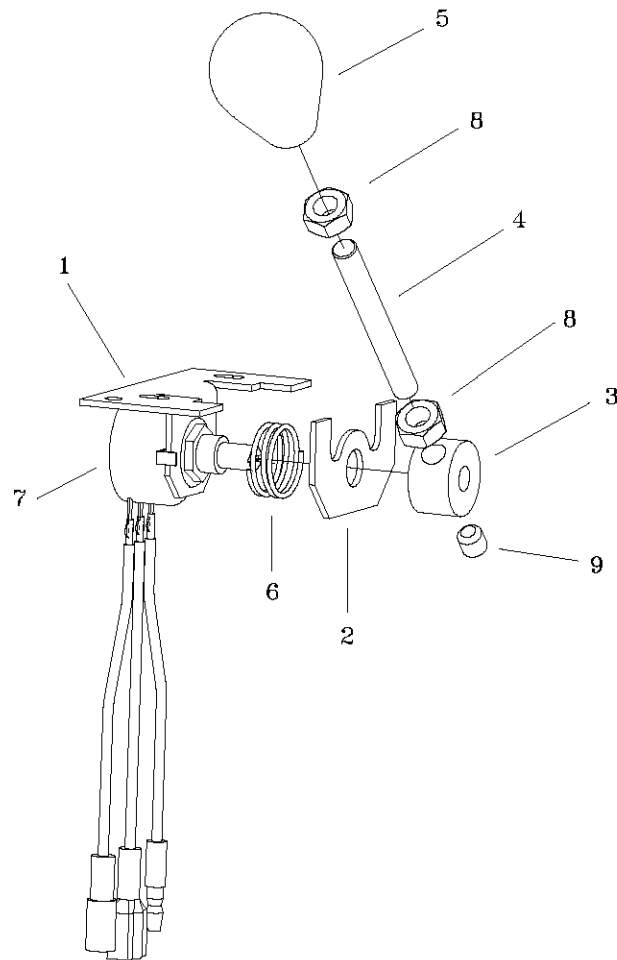
DFI WIRE HARNESS



ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	E-6472	1	WIRE HARNESS	11	E-6418	1	WIRE, BATTERY TO STARTER
2	E-5878	1	HOUR METER	12	E-6277	1	RELAY
3	E-6369	1	RETAINER CLIP	13	629-688A	1	THROTTLE CONTROL SEE PG. 34
4	E-5873	1	START SWITCH				
5	E-6403	1	CLUTCH SWITCH				
6	642-054P	1	BRAKE SWITCH BRACKET				
7	F-1448	4	8-32 LOCK NUT				
8	F-1022-26	4	8-32 X 5/8 SCREW				
9	E-6297	1	PLUNGER SWITCH (BRAKE)				
10	E-6474	2	SWITCH, SNAP MOUNT (TWINSTICK)				
-	E-6297	1	PLUNGER SWITCH (JOY STICK)				

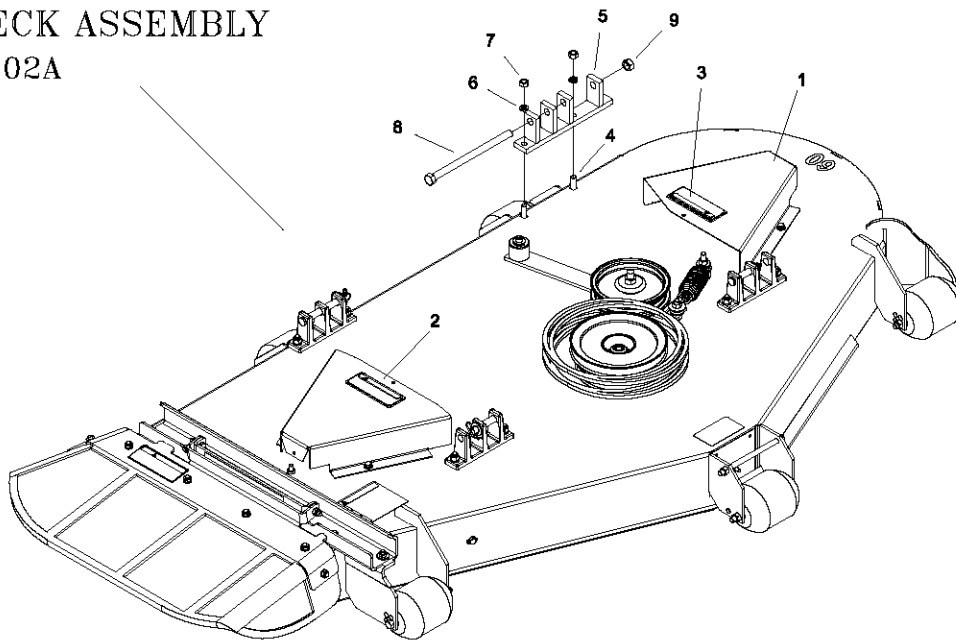
THROTTLE CONTROL ASSEMBLY (DFI)

(629-688A)

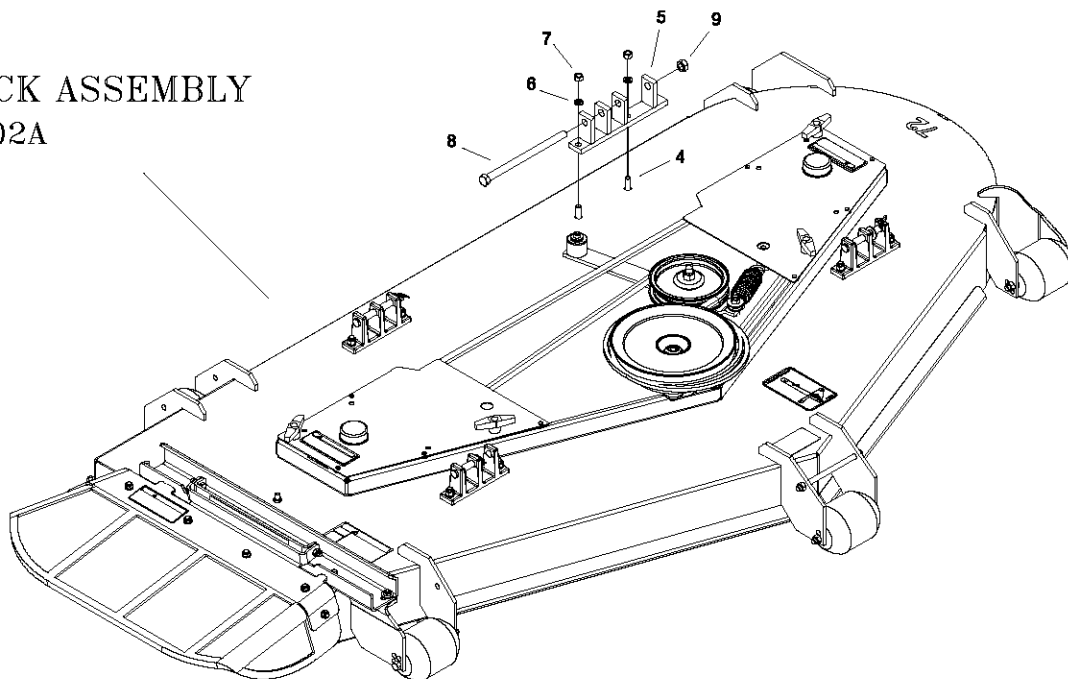


ITEM	PART #	QTY.	DESCRIPTION
1	629-683P	1	THROTTLE MNT BRACKET
2	629-684P	1	PRESSURE PLATE
3	629-685P	1	THROTTLE CONTROL HUB
4	629-686P	1	THROTTLE CONTROL SHAFT
5	H-2595	1	HANDLE BALL, 1/4-20
6	H-2596	1	SPRING
7	629-687A	1	SENSOR ASSEMBLY
8	F-1011-01	2	1/4-20 PLAIN NUT
9	F-1228	1	1/4-20 X 1/4 SET SCREW

60" DECK ASSEMBLY
643T-002A



72" DECK ASSEMBLY
643U-002A

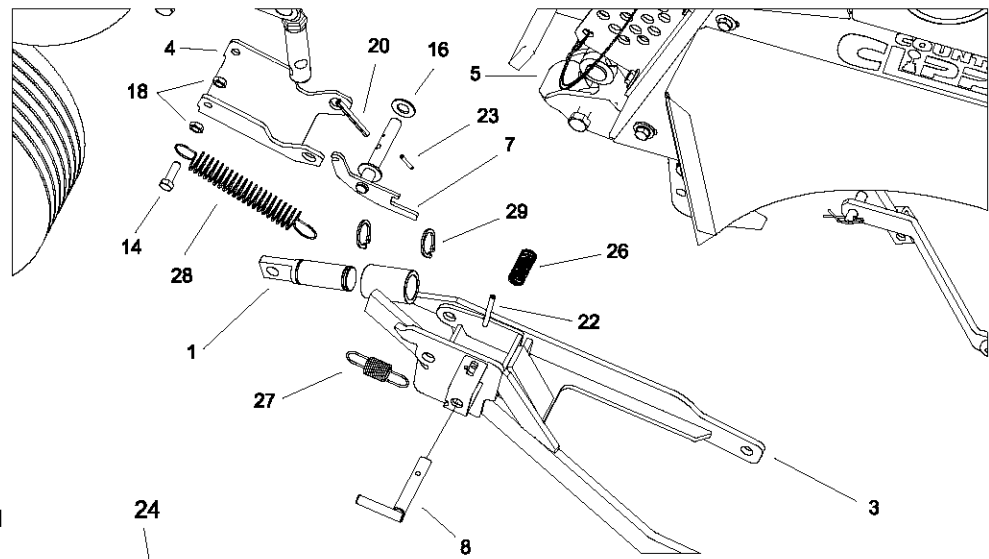


POWER LIFT DECKS ONLY

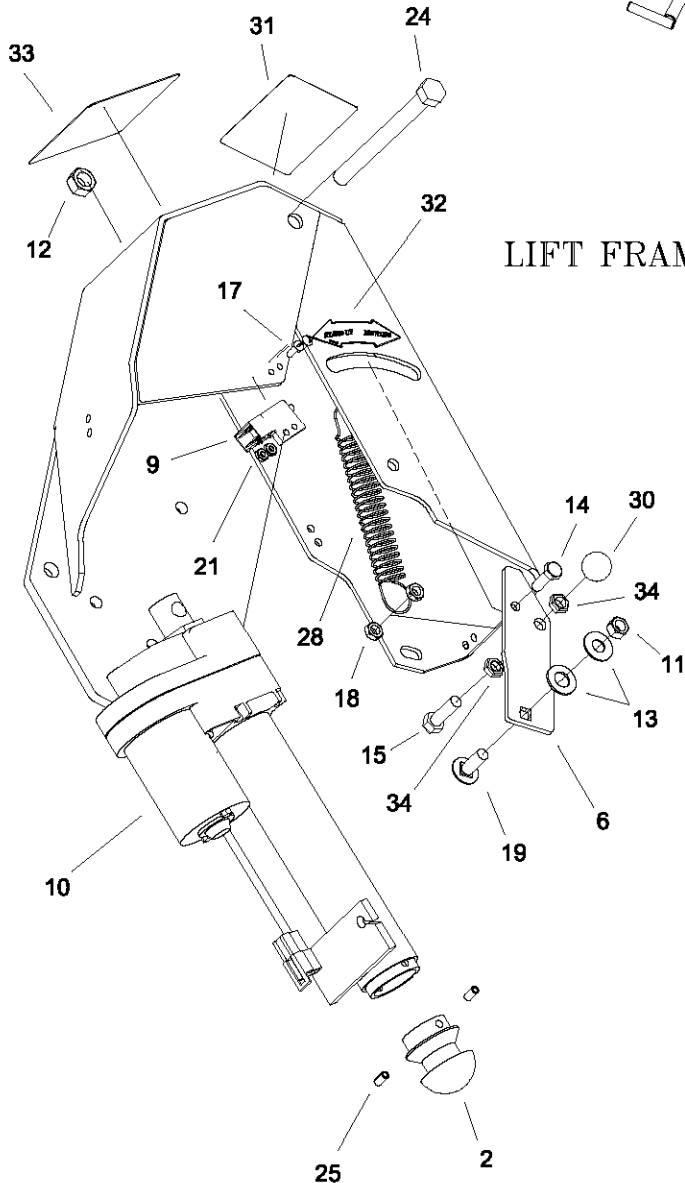
*NOTE: DECKS ARE NOT DETAILED. REFER TO PG. 1 & 2 FOR STD DECK PARTS.

ITEM	PART #	QTY.	DESCRIPTION
1	643-096A	1	60" PULLEY COVER ASSEMBLY, LEFT
2	643-097A	1	60" PULLEY COVER ASSEMBLY, RIGHT
3	P-10935	2	DECAL, WARNING
4	F-1672	-	3/8-16 X 1-1/4 CARRIAGE BOLT
5	629-642W	1	HANGER WELDMENT, WIDE
6	F-1019-03	-	3/8 LOCK WASHER
7	F-1005-03	-	3/8-16 LOCK NUT
8	F-1129	1	1/2-13 X 8 CAPSCREW
9	F-1005-05	1	1/2-13 LOCK NUT

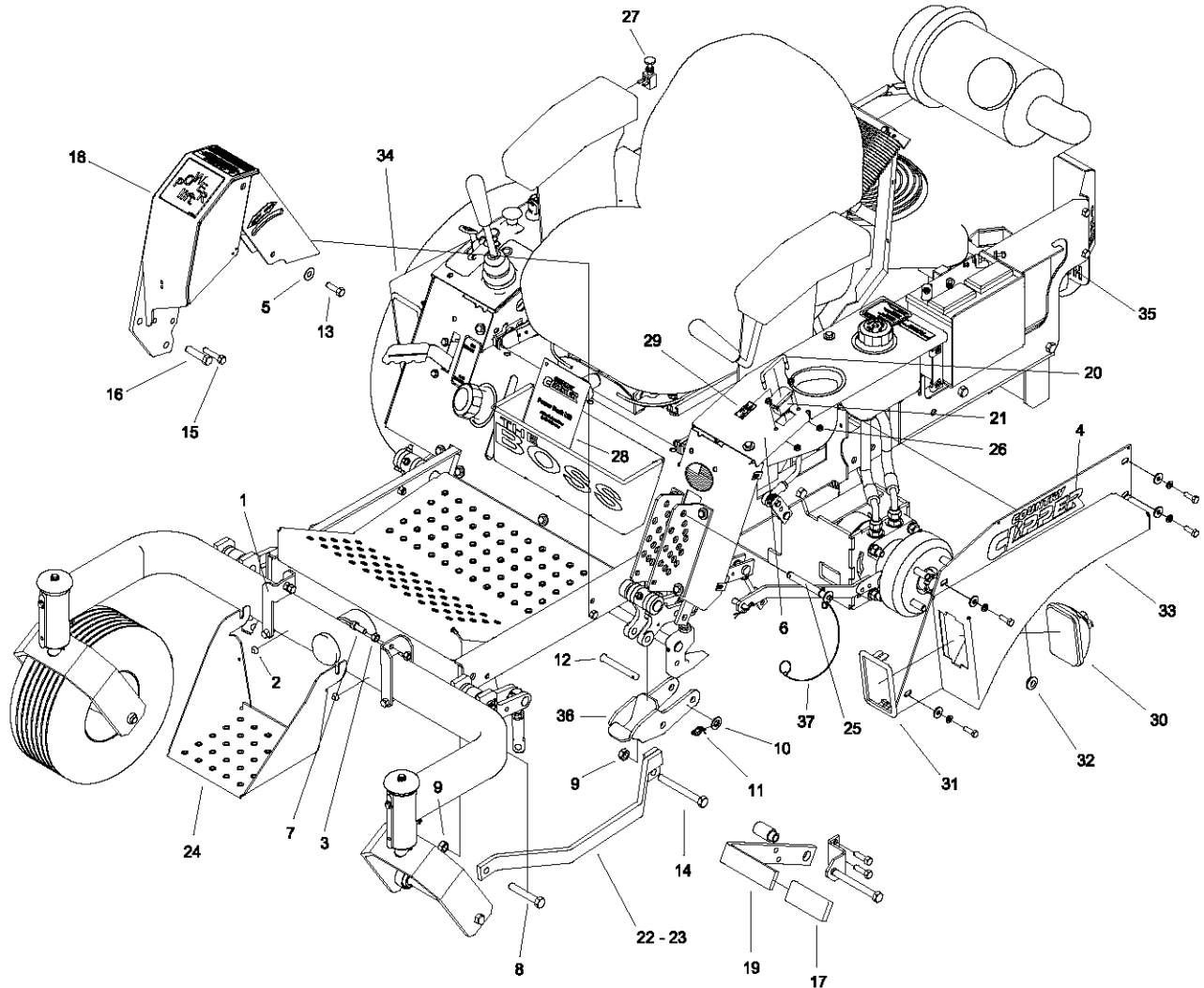
DRAG LINK COMPONENTS



LIFT FRAME & CYLINDER COMPONENTS



ITEM	PART #	QTY.	DESCRIPTION
1	629-580P	1	DRAG BAR PIVOT SHAFT
2	629-695P	1	BULL NOSE
3	629-696W	1	DRAG LINK WELDMENT
4	629-699P	1	CYLINDER LOCK
5	629-702W	1	LIFT LINK WELDMENT
6	629-707P	1	SELECTOR ARM
7	629-726W	1	PIN WELDMENT
8	629-727W	1	LOCK PIN WELDMENT
9	E-6297	-	BRAKE SWITCH
10	E-6486	1	ELECTRIC ACTUATOR
11	F-1005-03	-	3/8-16 LOCK NUT
12	F-1966	-	1/2-13 THINNUT W/ NYL INSRT
13	F-1009-03	-	3/8 FLAT WASHER
14	F-1015-15	-	5/16-18 X 1 CAPSCREW
15	F-1307	1	3/8-16 X 1-1/4 CAPSCREW
16	F-1521	-	WASHER, 1/2 CUSTOM
17	F-1022-26	-	110-32 X 5/8 MACHINE SCREW
18	F-1125	-	5/16-18 LOCK NUT
19	F-1274	1	3/8-16 X 1 CARRIAGE BOLT
20	F-1368	1	1/4 X 2 ROLL PIN
21	F-1448	-	10-32 NYLOC NUT
22	F-1456	3	3/16 X 2 SPIRAL PIN
23	F-1458	2	1/8 X 3/4 ROLL PIN
24	F-1659	1	1/2-13 X 5-1/2 CAPSCREW
25	F-2064	2	1/4 X 1/2 ROLL PIN
26	F-2575	1	SPRING, .656 X .052 X1.97
27	H-1319	1	FREE WHEEL SPRING
28	H-1635	2	3/4 X 4 EXTENTION SPRING
29	H-1651	2	SNAP RING 1 IN EXT
30	H-2405	1	BALL, 1-1/4
31	P-12436	1	DECAL, CAUTION CYL. LOCK
32	P-12437	1	DECAL, OP INSTRUCTIONS
33	P-12494	1	DECAL, DECK LIFT
34	F-1486	-	3/8-16 JAM NUT



E-6420 - ELECTRIC LIFT HARNESS
 E-6398 - HEADLIGHT HARNESS
 647-221A - ELECTRIC LIFT HARNESS (DFI)

ITEM	PART #	QTY.	DESCRIPTION	ITEM	PART #	QTY.	DESCRIPTION
1	647-134P	2	STEP YOKE	19	629-630P	1	LIFT HANDLE
2	H-2461	2	RUBBER BUMPER	20	629-625P	1	U-BOLT .25 X 2.25 SQ
3	F-1005-03	-	3/8-16 LOCK NUT	21	E-6440	1	LIFT SWITCH 3 WAY
4	P-12097	2	DECAL, COUNTRY CLIPPER	22	629-633W	1	LIFT LINK 60 DECK
5	F-1009-03	-	3/8 FLAT WASHER	23	629-591	1	LIFT LINK 72 DECK
6	643-098A	1	FENDER CAP W/ DECALS - JOYSTICK	24	629-637P	1	STEP
-	643-099A	1	FENDER CAP W/ DECALS - TWIN STICK	25	F-2028	1	LOCK PIN, 1/2 X 3
7	F-1394	-	3/8-16 X 1 CAPSCREW	26	F-1011-01	4	1/4-20 PLAIN NUT
8	F-1439	2	1/2-13 X 3 CAPSCREW	27	E-5874	1	SWITCH, PUSH PULL
9	F-1005-05	-	1/2-13 LOCK NUT	28	P-12442	1	BOOKLET, OP. INST.
10	F-1521	-	WASHER, 1/2 CUSTOM	29	P-12470	1	DECAL, DECK LIFT
11	H-2239	-	1/2 RUE RING	30	E-6223	2	HEAD LAMP
12	F-1890	4	1/2 X 3-1/2 CLEVIS PIN	31	E-6246	2	SNAP BEZEL
13	F-1307	-	3/8-16 X 1-1/4 CAPSCREW	32	H-1390	2	GROMMET
14	F-1828	2	1/2-13 X 3-1/2 CAPSCREW	33	629-162A	1	LH FENDER SKIRT WLDMNT W/ DECAL
15	F-1015-28	-	3/8-16 X 1-3/4 CAPSCREW	34	629-161A	1	RH FENDER SKIRT WLDMNT W/ DECAL
16	F-1293	2	1/2-13 X 2 CAPSCREW	35	629-631P	1	SIDE PANEL-LEFT
17	H-2324	1	GRIP	36	629-702W	1	LIFT LINK WELDMENT
18	629-671A	1	CYLINDER MOUNT W/ DECALS	37	F-2069	1	PLASTIC LANYARD